

**Experience performance** from our **hot melt adhesives** for **'end of line' packaging application** 

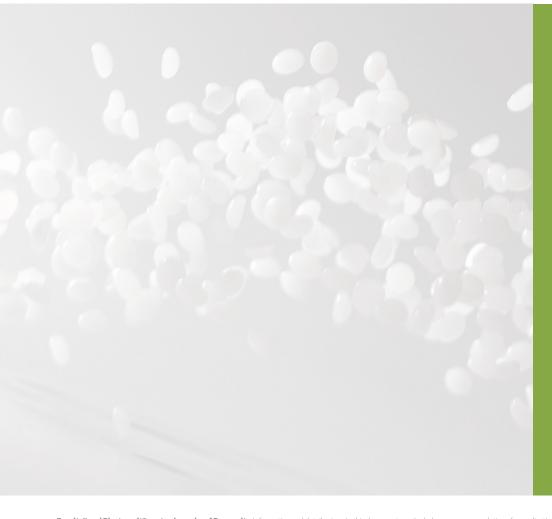




	PLASTOMELT EVA-BASED						
Product	Brief description	Viscosity @ 160°C (mPa.s)	Softening Point Mettler	Open time	Setting speed	Colour	Application Temperature (°C)
8453	Lowest viscosity white EVA packaging hot melt for folding boxes, (wrap-around) cases and cartons.	1050	95-105	short	short	white	140-175
9679	Medium viscosity white EVA packaging hot melt for folding boxes, (wrap-around) cases and cartons.	1250	105-115	short	fast	white	150-180
9473	Standard grade for folding boxes, cases and cartons.	1250	105-115	medium	fast	light yellow	150-180
9511	Medium viscosity grade for fruit trays, cases and cartons. High hot tack.	1500	110-120	short	fast	light yellow	150-175
8684	Medium viscosity grade for cases and cartons and corrugated fruit trays, longer open time.	1500	107-117	short/ medium	fast	light yellow	150-170
9799	Low viscous standard packaging grade with good freeze-stability and good adhesion on coated substrates.	900	102-112	medium	medium	light yellow	150-180
9066	Standard grade for deepfreeze, also suitable for folding boxes, cases and cartons, good on coated substrates.	1250	76-86	medium	medium	light yellow	150-180
9457	Highest viscosity grade for cases and cartons and (heavy) corrugated fruit trays.	1850	105-115	short	fast	light amber	165-180

	PLASTOMELT EBA-BASED						
Product	Brief description	Viscosity @ 160°C (mPa.s)	Softening Point Mettler	Open time	Setting speed	Colour	Application Temperature (°C)
300	White, standard packaging hot melt for folding boxes, (wrap-around) cases and cartons.	1550	110-120	short	fast	white	150-180
320	Standard grade for folding boxes, (wrap-around) cases and cartons.	1600	107-117	short	fast	light yellow	150-180
321	Low viscous grade for light trays, cases and cartons.	1250	104-114	short	fast	light yellow	150-180
322	Low viscous packaging grade with good freeze-stability and good adhesion on coated substrates.	1000	90-100	short	fast	light yellow	150-180
323	Most flexible deepfreeze-grade. Also suitable for folding boxes, cases and cartons, good on coated substrates.	1350	79-89	medium	fast	light yellow	150-180
340	High viscosity grade for cases and cartons and heavy corrugated fruit trays.	2050	108-118	short	fast	light amber	165-180
LM 3	Low melt grade with superior adhesion properties for various packaging applications.	1500 (at 140°C)	92-102	short	fast	light yellow	120-150

		EXCELTA METALLOCENE						
Product	Brief description		Viscosity @ 160°C (mPa.s)	Softening Point Mettler	Open time	Setting speed	Colour	Application Temperature (°C)
844	Medium viscosity grade for various packaging applications.		1400	110-120	short	fast	white	160-185
804	High viscosity grade. Recommended for tray forming.		2700	105-115	short	fast	white	160-185
804 plus	Higher heat resistance than standard 804.		2700	110-120	short	fast	white	170-185
831	Deep/Blast freeze.		1200	105-115	short	fast	white	160-185
LM 2	Low Melt standard grade.		1800 (130°C)	88-98	medium	fast	white	120-160
860	High hot tack.		2550	105-115	long	fast	white	160-190
861	Low viscosity grade, adhesion boost.		650	105-115	medium	fast	white	130-180
864	Hot tack, adhesion boost.		2000	107-117	medium	fast	off-white	150-180



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Founded in 1898, Paramelt has over 125 years of experience and today is a global producer of wax blends, adhesives and specialty dispersions. Operating from production sites in The Netherlands, United Kingdom, the USA and China we work together in a team of about 500 employees around the world. In most of our core applications Paramelt is the

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