



**COMPLETE PACKAGING  
LINES**

VERTICAL  
BAGGERS

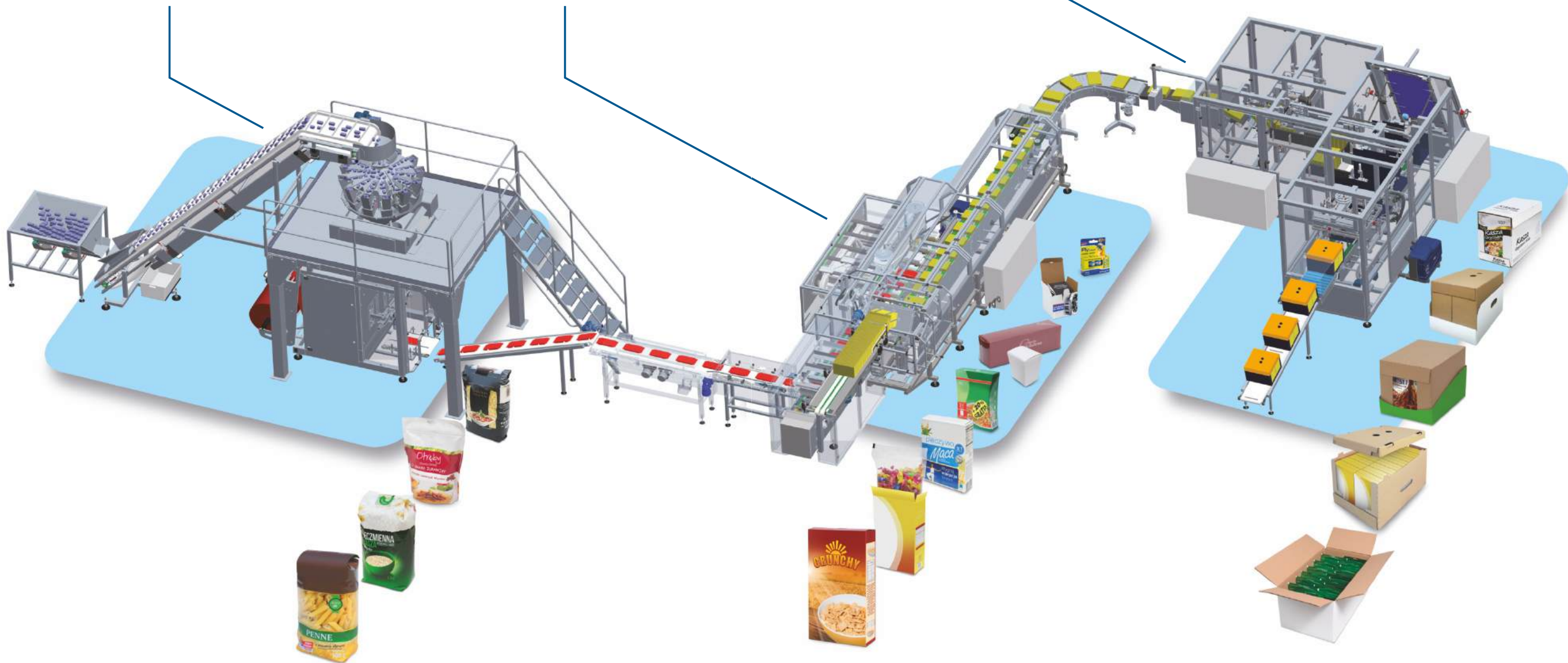
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CARTONERS

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CASE  
PACKERS

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COMPLETE PACKAGING LINES

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**RM-32ACD**  
Doypack bagger with zipper application



