



Rotary washing machine, RA-RC

Key features

- ◆ Capacity up to 24,000 pcs/h
- ◆ 2R-100H vial range, 1-10 ml ampoules, 1-3 ml cartridges
- ◆ Quick changeover



Capping machine, VCM

Key features

- ◆ Capacity up to 24,000 pcs/h
- ◆ 2R-100H range
- ◆ Quick changeover



Depyrogenation tunnel, ST

Key features

- ◆ Compact design
- ◆ Constant performance output along product lifecycle
- ◆ Energy saving



External decontamination machine, EDM

Key features

- ◆ Capacity up to 48,000 pcs/h
- ◆ 2R-100H vial range, 1-10 ml ampoules, 1-3 ml cartridges
- ◆ Quick changeover



Standard range



Filling machine, VFM

Key features

- ◆ Capacity up to 24,000 pcs/h
- ◆ 2R-100H range
- ◆ Quick changeover



Ancillary equipment

- De-bagger
- De-lidder
- De-liner
- De-nester
- Tray loader



Steriline S.r.l.
Via Tentorio, 30
22100 Como - ITALY
T +39 031 592064
sales@steriline.it
www.steriline.it

Issued July 2023 by SL/CAN/a



Product overview

Machine type	Container	End product
STANDARD RANGE		
Rotary washing machine RA-RC	vials - ampoules - cartridges	liquid - lyo - powder
Depyrogenation tunnel ST	vials - ampoules - cartridges	liquid - lyo - powder
Filling machine VFM	vials - syringes	liquid - lyo
Capping machine VCM	vials	liquid - lyo - powder
External decontamination machine EDM	vials - ampoules - cartridges	liquid - lyo - powder

Vial filling machine RVFM	vials	liquid - lyo
Vial capping machine RVCM	vials	liquid - lyo - powder
External decontamination machine EDM-RHP	vials	liquid - lyo - powder
Tray loader RTL	vials - cartridges	liquid - lyo - powder
Tub decontamination system RTDS2	tubs	liquid - lyo - powder
Nest filling machine RNFM	vials - cartridges - syringes	liquid - lyo

Machine type	Container	End product
CONTAINMENT AND ISOLATION		
LAF and oRABS	vials - ampoules - cartridges syringes	liquid - lyo - powder
In-line cRABS and isolator	vials - ampoules - cartridges syringes	liquid - lyo - powder
Stand-alone isolator	vials - ampoules - cartridges syringes	liquid - lyo - powder

INTELLIGENT COMPOUNDING SYSTEM		
Intelligent compounding system	syringes - i.v. bags - bottles - elastomeric infusers	liquid

Customer service

- 1 After-sales services**
Include all the activities needed to fix any technical problem in the shortest time possible, from registering the request sent by the client to coordinating the different teams to be involved in solving the problem.
- 2 Technical training**
Organised training sessions held at the company's HQ in Como, Italy, by our team of experts. Additional follow-up training and information sharing can be completed at the customer's site.
- 3 Technical audits**
Steriline Customer Services can handle requests for technical audits that will be executed by experienced mechanical, software and electrical engineers.
- 4 Software services**
New technologies allow the Steriline software team (equipped with the appropriate hardware and software) to remotely access customer machines to diagnose and fix any problem in short order.
- 5 Spare parts**
Steriline can offer:
 - The fastest components supply service
 - The highest quality material in the market
- 6 Refurbishing**
The possibility of revamping your old Steriline machine/line with the latest technology.
- 7 Preventive and strategic maintenance**
Accurate planning of periodic visits performed by Steriline specialists.
- 8 Pharma services (on-site qualification/validation)**
IQ, OQ, PQ and other protocol preparation and execution assistance according to GMP rules.
- 9 Personnel training**
Steriline engineers support customer learning processes.

In addition to our customer service activities, microbiological and analytical works can be either included in the single project or managed independently to satisfy our customers' requirements.

