

# PLOUGHSHARE® MIXER FOR BATCH OPERATION TYPE FKM



- Highest quality mixes
- Short mixing times
- Reproduceable batches
- Gentle treatment of the product

- Maximum availability
- Low maintenance mixer concept
- Easy accessibility to all inside parts of the mixer





Ploughshare® Mixer for batch operation type FKM 2400

# Lödige Mixer for Batch Operation

The Batch Mixer operates on the principle of a mechanical generated fluid bed introduced by Lödige to mixing technology. Equipped with mixing elements which can be adapted to individual requirement, the mixes produced in these machines are of the highest quality.

### **Range of Application**

- Processing bulk materials (powdery, granular, fibrous)
- Supply of liquids to the dry solid materials (moistening + granulating)
- Processing pumpable materials

## **Mode of Operation**

Ploughshare<sup>®</sup> shovels rotate as mixing elements in special arrangement on the mixer shaft in a horizontal, cylindrical drum. The size, number and positioning, geometric shape and peripheral speed of the mixing elements are coordinated in such a way that they produce a three-dimensional movement of the components. The resultant turbulence in the mix, whereby all the product is constantly involved in the mixing process, prevents the formation of deadspots or low-movement zones in the mixing drum and ensures high speed, precision mixing. To prevent particles from being squashed against the drum wall, the mixing elements are specially shaped to lift product from the wall within the radial movement of the mix.

In some cases additional assistance for the mixing elements to obtain the desired mixing effect is required. Separately driven, high-speed choppers can be installed to disperse agglomerations and control granulation during the mixing process in coordination with the mixing elements.



Ploughshare® Mixer for batch operation type FKM 1200

#### **Optional Equipment**

- Surfaces with maximum wear resistance
- Heavy duty constructional steels, stainless steels and special materials
- Chopper units
- Heated/cooled drum, endplates and shaft
- Liquid dosing

#### Sizes

| Total Volume<br>in litres | Working Volume<br>in litres   |
|---------------------------|---|
| 130                       | 35 — 95   |
| 300                       | 75 – 225  |
| 600                       | 150 - 450   |
| 1200                      | 300 - 900   |
| 1600                      | 400 - 1200  |
| 2000                      | 500 - 1500  |
| 3000                      | 750 - 2250  |
| 4200                      | 1050 — 3100   |
| 6000                      | 1500 — 4500   |
| 8000                      | 2000 - 6000   |
| 10000                     | 2500 - 7500   |
| 13500                     | 3400 - 10100  |
| 15000                     | 3800 - 11200  |
| 20000                     | 5000 - 15000  |
| 25000                     | 6300 — 18700  |
| 30000                     | 7500 - 22500  |
|                           | in litres  130  130  600  1200  1200  1600  2000  3000  4200  6000  8000  10000  13500  15000  20000  25000 |

Basically, the Lödige Ploughshare<sup>®</sup> Mixer of type FKM for batch operation has a filling degree of approx. 25 - approx. 75 % of the total volume. The optimal filling degree depends on the application and can therefore vary according to the product mixed.

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