**RM-32ACD**  
Doypack bagger with rotatable horizontal jaws and zipper applicator



**RM-25AC**  
For packaging loose products



**RM-25ACC Quad**  
Continuous motion bagger



**RM-25ACC Twin**  
For rice sachets



**RM-25AC**  
With an RB-24 module for brick bags



**RM-25ACC**  
With a product mixing system



**RM-36AC**  
With a multihead weigher and a zipper applicator



**RM-45AC**  
With servo auger doser



**RM-55AI**  
For large size bags up to 25 kg

VFFS Doypack Baggers

| Model                      | RM-32 ACD    | RM-36 ACD    | RM-45 ACD    | RM-32 ACD with rotatable horizontal jaws | RM-36 ACD    | RM-45 ACD    |
|----------------------------|--------------|--------------|--------------|------------------------------------------|--------------|--------------|
| Motion                     | Intermittent | Intermittent | Intermittent | Intermittent                             | Intermittent | Intermittent |
| Pillow bag dimension (mm)  |              |              |              |                                          |              |              |
| Width min/max              | -            | -            | -            | 80/320                                   | 100/360      | 150/400      |
| Length min/max             | -            | -            | -            | 100/300                                  | 125/340      | 150/400      |
| Doypack bag dimension (mm) |              |              |              |                                          |              |              |
| Width min./max.            | 120/280      | 150/340      | 150/400      | 120/280                                  | 150/340      | 150/400      |
| Height min./max.           | 170/280      | 185/340      | 200/400      | 170/280                                  | 185/340      | 200/400      |
| Gusset min./max.           | 50/80        | 50/100       | 50/140       | 50/85                                    | 50/100       | 50/140       |
| Speed (bags/min)           |              |              |              |                                          |              |              |
| Constant heat version - AC | 60           | 50           | 40           | 50                                       | 50           | 40           |
| Impulse heat version - AI  | -            | -            | -            | -                                        | -            | -            |

VFFS Machines

| Model                      | RM-25         |            | RM-25 Twin | RM-30 CF     | RM-32        |            | RM-36        |            | RM-45        | RM-55        |
|----------------------------|---------------|------------|------------|--------------|--------------|------------|--------------|------------|--------------|--------------|
| Motion                     | Intermittent  | Continuous | Continuous | Intermittent | Intermittent | Continuous | Intermittent | Continuous | Intermittent | Intermittent |
| Pillow bag dimension (mm)  |               |            |            |              |              |            |              |            |              |              |
| Width min/max              | 50/250        | 50/250     | 50/180     | 100/300      | 120/320      | 120/320    | 150/360      | 150/360    | 150/450      | 250/550      |
| Length min/max             | 80/300        | 50/300     | 50/300     | 100/460      | 100/500      | 100/500    | 120/550      | 120/550    | 300/700      | 350/1000     |
| Stabilo bag dimension (mm) |               |            |            |              |              |            |              |            |              |              |
| min                        | 80x40         | 80x40      | 80x40      | -            | 80x50        | 80x50      | 80x50        | 80x50      | 80x50        | -            |
| max                        | 140x80/160x89 | 160x89     | 100x59     | -            | 190x100      | 190x100    | 220x130      | 220x130    | 250/159      | -            |
| Speed (bags/min)           |               |            |            |              |              |            |              |            |              |              |
| Constant heat version - AC | 80            | 140        | 240        | 30           | 70           | 100        | 50           | 80         | 30           | -            |
| Impulse heat version - AI  | 60            | 100        | -          | -            | 55           | 80         | 45           | 70         | 20           | 16           |



Horizontal RKH-09S  
Razor application



Horizontal RKH-06S  
Batteries application



Horizontal RKH-06S  
Pharma application



Horizontal RKH-09S  
Tea application



Horizontal Continuous Motion RKH-12C  
With feeding system



Horizontal RKH-06S  
Fly traps application

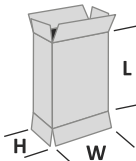
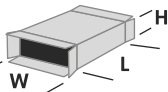