Machine on-board component calibration and setting
With this activity, before the machine's installation, each single component is calibrated and set, providing a turn-key solution that includes:

- Temperature probes
- Pressure transmitters
- Pressure differential indicators
- Thermo-couples

Machine hardware component calibration and setting

- Inverters
- PLC
- Servomotors

Machine protocol execution support during FATs and on-site:

- Process tests (vial cleaning capacity, filling capacity, thermal cycle, air speed uniformity, vaporised H₂O₂ decontamination, particle counter integration, etc.)
- Performance testing (machine output, production speed, etc.)

Product portfolio

Laboratory work



Robotic range



2R-100H vial range, 1-10 ml ampoules, 1-3 ml cartridges

Vial filling machine, RVFM

Key features

- ◆ Capacity up to 6,000 pcs/h
- ◆ 2R-200H range
- ◆ Minimum downtime



Vial capping machine, RVCN

Key features

- ◆ Capacity up to 6,000 pcs/h
- ◆ 2R-100H range
- ◆ Minimum downtime



External decontamination machine, EDM-RHP

Key features

- ◆ Capacity up to 3,000 pcs/h
- ◆ 2R-500ml range
- ◆ Minimum downtime



Tray loader, RTL

Key features

- ◆ Capacity up to 36,000 pcs/h
- ◆ 2R-100H range
- ◆ Quick changeover



Tub decontamination system, RTDS2

Key features

- ◆ Up to 2 tubs per minute
- ◆ Suitable for all kinds of tubs and also available for trays
- ◆ No format change



Nest filling machine, RNFM

Key features

- ◆ Capacity up to 18,000 pcs/h
- ◆ Range: "all available nests"
- ◆ Minimum downtime



LAF and oRABS

- Designed to deliver an ISO5 environment
- LED lights
- Standard or polytetrafluoroethylene (= PTFE) filter



In-line cRABS and Isolator

- Designed to deliver an ISO5 environment
- Suitable for level 5 operator exposure band (= OEB5)
- LED lights
- PTFE filters
- Integrated vaporised H₂O₂ generator
- 2% or less leak rate
- Compliance with cGMP, GAMP and 21CFR Part11 requirements
- Automatic pressure monitoring and control



Stand-Alone Isolator

- Designed to deliver an ISO5 environment
- Suitable for OEB5
- LED lights
- PTFE filters
- Integrated vaporised H₂O₂ generator
- 2% or less leak rate
- Compliance with cGMP, GAMP and 21CFR Part11 requirements



Containment and isolation

Intelligent compounding system

The intelligent compounding system (= ICS) is a fully automated, software-controlled robotic solution, which compounds parenteral medication doses into the appropriate final containers within a controlled environment (ISO class 4.8, grade A).

The ICS is for use within the compounding practices, both in hospitals and compounding centres, to prepare injections in accordance with appropriate regulations and to label final products in compliance with good practice requirements.

It is based on isolator technology and includes a bio-decontamination system with vaporised H₂O₂ sterilisation technology; it can therefore be installed in an ISO class 8 (grade D) background environment, as per GMP Annex 1.

The ICS can handle both hazardous and non-hazardous medications and both patient specific and batch production.

The ICS includes state-of-the-art automation and robotics to perform the following tasks without requiring human intervention:

- Sterilising all items with vaporised H₂O₂ prior to starting the compounding cycle
- Calculating conversions between weight and volume on the basis of product and concentration specific gravity data
- Reconstitution of powder drugs with the appropriate fluid
- Diluting liquid drugs to achieve a desired concentration
- Removing excess liquid from i.v. bags and bottles
- Compounding doses into empty containers (syringes, i.v. bags, elastomeric infusors)
- Management of in-process waste

The ICS addresses safety concerns for users as well as for patients:

- Access restricted to authorised personnel only
- No exposure by using isolator technology
- Automated waste management
- No cross-contamination
- Safe identification of all items via a combination of vision systems, barcode readers and RFID technology
- Traceability guaranteed throughout the process via RFID technology

