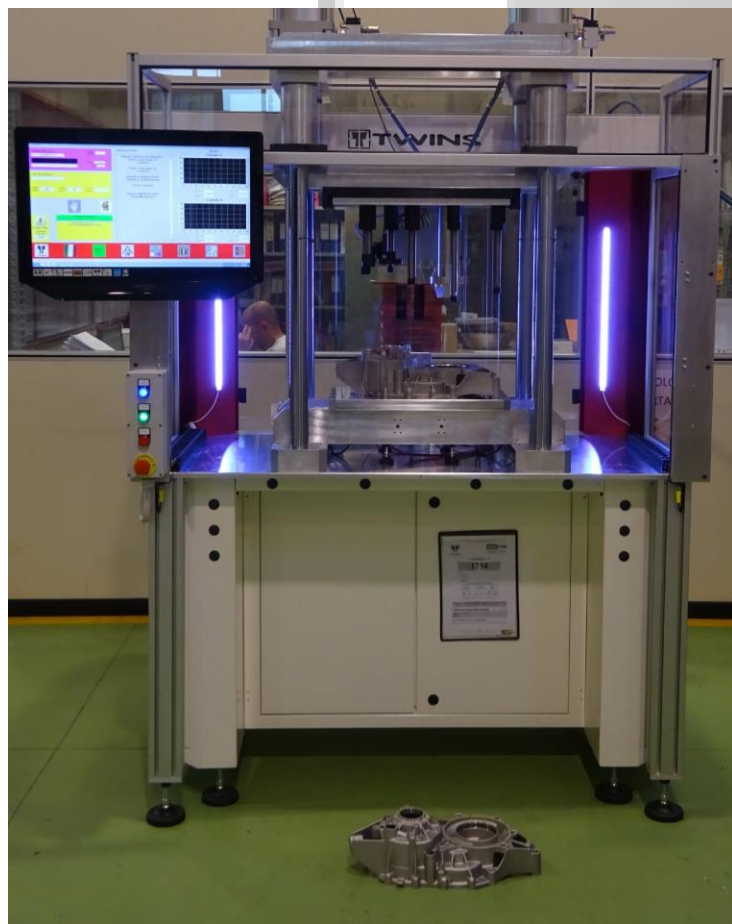


TB4-P

BEØCOM S.r.L Via Sardegna 1
Villa Carcina 25069 BS ITALY
Tel. +39 030 8982917 Fax. +39 030 8981074
P.IVA 02634300988
www.twinsnet.com



Leak testing machine with pallet, suitable for:

- Lean production.
- Prototypes.
- Repairing area.

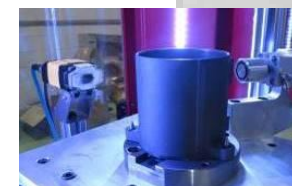
Can do several different test, as:

- External Leak test until 6.9 bar.
- By-pass leak test.
- Flow test until 1500 liters/hour.
- Presence of threads.
- Presence of holes or chamfers.
- Marking single or progressive.

The testing program can be done directly from the operator in the machine HMI or off line, 60 program steps can be linked to create a testing sequence without knowing any program language, the testing sequence may include also some manual operations driven from the machine CNC.

Six (6) locking cylinders (on the pallet) can be driven by the program, easy and reliable.. All the testing data are stored in the machine CNC in order to allow the traceability of the production and quality. The machine calibration is managed from a dedicated program that will store the calibration data in a separate file.

Strong frame easy to move, assisted changeover driven from the machine HMI updatable, testing specification in the monitor. Electronic system with led light for an easy maintenance.



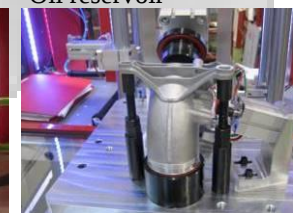
Filter body



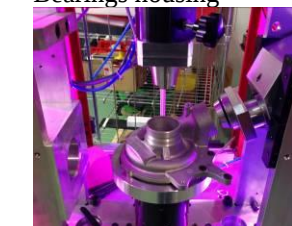
Oil reservoir



Bearings housing



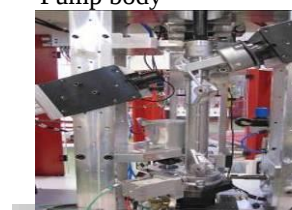
Square Connector



Pump body



Alloy rim (go-kart)



Steering housing.



Gear box part.

All the pieces above can be tested in the same machine
Just changing the pallet and uploading the testing program.



Pallet base with front O-ring to allow the pallet changeover without the need to unplug any pipes.



Interchangeable pallets tailor made for every pieces.



USB and NETWORK.



Code Reader



Smart info



INDUSTRY 4.0

Process traceability trough, Barcode, Qcode/Datamatrix (optional).

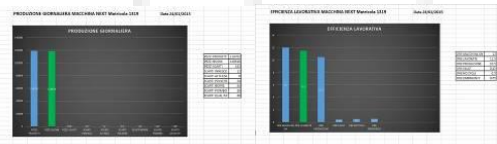
OPERATOR INTERFACE (HMI)

All the machine working steps, are displayed on the monitor with a clear description and a picture or a sketch that show the area of the machine where an eventually fault happened. Several languages available and upgradeable.



EFFICIENCY

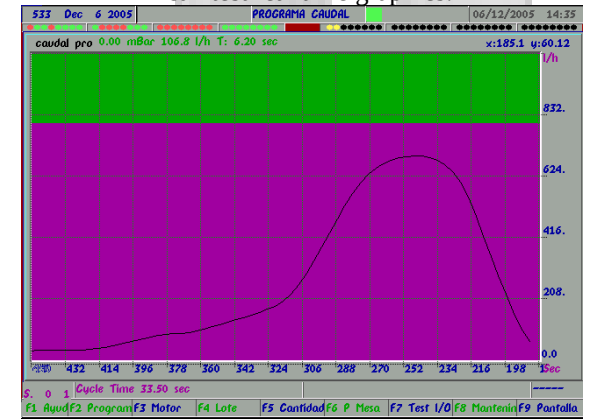
Sometime may happen that also the most performing machine don't give the forecasted production of the day, the understand of what happened is not easy because involve also the people who work on the machine, like who have to refill the feeder or who have to fix and reset the machine after a fault.



A couple of tables show to the operator the production shared from pieces right and pieces wrong with the causality of the wrong with its own totals. The second table show the total of the hours of the machine on line, the total of the work hours, and the dead hours with the causality.



Leak test real time graphics.



Flow test real time graphics.