Vertical RKV-12S  
Double feeding system



Vertical RKV-16S  
Grass seeds application

| HORIZONTAL CARTONERS |                     |            |            |            |                   |             |             |            |
|----------------------|---------------------|------------|------------|------------|-------------------|-------------|-------------|------------|
| Motion               | Intermittent motion |            |            |            | Continuous motion |             |             |            |
| Model                | RKH-06 S            | RKH-09 S   | RKH-12 S   | RKH-15 S   | RKH-06 C          | RKH-09 C    | RKH-12 C    | RKH-15 C   |
| CARTON SIZE [mm]     |                     |            |            |            |                   |             |             |            |
| min W/L/H            | 30/70/25            | 50/130/25  | 50/130/25  | 80/130/30  | 50/150/25         | 50/150/25   | 50/150/25   | 80/110/30  |
| max W/L/H            | 100/160/80          | 160/250/80 | 220/320/80 | 280/340/90 | 100/300/8         | 160/300/100 | 250/320/100 | 280/340/90 |
| SPEED [min]          |                     |            |            |            |                   |             |             |            |
|                      | 40-60-80            | 40-70      | 40-60      | 30         | 180               | 160         | 140         | 100        |
| VERTICAL CARTONERS   |                     |            |            |            |                   |             |             |            |
| Motion               | Intermittent motion |            |            |            | Continuous motion |             |             |            |
| Model                | RKV-10 S            | RKV-12 S   | RKV-15 S   | RKV-15 C   | RKV-16 C          | RKV-20 C    |             |            |
| CARTON SIZE [mm]     |                     |            |            |            |                   |             |             |            |
| min W/L/H            | 50/100/35           | 100/100/35 | 110/130/30 | 110/110/30 | 100/120/35        | 160/250/70  |             |            |
| max W/L/H            | 130/250/60          | 190/300/95 | 260/340/90 | 260/340/90 | 240/350/70        | 280/450/140 |             |            |
| SPEED [min]          |                     |            |            |            |                   |             |             |            |
|                      | 45                  | 40         | 25         | 70         | 60                | 40          |             |            |



Horizontal RKH-12S  
Breakfast cereal application



Vertical Continuous Motion RKV-16C  
Liquid soap application



Tray Formers RT-01 & RT-02



Case Erector RKF-15T & RKF-25T  
FEFCO 0200-0201



Tray&Hood Case Packer



Wrap Around Case Packer



RPP-100 Hybrid Axis Manipulator



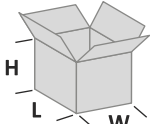
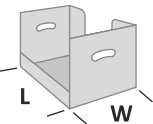
Top Load Case Packer  
FEFCO 0200-0201



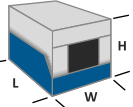
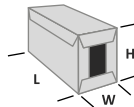
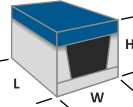
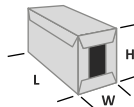
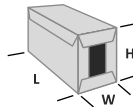
Side Load Case Packer  
FEFCO 0200-0201



