



WE CREATE PACKAGING



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COMPANY

A FAMILY STORY ALMOST 50 YEARS LONG

It was back in 1973 when the Adami Brothers founded Casone SpA on the ground named "I Casoni", in the province of Parma, that the family cultivated in those days. Since then the company has never stopped growing in the name of innovation, research and development. In the 1980s, some prestigious awards such as the **Italian Oscar for Packaging** and "**Eurostar**", the **European Oscar for packaging**, reward the company for its innovative capacity. The big extension of the plant, current area 23.000sqm, started in 1990, along with the diversification of the sales markets and the ISO 9001 (today ISO 9001:2015) Certification.

The new millennium introduced **important technological and organizational innovations**: such as the transition to electrical machinery, a new test laboratory with specific equipment's for quality control inspections, a wide semiautomatic warehouse, new production lines and new moulds.

Nowadays the company is managed by the first and second generation. It sells in the **main European and non-European countries and has 150 employees.**

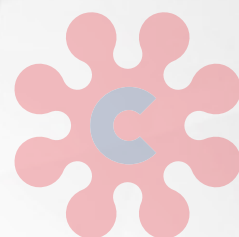


Factory Aerial Photo

MISSION

We always focused our mission and our daily commitment on reaching the **highest quality and reliability of our containers**. They are robust and provide excellent performances for both static and dynamic stacking. We take care about our customers' success; therefore, we offer **flexible, quick and customized services**.

All this without forgetting the **Company' corporate ethics and social responsibility**, which guide our choices and actions each-and-every day.



Casone S.p.A. Board of Directors



Casone Running team

CORPORATE ETHICS

The Company' Management is particularly aware of its social role and dedicates most of its resources to support social projects.

We support **researches in medical fields, projects of the civil protection, the Anti-violence center of Parma**, and different volunteering associations operating in our territory.

For almost 30 years, Casone has been sponsoring sporting initiatives with the aim to support young (and less young) people in the realization of their passions and contribute to the activities promoted by the region.

The **"Atletica Casone Noceto" running group got its start in 1981**. It currently counts 240 members, 170 of which play competitively and are FIDAL members.

OUR COMMITMENT TO THE ENVIRONMENT

We believe in the corporate social responsibility; we are conscious of the kind of impact we have against the society and environment, therefore we maintain a correct, transparent and ethical conduct on all our decisions and management activities.

To this aim, in order to contribute to the reduction of waste and emissions of Co2, we have also chosen to produce our pails from **post-consumer recycled resin (PCR) and post- industrial resin (PIR)**. To reaffirm our commitment to continuous improvement to safeguard the environment in 2020 we obtained the certification **Plastic as second Life (PSV)**. Furthermore, this enable us to offer to our customer the use of the label, so they give evidence once more for their commitment and support for a more circular economy.

In 2019, we installed a **methane gas trigeneration** to produce electricity, hot and cold water and a **photovoltaic system**, this allows an **annual reduction of 1000 tons in Co2 emissions**.

Furthermore, we invest in R&D to design and create pails that guarantee high performances by using less raw material.



Photovoltaic and trigeneration plant

CERTIFICATIONS

ISO 9001:2015 since year 1999

EcoVadis since year 2019

Product Certification PSV
(Plastic Second Life) since year 2020

FSSC 22000 since year 2020



Casone Spa was among the first companies in this sector to obtain, in 2020, the FSSC 22000 accredited Certification. A complete worldwide certification for food safety management. The **skills sets**, of our quality department, in food sector **offer competencies and support**, even under advice of external specialist, to our customers, for the issue of the necessary declaration in the food field.



OUR IN-HOUSE LABORATORY

Using our internal testing laboratory, we can **maintain our product quality**.

It is certified to perform testing according to ADR rules; various instruments enable to measure the pails and handle pressure resistance, the lid tightness, the performance in the mixing machine and to analyze the material. It is fitted with freezing cells and systems for the pails heating.

To test scientifically the strength of our packaging gives to our customers the assurance of high-quality products, moreover we give them **our support in the choice of the most suitable packaging for their products**.



Packaging

OUR PRODUCTS

Our buckets and lids are developed to be filled with **chemical, food, pharmaceuticals products and hospital waste**; unless otherwise requested by the customer, they are produced exclusively with first choice polypropylene, appropriate for contact with foods. Every year we enrich and widen our range of containers, with the aim of producing innovative and high-performance packaging, giving us the flexibility to react to changing market needs.

