SF Tooling Group

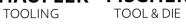
Company Presentation 2023



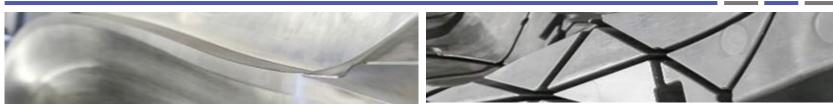












SF-Tooling Group – world leading Diecast dies manufacturer



EUR ~58**m** Sales FY23P

3 continents presence

~215 employees

>100 large die cast dies capacity p.a.

> >200 to die weight



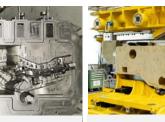
Large & complex HPDC dies



Dies for EVs



Dies for gearboxes



Tools for CFRP parts Dies for car body parts



Engineering



Casting Part Optimization

Casting Process Simulation

Die Therm Design Method

Finite Element Analysis

Engineering Changes

Die Sampling & Reports

Prototyping

Die Maintenance, Repair & **Optimizations**

Spare Parts Management

On-site Customer Support



Geographic footprint and overview of the operating facilities



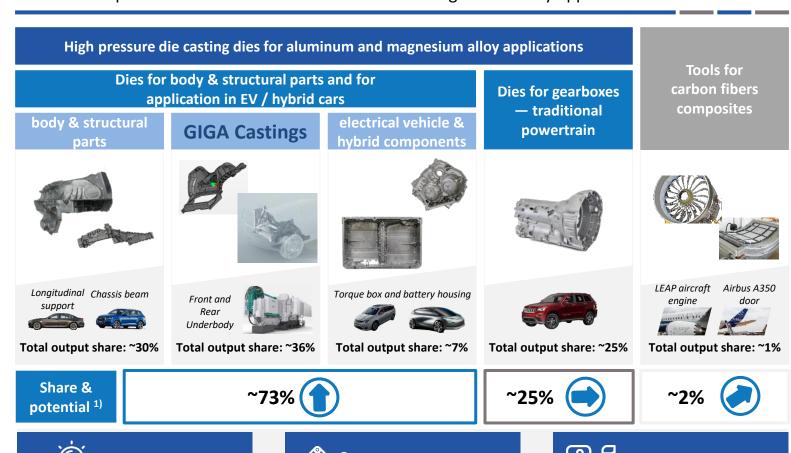
Locations	Laichingen (HQ)	Temperance (MI)	Haiyan
Production area	 Approx. 9,000 sqm 	 Approx. 7,000 sqm 	 Approx. 6,000 sqm
Operating since	• 1961	• 1987	• 2022
# of employees	• 155	• 50	• 10
Sales m€, 2021	• 40.8	• 10.6	• 2.0
# of dies produced	• 80	• 30	• 6 (since July 2022)
Max. die weight	• up to 200	• up to 150	• up to 200
Shift model	2 shiftsSelective night shifts	• 2-shift model	• 2-shift model
Focus	 Die design center New and follow-up dies Rebuilds Maintenance and die repair Tools for carbon fiber composites 	 New and follow-up dies Rebuilds Maintenance and die repair Contract machining 	 New and follow-up dies Rebuilds Maintenance and die repair Sourcing

Products and services offering — Overview



After-sales services

Full-service provider of HPDC dies for aluminum and magnesium alloy applications



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Production/

manufacturing

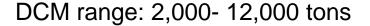
Engineering services

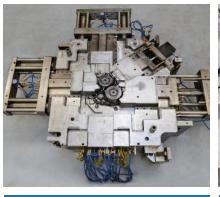
Products — Selected examples of dies produced



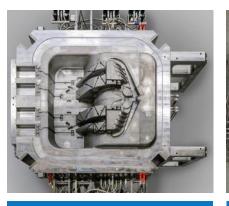
Exemplary, selected product illustrations

HPDC dies for Al and Mg castings









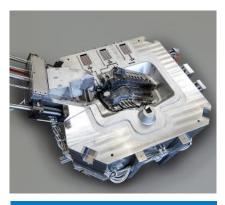


Hybrid Gearbox (Stellantis)

Renault battery housing (GF)

Torque box (E-car)

Longitudinal beam (BMW)







Volvo truck trans. housing (GF)

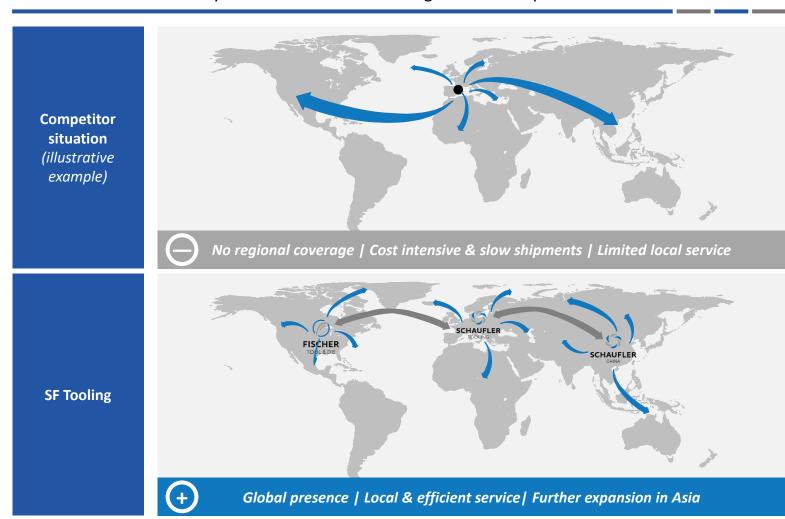


Ford F150 IP (Linamar)

Internationalization



Internationalization as key differentiator for SF Tooling with further potential













We contribute to our customer's success.