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1 GENERAL CATALOG 2

# **Carpresse Profile**

### FROM CONCEPT TO PRODUCTION

For more than 50 years, we have been building your Transfer Press and guaranteeing its future

Our technical staff has more than 60 years of double experience (transfer presses and related toolings / special equipment) in the design and construction of COMPLETE TRANSFER PRESSES for the automatic production of a very wide range of metal parts.

This long experience (first with Bmv spa and now with Carpresse srl) ranges from transfer presses at 4 to 24 stations, for processing sheet metal from 0,15 to 7 mm thick.

All the necessary phases, from the project to the final set-up and customer assistance, are followed directly and personally by one of the owners. Our customers can therefore find at any time a competent manager able to collect their needs and try to provide them with quality, timely, performative solutions that respond the customer's needs. For this reason more than 75% of our annual turnover comes from sales to old customers.

#### WHY PREFER CARPRESSE:

- PRECISION: We take care of every minimum technical detail (best concepts and design parameters, best machining, maximum precision in assembly and development) to raise the quality and minimize maintenance of our Transfer Presses and to assure long life at the tools.
- CARE: We provide a direct relationship with each customer, ensuring dedicated and fast assistance.
- FLEXIBILITY: For every need of our customers, we study and find the best solution in terms of performance/quality/reliability



### Index

### **COMPLETE TRANSFER PRESSES**

To produce automatically a very wide range of ammunition components.

1

Pistol cases and bullets - 9mm and similar

(2)

Rifle cases and bullets - .223 Rem/.308 Win and similar

(3)

**Cups for all calibers** 

**(4)** 

Other cases and bullets calibers

**(5)** 

Shot shell bottoms

**(6)** 

Accessories



## Pistol cases and bullets 9mm and similar

1.1 **Bullets 9mm** 



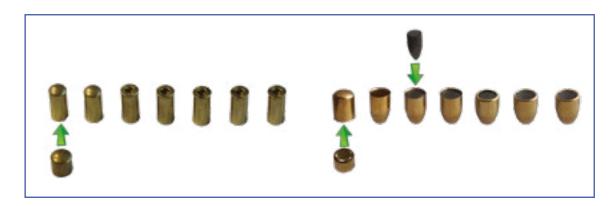


1.2 Cases 9mm





1.3 Bullets + cases 9mm





NOTE: the press CB/60/7+7/65/125 is able to produce, starting by the cup: 240/min bullets 9 mm or

240/min cases 9 mm or

120/min bullets 9mm + 120/min cases 9 mm at the same time

240/min cases .223 Rem starting by drawn and trimmed cup

To change the production it is sufficient to change the components feeders and the tools.

# 2 Rifle cases and bullets .223 Rem/.308 Win and similar

2.1 Bullets for .223 Rem/.308 Win







NOTE: This press model is able to produce: 120/min bullets .223 Rem or 120/min bullets .308 Win To change the production it is sufficient to change the components feeders and the tools

2.2 Drawn and trimmed cups for production of Cases .223 Rem/.308 Win





NOTE: This press model is able to produce: 240/min Drawn and Trimmed cups .223 Rem or 240

240/min Drawn and Trimmed cups .223 Rem or 240/min Drawn and Trimmed cups .308 Win

To change the production it is sufficient to change the components feeders and the tools.

2.3
Cases .223 Rem
Starting by drawn and trimmed cups.

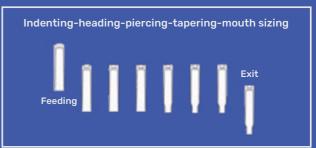




NOTE: This press model is able to produce:
240/min cases .223 Rem
or (starting by cups)
240/min bullets 9mm or
240/min cases 9mm or
120/min bullets 9mm + 120/min cases 9mm at the same time
To change the production it is sufficient to change the components feeders and the tools.

2.4Cases .308 WinStarting by drawn and trimmed cups.



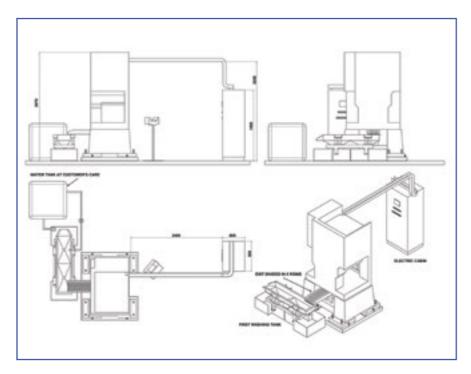


**NOTE:** This press model is able to produce:

240/min cases .308 Win or 240/min cases .223 Rem

To change the production it is sufficient to change the components feeders and the tools.

## **Cups for all calibers to produce** cases and bullets

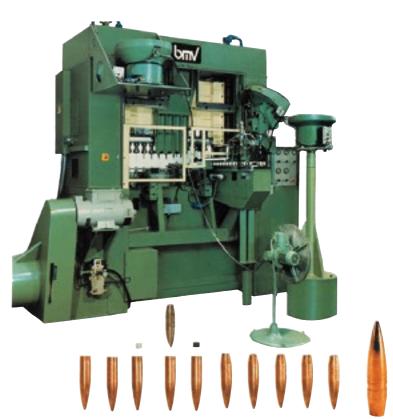








# Other calibers cases and bullets



**Shot shell bottoms** 

- 10	TYPE	BASE # nm	HEIGHT	DISC # mm	THICK.	Nº ROWS OF BLANKS			
						2 🔯		4 6868	
						WIDTH	EFFICIENCY	MIDTH	EFFICIENCY
	12/20	21.95	21.0	<b>#41</b>	0, 43	80, 0	78, 2%	153, 1	81, 7%
	12/12	21.95	13.0	ø39	0, 35	78, 0	78, 0%	145, 9	81, 5%
	12/ 8	21.95	9.0	ø35	0, 30	68, 8	77, 3%	131, 5	90, 8%
	16/16	21.95	17.0	¢40	0, 35	78, 1	78, 1%	149, 5	81, 6X
	20/16	21.95	17.0	ø38	0, 35	74, 4	77, 8%	142, 3	81, 3%

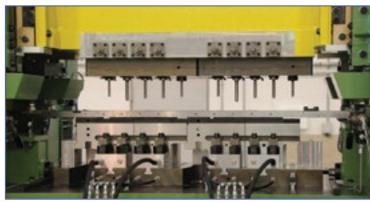
### 6 Accessories

Carpresse Transfer Presses can be equipped with numerous accessories. Some of these accessories complete the basic machine for its correct and complete functioning, while others are OPTIONALS that the customer can decide to purchase or not, without compromising the productivity of the press. In fact, the latter are accessories proposed for a more comfortable operation of the press or for an easier change of job.











Carpresse also designs and builds transfer presses and turnkey systems to produce automatically components for metal packaging.



And various fields.



### CARPRESSE bee myster. Vice

### Carpresse srl Via Dello Stelli 3 50012 Bagno a Ripoli (Florence) Italy



#### **BY CAR**

Take the motorway A1 up to "Firenze SUD" exit, go forward for about 1,5km Turn right - Direction: Bagno a Ripoli Go forward in the same big road for 3,7km more - Direction: Rosano Turn left 50mt before a big gas service station Turn right after 50mt After 100mt on the left you will find Carpresse's plant

#### **BY TRAIN**

Arrive at Florence central station "Santa Maria Novella" Take a taxi (15,3km distance) Or call us, it will be a pleasure to pick up you

#### **BY AIRPLANE**

Arrive at Florence airport "Amerigo Vespucci" Take a taxi (30km distance) Or call us, it will be a pleasure to pick up you