Today, our product range offers over **100 pails from 0,125 lt. up to 60 lt.**

capacity, in **conical, rectangular, cylindrical or oval shape**. All containers and lids are available in white, colored or transparent and we can customized them, through high definition images relying on the in-mould labelling technique.

The experience gained in more than 50 years of activity enables us to offer to our customers **advanced customized projects**, in order to create a unique and exclusive packaging to gain more visibility in the market.

OUR SPECIAL BUCKETS

In order to meet with any specific customers' needs, we have developed over the years following containers:

- **Strong buckets** for particularly heavy goods;
- **Certified buckets** for the transport of dangerous goods **ADR** directive;
- **Bi-component**, buckets suitable for products that need to be mixed before their use;
- **Barrier buckets** for food industry, a solution that safeguards the product and its aroma against oxygen, UV-rays and water vapour;



Packaging for bi-component products



Customization with In-mould-labelling

CUSTOMIZATION WITH IN-MOULD LABELLING

By using the In-mold labelling process, we can customize our buckets and lids with **high-quality design**. The design is enclosed between two or more plastic layers and the advantages of In-mold labeling are: UV resistance, high definition graphics, scratch resistance and reduction of airborne absorption.

Additionally the IML technique ensures a **longer shelf life** of the product and reduces the overall migration making the packaging procedure and storage suitable even for perishable goods and / or chemically aggressive substances.

CONICAL "PRIMO" RANGE


Article	PRIMO 1180	PRIMO 1365	PRIMO 0,60	PRIMO 0,75	PRIMO 1730
brimfull content	0,25	0,43	0,63	0,75	0,77
Ø upper (mm)	86,5	86,5	115,1	122,9	112,2
height (mm)	48,0	79,5	68,0	72,0	88,5



Article	PRIMO 0,85	PRIMO 0,87	PRIMO 0,89	PRIMO 0,90	PRIMO 1
brimfull content	0,88	0,90	0,90	0,94	1,17
Ø upper (mm)	109,8	122,1	113,2	115,1	115,1
height (mm)	110,1	86,6	100,0	107,3	137,0



Article	PRIMO 1-A	PRIMO 1,1	PRIMO 11240	PRIMO 1,3	PRIMO 1,5
brimfull content	1,18	1,17	1,38	1,38	1,6
Ø upper (mm)	115,1	139,8	121,7	118,3	139,8
height (mm)	133,4	82,4	130,4	142,0	135,0



Article	PRIMO 2,4	PRIMO 2,4-P	PRIMO 2,5
brimfull content	2,4	2,4	2,5
Ø upper (mm)	186,2	186,2	172,7
height (mm)	102,1	102,1	118,0



Article	PRIMO 2,8	PRIMO 2,8-O	PRIMO 2,8-P
brimfull content	2,9	2,8	2,8
Ø upper (mm)	186,2	172,3	172,3
height (mm)	123,0	132,7	132,7

LEGEND

UN/ADR UN packaging

B barrier packaging

H extra heavy packaging

2C 2-Component packaging

CONICAL "PRIMO" RANGE


Article	PRIMO 3	PRIMO 3-A	PRIMO 3,1	PRIMO 3,3	PRIMO 3,3-P
brimfull content	3,3	3,3	3,3	3,3	3,3
Ø upper (mm)	171,0	183,8	208,4	186,2	186,2
height (mm)	172,0	140,0	112,7	140,0	140,0



Article	PRIMO 3,5	PRIMO 3,8-G	PRIMO 4	PRIMO 4,2	PRIMO 4,2-F
brimfull content	3,8	3,8	4,5	4,2	4,2
Ø upper (mm)	183,8	184,5	208,4	186,2	179,4
height (mm)	162,5	164,0	151,9	186,0	198,0



Article	PRIMO 4,2-P	PRIMO 4,4-O	PRIMO 4,4	PRIMO 4,5	PRIMO 5
brimfull content	4,2	4,4	4,3	5,0	5,7
Ø upper (mm)	186,2	172,3	172,7	186,2	208,4
height (mm)	186,0	213,0	214,0	212,5	193,5



Article	PRIMO 5-D	PRIMO 5-L	PRIMO 5,6
brimfull content	5,7	5,7	6,0
Ø upper (mm)	208,4	208,4	224,5
height (mm)	193,7	193,0	173,0



Article	PRIMO 5,7	PRIMO 5,7-P
brimfull content	5,7	5,7
Ø upper (mm)	186,2	186,2
height (mm)	248,0	248,0