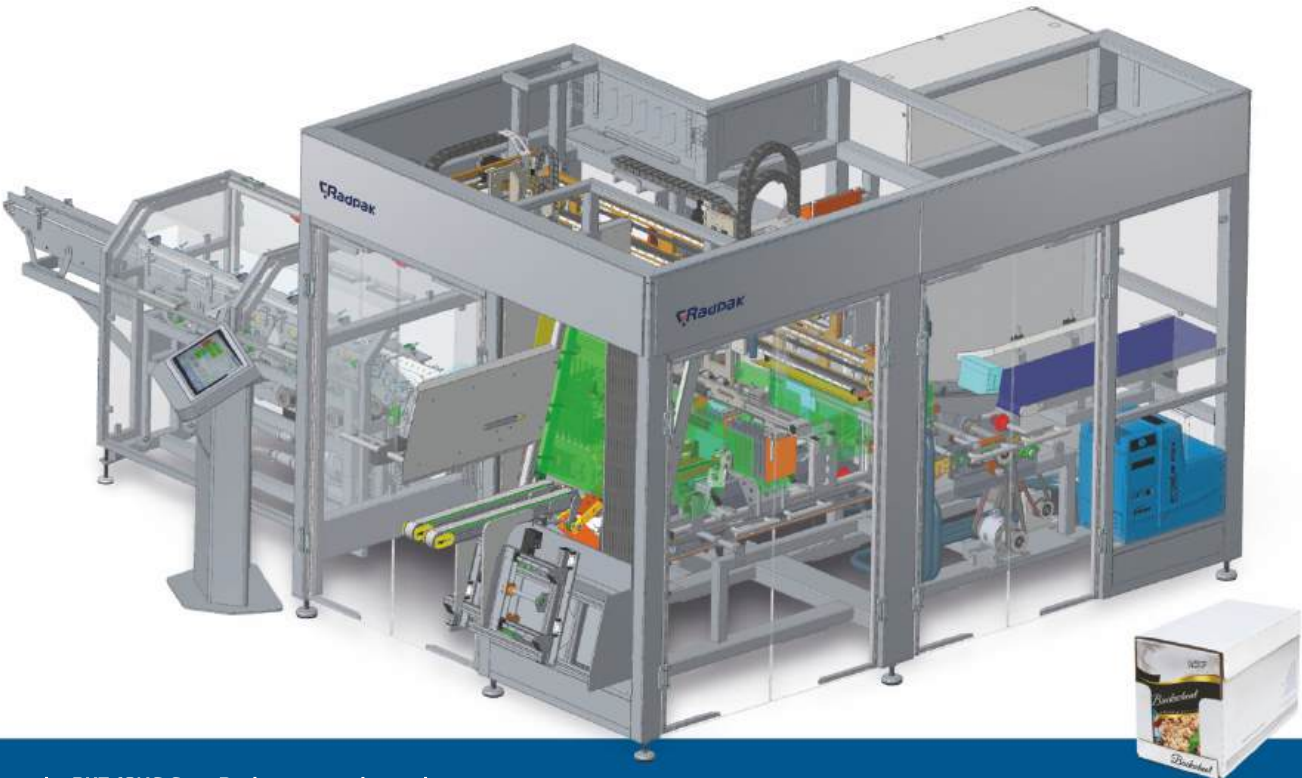
| Tray Former  |              |
|--------------|--------------|
| RT - 01      | RT - 02      |
| L            | L            |
| 520 - 920 mm | 520 - 920 mm |
| W            | W            |
| 310 - 620 mm | 310 - 620 mm |
| SPEED        | SPEED        |
| 20 up to/min | 40 up to/min |



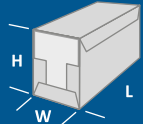
| Case Erector   |                |
|----------------|----------------|
| RKF - 15T      | RKF - 25T      |
| H              | H              |
| 150 - 400 mm   | 150 - 400 mm   |
| L              | L              |
| 150 - 600 mm   | 150 - 600 mm   |
| W              | W              |
| 150 - 400 mm   | 150 - 400 mm   |
| SPEED          | SPEED          |
| up to 15 / min | up to 25 / min |



