

siegmund

WELDING TABLES AND CLAMPING SYSTEMS



NEW DESIGN

**THE REVOLUTION:
SIEGMUND WORKBENCH**

from **691 €**

Price plus VAT.

A WORKBENCH FROM THE WORLD MARKET LEADER FOR WELDING TABLES

Success story from Oberottmarshausen

More than 30 years ago, company founder Bernd Siegmund created a group of companies that is now active worldwide through constant innovations and product developments. As an owner-managed family business and the world's number 1 when it comes to welding tables, we are globally positioned with five locations across Europe and a sales network in over 60 countries.

Our products stand for maximum functionality and exclusive design and are used in almost all industries. In addition to machine, plant, metal and vehicle construction, they are particularly popular in prototype construction and series production with and without robot connection. The welding and clamping table systems are based on a well thought-out and flexible modular system. In combination with our large variety of accessories, we offer a simple and time-saving solution for every challenge.

The enthusiasm of our customers encourages us to new developments and innovative solution concepts. Our aim is to stick to this vision and to constantly develop ourselves and our products. We are able to do this with the help of our employees, who are committed to the company every day with heart, mind and energy.

With innovative strength, determination and the consistent pursuit of our visions, we not only want to maintain our success and our world market leadership, but continue to expand it.



Products

The Revolution: Siegmund Workbench

Siegmund Workbench – with steel plate
All-rounder: Solid steel plate

Siegmund Workbench – with aluminum table profile
More flexibility with the aluminum table profiles

Siegmund Workbench – Accessories
Machine table, Extension, Sub Table Box, ...

Other products from Siegmund

i 16

04

06 12

08 16

10 22

26

Icon index

Materials

- AL Aluminum
- 750 Premium steel S355J2+N

Material characteristics

- Scratch resistant & Corrosion resistant**
The surface provides relatively good corrosion protection in dry environments
- Nitration**
improves impact resistance and protects against weld spatter adhesion
- BAR-coating (Black-Anti-Rust-coating)**
smoothes the surface and increases the rust prevention
- Blueing**
Protection against corrosion

Product characteristics

- 100 Scale
- Hexagon socket

Boring Grid

- 50x50 mm Grid
- Hexagon Slot

- Item produced for stock
- Item produced on order



NEW THE REVOLUTION: SIEGMUND WORKBENCH

A workbench is an essential tool in every workshop. It offers a stable work surface usable for various tasks such as metal and woodworking, repairs or assemblies.

We are revolutionizing the workbench market by combining the qualities of a common workbench with the strengths of our Siegmund welding tables and the extensive modular system. This results in an innovative workbench for everyone – the Siegmund workbench.

To meet the needs of every craftsman and their challenges, the Siegmund workbench is available in different versions: with a solid steel plate for welding work or with aluminum table profiles for maximum flexibility. Due to cost-effective production through high quantities, we can offer you a high-quality and affordable Siegmund workbench that is also excellent for DIY projects at home.

- ✓ different work surfaces to choose from
- ✓ different sizes
- ✓ light and robust base frame
- ✓ Flexibility through borehole grid
- ✓ height adjustable legs
- ✓ Maximum recommended table loading: approx. 250 kg
- ✓ exclusive Siegmund design
- ✓ compatible with Siegmund accessories



[www.siegmund.com/
F-workbench](http://www.siegmund.com/F-workbench)



Your advantages

- 1 Steel plate**
 - perforated plate made of high-quality steel S355J2+N
 - plasma nitrided and BAR coated
 - Material thickness approx. 12 mm
 - Boreholes on the surface 50x50 mm grid
- 2 Aluminum table profile**
 - Aluminum table top
 - Material thickness approx. 24 mm
 - Boreholes on the surface 50x50 mm grid
 - with transverse slots in a hexagon shape
- 3 Further Accessories**
 - Sub Table Box: practical storage space, lockable
 - Machine table
 - Tool holder
 - Clamps
 - various squares and stops
 - constant expansion of accessories
- 4 Base frame**
 - Base frame made of aluminum profiles
 - Maximum recommended table loading: approx. 250 kg
 - exclusive Siegmund design
- 5 Legs**
 - Slot for mounting squares, stops, etc.
 - available as a fixed and height-adjustable version
 - with fine adjustment
 - Optionally with castors

**NEW ALL-ROUNDER:
SOLID STEEL PLATE**

Stability, durability and functionality characterize our plasma-nitrided high-precision steel plates. These extremely robust plates withstand high loads and temperature variations without deforming. The machining of the boreholes is carried out in highly precise drilling and milling centers and is not cheap laser processing.

Our unique plasma nitriding process creates a scratch-resistant, corrosion-resistant and resilient surface that is protected against damage from tools or workpieces.

Your advantages

- ✓ premium steel S355J2+N, plasma nitrided and BAR-coated
- ✓ Low-wear and durable surfaces
- ✓ The surface provides relatively good corrosion protection in dry environments
- ✓ Significantly less welding spatter adhesion
- ✓ proven Siegmund system boreholes (Ø 16 mm)
- ✓ high-precision boreholes with chamfers at the top and bottom
- ✓ our recommendation for welding and assembly work



16
Page: 12

N

BAR

BAR-Coating

Iron nitride

Transient region

Base material

Transient region

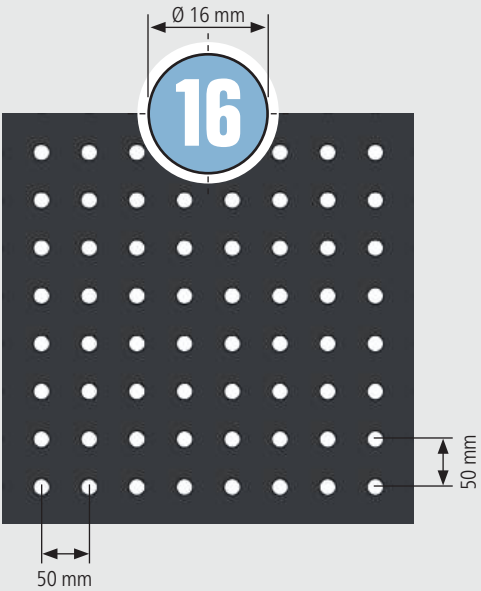
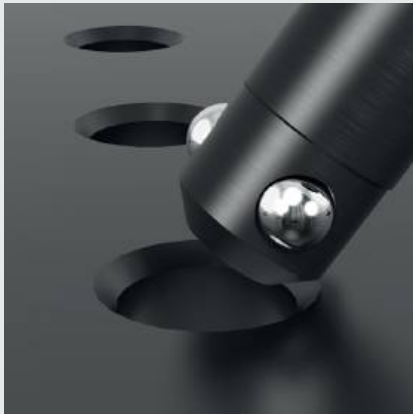
Iron nitride

BAR-Coating



What is plasma nitration?

Plasma nitriding is a thermochemical diffusion process for surface layer hardening. The surface layer of a workpiece or component is enriched with nitrogen, which forms a wear and corrosion protection layer on the component surface and in the area close to the surface. The manufacturing process takes place under vacuum at around 500 degrees Celsius. In conjunction with additional production steps, we achieve a nearly distortion-free product.