LEGEND

UN/ADR UN packaging

B barrier packaging

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2C 2-Component packaging

CONICAL "PRIMO" RANGE


Article	PRIMO 6,5	PRIMO 7	PRIMO 9	PRIMO 10-A	PRIMO 10-B
brimfull content	6,4	7,1	9,0	11,4	11,5
Ø upper (mm)	208,4	208,4	236,0	251,0	251,0
height (mm)	211,5	236,8	232,6	260,4	260,2



Article	PRIMO 10-L	PRIMO 10,8	PRIMO 12	PRIMO 13	PRIMO 15
brimfull content	11,7	11,9	13,0	13,6	16,1
Ø upper (mm)	294,4	277,0	265,5	277,0	293,1
height (mm)	192,0	221,7	263,5	251,2	274,0



Article	PRIMO 16,5	PRIMO 18-E	PRIMO 18-L	PRIMO 18	PRIMO 21
brimfull content	16,9	18,3	18,6	19,0	22,2
Ø upper (mm)	293,6	280,3	293,1	293,1	297,8
height (mm)	291,4	337,1	323,0	323,0	360,0



Article	PRIMO 21-T	PRIMO 26	PRIMO 30
brimfull content	22,7	26,8	32,6
Ø upper (mm)	288,4	306,8	359,0
height (mm)	383	413,0	371,5



Article	PRIMO 46	PRIMO 60
brimfull content	47,4	60,3
Ø upper (mm)	374,7	374,7
height (mm)	503,8	668,1

LEGEND

UN/ADR UN packaging

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2C 2-Component packaging

CONICAL "STANDARD" RANGE


Article	CC. 125	CC. 250	CC. 500	CC. 1000
brimfull content	0,17	0,33	0,67	1,22
Ø upper (mm)	63,6	82	97,9	117,6
height (mm)	67,0	83	107,7	142,7



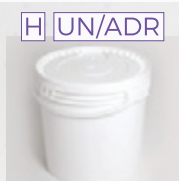
Article	CC. 3500	CC. 6500	CC. 8000	CC. 12000
brimfull content	3,8	6,35	8,8	13
Ø upper (mm)	183,8	208,4	239,2	264,1
height (mm)	162	210,5	230,3	262,7



Article	CC. 16500	CC. 17000	CC. 18000-L	CC. 18000
brimfull content	16,9	18,2	18,6	18,8
Ø upper (mm)	293,6	293,6	292,6	293,6
height (mm)	289	312	232,5	321,8



Article	CC. 18000-R	CC. 19000	CC. 21000	CC. 25000
brimfull content	18,8	19,8	21,4	27
Ø upper (mm)	293,6	293,6	312,3	341
height (mm)	322,6	344,3	322	338



Article	CC. 30000	CC. 60000
brimfull content	32	61,2
Ø upper (mm)	361	395
height (mm)	359	590

LEGEND
UN/ADR UN packaging

B barrier packaging

H extra heavy packaging

2C 2-Component packaging

RECTANGULAR RANGE


Article	PRIMO 3,5-R	PRIMO 3,7-R	PRIMO 5-R	PRIMO 6,5-R	PRIMO 8-R	PRIMO 11-R	PRIMO 13-R	PRIMO 17-R
brimfull content	4	4,2	6,3	7,1	9	11,6	13,9	17,8
Ø upper (mm)	233x153	219,3x184,9	269,6x181,6	219,3x184,9	269,6x181,6	270,6x180,8	354x221	354x221
height (mm)	128	120	151	213	221	266	207	265

OVAL RANGE


Article	CC. 6000-O	CC. 13000-O	CC. 18000-O
brimfull content	6,6	14,7	20
Ø upper (mm)	281,3x194,5	350,7x263,1	350,7x263,1
height (mm)	183,6	222,5	324

CYLINDRICAL RANGE


Article	CC. 950-V	CC. 1100-S/F	CC. 1400-A	CC. 2300-C
brimfull content	0,96	1,1	1,4	2,4
Ø upper (mm)	112,5	111,2	111,2	130,2
height (mm)	103,2	122,8	152	180,2



Article	CC. 2800-C	CC. 3200-C
brimfull content	2,8	3,2
Ø upper (mm)	130,2	162,5
height (mm)	223	160

LEGEND
UN/ADR UN packaging

B barrier packaging

H extra heavy packaging

2C 2-Component packaging



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