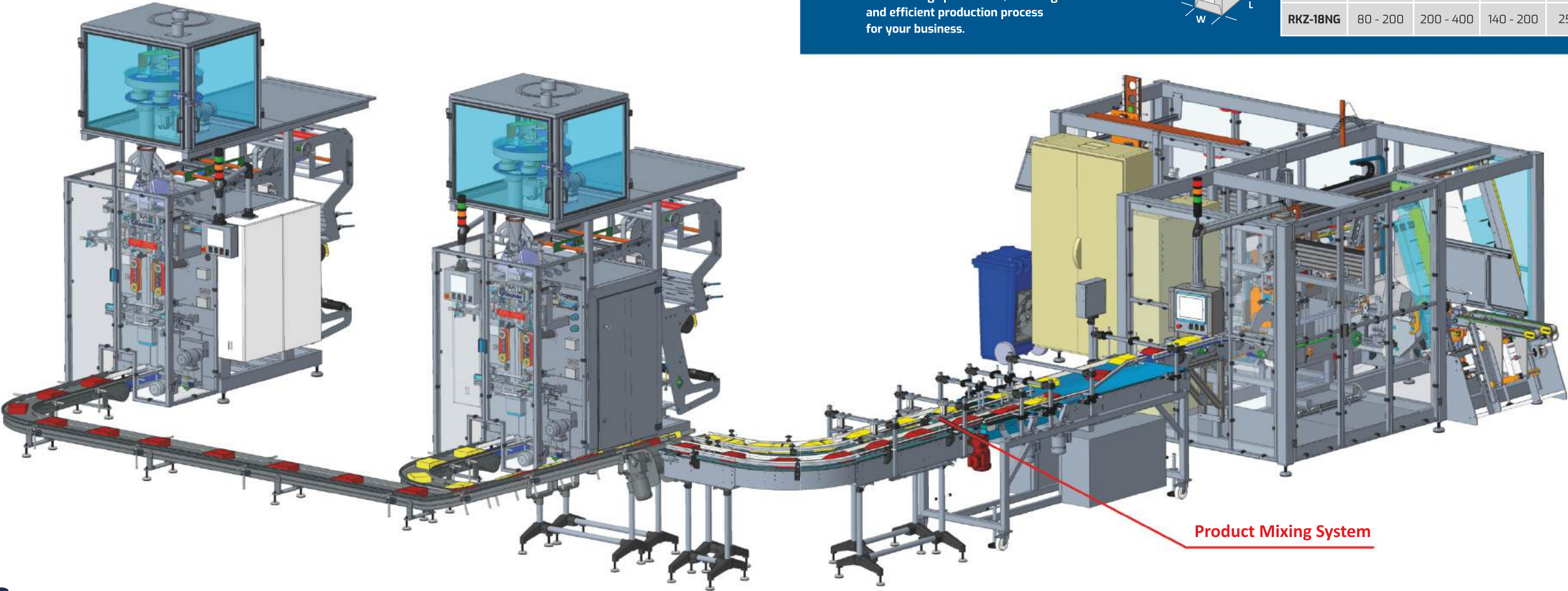
| Wrap Around |                        |                        |                        | Tray&Hood |           |           | Tray&Lid  |           |           | Speed       |        |
|-------------|------------------------|------------------------|------------------------|-----------|-----------|-----------|-----------|-----------|-----------|-------------|--------|
| MODEL       | W (mm)                 | L (mm)                 | H (mm)                 | W (mm)    | L (mm)    | H (mm)    | W (mm)    | L (mm)    | H (mm)    | single unit | case   |
| RKZ-18      | 105 - 220              | 200 - 400              | 120- 220               |           |           |           |           |           |           | 150/min     | 20/min |
| RKZ-22      | 115 - 300              | 200 - 400              | 180 - 300              | 115 - 300 | 200 - 400 | 180 - 300 | 110 - 300 | 250 - 300 | 130 - 200 | 100/min     | 18/min |
| RKZ-27      | 140 - 400<br>300 - 600 | 200 - 400<br>200 - 400 | 180 - 320<br>190 - 350 | 220 - 400 | 240 - 400 | 210 - 320 | 140 - 300 | 240 - 400 | 150 - 300 | 120/min     | 12/min |