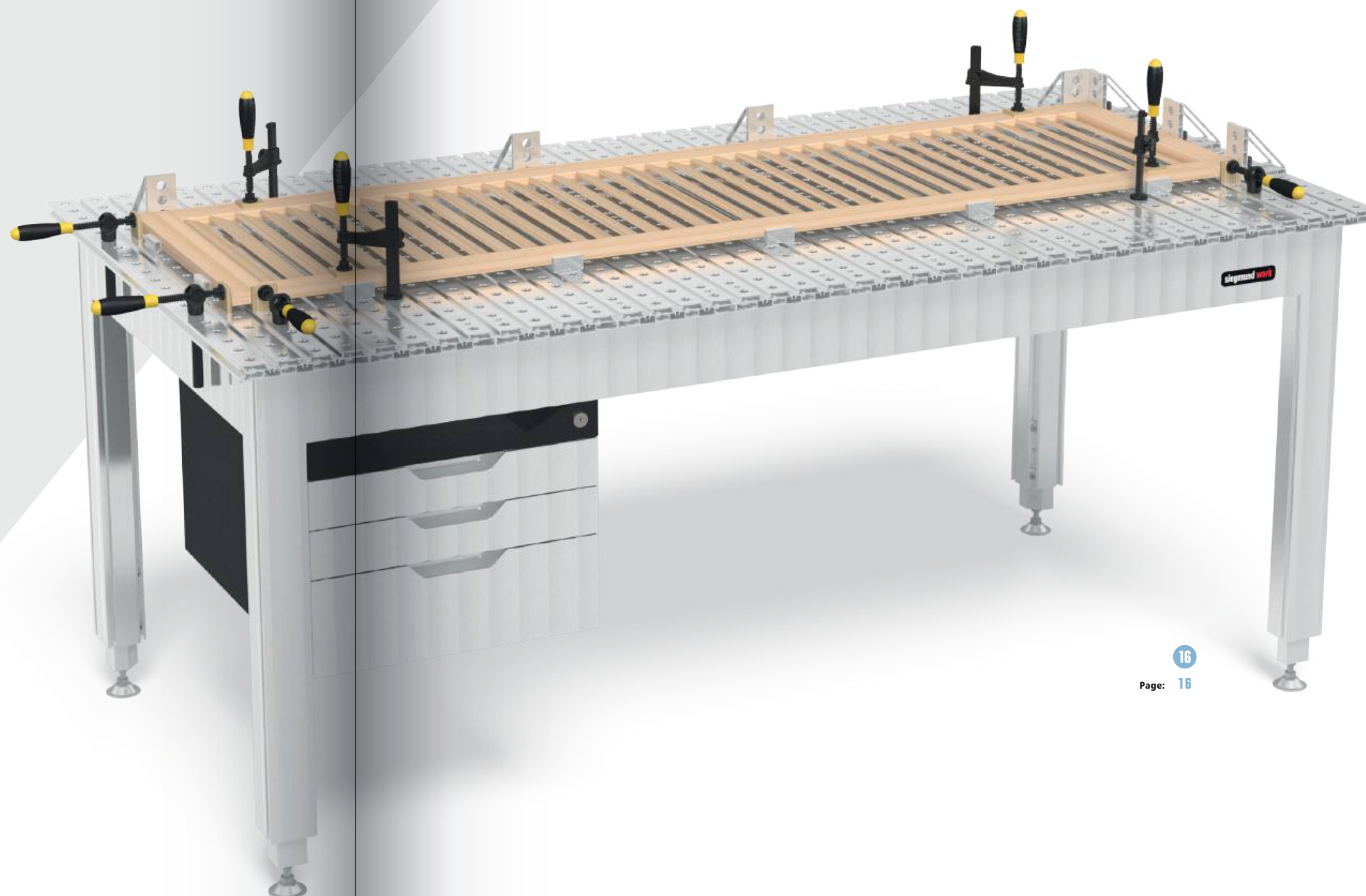
NEW MORE FLEXIBILITY WITH THE ALUMINUM TABLE PROFILES

The workbench with aluminum table profiles is equipped with hexagon slots and system boreholes. This creates additional clamping and fastening options both on the table surface and on the short sides of the workbench.

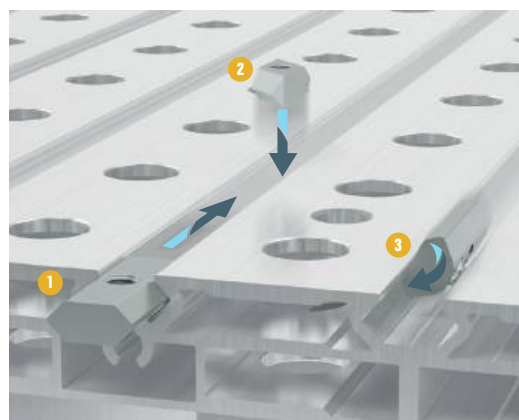
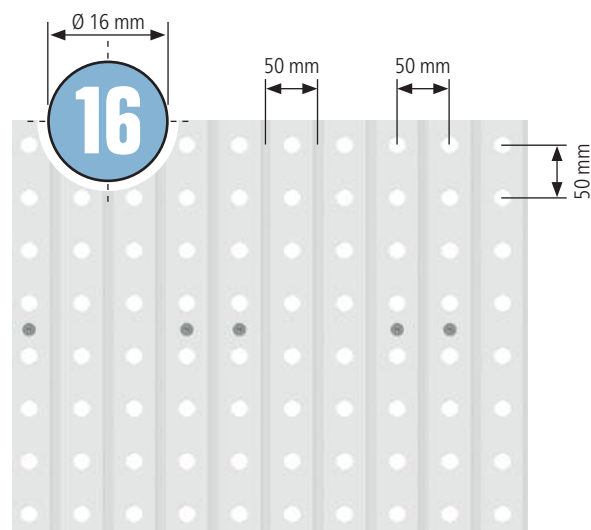
Various sliding blocks in combination with clamping bushings create endless fastening options for components of all kinds. We recommend our workbench with aluminium table profiles for any assembly and any type of metal, wood or plastic material.

Your advantages

- ✓ table profiles can be exchanged individually
- ✓ proven Siegmund system boreholes (Ø 16 mm)
- ✓ additional clamping options in hexagon slot
- ✓ sliding blocks with M5 or M6 thread
- ✓ our recommendation for assembly or woodwork



16
Page: 16



Various Sliding Blocks

All sliding blocks are equipped with a thread for fixing components. Depending on the shape, the sliding blocks can be inserted into the slot from the side or from above.

- 1 Sliding block HX8 with ball
- 2 Sliding block HX8 rotatable
- 3 Sliding block HX8 insertable with ball



NEW CREATE YOUR OWN INDIVIDUAL WORKBENCH

Expanding the work surface with extensions

No matter how large a work surface is, in the end it could always be a little bigger. With our extensions you can easily expand the work surface of your workbench, whether as tool storage, for larger workpieces or for more flexibility and working comfort.

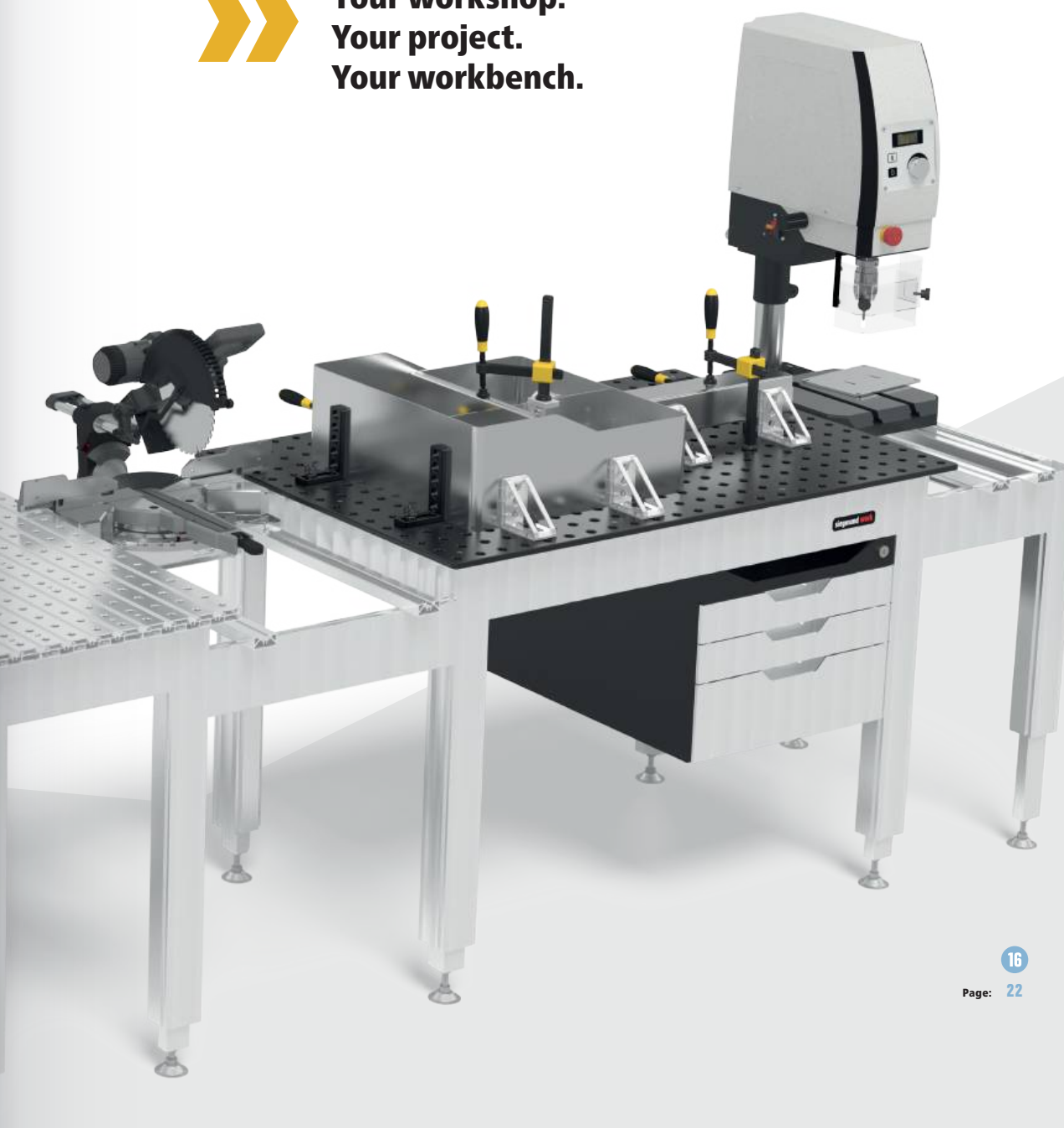
The extension can be easily mounted into the hexagon slot of the base frame of the workbench with just a few steps.



