



#### **Brief Introductin**



Founded in 2001, Zhejiang Boyang Compressor is a technology and engineering company providing innovative solutions for customers in HVAC field. With nearly 300 employees, Boyang is a national high-tech enterprise, also being a state research center, specializing in R&D, manufacturing the hermetic rotary compressors and condensing units. Equipped with efficient and flexible workshop, testing equipment and R&D center, Boyang has the production ability of 1,000,000 pieces of compressors and 250,000 sets of condensing units per year.

Boyang is one of the drafter of the National Standardization Technical Committee for refrigeration compressors, and has been participating in drafting of the China National Industrial Standard for rotary compressors for several times. With scientific and continuous management, Boyang has obtained certificates like ISO9001, ISO14001, IATF16949, CCC, CE, UL, RoHS, REACH etc.

Boyang has abundant know-hows on the technical and operational, coupled with good quality management and continuous technology innovation, make Boyang a great choice for customers all over the world.





## **Brief Introductin**



#### **Compressor factory**

Established in 2001, Covers an area of 33,000 square meters, contains the office/R&D center/motor assembly line/ pump assembly line/ compressor final assembly line /automatic electrophoretic line and ware houses.



### **Brief Introductin**



#### 2nd site: condensing unit factory

Established in 2018, the 2<sup>nd</sup> site covers an area of 66,000 square meters, dedicated to designing and manufacturing various condensing units. With modern standard workshop, advanced intelligent equipment and mature production technology, the factory has the production ability of 250,000 sets of CDUs per year.

CDU covers indoor and outdoor condensing units, fixed speed and inverter series, been widely used in commercial refrigeration, mobile cold chain and liquid cooling etc.



# To be the First-rate Supplier in the Refrigeration Field

**Cooling for Better Life** 



# **R&D** capacity

#### BOYARD 博阳

Since 2006, Boyang has accumulated rich experience and know-how in compressor designing, production technique and quality control.

The engineering team has 15 members includes director, manager, product engineers, administrative engineers, standardize engineers, prototype technicians.

Now Boyang is a national high-tech company, a state nominated research center, and has taken part in drafting the rotary compressor national standard for several times.



Here shows Boyang took part in the drafting the national standard of refrigeration rotary compressor (liquid injection type)





ICS 97.040.30 分类号。V 61 各集号。60694-2017



#### 中华人民共和国轻工行业标准

QB/T 5203-2017

#### 冷冻冷藏用喷液旋转式压缩机

Rotary compressor with liquid refrigerant injection for refrigeration appliance

2017-11-07 发布

2018-04-01 实施

High flexibility and extreme strict quality control are the key features of Boyang production system.



Electrophoretic coating automatic line



Final assembly line



# Testing center

**Boyang testing center** is fully equipped with compressor capacity test centers, accelerated life test machines, vibration test platform, NVH test room, humidity test platform, electrical strength test machine, dc driver test machine.



Life accelerated test units



Cooling capacity test center



**NVH** room





# **Equipment**













































# **Mobile refrigeration**











# **Products by application**

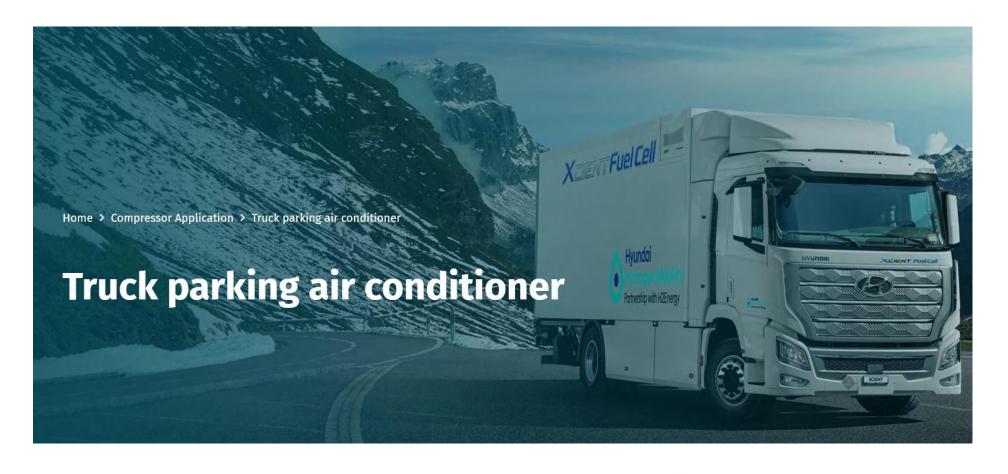
### BOYARD 博阳





















# **Products by application**

#### BOYARD 博阳











# Product development

low noise, quiet requirements.