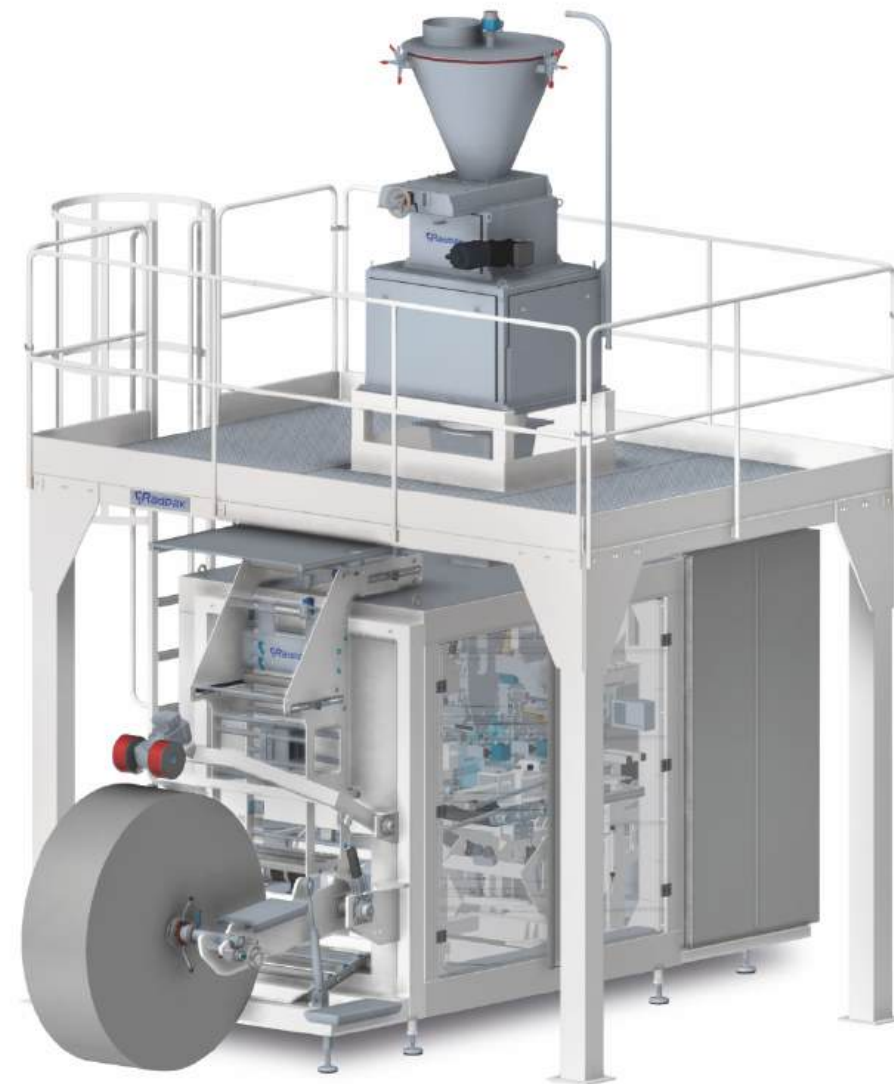
Discover the RKZ-18NG Case Packer, now enhanced with Industry 4.0 features for improved connectivity and automation. Building on its predecessor's success, it offers steady packaging speeds of up to 20 cases and 250 bags per minute, ensuring a seamless and efficient production process for your business.



| MODEL    | Wrap around |           |           | Speed       |        |
|----------|-------------|-----------|-----------|-------------|--------|
|          | W (mm)      | L (mm)    | H (mm)    | single unit | carton |
| RKZ-18NG | 80 - 200    | 200 - 400 | 140 - 200 | 250/min     | 25/min |



Product Mixing System



### LARGE BAGGING MACHINE (FFS) - RM-55HAI

RM-55HAI is a FFS machine. Bags are cut and formed from tubular film with side gussets. After the bags are formed they are filled up to 25 kg of product.

- POLYETHYLENE BAGS (LDPE)
- FILLING UP TO 25 KG
- SPEED UP TO 25 BAGS PER MINUTE
- GRANULATES / LOOSE PRODUCTS / ROCK SALT