[www.siegmund.com/
F-workbench](http://www.siegmund.com/F-workbench)



**Your workshop.
Your project.
Your workbench.**

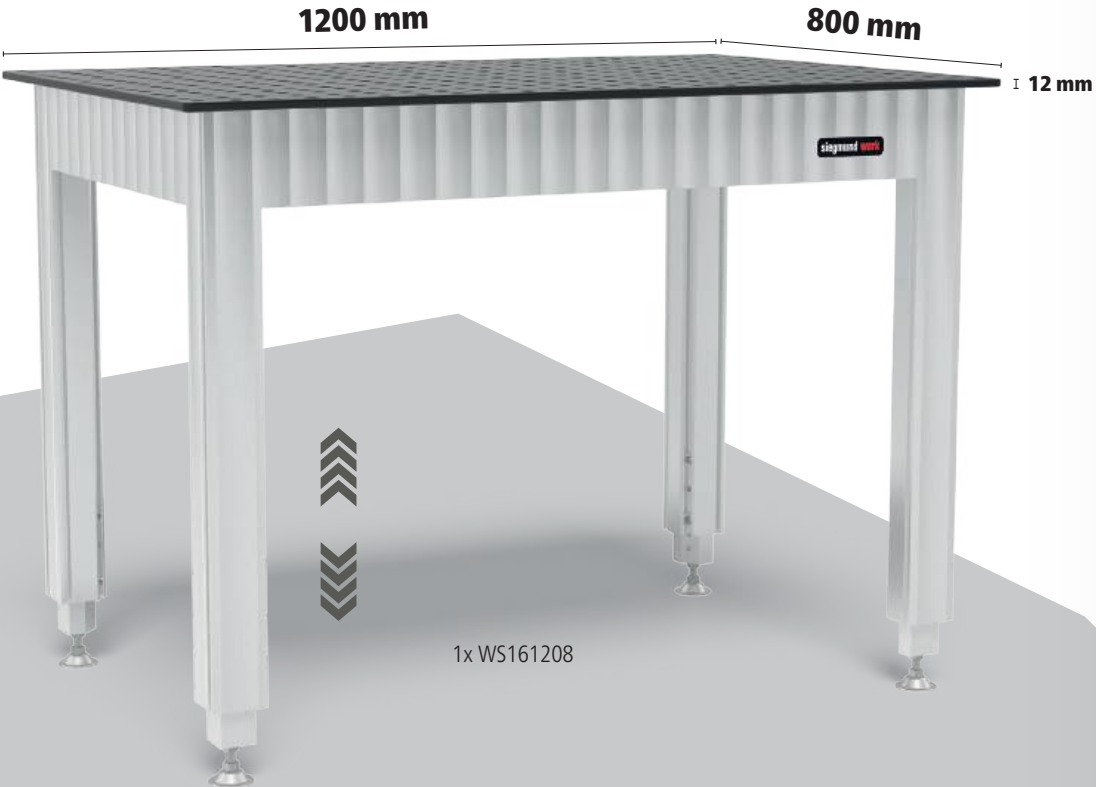


Integration of your machines with machine tables

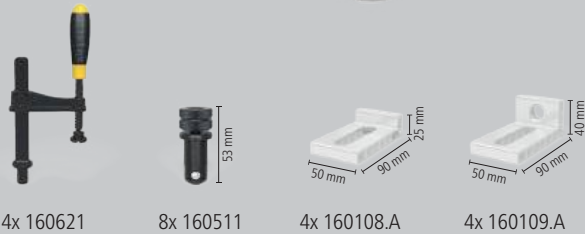
With our machine tables you can securely attach your stationary machines to the Siegmund workbench, so that they are ready for use at any time. Whether drill, saw or milling machine, the freely movable sliding blocks in the hexagonal slot of the aluminum table profiles adapt to the mounting holes of your machines.

Create your own individual work environment that is perfectly fitted to you!

EXCLUSIVE OFFERS



1x WS161208



16 AL 750 N BAR

Siegmund workbench height adjustable with steel plate 1200x800 mm incl. accessories

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- Fast Clamping Bolts without slot double are recommended

923 €

instead of 1.387 €

2-WS161208.1

16 AL 750 N BAR

Siegmund workbench height adjustable with steel plate 1500x1000 mm incl. accessories

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- Fast Clamping Bolts without slot double are recommended

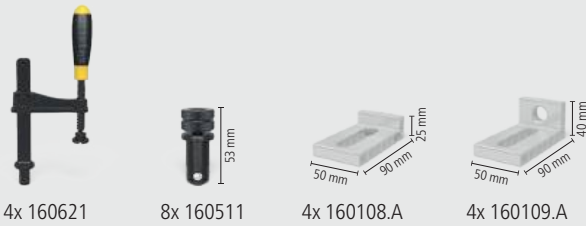
1.288 €

instead of 1.735 €

2-WS161510.1




















1x WS161510



Siegmund workbench height adjustable with steel plate

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- Fast Clamping Bolts without slot double are recommended



| | Specifications Working surface | L (a) | B (b) | MS (d) | G | |
|------------|---|---------|---------|--------|--------|------------------|
| 2-WS161208 | 16 AL 750 N BAR      | 1200 mm | 800 mm | 12 mm | 100 kg | 903 € • |
| 2-WS161510 | 16 AL 750 N BAR      | 1500 mm | 1000 mm | 12 mm | 148 kg | 1.251 € • |
| 2-WS161607 | 16 AL 750 N BAR      | 1600 mm | 700 mm | 12 mm | 116 kg | 1.228 € • |
| 2-WS162010 | 16 AL 750 N BAR      | 2000 mm | 1000 mm | 12 mm | 194 kg | 1.761 € • |



The workbenches with steel plate 1500x1000 mm and 2000x1000 mm are compatible with our extensions for perforated plates. (Item no. 164050.Set, 164055.Set, 164051.Set)



More information and product versions:
















