



## Series 10 Volumetric Filler

When filling volumetrically, the fill weight is determined by the number of auger revolutions, controlled by a PLC via integral shaft encoder or pulse count. In free-standing semi-automatic form, it offers a versatile and low-cost filling solution. Mounted over an existing line or as an integral part of bagging, sachet or cartonning equipment, the head can be combined with a downstream checkweigher to minimise product giveaway.

### Standard Features

- ▼ Free-standing
- ▼ Semi-automatic
- ▼ All stainless-steel contact parts
- ▼ 56 litre stainless steel hopper
- ▼ No-tools removable change parts
- ▼ Auger machined from solid
- ▼ Servo-driven auger
- ▼ Independent agitation drive
- ▼ PLC control via touch-screen panel

### Options

- ▼ Product Recipe Memory
- ▼ Lean-Clean 56 Litre Split Hopper
- ▼ Hopper Level Probe
- ▼ Bulk Feed Accessories
- ▼ Fill Weight Feedback from External Checkweigher
- ▼ Full stainless-steel specification
- ▼ 316L contact parts
- ▼ Bottom-up lift system
- ▼ Worktable

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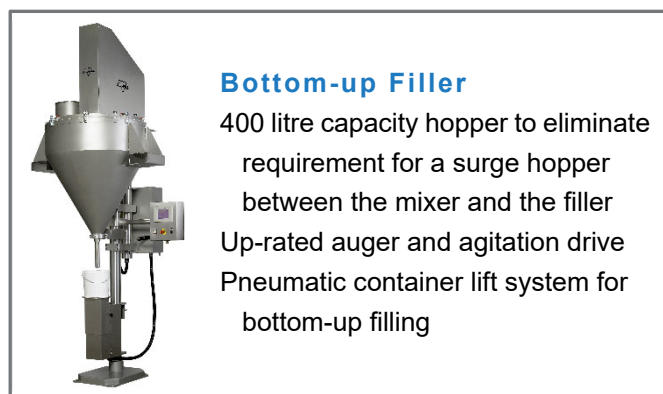
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## Standard Specification

Controller type:	Siemens PLC	Auger revs:	0.0003 rev incremental adjustment
HMI:	Colour touch-screen panel	Auger tooling:	Manufactured from solid steel
Hopper capacity:	56 litres	Contact parts:	304 grade stainless steel
Agitation drive:	0.55kW	Fill weight range:	20mg – 50kg
Agitation options:	Continuous	Power:	2.2 kva
	With fill only	Weight:	175kg
	With fill and time delay		
	No agitation		



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