Reliable: Efficient oil supply, high explosionProof level, oil pool temperature control, etc.

High efficiency: DC adjust speed, high performance rare earth, double cylinder structure, etc.

Environmental friendly: Low GWP, low ODP value, more environmentally friendly

Noise control: Meet consumer comfort,

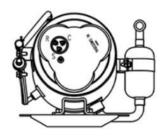
**Customization:** Personalized

users

customization to meet special needs of



# **OUR STRENGTHS**



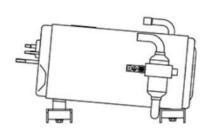
#### **CUSTOMIZED**

Customization service to fulfill the market needs.



#### **RELIABLE QUALITY**

quality control being applied from product design to production.



#### **DESIGN CAPACITY**

Mature Horizontal Design & Compact Size



#### **BETTER PERFORMANCE**

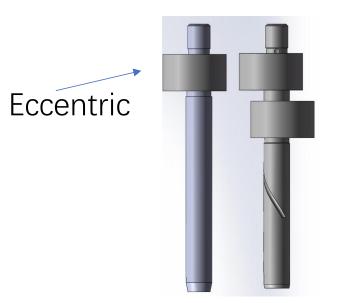
Dual cynlinder series provides better performance.

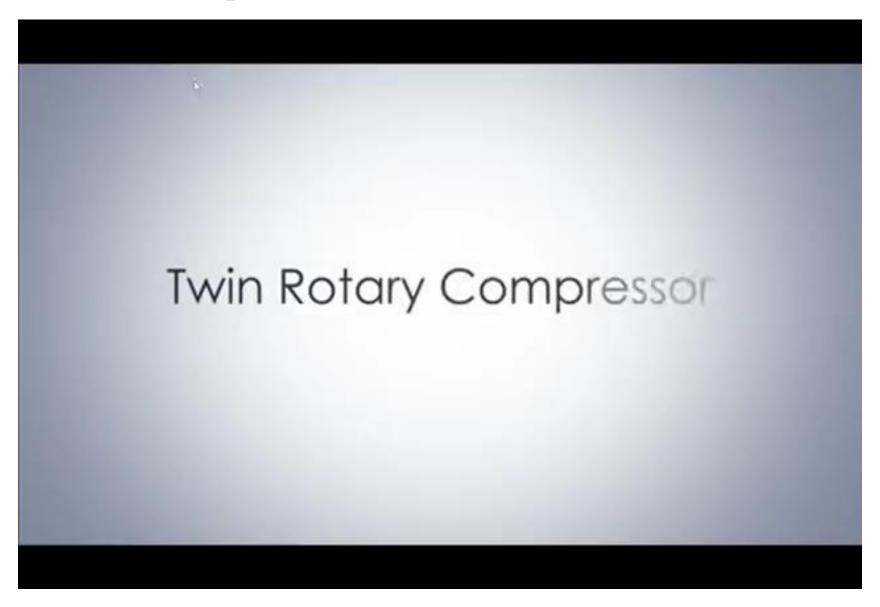


# Why Twin Cylinder? - Technical Aspect

For single cylinder, there is one eccentric on crankshaft, so the center of balance is not on the center of the crankshaft axis, it would generate big vibration when rotating.

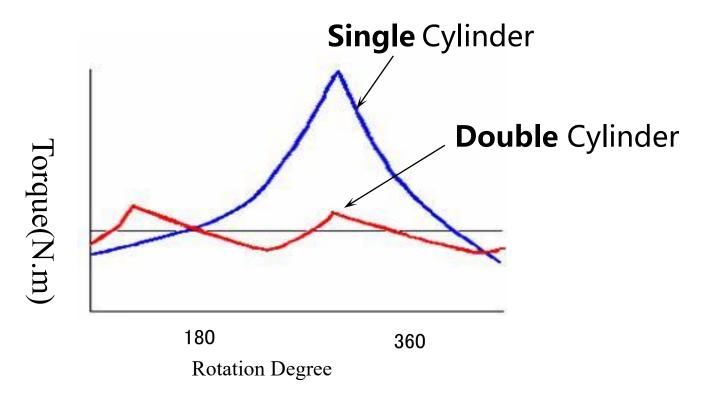
For twin cylinder, two eccentric are placed in two direction(180°), much more balanced.





# Why Twin Cylinder? - Technical Aspect

#### Small torque ripple and low vibration



Twin cylinder compressors have a stable performance, especially obvious in low rotating speed. So it can perfectly fulfill the requirement of noise and vibration control for roof-mounted A/C.



## **Certificates**

