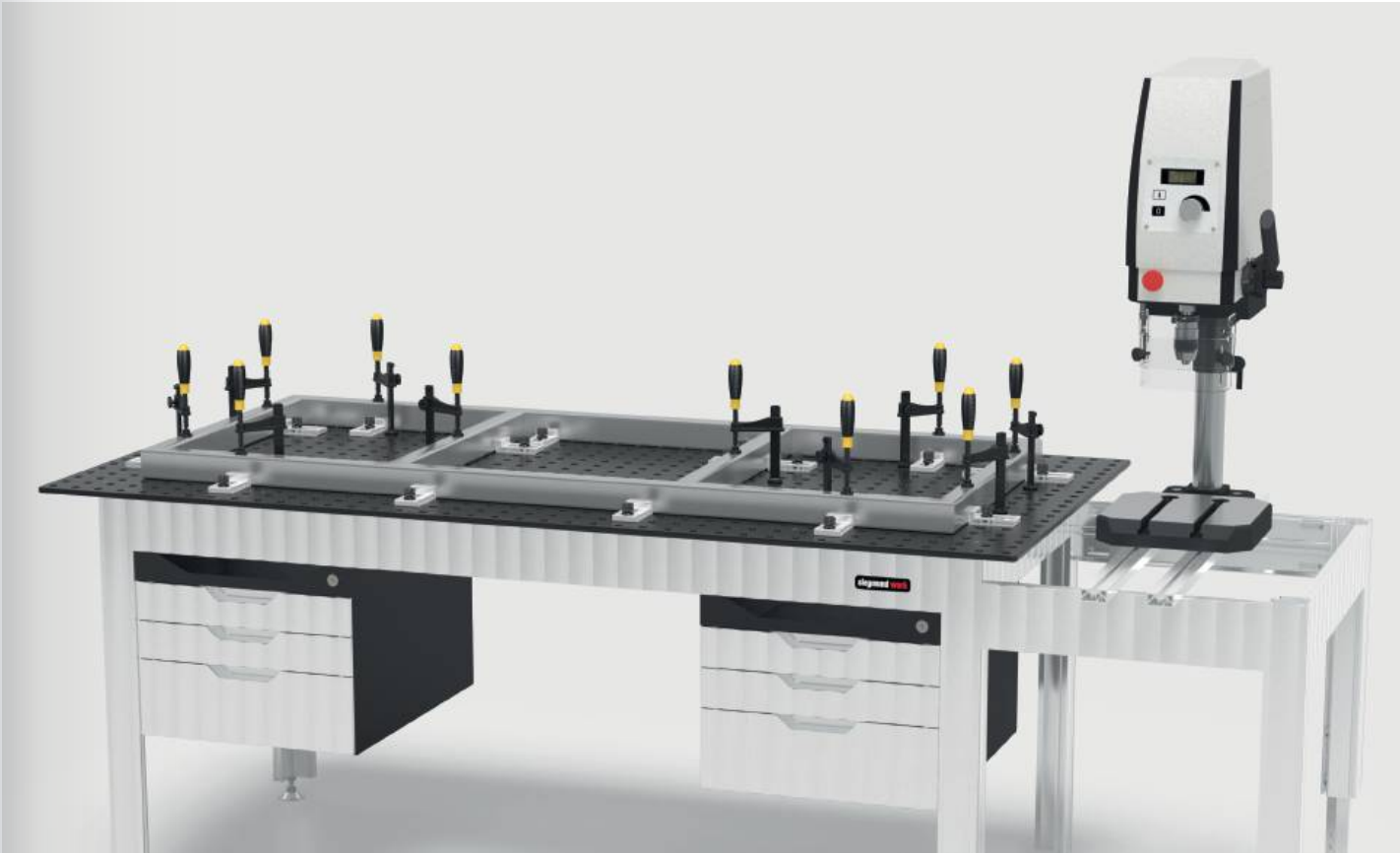
[www.siegmund.com/
F-workbench-steel](http://www.siegmund.com/F-workbench-steel)

Siegmund Workbench with steel plate

- Base frame made of aluminum profiles
- Working height 900 mm
- Perforated plate: premium steel S355J2+N + Plasma nitration
- Borehole Ø 16 mm, Boreholes on the surface 50x50 mm grid
- Maximum load capacity: 250 kg
- Fast Clamping Bolts without slot double are recommended



| | Specifications Working surface | L (a) | B (b) | MS (d) | G | |
|--------------|---|---------|---------|--------|--------|------------------|
| 2-WS161208.L | 16 AL 750 N BAR      | 1200 mm | 800 mm | 12 mm | 98 kg | 788 € • |
| 2-WS161510.L | 16 AL 750 N BAR      | 1500 mm | 1000 mm | 12 mm | 146 kg | 1.134 € • |
| 2-WS161607.L | 16 AL 750 N BAR      | 1600 mm | 700 mm | 12 mm | 114 kg | 1.111 € • |
| 2-WS162010.L | 16 AL 750 N BAR      | 2000 mm | 1000 mm | 12 mm | 191 kg | 1.645 € • |



EXCLUSIVE OFFERS

More flexibility with the aluminum table profiles



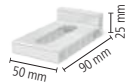
1x WA161208.L



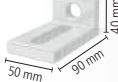
4x 160621



8x 160590



4x 160108.A



4x 160109.A

16 AL

Siegmund Workbench
with aluminum table profile 1200x800 mm
incl. accessories

- Base frame made of aluminum profiles
- Working height 900 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, Borehole spacing 50 mm
- Hexagon Slot HX8, Hexagon Slot distance 50 mm
- Maximum load capacity: 250 kg
- Areal Clamping Bolts are recommended
- When clamping aluminum parts, the bolts must only be tightened hand-tight.



838 €

instead of 1.295 €

2-WA161208.L.1

16 AL

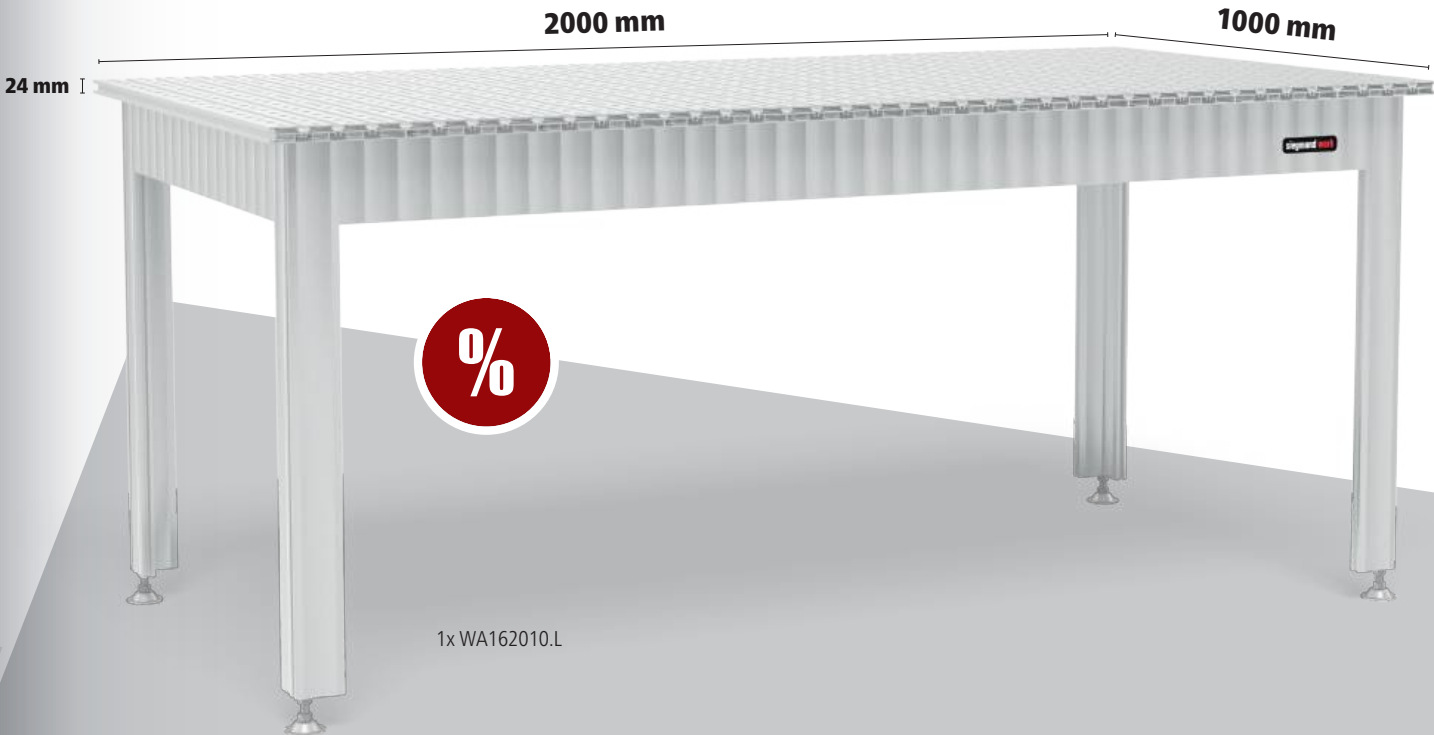
Siegmund Workbench
with aluminum table profile 2000x1000 mm
incl. accessories

- Base frame made of aluminum profiles
- Working height 900 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, Borehole spacing 50 mm
- Hexagon Slot HX8, Hexagon Slot distance 50 mm
- Maximum load capacity: 250 kg
- Areal Clamping Bolts are recommended
- When clamping aluminum parts, the bolts must only be tightened hand-tight.

1.363 €

instead of 1.816 €

2-WA162010.L.1



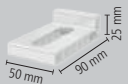
1x WA162010.L



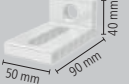
4x 160621



8x 160590



4x 160108.A



4x 160109.A

Siegmund workbench height adjustable with aluminum table profile

- Base frame made of aluminum profiles
- Height adjustable, Working height 800-975 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, borehole spacing 50 mm
- Hexagon Slot HX8, Hexagon Slot distance 50 mm
- Maximum load capacity: 250 kg
- Areal Clamping Bolts are recommended
- When clamping aluminum parts, the bolts must only be tightened hand-tight.



| | Specifications Working surface | L (a) | B (b) | MS (d) | G | |
|------------|--------------------------------|---------|---------|--------|-------|------------------|
| 2-WA161207 | | 1200 mm | 700 mm | 24 mm | 37 kg | 770 € • |
| 2-WA161208 | | 1200 mm | 800 mm | 24 mm | 48 kg | 796 € • |
| 2-WA161210 | | 1200 mm | 1000 mm | 24 mm | 45 kg | 926 € • |
| 2-WA161607 | | 1600 mm | 700 mm | 24 mm | 46 kg | 938 € • |
| 2-WA161608 | | 1600 mm | 800 mm | 24 mm | 49 kg | 1.004 € • |
| 2-WA161610 | | 1600 mm | 1000 mm | 24 mm | 57 kg | 1.135 € • |
| 2-WA162007 | | 2000 mm | 700 mm | 24 mm | 52 kg | 1.109 € • |
| 2-WA162008 | | 2000 mm | 800 mm | 24 mm | 56 kg | 1.189 € • |
| 2-WA162010 | | 2000 mm | 1000 mm | 24 mm | 66 kg | 1.347 € • |

Extension for workbench height adjustable



Extension 400 for workbench height adjustable

for workbench height adjustable, extension of the work surface by 400 mm, Height adjustable (800-975 mm), Pay attention to the base frame width of the workbench!

NEW



| | L (a) | B (b) | H (c) | MS (d) | G | |
|------------|--------|---------|--------|--------|----------|----------------|
| 2-XA160407 | 400 mm | 700 mm | 800 mm | 24 mm | 14 kg | 302 € • |
| 2-XA160408 | 400 mm | 800 mm | 800 mm | 24 mm | 15 kg | 317 € • |
| 2-XA160410 | 400 mm | 1000 mm | 800 mm | 24 mm | 16,50 kg | 354 € • |



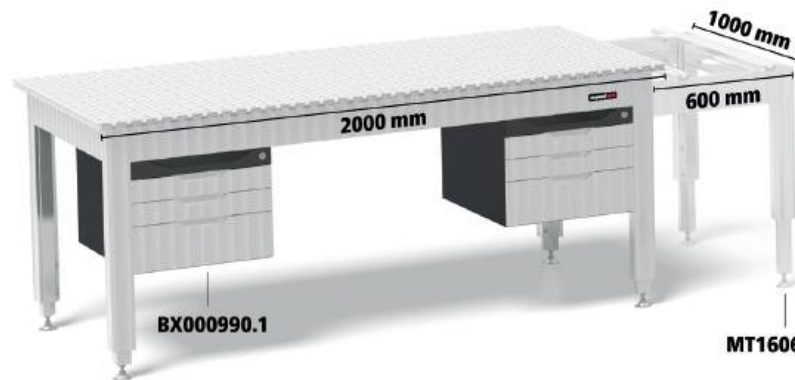
Extension 600 for workbench height adjustable

for workbench height adjustable, extension of the work surface by 600 mm, Height adjustable (800-975 mm), Pay attention to the base frame width of the workbench!

NEW



| | L (a) | B (b) | H (c) | MS (d) | G | |
|------------|--------|---------|--------|--------|----------|----------------|
| 2-XA160607 | 600 mm | 700 mm | 800 mm | 24 mm | 18 kg | 388 € • |
| 2-XA160608 | 600 mm | 800 mm | 800 mm | 24 mm | 20 kg | 411 € • |
| 2-XA160610 | 600 mm | 1000 mm | 800 mm | 24 mm | 22,50 kg | 463 € • |



MT160610.A



004100.2

Siegmund Workbench with aluminum table profile

- Base frame made of aluminum profiles
- Working height 900 mm
- Surface made of aluminum table profiles
- Borehole Ø 16 mm, borehole spacing 50 mm
- Hexagon Slot HX8, Hexagon Slot distance 50 mm
- Maximum load capacity: 250 kg
- Areal Clamping Bolts are recommended
- When clamping aluminum parts, the bolts must only be tightened hand-tight.



| | Specifications Working surface | L (a) | B (b) | MS (d) | G | |
|--------------|--------------------------------|---------|---------|--------|-------|------------------|
| 2-WA161207.L | | 1200 mm | 700 mm | 24 mm | 34 kg | 691 € • |
| 2-WA161208.L | | 1200 mm | 800 mm | 24 mm | 36 kg | 743 € • |
| 2-WA161210.L | | 1200 mm | 1000 mm | 24 mm | 42 kg | 847 € • |
| 2-WA161607.L | | 1600 mm | 700 mm | 24 mm | 43 kg | 859 € • |
| 2-WA161608.L | | 1600 mm | 800 mm | 24 mm | 46 kg | 925 € • |
| 2-WA161610.L | | 1600 mm | 1000 mm | 24 mm | 54 kg | 1.056 € • |
| 2-WA162007.L | | 2000 mm | 700 mm | 24 mm | 49 kg | 1.029 € • |
| 2-WA162008.L | | 2000 mm | 800 mm | 24 mm | 53 kg | 1.109 € • |
| 2-WA162010.L | | 2000 mm | 1000 mm | 24 mm | 63 kg | 1.268 € • |

Extension for workbench



Extension 400 for workbench

for workbench without height adjustment, extension of the work surface by 400 mm, Pay attention to the base frame width of the workbench!

NEW



| | L (a) | B (b) | H (c) | MS (d) | G | |
|--------------|--------|---------|--------|--------|----------|----------------|
| 2-XA160407.L | 400 mm | 700 mm | 900 mm | 24 mm | 13 kg | 258 € • |
| 2-XA160408.L | 400 mm | 800 mm | 900 mm | 24 mm | 14,50 kg | 274 € • |
| 2-XA160410.L | 400 mm | 1000 mm | 900 mm | 24 mm | 15,50 kg | 311 € • |



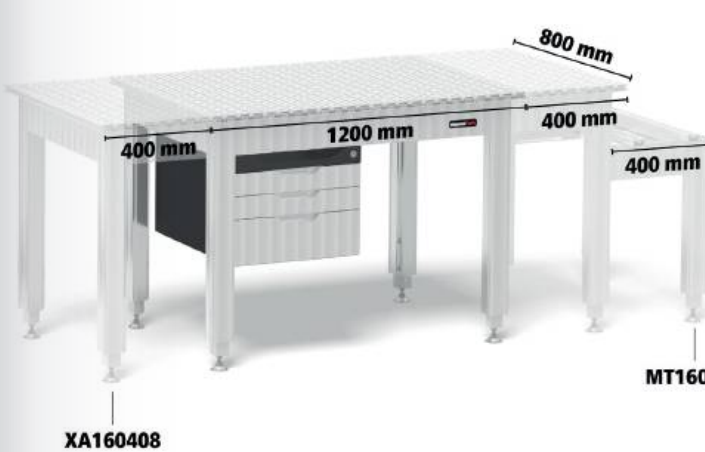
Extension 600 for workbench

for workbench without height adjustment, extension of the work surface by 600 mm, Pay attention to the base frame width of the workbench!

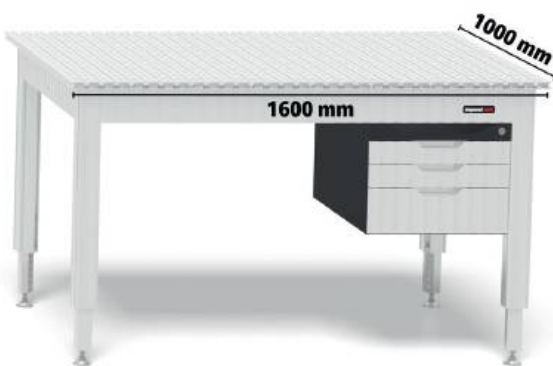
NEW



| | L (a) | B (b) | H (c) | MS (d) | G | |
|--------------|--------|---------|--------|--------|----------|----------------|
| 2-XA160607.L | 600 mm | 700 mm | 900 mm | 24 mm | 17 kg | 345 € • |
| 2-XA160608.L | 600 mm | 800 mm | 900 mm | 24 mm | 19 kg | 368 € • |
| 2-XA160610.L | 600 mm | 1000 mm | 900 mm | 24 mm | 21,50 kg | 420 € • |




XA160408



MT160408

Various sliding blocks




NEW

16

Set Sliding Block HX8

pack of 4, with thread, attachment of accessories with screw, Galvanized, insertion into the slot from the side, non-slip fit in the slot thanks to a spring ball

| | | L (a) | B (b) | H (c) | G | |
|----------|----|-------|-------|-------|---------|-------|
| 2-000551 | M6 | 30 mm | 15 mm | 7 mm | 0,08 kg | 9 € • |




NEW

16

Set Sliding Block HX8 rotatable

pack of 4, with thread, attachment of accessories with screw, Galvanized, enables placement in the slot from above, tensions in the slot when turning in the direction of fastening the screw, Further versions available online: with M5 thread

| | | L (a) | B (b) | H (c) | G | |
|------------|----|-------|-------|-------|---------|-------|
| 2-000552.2 | M6 | 20 mm | 15 mm | 7 mm | 0,04 kg | 9 € • |



NEW


16

Set Sliding Block HX8 insertable

pack of 4, with thread, attachment of accessories with screw, Galvanized, insertion into the slot from above, non-slip fit in the slot thanks to a spring ball, Further versions available online: with M5 thread

| | | L (a) | B (b) | H (c) | G | |
|------------|----|-------|-------|-------|---------|-------|
| 2-000553.2 | M6 | 30 mm | 12 mm | 7 mm | 0,08 kg | 9 € • |

Clamp Bushings



Set Clamp Bushing with collar for M6 thread burnished


pack of 4, for fastening Siegmund parts to sliding blocks, for clamping in a elongated hole, incl. screw M6x20, incl. self-tapping countersunk head screw M6x30

NEW

B

16

| | H (c) | Ø | G | |
|------------|-------|-------|---------|--------|
| 2-160546.3 | 13 mm | 23 mm | 0,08 kg | 29 € • |



Set Clamp Bushing with countersunk head for M6 thread burnished


pack of 4, for fastening Siegmund parts to sliding blocks, for clamping in boreholes, incl. screw M6x20, incl. self-tapping countersunk head screw M6x30

NEW

B

16

| | H (c) | Ø | G | |
|------------|-------|----------|---------|--------|
| 2-160546.4 | 7 mm | 18,50 mm | 0,08 kg | 19 € • |



Set Sliding Block insertable + Clamp Bushing

Delivery contents: 1x 000553.2 Set Sliding Block HX8 M6 insertable (pack of 4), 1x 160546.3 Set Clamp Bushing with collar (pack of 4)

NEW

16

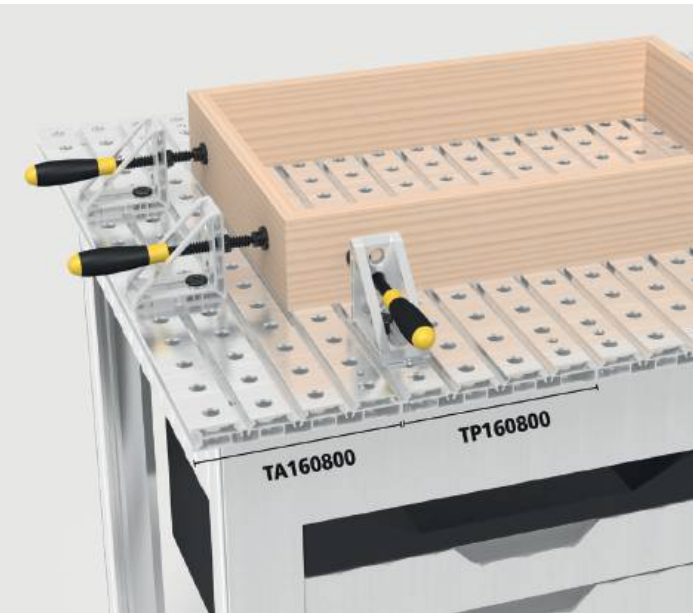
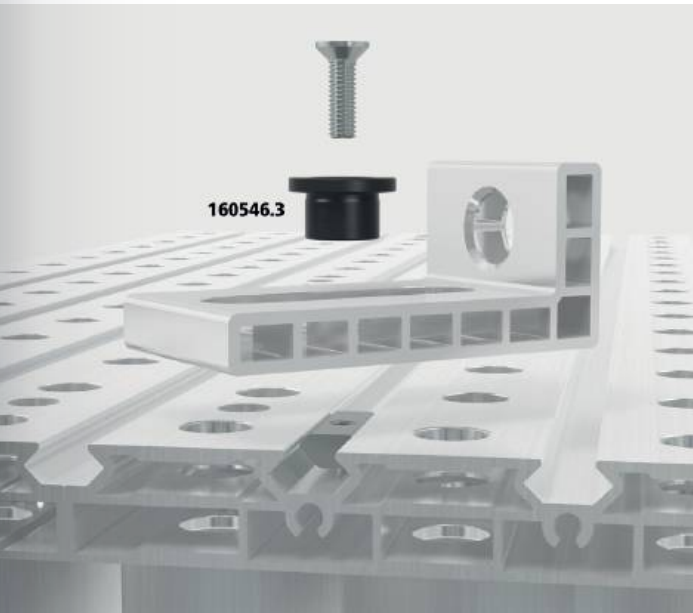
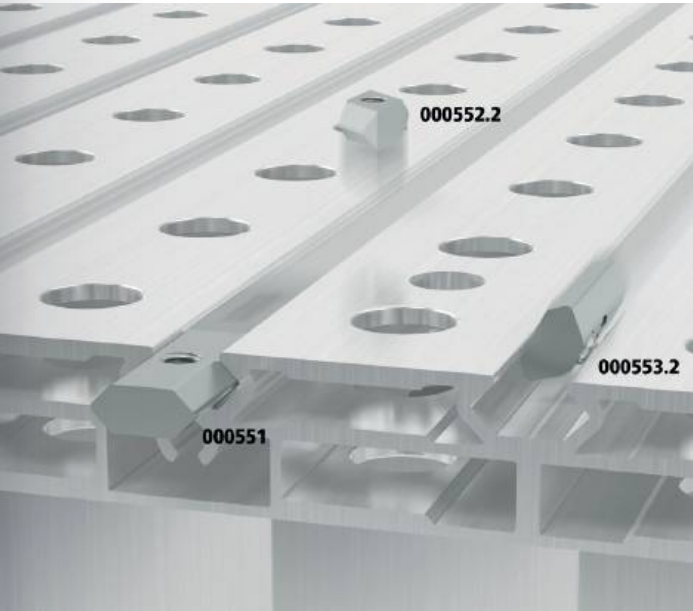
| | G | |
|----------|---------|--------|
| 2-160548 | 0,16 kg | 35 € • |



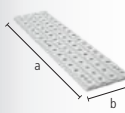
More information and product versions:



www.siegmund.com/
F-workbench-alu






Aluminum table profile



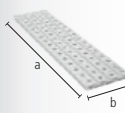
Aluminum table profile

Borehole Ø 16 mm, borehole spacing 50 mm, Hexagon Slot HX8, Hexagon Slot distance 50 mm, inner profile, Pay attention to the base frame width of the workbench!

NEW




| | L (a) | B (b) | MS (d) | G | |
|------------|---------|--------|--------|---------|--------|
| 2-TP160700 | 700 mm | 200 mm | 24 mm | 2,85 kg | 54 € • |
| 2-TP160800 | 800 mm | 200 mm | 24 mm | 3,30 kg | 60 € • |
| 2-TP161000 | 1000 mm | 200 mm | 24 mm | 4,10 kg | 76 € • |



Aluminum table end profile

Borehole Ø 16 mm, borehole spacing 50 mm, Hexagon Slot HX8, Hexagon Slot distance 50 mm, outer profile, with lateral hexagon slot on one side, Pay attention to the base frame width of the workbench!


NEW







| | L (a) | B (b) | MS (d) | G | |
|------------|---------|--------|--------|---------|--------|
| 2-TA160700 | 700 mm | 200 mm | 24 mm | 2,90 kg | 54 € • |
| 2-TA160800 | 800 mm | 200 mm | 24 mm | 3,35 kg | 60 € • |
| 2-TA161000 | 1000 mm | 200 mm | 24 mm | 4,15 kg | 76 € • |





Equipment

| | | | | | | |
|---|--|--------|---------|---|--------|-----|
|  | Equipment with 4 castors for workbench Caster, locking brake | | | | | NEW |
| | | | | | | 16 |
| | | | TF | G | | |
| | 2-004100.2 | 250 kg | 2,40 kg | | 60 € • | |


| | | | | | | |
|---|---|--------|---------|---|--------|-----|
|  | Equipment with 2 wheels for machine table / extension Caster, locking brake | | | | | NEW |
| | | | | | | 16 |
| | | | TF | G | | |
| | 2-004100.3 | 125 kg | 1,20 kg | | 30 € • | |


| | | | | | | |
|---|---|--------|--------|--------|--------|---------|
|  | Sub Table Box for workbench incl. 2 drawers Drawer box, 2x Drawer 160 mm, lockable, incl. two keys, drawer pull-out length 500 mm | | | | | NEW |
| | | | | | | AL 16 |
| | | L (a) | B (b) | H (c) | TF | G |
| | 2-BX000990 | 623 mm | 472 mm | 387 mm | 100 kg | 27 kg |
| | | | | | | 325 € • |

| | | | | | | |
|---|--|--------|--------|--------|--------|---------|
|  | Sub Table Box for workbench incl. 3 drawers Drawer box, 2x Drawer 80 mm, 1x Drawer 160 mm, lockable, incl. two keys, drawer pull-out length 500 mm | | | | | NEW |
| | | | | | | AL 16 |
| | | L (a) | B (b) | H (c) | TF | G |
| | 2-BX000990.1 | 623 mm | 472 mm | 387 mm | 100 kg | 30 kg |
| | | | | | | 374 € • |

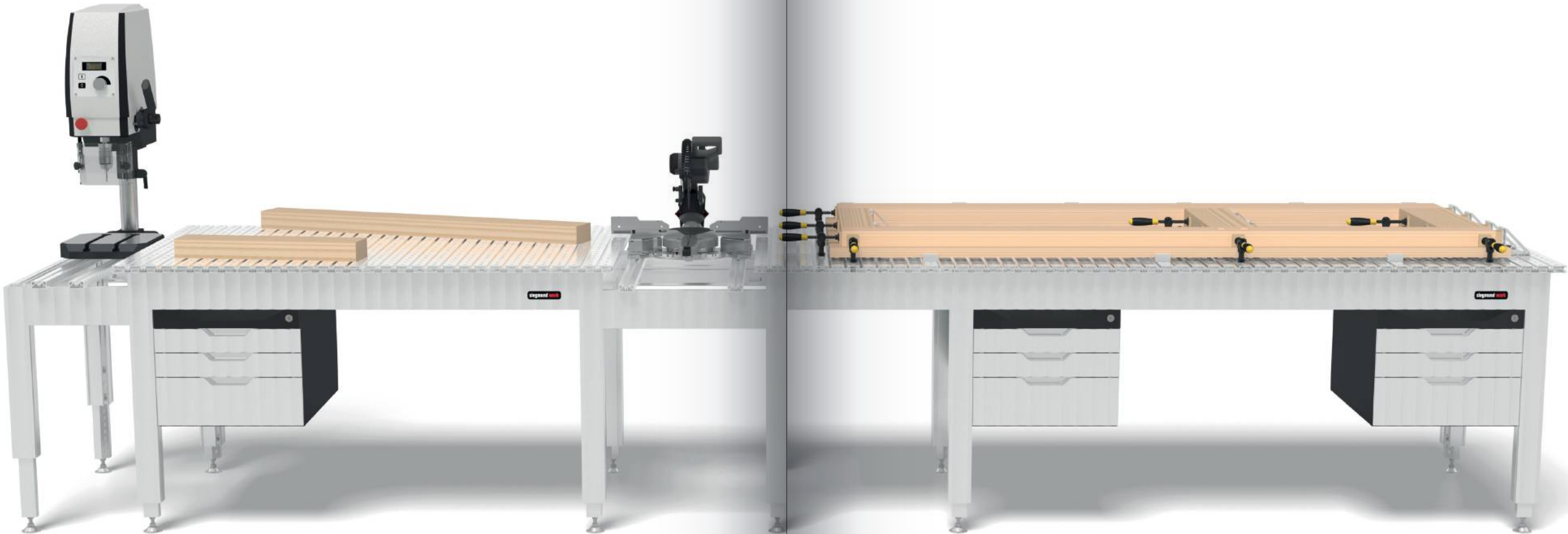
| | | | | | | |
|---|---|----------------|--------|-------|-------|---------|
|  | Tool holder for workbench Aluminum, can be placed on the left and right, Holder for clamps, bolts and squares, Pay attention to the base frame width of the workbench and the material used for the work surface! | | | | | NEW |
| | | | | | | AL 16 |
| | | L (a) | B (b) | H (c) | G | |
| | 2-TH160700 | 700 AL / Steel | 475 mm | 55 mm | 52 mm | 1,10 kg |
| | 2-TH160800 | 800 AL / Steel | 575 mm | 55 mm | 52 mm | 1,30 kg |
| | 2-TH161000.S | 1000 Steel | 675 mm | 55 mm | 52 mm | 1,50 kg |
| | 2-TH161000.A | 1000 AL | 775 mm | 55 mm | 52 mm | 1,60 kg |
| | | | | | | 42 € • |
| | | | | | | 48 € • |
| | | | | | | 54 € • |
| | | | | | | 61 € • |

Machine table for workbench

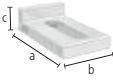
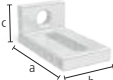

| | | | | | | |
|---|--|----------------|--------|---------|--------|---------|
|  | Machine table 400 for workbench compatible with workbench frame with and without height adjustment, Height adjustable (625-900 mm), Pay attention to the base frame width of the workbench and the material used for the work surface! | | | | | NEW |
| | | | | | | AL 16 |
| | | L (a) | B (b) | H (c) | TF | G |
| | 2-MT160407 | 700 AL / Steel | 400 mm | 700 mm | 625 mm | 75 kg |
| | 2-MT160408 | 800 AL / Steel | 400 mm | 800 mm | 625 mm | 75 kg |
| | 2-MT160410.S | 1000 Steel | 400 mm | 1000 mm | 625 mm | 75 kg |
| | 2-MT160410.A | 1000 AL | 400 mm | 1000 mm | 625 mm | 75 kg |
| | | | | | | 9 kg |
| | | | | | | 11 kg |
| | | | | | | 11 kg |
| | | | | | | 12 kg |
| | | | | | | 258 € • |
| | | | | | | 271 € • |
| | | | | | | 303 € • |
| | | | | | | 305 € • |

| | | | | | | |
|---|--|----------------|--------|---------|--------|---------|
|  | Machine table 600 for workbench compatible with workbench frame with and without height adjustment, Height adjustable (625-900 mm), Pay attention to the base frame width of the workbench and the material used for the work surface! | | | | | NEW |
| | | | | | | AL 16 |
| | | L (a) | B (b) | H (c) | TF | G |
| | 2-MT160607 | 700 AL / Steel | 600 mm | 700 mm | 625 mm | 75 kg |
| | 2-MT160608 | 800 AL / Steel | 600 mm | 800 mm | 625 mm | 75 kg |
| | 2-MT160610.S | 1000 Steel | 600 mm | 1000 mm | 625 mm | 75 kg |
| | 2-MT160610.A | 1000 AL | 600 mm | 1000 mm | 625 mm | 75 kg |
| | | | | | | 11 kg |
| | | | | | | 12 kg |
| | | | | | | 12 kg |
| | | | | | | 13 kg |
| | | | | | | 283 € • |
| | | | | | | 297 € • |
| | | | | | | 329 € • |
| | | | | | | 331 € • |





Stop and Clamping Square

| | | | | | | | |
|--|---|-------|-------|-------|---------|--------|--------------|
|  | Stop and Clamping Square 90 X Aluminum elongated hole | | | | | | AL 16 |
| | | L (a) | B (b) | H (c) | G | | |
| | 2-160108.A | 90 mm | 50 mm | 25 mm | 0,07 kg | 11 € • | |
|  | Stop and Clamping Square 90 SL Aluminum combination of borehole and elongated hole | | | | | | AL 16 |
| | | L (a) | B (b) | H (c) | G | | |
| | 2-160109.A | 90 mm | 50 mm | 40 mm | 0,08 kg | 13 € • | |
|  | Stop and Clamping Square 95 L Aluminum combination of borehole and elongated hole, increased stability through struts | | | | | | NEW AL 16 |
| | | L (a) | B (b) | H (c) | G | | |
| | 2-160117.A | 95 mm | 50 mm | 95 mm | 0,13 kg | 24 € • | |




More information and product versions:



www.siegmund.com/
F-workbench

Bolts




Areal Clamping Bolt burnished

Clamping range approx. 22-26 mm, recommended for clamping aluminum profiles

B

16

| | | L (a) | SK | ZK1 | ZK | AM1 | AM | G | |
|----------|--------|-------|-------|------|------|-------|-------|---------|--------|
| 2-160590 | double | 55 mm | 50 kN | 2 kN | 4 kN | 10 Nm | 10 Nm | 0,11 kg | 44 € • |



Fast Clamping Bolt without slot burnished


recommended for clamping aluminum profiles, without O-ring slot for a smooth surface

B

16

| | | L (a) | SK | ZK | AM1 | AM | G | |
|----------|--------|-------|-------|-------|---------|-------|---------|--------|
| 2-160511 | double | 53 mm | 55 kN | 10 kN | 2,50 Nm | 10 Nm | 0,08 kg | 36 € • |

Screw Clamp

| | | | | | | | | | |
|---|--|--------|--------|---------|--------|--|--|--|----------|
|  | Basic Screw Clamp for workbench nitrided Vertical Bar reinforced, Horizontal bar varnished / powder-coated, interchangeable prism, ball diameter spindle 8 mm, Trapezoid thread of spindle 12x4 mm, especially for surfaces made of aluminum profiles | | | | | | | | BAR N 16 |
| | | B (b) | H (c) | G | | | | | |
| | 2-160621 | 110 mm | 185 mm | 0,65 kg | 25 € • | | | | |

L: Length, B: Width, H: Height, G: Weight, SK: Shearing Force, AM: Tightening Torque Steel, AM1: Tightening Torque Aluminum, clamping torque depends on material, ZK: Tensile Force Steel, ZK1: Tensile Force Aluminum

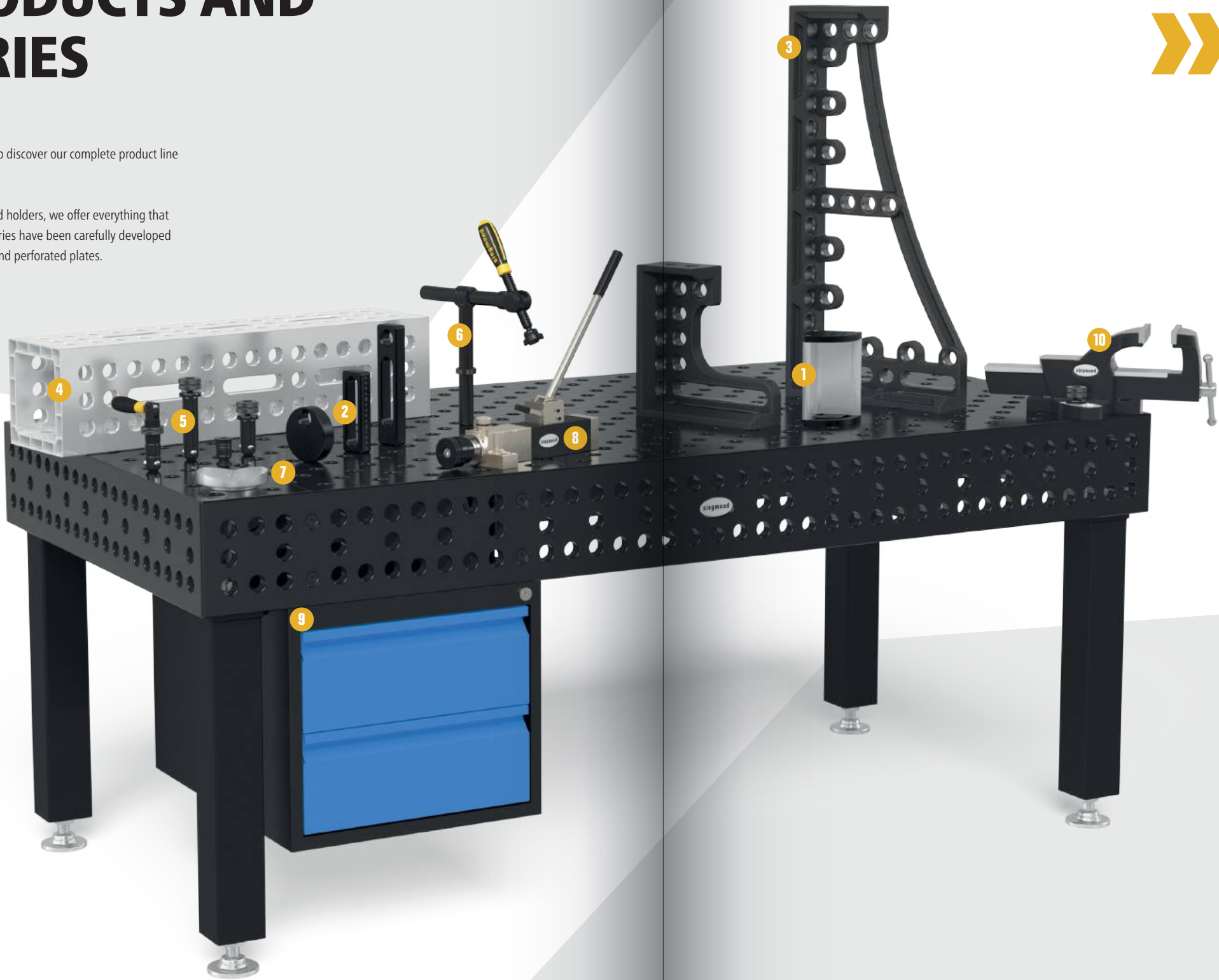
DISCOVER NOW EVEN MORE PRODUCTS AND ACCESSORIES

Browse our catalog or scroll through our website to discover our complete product line and the variety of our accessories and tools.

From useful stops and squares to tool storages and holders, we offer everything that makes your work even more efficient. Our accessories have been carefully developed and are perfectly matched to our welding tables and perforated plates.

Tools & Accessories

- 1 New clamping system
- 2 Stops
- 3 Squares
- 4 Aluminum profiles
- 5 Bolts
- 6 Clamps
- 7 Prisms
- 8 Table press
- 9 Sub Table Box
- 10 Bench vices
- ✓ Maintenance products
- ✓ Accessories
- ✓ Zero point clamping system
- ✓ Magnetic Clamping Technology



Suitable working basis for every challenge and every requirement.

- ✓ Siegmund welding tables
- ✓ Laser welding cell
- ✓ Welding Cell
- ✓ Siegmund Workbench
- ✓ Siegmund Workstation
- ✓ Lifting platform
- ✓ Mobile lifting table
- ✓ Rotating table height adjustable
- ✓ Perforated Plates
- ✓ Octagonal tables
- ✓ Rail System
- ✓ Platform System
- ✓ Positioner



Discover the catalog now!

Immerse yourself into our fascinating world of welding and clamping and discover our versatile product line with high quality welding tables, accessories and much more! Browse our interactive catalog online or order your personal copy to thumb through it in the comfort of your own home.



Prices quoted in €, excl. VAT, packing and transport costs. Minimum order value 50 €. Technical data are subject to change. From warehouse in Oberottmarshausen. Resale reserved. Our Terms and Conditions of Sale strictly apply. Subject to price changes and printing errors.

All texts, pictures and design elements are copyrighted by the Bernd Siegmund GmbH. No part of this catalog may be edited analogously or digital or in another mode, may be duplicated or published out of the catalog without written approval of the legal owner. Offences are prosecuted.
© 2024 Bernd Siegmund GmbH

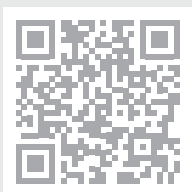
● Item produced for stock

○ Item produced on order



[www.siegmund.com/
F-catalog](http://www.siegmund.com/F-catalog)

siegmund



**Find our exhibition
calendar at:**

www.siegmund.com/F-exhibition



Producer:

Bernd Siegmund GmbH

Landsberger Str. 180
86507 Oberottmarshausen
Germany (Bavaria)
Phone +49 (0) 8203 96 07-0
info@siegmund.com
siegmund.com

Your distributor:

