SIMPLY BETTER.

## Ideal clamping tools for woodworking

(April 2024)





## The Original is the best





## Original BESSEY malleable cast iron screw clamp TG with 2-component plastic handle



Order number	Opening	Throat depth	Rail	Weight	PU
	mm	mm	mm	kg	qty.
TG10-2K	100	50	15 x 5	0.26	10
TG12-2K	120	60	20 x 5	0.42	10
TG16-2K	160	80	25 x 6	0.66	10
TG20B8-2K	200	80	25 x 6	0.77	10
TG25B8-2K	250	80	25 x 6	0.82	10
TG30B8-2K	300	80	25 x 6	0.87	10
TG40B8-2K	400	80	25 x 6	0.97	10
TG20-2K	200	100	27 x 7	1.06	10
TG25S10-2K	250	100	27 x 7	1.15	10
TG30S10-2K	300	100	27 x 7	1.18	10
TG40S10-2K	400	100	27 x 7	1.33	10
TG50S10-2K	500	100	27 x 7	1.46	10
TG25-2K	250	120	29 x 9	1.54	10
TG30S12-2K	300	120	29 x 9	1.63	10
TG40S12-2K	400	120	29 x 9	1.78	10
TG50S12-2K	500	120	29 x 9	1.98	10
TG60S12-2K	600	120	29 x 9	2.13	5
TG80S12-2K	800	120	29 x 9	2.46	5
TG100S12-2K	1000	120	29 x 9	2.83	5
TG30-2K	300	140	32 x 10	2.20	10
TG40S14-2K	400	140	32 x 10	2.41	5
TG50S14-2K	500	140	32 x 10	2.62	5
TG60S14-2K	600	140	32 x 10	2.85	5
TG80S14-2K	800	140	32 x 10	3.29	5
TG100S14-2K	1000	140	32 x 10	3.71	5
TG40-2K	400	175	32 x 10	2.70	5
TG50S17-2K	500	175	32 x 10	2.90	1
TG60S17-2K	600	175	32 x 10	3.16	1
TG80S17-2K	800	175	32 x 10	3.50	1
TG100S17-2K	1000	175	32 x 10	4.00	1



- Clamping force up to 6,000 N
- High-quality 2-component plastic handle
- Pressure plates can be replace by hand no tools required (from 80 mm throat depth)
- With protective caps on the clamping surfaces
- Stable profiled rail with serration
- BESSEY anti-slip system (from 80 mm throat depth)





## Heavy duty malleable cast iron screw clamp TGK with 2-component plastic handle

Order number	Opening	Throat depth	Rail	Weight	PU	
	mm	mm	mm	kg	qty.	
TGK40-2K	400	120	35 x 11	2.52	5	
TGK50-2K	500	120	35 x 11	2.70	5	
TGK60-2K	600	120	35 x 11	3.00	5	
TGK80-2K	800	120	35 x 11	3.53	5	
TGK100-2K	1000	120	35 x 11	4.00	5	
TGK125-2K	1250	120	35 x 11	4.48	1	
TGK150-2K	1500	120	35 x 11	5.31	1	
TGK200-2K	2000	120	35 x 11	6.66	1	
TGK250-2K	2500	120	35 x 11	7.93	1	
TGK300-2K	3000	120	35 x 11	9.20	1	

- Clamping force up to 7,000 N
- Strengthened design for higher clamping force and wider opening widths
- High-quality 2-component plastic handle
- Pressure plates can be replaced by hand – no tools required
- Stable profiled rail with serration
- BESSEY anti-slip system



## **Range summary**







## Anti-slip system, stable profiled rail – clamping force up to 6,000 N



Screw clamp with 2K plastic handle TG-2K



wooden handle TG

Screw clamp with tommy bar TG-K

## Anti-slip system, stable profiled rail – clamping force up to 7,000 N



2K plastic handle TGK-2K



Heavy duty screw clamp with wooden handle TGK



Heavy duty screw clamp with tommy bar TGK-K

#### Solid flat rail – clamping force up to 5,500 N



Screw clamp with wooden handle TGRC



Heavy duty screw clamp with wooden handle TGKR

#### Stable profiled rail – clamping force up to 5,500 N





Screw clamp with 2K plastic handle TPN-BE-2K

## Screw clamp with wooden handle TPN-BE

#### Stable profiled rail – clamping force up to 6,500 N





Heavy duty screw clamp with wooden handle TKPN-BE Detailed information about all malleable cast iron screw clamps at www.bessey.en-gb

## Heavy duty design, solid flat rail – clamping force up to 7,000 N





tommy bar TGNT-K

## BESSEY's unrivalled all-steel quality



Order

number



## Original BESSEY all-steel screw clamp GZ with 2-component plastic handle

Opening

Throat

depth

Rail



- 20 % more clamping force per spindle rotation with optimised rail profile
- Maximum security with linear transfer of force at the sliding arm
- Clamping force up to 6,000 N
- Fixed jaw and sliding arm are constructed of tempered steel for resilient clamping
- High-quality 2-component plastic handle
- Pressure plates can be replaced by hand
  no need for tools (from 80 mm width)



		-				
	mm	mm	mm	kg	qty.	
GZ10-2K	100	60	15 x 6	0.31	10	19,64
GZ12-2K	120	60	15 x 6	0.32	10	24,45
GZ16-2K	160	80	17.5 x 6.8	0.57	10	29,47
GZ40-8-2K	400	80	17.5 x 6.8	0.76	10	36,49
GZ20-2K	200	100	22 x 8.5	1.01	10	39,74
GZ25-2K	250	120	24.5 x 9.5	1.38	10	47,88
GZ30-12-2K	300	120	24.5 x 9.5	1.46	10	51,90
GZ40-12-2K	400	120	24.5 x 9.5	1.62	10	56,14
GZ50-12-2K	500	120	24.5 x 9.5	1.78	10	60,61
GZ60-12-2K	600	120	24.5 x 9.5	1.95	5	64,62
GZ80-12-2K	800	120	24.5 x 9.5	2.20	5	72,44
GZ100-12-2K	1000	120	24.5 x 9.5	2.45	5	80,47
GZ30-2K	300	140	28 x 11	1.98	10	59,71
GZ40-2K	400	120	28 x 11	2.12	10	68,75
GZ50-2K	500	120	28 x 11	2.30	5	73,66
GZ60-2K	600	120	28 x 11	2.49	5	77,57
GZ80-2K	800	120	28 x 11	2.36	5	93,42
GZ100-2K	1000	120	28 x 11	3.25	5	104,68
GZ125-2K	1250	120	28 x 11	3.79	1	141,07

#### Lever clamp GH



Order number	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	kg	qty.	
GH12	120	60	15 x 6	0.49	10	60,27
GH16	160	80	17.5 x 6.8	0.64	10	65,96
GH20-8	200	80	17.5 x 6.8	0.68	10	68,52
GH20	200	100	22 x 8.5	1.11	10	75,78
GH25	250	120	24.5 x 9.5	1.44	10	87,28
GH30-12	300	120	24.5 x 9.5	1.51	10	91,18
GH40-12	400	120	24.5 x 9.5	1.67	10	95,76
GH30	300	140	28 x 11	2.22	10	103,68
GH40	400	120	28 x 11	2.39	10	108,93
GH50	500	120	28 x 11	2.61	5	116,85
GH60	600	120	28 x 11	2.78	5	121,32
GH80	800	120	28 x 11	3.14	5	135,15
GH100	1000	120	28 x 11	3.57	5	143,64

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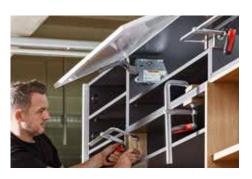
€\*

PU

Weight

- Greater reserves of power, thanks to optimised rail profile, for even clamping force build-up, especially under maximum utilisation of the clamping range
- Non-slip trigger release
- Sintered steel cams particularly hard-wearing, low friction due to higher surface hardness
- Quick up to 5 x faster than regular clamps
  - Secure vibration resistant
  - Strong clamping force up to 8,500 N

## **Range summary**







Optimised rail profile – clamping force up to 6,000 N



All-steel screw clamp with 2K plastic handle GZ-2K



All-steel screw clamp with wooden handle GZ



All-steel screw clamp with tommy bar GZ-K



All-steel screw clamp with swivel handle GZ-KG

Patented OMEGA bend -

clamping force up to 5,000 N



Detailed information about all all-steel screw clamps at www.bessey.de/en-gb

## Tried-and-true rail profile – clamping force up to 5,000 N



All-steel screw clamp with wooden handle classiX GS



tommy bar classiX GS-K

Rapid, secure and strong – clamping force up to 9,500 N

Lever clamp GH





OMEGA screw clamp with

2K plastic handle GMZ-2K



OMEGA screw clamp with tommy bar GMZ-K

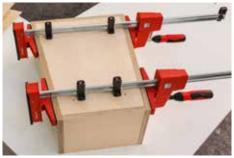
## Large-area clamping and spreading













#### Precise and gentle

Workpieces with sensitive surfaces can be clamped and spread exactly parallel to each other – even behind and on the side of the rail. Corners and recessed edges as well as pointed and round surfaces can also be perfectly aligned:

- due to extremely large clamping surfaces that are attached perpendicular to the rail
- due to three removable pressure caps that are repellent to glue, and also resistant to paint and grease solvents
- due to workpiece supports that prevent the workpiece from coming into contact with the rail



#### Powerful and safe

They securely clamp with a clamping force of up to 8,000 N:

- due to the metal-reinforced plastic housing
- due to the optimised sliding arm with double slide protection: It holds the clamp reliably with the set clamping force and prevents any unintentional slipping of the sliding arm in the unclamped condition

#### Versatile and well thought out

The clamps provide an enormous number of possible applications:

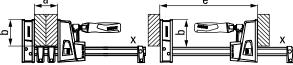
- due to ingenious accessories, such as tilting adapter, frame press set, clamp extension and table clamp
- the ergonomically formed 2-component symmetrical plastic handle with hexagon socket means the clamping force can be comfortably applied (max. torque 17 Nm)
- the continuously adjustable head for the KREV Vario version enables the clamp to be positioned in the middle of the workpiece for optimum weight distribution



#### K Body REVO parallel clamp KRE and Vario K Body REVO parallel clamp KREV . . .



Order number	Opening	Throat depth	Spreading width e	Rail	Weight	PU	€*
	mm	mm	mm	mm	kg	qty.	
KRE30-2K	300	95	255-390	29 x 9	2.15	2	64,40
KRE60-2K	600	95	255-730	29 x 9	2.76	2	79,35
KRE80-2K	800	95	255-930	29 x 9	3.10	2	90,51
KRE100-2K	1000	95	255-1130	29 x 9	3.45	2	100,56
KRE125-2K	1250	95	255-1355	29 x 9	3.87	2	113,06
KRE150-2K	1500	95	255-1610	29 x 9	4.28	2	124,78
KRE200-2K	2000	95	255-2080	29 x 9	5.09	2	148,89
KRE250-2K	2500	95	255-2580	29 x 9	6.05	2	174,22
KREV100-2K	1000	95	260-1130	29 x 9	3.77	2	107,71
KREV150-2K	1500	95	260-1610	29 x 9	4.25	2	132,26
KREV200-2K	2000	95	260-2080	29 x 9	5.30	2	156,70
KREV250-2K	2500	95	260-2580	29 x 9	6.30	2	181,14
	a				е		



#### **Accessories**

Order number	Suitable for	Weight	PU	€*
		kg	qty.	
Variable jaw	r KRE-VO			
KRE-VO	KRE / KREV / KR / KRV	0.59	12	25,11
<b>Tilting K Bo</b> (Contents: 2	<b>dy clamp adapter KR-AS</b> pcs./bag)			
KR-AS	KRE / KREV / KR / KRV	0.18	12	16,63
Framing set (Contents: 4	<b>KP</b> rail couplings and 4 adapters)			
KP	KRE / KREV / KR / KRV	0.55	12	36,05
K Body para	llel clamp extender KBX			

KBX20      KRE / KREV / KR / KRV      0.75      12      23,55
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#### **Table clamp TK6**

TK6	KRE / KREV / KR / KRV	0.10	50	5,02
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#### Clamping force up to 8,000 N

K

- Very large parallel clamping surfaces with 3 removable pressure caps
- Metal-reinforced plastic housing and optimised sliding arm with double slide protection for more power and safety: The set clamping force is maintained and the sliding arm cannot unintentionally slip in the unclamped condition
- Can be converted without tools for spreading tasks
- High-quality 2-component symmetrical plastic handle with hexagon socket for the comfortable application of the clamping force (max. torque 17 Nm)
- KREV with continuously adjustable and fixable upper section for optimum positioning on the workpiece



YouTube

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### KRE-VO:

 Steplessly adjustable and fixable upper section KRE-VO suitable for all BESSEY K body REVO KRE / KREV and KR / KRV

#### KR-AS:

- Adapter with tilting clamping jaws with a tilt range of -15° to +15°
- Clamping on sloping and parallel surfaces

#### KP:

- KP Framing System (from 30 cm to 250 cm/12"-98") with four 90° KP Blocks
- Separately adjustable clamping force with 2 inserted clamps per corner
- Lightweight / easy to assemble

#### KBX20:

Connect any two K Body parallel clamps to increase the clamping capacity. The connector is made of robust aluminum

#### **TK6**:

- Especially for DIY applications and domestic appliances
- Special accessory for angle clamps WS 3/WS 6, screw clamp S 10 and K Body REVO parallel clamps KRE/KREV and KR/KRV to hold them to a work surface edge

\* Non-binding recommended retail prices plus VAT date of expiry 31.03.2025

7

# All-round flexible one-handed clamping and spreading





With 360° rotating handle!

The EZ360 one-handed clamp from BESSEY simply has the knack. Because in addition to the advanta-ges of classic one-handed clamps, when overhead work is required or another tool has to be used at the same time for alignment, it offers even more Since the entire handle



unit can be rotated around the rail, access is comfortable in any situation. No matter whether the clamp has to be set far up or down or from the opposite side – simply turn the pump handle to the desired position and the workpiece can be fixed comfortably. The same applies, of course, to spreading work. Try it out!



#### **Discover more >**

BESSEY

#### All-round flexible use

The EZ360 one-handed clamp is extremely versatile:

- thanks to innovative 360° turning mechanism to perfectly adjust the handle position to the clamping task
- thanks to long protective caps to protect the workpiece surface and distribute the clamping force of up to 1,400 N
- by changing the upper part from clamping to spreading thanks to the push-button release mechanism

#### Robustness in a unique look

Where dynamic design meets durability:

- due to the use of high-quality materials, such as fibreglassreinforced polyamide for the top and bottom, as well as hardened, tempered, and burnished steel for the profiled rails
- due to the plastic housing, the grip mechanism is protected from dust and chips



#### **Extremely convenient handling**

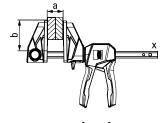
On the one hand, the handle can be positioned in such a way that an optimal pumping position and thus better application of force is achieved. On the other hand, the handle can also be swivelled out of the working area after the clamping process, thus enabling several clamps to be placed in a very confined space:

- due to the extra-long highquality 2-component plastic handle with pump lever, which can be turned completely around the rail and securely locked in 12 positions
- due to the release lever on the sliding arm for quick adjustment of the opening and release of the clamp

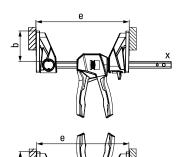


## One-handed clamp with rotating handle EZ360

Order number	Opening	Throat depth	Spreading width e	Rail	Weight	PU	€*
	mm	mm	mm	mm	kg	qty.	
EZ360-15	150	80	195-315	18 x 5	0.78	6	30,86
EZ360-30	300	80	195-465	18 x 5	0.87	6	33,26
EZ360-45	450	80	195-615	18 x 5	0.96	6	36,09
EZ360-60	600	80	195-765	18 x 5	1.06	6	39,43







K 7





- Innovative 360° rotating mechanism allows the handle unit to be placed around the rail
- 12-step latching mechanism to securely hold the selected handle position
- Large clamping surfaces with removable protective caps
- Clamping force up to 1,400 N
- Can be repositioned for spreading without tools thanks to simple release mechanism by push-button on the top part
- One-handed operation with little effort required

BESSEY

## **One-handed clamping (and spreading)**







#### **One-handed clamp EHZ** with 2-component handle

Order number	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	kg	qty.	
EHZ30-2K	300	100	19.5 x 9.5	1.25	6	54,02
EHZ60-2K	600	100	19.5 x 9.5	1.67	6	65,41

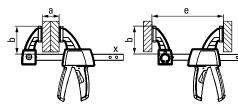


- Clamp and fix in place quickly and simply with just one hand
- With protection caps on the clamping surfaces

#### **One-handed clamp EZS**

Order number	Opening	Throat depth	Spreading width e	Rail	Weight	PU	€*
	mm	mm	mm	mm	kg	qty.	
EZS15-8	150	80	170-360	19 x 6	0.72	6	29,02
EZS30-8	300	80	170-510	19 x 6	0.83	6	32,36
EZS45-8	450	80	170-660	19 x 6	0.93	б	34,82
EZS60-8	600	80	170-810	19 x 6	1.04	б	39,07
EZS90-8	900	80	170-1110	19 x 6	1.26	6	44,19





#### **One-handed clamp DuoKlamp DUO**

Order numberr	Ope- ning	Throat depth	Spreading width e	Sprea- ding width e	Rail	Weight	PU	€*
	mm	mm	mm	mm	mm	kg	qty.	
DU016-8	160	85	75-235	9-170	20 x 5	0.66	6	29,47
DU030-8	300	85	75-380	9-315	20 x 5	0.72	6	32,59
DU045-8	450	85	75-535	9-470	20 x 5	0.83	6	35,49
DU065-8	650	85	75-685	9-660	20 x 5	1.02	6	39,51

## YouTube

- Clamping force up to 2,000 N
- No tools required for spreading thanks to intelligent release mechanism in upper section
- Ergonomically shaped 2-component plastic handle behind the rail
- One-handed operation with little effort required

- Clamping force up to 1,200 N
- Change from clamping to spreading by switching, not converting
- Handle with pump lever parallel to the rail
- Convenient one-handed operation, with little effort required
- All-round clamping in front of, behind and at the side of the rail





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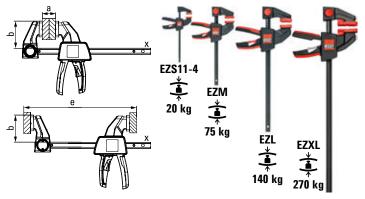


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#### **One-handed clamp EZ**

2.700 N 270 kg 600 ibs

Order number	Ope- ning	Throat depth	Spreading width e	Rail	Contents /pc.	Weight	PU	€*
	mm	mm	mm	mm		kg	qty.	
EZS11-4 SET	110	40	80-190	7-2,5	2 x EZS11-4	0.12	10	16,97
EZM15-6	150	60	125-270	14 x 5	-	0.31	6	17,75
EZM30-6	300	60	125-420	14 x 5	-	0.38	6	19,76
EZL15-8	150	80	160-300	18 x 5	-	0.58	6	24,33
EZL30-8	300	80	160-450	18 x 5	-	0.68	6	26,89
EZL45-8	450	80	160-500	18 x 5	-	0.77	6	28,80
EZL60-8	600	80	160-750	18 x 5	-	0.86	6	32,48
EZXL30-9	300	90	195-490	22 x 8	-	1.24	6	37,28
EZXL60-9	600	90	195-790	22 x 8	-	1.57	6	44,86
EZXL90-9	900	90	195-1090	22 x 8	-	1.90	6	51,00





- Clamping force up to 200 N / 20 kg (EZS11-4) 750 N / 75 kg (EZM) 1,400 N / 140 kg (EZL) 2,700 N / 270 kg (EZXL)
- Conversion for spreading tool-free with EZM, EZL, EZXL thanks to simple release mechanism at the touch of a button on the top section
- Ergonomically shaped 2-component plastic handle with pump mechanism and integrated release lever behind the rail
- Protective cap s with cross prism on the top for securely holding round, pointed and angular parts
- One-handed operation with little effort required



- Accessories for BESSEY EZ360 and EZL one-handed clamps (from 300 mm opening)
- For fast and precise adjustment of decking boards up to 20 cm width
- For 6, 7, 8 and 10 mm (1/4", 9/32", 5/16" and 3/8") spacing between decking boards
- Tool-free assembly

#### NEW

#### Installation kit for EZ-TD decking boards

	Order number	Contents/ pc.	Suitable for	Weight	PU	€*
				kg	qty.	
~	EZ-TD	4 x special protective cap 10 x spacer	EZ360 and EZL (from 300 mm opening)	0.27	10	14,90

Available from April 2024

\* Non-binding recommended retail prices plus VAT – date of expiry 31.03.2025



## **Clamp with ease**









#### Your benefits at a glance:

#### 1 Sturdy magnesium

The surface-coated upper and lower sections made from sturdy magnesium are extremely light and strong.

- 2 Multi-stage ratchet mechanism The multi-stage ratchet mechanism is easy to operate, vibration-resistant, particularly easy to control, and can be released quickly.
  - A secure hold The fixed arm with the crossed v-grooves holds round, pointed or angular components firmly in place. This is part of what makes the KliKlamp so versatile.
- 4 **Ergonomically shaped clamping arm** The ergonomically shaped clamping arm made from fibreglass-reinforced polyamide is breakproof and fits very snugly in the hand. That's quality of the highest calibre.



#### High-tech lever clamp KliKlamp KLI

Order number	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	kg	qty.	
KLI12	120	80	20 x 5	0.26	6	27,12
KLI16	160	80	20 x 5	0.29	6	28,01
KLI20	200	80	20 x 5	0.32	6	28,68
KLI25	250	80	20 x 5	0.35	6	30,02
KLI30	300	80	20 x 5	0.38	6	30,92
KLI40	400	80	20 x 5	0.45	10	33,26

## High-tech lever clamp KliKlamp set in systainer KLI-S

Order number	Contents/ pc.	Weight	PU	€*
		kg	qty.	
KLI-S	per 4 x KLI12 / KLI16 / KLI20 / KLI25	6.44	1	532,93

- Clamping force up to 1,200 N
- Feather light yet ultra strong
- Sturdy fixed and sliding arms made from lightweight magnesium
- Quick and vibration free clamping

- Practical systainer T-Loc, stackable
- Ideal for assembly work

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KY





#### Light duty bar clamp U-style LMU

Order number	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	kg	qty.	
LMU10/5	100	50	15 x 5	0.23	24	9,60
LMU15/5	150	50	15 x 5	0.27	24	9,94
LMU20/5	200	50	15 x 5	0.29	24	10,38



- Clamping force up to 1,500 N
- Step-over clamping
- Comes with two protective caps
- Small and easy to handle
- Light weight

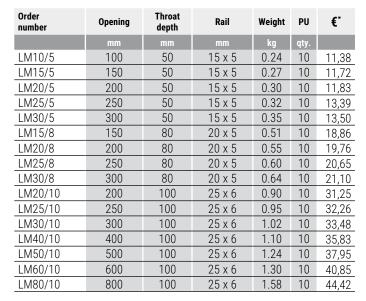
#### Die-cast zinc screw clamp LM



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- Clamping force up to 1,500 N
- Clamping arms manufactured in toughened die cast zinc black powder coated to prevent chemical corrosion
- Comes with protective cap
- Small and easy to handle
- Light weight





#### Wood Klemmy HKL

Order number	Opening	Throat depth	Dail		PU	€*
	mm	mm	mm	kg	qty.	
HKL20	200	110	20 x 5	0.32	10	15,85
HKL30	300	110	20 x 5	0.46	10	17,52
HKL40	400	110	20 x 5	0.54	10	19,64
HKL60	600	110	20 x 5	0.70	10	22,32
HKL80	800	110	20 x 5	0.86	10	23,55
HKL100	1000	110	20 x 5	1.00	10	25,33

<u> </u>

- Upper and lower arms and lever made from high-quality hardwood
- Cork pads for gentle clamping





BESSEY



## **Clamp comfortably** in the tightest spaces







#### Unique compact design

The GearKlamp is extremely flexible and can even be used in the tightest of spatial conditions:

- due to the patented mechanism that separates the handle from the spindle and positions it around the rail
- due to the crossed v-grooves on the upper section for securely holding round, pointed and angular components



The clamp contains all kinds of clamping technology and guarantees the user greater comfort:

- due to the high-quality twocomponent plastic handle for safe handling
- due to the guick-release shift button for quickly adjusting the sliding bar
- due to the swivelling pressure plate for exact alignment of the workpiece



Meeting the BESSEY quality promise was a focus in development, and so the transmission clamp is also a winning choice in terms of durability:

- due to the use of high-quality materials, such as fibreglassreinforced polyamide for the top and bottom, as well as hardened, tempered and burnished steel for the profiled rails
  - due to the sliding bar's plastic housing, the driving mechanism is protected from dust and splintering

Gea	rK	lam	D	GK
ocu		um	P	

€*	PU	Weight	Rail	Throat depth	Opening	Order number
	qty.	kg	mm	mm	mm	
30,69	б	0.62	19 x 6	60	150	GK15
33,37	б	0.73	19 x 6	60	300	GK30
35,83	б	0.84	19 x 6	60	450	GK45
39,84	б	0.95	19 x 6	60	600	GK60

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<b>C</b> *

- High-quality two-component plastic handle positioned around the rail, so clamp can be used in tight spaces
- Clamping force up to 2,000 N
- Easy-to-move trapezoidal thread spindle with swivelling pressure plate
- Quick-release shift button to quickly adjust sliding bar

## Self-adjusting jaw height for rapid clamping





## Ready to go – the first time and for quick set-up during workpiece changes

BESSEY STC toggle clamps adapt to workpieces of varying thickness – without manual setting of the spindle and, with practically the same clamping force:

 due to an automatic clamping width range **Uncompromisingly versatile** 

One size of the BESSEY toggle clamp replaces multiple competitor sizes simultaneously:

 due to an extremely large clamping range, thanks to the patented mechanism





#### **Powerful and gentle**

Even sensitive workpieces, e.g. with veneered or varnished surfaces, can be gently clamped:

- due to moving pressure plate with removable protective cap
- due to clamping force regulation via adjustment screw in the joint

STC-HH STC-IHH STC-VH STC-VH

#### Self-adjusting toggle clamps STC

Order number	Opening	Automatic adjustment	Clamping force	Weight	PU	€*			
	mm	mm	approx. N	kg	qty.				
Waagrechts	panner mit v	vaagrechter Gı	rundplatte	STC-HH					
STC-HH20	35	20	1,100	0.20	6	29,80			
STC-HH50	40	35	2,500	0.38	6	32,48			
STC-HH70	60	35	2,500	0.42	6	33,37			
Schubstang	enspanner n	nit waagrechte	r Grundpla	tte STC	-IHH				
STC-IHH15	25	8	1,100	0.19	6	30,47			
STC-IHH25	35	13	2,500	0.45	6	34,15			
Senkrechtspanner mit waagrechter Grundplatte STC-VH									
STC-VH20	35	20	1,100	0.22	б	30,35			
STC-VH50	40	35	2,500	0.43	6	32,48			

3D CAD data at "http://bessey.partcommunity.com",

"https://www.traceparts.com" and in the download area of the BESSEY website

- Automatic, seamless adjustment of the clamping height up to 35 mm with almost constant clamping force – without manual changing of the pressing screw position
- Adjustable clamping force based on the adjusting screw in the joint
- Sturdy, tempered sheet steel for longer service life





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## For easy clamping on your workstation







## STC accessory set and adapter for multifunction tables



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Order number		Contents/ pc.	Opening	a	omatic ljust- nent	Clam- ping force	Weight	PU	€*
			mm		mm	N	kg	qty.	
STC-HH50- T20		x STC-HH50 sTC-SET-T20	40		35	2,500	0.47	1	45,43
STC-HH70- T20		x STC-HH70 + STC-SET-T20	60		35	2,500	0.51	1	46,32
STC-IHH25- T20		x STC-IHH25 + STC-SET-T20	35		13	2,500	0.54	1	47,10
STC-VH50- T20		x STC-VH50 + STC-SET-T20	40		35	2,500	0.52	1	45,43
Order number		Conten pc.	ts/			table or	Weight	PU	€*
							kg	qty.	
1 x Cylindrica DIN 912 M 8 STC-SET-T20 1 x Lock D 20 x 1 1 x Knurled r		8 x 35 c pin 17		STC- STC-	HH50 HH70 IHH25 VH50	0.09	50	12,95	

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#### Toggle clamp systainer STC-S-MFT



Order number	Contents/ pc.	Weight	PU	€*
		kg	qty.	
STC-S-MFT	4 x horizontal toggle clamp STC-HH50 2 x push-pull toggle clamp STC-IHH25 6 x adapter STC-SET-T20 2 x all-steel table clamp GTR12	5.71	1	424,78

#### For using the BESSEY toggle clamps on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm to max. 25 mm

- Multi-functional systainer for installation technicians
- With wood insert including 20 holes
- And 3 different clamping options









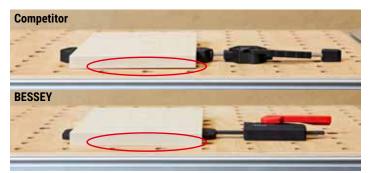
Clamping elemer TW-KLI (2 pcs./b		K					
Order number	Dia- meter	Ope- ning	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	mm	kg	qty.	
TW20-15-8KLI-SET	20	150	80	20 x 5	0,62	10	67,86
					P	YouTu	ibe 🔉

- Clamping force up to 500 N
- For using on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm to max. 25 mm
- Stable sliding arm made of light magnesium for rapid, vibration-proof clamping
- Profile made of cold-drawn quality steel for flexible and elastic clamping



Order number	Dia- meter	Contents/ pc.	Weight	PU	€*
	mm		kg	qty.	
WNS-SET-MFT	20	2 x Horizontal pull-down clamp 2 x bench dog 4 x knurled nut	0,81	8	83,71
BH-MFT	20	4 x bench dog 4 x knurled nut	0,24	50	14,39





#### WNS-SET-MFT:

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- Clamping force up to 750 N
- For using on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm
- Quick fixing thanks to clamping levers on the side
- Makes full-surface working of the workpiece possible – even round and flat parts
- Patented pull-down mechanism prevents the workpiece from lifting from the table surface when clamping
   even without fastening screws

#### BH-MFT:

- Accessory for BESSEY horizontal pull-down clamp WNS-SET-MFT
- For using on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm
- Can also be used as a universal limit stop for workpieces

BESSEY

## Clamp in profiles and on tables







#### Versatile use

This clamp offers a variety of uses – both as a table clamp and as a one-handed clamp:

- with attachment on lower part and inverted upper part for secure fixing of guide rails of the brands Festool, Protool, Metabo, Makita, Hitachi/Hikoki, Dewalt etc. and for clamping in profiles as well as on work tables
- with additional adapter on the upper part also suitable for fixing Bosch and Mafell guide rails
- with attachment on upper or lower part for overlapping clamping
- suitable for tensioning or spreading







Ergonomic and safe handling, thanks to sophisticated technology:

- due to the high quality 2-part plastic grip with pump lever behind the rail for safe access from both directions
- due to the release handle integrated in the grip for quick adjustment of the sliding bar and for releasing the clamp
- due to the cross prism integrated in the plastic protective caps for the secure fastening of round, pointed and angular pieces



#### Robust design

Modern aesthetics meet with longevity here:

- due to the use of high-quality materials, such as fibreglass-reinforced polyamide for the top and bottom, as well as hardened, tempered, and burnished steel for the profiled rails
- due to the plastic housing, the grip mechanism is protected from dust and chips

BESSEY





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Order Ope-**Throat Spreading** Contents/ Rail Weight PU €\* number ning depth width DC. ka 2 x EZR15-6 120-310 14 x 5 0.90 8 EZR15SET 150 60 50,72 2 x adapter 0-200 0-210 120-310

#### All-steel table clamp GTR

**One-handed table clamp EZR** 

(2 pcs./bag)

Order number	Ope- ning	Throat depth	Rail	Contents/ pc.	Weight	PU	€*
	mm	mm	mm		kg	qty.	
GTR12	120	60	13.5 x 6.5	-	0.30	10	20,09
GTR12SET	120	60	13.5 x 6.5	2 x GTR12	0.61	5	40,18
GTR16B6	160	60	13.5 x 6.5	-	0.32	10	21,77
GTR30B6	300	60	13.5 x 6.5	-	0.40	10	24,55

## All-steel table clamp GTRH with lever handle

Order number	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	kg	qty.	
GTR16S6H	160	60	13.5 x 6.5	0.53	10	52,57



- For fixing guide rails of the brands Festool, Protool, Metabo, Makita, Hitachi/Hikoki, Dewalt etc. (groove dimensions 12 x 6.5 mm to 12 x 8 mm) as well as of the brands Bosch and Mafell thanks to slide-on adapter (groove dimensions 12 x 1.8 mm)
- For clamping in profiles as well as on work tables
- Can be used as a normal one-handed clamp for clamping - also overlapping - and spreading
- Clamping force up to 750 N
- Ergonomically shaped 2-part plastic handle with pump lever behind the rail

- Specially forged fixed arm for 12 x 8 mm grooves
- For secure fastening of guide rails from Festool, Protool, Metabo, Makita, Hitachi/Hikoki, etc. and for clamping in profiles as well as work tables

#### GTR:

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- Clamping force up to 1,800 N
- Ergonomically shaped wooden handle

#### GTRH:

- Rapid up to 5 times faster than conventional clamps
- Secure unaffected by vibrations
- Strong clamping force up to 2,400 N



BESSEV



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# Clamp on workbenches securely and variably



#### Easily and quickly to use

BESSEY clamping elements of the TWV16 and TW16 series can be used with just a few turns on all standard workbenches:

- due to the con nection of the TW16AW workbench adapter – available in 3 sizes suitable for 19 mm, 20 mm and 30 mm hole diameter
- due to replaceable bolts on the adapter for the use of further hole systems



#### Precise and safe

BESSEY always offers the right clamping element for different requirements:

- due to 2 throat depth variants: either with infinitely adjustable (TWV) or fixed throat depth (TW)
- due to 3 handle variations: the 2-component plastic handle and tommy bar – each with smoothrunning trapezoidal threaded spindle and tool-free pressure plate replacement – and lever handle with an indexing mechanism for controlled, fast and vibration-free clamping

#### **Robust and highly hard-wearing**

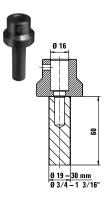
The tried-and-tested BESSEY all-steel clamp solutions were the inspiration for the development of the clamping elements and guarantee a form-stable and torsion-free tool:

- due to the unique BESSEY steel quality, which is available in the optimized profile shape as well as the easy-going spindle
- due to the particularly hard-wearing steel cams at the lever handle





#### Workbench adapter TW16AW



Order number	Diameter	Suitable for		Weight	PU	€*
	mm	mm		kg	qty.	
TW16AW19	16	19	3/4	0.33	10	14,84
TW16AW20	16	20	13/16	0.34	10	16,18
TW16AW30	16	30	1 3/16	0.52	10	19,19



Clamping element with variable throat depth TWV

Order number	Dia- meter	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	mm	kg	qty.	
TWV16-20-15-2K	16	200	30-150	22 x 8.5	1.12	1	74,22
TWV16-20-15K	16	200	30-150	22 x 8.5	1.04	1	74,22
TWV16-20-15H	16	200	60-150	22 x 8.5	1.21	1	102,34

- Accessories for BESSEY TWV and TW clamping elements with 16 hole system
- Suitable for all common workbenches with a hole system
- Can be used without tools
- The stud pin can be changed to use other hole systems

- Precise, individual clamping
- Tempered profile and sliding arm for sprung and elastic clamping
- Infinitely adjustable throat depth (TWV)

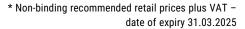
Various design versions:

- High quality 2-component plastic handle and tommy bar with rounded ends – each with smooth-running trapezoidal threaded spindle and tool-free pressure plate replacement
- Lever handle with an indexing mechanism for controlled, fast and vibrationproof clamping



Clamping element with fixed throat dep	th TW
--	-------

Order number	Dia- meter	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	mm	kg	qty.	
TW16-20-10-2K	16	200	100	22 x 8.5	0.93	1	45,43
TW16-20-10K	16	200	100	22 x 8.5	0.86	1	45,43
TW16-20-10H	16	200	100	22 x 8.5	1.01	1	80,80

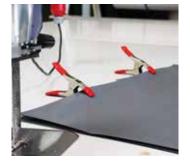


BESSEY



## **Clamp flexible and featherlight**





#### Spring clamp XM

Order

number

XM3EU

XM5EU

XM7EU



K 7

€\*

3,23

4,80

7,70

>

Weight PU

48

24

10

YouTube

0.07

0.17

Throat depth

1 1/4

2 1/4

3 5/16 0.42

mm

32

57

85



- XM3EU: Clamping force up to 100 N/10 kg
- XM5EU: Clamping force up to 120 N/12 kg
- XM7EU: Clamping force up to 150 N/15 kg
- Tips and handles made of PVC prevent marring
- Heavy duty springs for firm grip and powerful clamping
- Corrosion resistant nickel plated



Opening

2

3

25

50

75

#### Ratchet clamp XCR



Order number	Opening		Throat depth		Weight	PU	€*
	mm	"	mm		kg	qty.	
XCR2	55	2 1/4	50	2	0.20	6	11,83
XCR4	100	4	75	3	0.28	4	14,17



## KY

▶ YouTube

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- Ideal for light clamping work that requires a greater throat depth and for workpiece-friendly clamping
- Comfortable handling thanks to ergonomic 2-component plastic handle and one-hand operation
- Quick opening and closing thanks to robust ratchet mechanism
- Twice as strong compared to conventional spring clamps





#### Spring clamp VarioClippix XV





- Variable opening width up to 170 mm, yet can be operated with one hand
- Lightweight, functional and easy to handle
- Extremely sturdy



Order number	Opening		Opening Throat depth		Weight	PU	€*
	mm	II.	mm	"	kg	qty.	
XV3-50	55	2	37	1 1/2	0.07	12	7,81
XV5-100	100	4	50	2	0.17	12	9,94
XV5-170	170	6 1/2	50	2	0.19	12	10,83

YouTube	>	

KY



#### Spring clamp Clippix XC

						Ш		
Order number	Ope	ening	Throat	depth	Contents/ pc.	Weight	PU	€*
	mm	"	mm	"		kg	qty.	
XC1	20	3/4	20	3/4	-	0.01	10	1,67
XC1-SET	20	3/4	20	3/4	7 x XC1	0.06	12	6,81
XC2	25	1	30	1 1/8	-	0.02	10	2,46
XC3	35	1 3/8	37	1 1/2	-	0.05	10	3,57
XC5	50	2	50	2	-	0.12	10	5,24
XC7	75	3	70	2 3/4	-	0.18	10	6,92

- Lightweight, functional and easy to handle
- Extremely sturdy



Order

number

XCL2

XCL5

XCL2-SET

Needle nose spring	clamp Clippix XCL
--------------------	-------------------

2 1/8

2 1/8

3

Opening

55

55

70



Weight PU

10

10

10

YouTube

0.02

0.14

€\*

3,90

6,69

5,81

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YouTube

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- Long, pointed clamping arm for working in tight spaces
- Large throat depth for clamping in borderless areas
- Soft, slip-proof grip pads
- -

23

Contents/

pc.

2 3/8 2 x XCL2 0.04

-

Throat depth

110 4 1/4

60

60

2 3/8

## **Clamp curves and angles**





Band clamp BAN700						< 🛛
Order number	Clamping range	Band w x d	Angle range	Weight	PU	€*
		mm		kg	qty.	
BAN700	Up to 7 m	25 x 1	60°-180°	0.56	5	52,57



- Even pressure on mitre joints
- Crank handle can be relocated for right and left-handed users
- Contains: 1 band clamp, 4 Vario corners

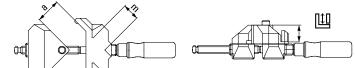




#### Angle clamp WS

Order number	Opening a	Jaw height	Current passage m	Weight	PU	€*
	mm	mm	mm	kg	qty.	
WS3	2 x 55	30	30	0.96	10	65,63
WS6	2 x 100	36	60	1.96	4	94,19





- KY
- Automatic adjustment to variouslysized workpieces
- Quick - clamp with a spindle
- Stable body
- For attaching with table clamp available as an accessory





## **Clamp edges**





#### **One-handed edge clamp EKT**

Order number	Opening	Throat depth	Weight	PU	€*
	mm	mm	kg	qty.	
EKT55	10-55	45	0.82	6	75,11



- For rapid one-handed operation
- Low weight

Opening up to 55 mm



#### Edge clamp Kantenfix KF

Order number	Opening	Throat depth	Weight	PU	€*		
	mm	mm	kg	qty.			
KF2	10-40	80	0.68	4	73,66		
KF4	10-80	110	1.48	4	158,59		
			► YouTube				

- For quick one-handed operation
- Widths up to 80 mm



Edg	ae	cla	ım	D	КΤ

Order number	Description		PU	€*
	mm	kg	qty.	
KT5-1CP	1 spindle	0.35	40	17,86
KT5-2	2 spindles	0.58	1	28,58



- edges and difficult to reach areas Suitable for conventional screw clamps
- with a max. rail thickness of 13 mm





## Assemble door frames and windows





#### Door frame clamp TU separate and as set



Order number	Contents/pc.	Opening	Weight	PU	€*
		mm	kg	qty.	
TU	1 Stück	565-1010	1.27	2	88,17
TU-TRAGE	6 Stück TU in Nylon-Tasche	565-1010	9.78	1	547,77

#### Door frame brace extension TUX

•	Order number	Contents/pc.	Opening	Weight	PU	€*
			mm	kg	qty.	
	TUX	2 Verlängerungs- stäbe	1040-1960	0.37	1	33,48

#### Door frame straightening clamp TFM

Order number	Adjusting range	Throat depth	Weight	PU	€*
		mm	kg	qty.	
TFM-2K	35	70	0.58	2	37,05



#### Angle door frame straightening clamp WTR

Order number	Opening chuck thickness	Adjusting range	Weight	PU	€*
	mm	mm	kg	qty.	
WTR	8-30	32	1.05	2	95,21

#### Window installation clamp FRK

Order number	Frame thicknesses	Adjusting range	Weight	PU	€*
	mm	mm	kg	qty.	
FRK85	40-85	30	0.43	4	54,47



#### TU:

YouTube

- Gently and precisely braces and supports door casing during foam filling of wall joint
- Telescopic square anodised aluminium tubing with mm scale and adjusting screw for precision work
- Cross-shaped pressure plate with interchangeable clamping elements for frame depths of 6 to 13 cm or 13 to 30 cm
- Removable clamping bracket with increased clamping surfaces and removable brackets to insert the door frame securely and easily

#### TUX:

- Accessories to increase the opening width of the TU door frame brace
- This enables extra-wide doors to be installed
- It can be used without tools in just a few steps

#### TFM:

- For quick, precise aligning and fixing of door frames
- The intelligent companion for the BESSEY door frame clamp TU and TMS

#### WTR:

- For neatly fixed and stabilised frame corners
- For mounting at a precise 90° angle

#### FRK:

Permits rapid, precise straightening and fixing of window frames

26

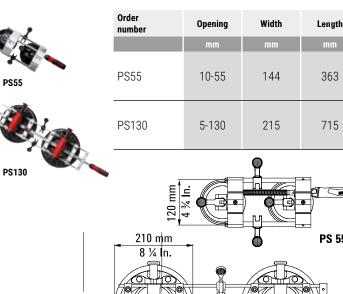


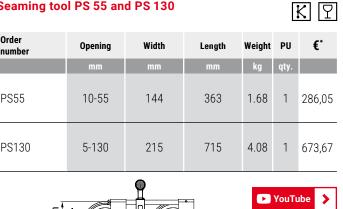
## Lay boards and floors

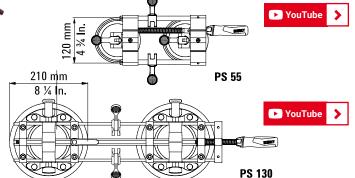




#### Seaming tool PS 55 and PS 130









#### PS55:

- For clamping and positioning components with a smooth surface
- Clamping force up to 260 N
- Clamping levers on the suction cups ensure rapid handling

#### PS130, big and strong:

- For clamping and positioning large and potentially heavy components with a smooth surface
- Manual vacuum pumps for maximum suction power, and therefore a maximum level of horizontal clamping force up to 1,200 N
- Marking ring on the pump lever to permanently check for a reliable vacuum



#### Spacer AV2 (4 pcs./bag)

Ord nun

AV

ler nber	Opening	Jaw width	Adjusting range	Weight	PU	€*
	mm	mm	mm	kg	qty.	
'2	20	89	5-20	0.22	12	12,16
K		5-20 mm 3/i6-13/i6 ln.			4	- 7
				Þ	YouTu	be 🔉

- Quickly and infinitely adjustable for wall distances of 5 to 20 mm
- Spacer for floating laminate and parquet flooring installations
- Wide contact and support area for avoiding pressure points on the floorboards and plaster
- Easy to remove by simply turning back
- Very light and compact



## All firmly under control!



#### **Extremely secure hold**

The support guarantees a reliable and secure hold:

- due to robust design ensures a max load of 350 kg can be applied (dependent upon the size of support
- and length applied)
  due to rubber PVC contact surfaces top and bottom (9 x 7 cm)
- due to anti-slip system integrated in the grip



The support can be precisely set to requirements, and safely released:

- due to fixing in three steps: In order to pre-set the telescopic drywall support press the release button and extend the telescopic inner tube to the desired length. Fine adjustment takes place by pressing the pump lever until the system plate of the support lies against the workpiece. Then turn the grip clockwise until the desired holding force is attained (observe the max. load-bearing capacity)
- due to releasing in two steps: First turn the telescopic drywall support anti-clockwise. As soon as no further holding force is present, press the release button to retract the inner tube.

#### Telescopic drywall support STE with pump grip

7	Order number	Adjusting range	Load l min. extension length	imit at max. extension length	Weight	PU	€*
		mm	kg	kg	kg	qty.	
NEW	STE90	575-910	350	350	1.80	2	48,93
	STE250	1450-2500	350	160	3.30	2	54,68
	STE300	1700-3000	350	110	3.80	2	59,82
· .	STE370	2070-3700	350	65	4.50	2	63,73
NO. ZIA 111445 0001	**			max. 45°		YouTu	ibe 🔉

- Resilient up to a maximum of 350 kg when the telescopic rod is fully retracted
- Extremely stable construction due to highly durable steel pipes and non-slip PVC contact surfaces (9 x 7 cm)
- Single-handed operation thanks to 2-component plastic handle with pump mechanism
- Quick-slide button for rapid extension and retraction of the telescopic bar
- Controllable holding force by turning the support on the grip
- Application also on slopes due to continuously swivelling contact surfaces from -45° to +45°
- STE250, STE300, STE370: GS-certified for quality and safety



#### Secure hold

Resilient and anti-slip, the support guarantees secure holding, even on sensitive surfaces:

- due to special steel pipes ensures a max load of 150 kg can be applied (dependent upon the size of support and length applied)
- due to additional locking of the release button
  due to rubber PVC contact surfaces top and
- bottom



- The support can be used quickly: due to the fixing in just two steps:
- The rough pre-setting is carried out using the telescoping and quickly locking inner pipe; the final clamping is carried out by turning the support at the foam grip

#### Telescopic drywall support ST

Order number	Adjusting range	Load limit at min. extension length length		Weight	PU	€*
	mm	kg	kg	kg	qty.	
ST125	750-1250	150	60	1.41	10	30,80
ST250	1450-2500	150	60	2.06	10	37,50
ST290	1600-2900	150	50	2.24	10	40,85



- Resilient up to a maximum of 150 kg when the telescopic rod is fully retracted
- Stable construction due to special steel pipes and anti-slip PVC cont act surfaces (8,5 x 6,5 cm)
- Application also on slopes due to conti-nuously swivelable contact surfaces of -45° to +45°
- Easy, safe handling due to a telescoping and locking inner pipe as well as an outer pipe that can be turned by the foam grip
- GS-certified for quality and safety



🕨 YouTube

## **Sophisticated accessories** for even more applications









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Order Width Height Weight PU €\* Length number mm mm STE-LH 200 140 60 0.25 8 19,42 YouTube

- Accessory with 1/4" thread for holding a laser, camera etc
- Can be used without tools on round (0-45 mm) and angular (0-55 mm) support parts such as ceiling and assembly supports, profiles, ladders
- L-shaped rotating fixture with 2 rotation axes: 360° next to fixing clamp, 180° at threaded connection

#### Support plate STE-SP35



1	Order number	Length	Width	Height	Weight	PU	€*
		mm	mm	mm	kg	qty.	
	STE-SP35	355	80	22	0.60	20	16,97
						ΥουΤι	ihe 🔪

- Light aluminium profile with non-slip cellular rubber
- For increasing the support surface of BESSEY ceiling and assembly supports ST (only in conjunction with replacement contact surface 3101952) and STE
- Application also on slopes due to continuously swivelling contact surfaces from -45° to +45°
- Secure fastening onto the contact surfaces thanks to star grip screws

#### **Replacement contact surface**

Order number	Suitable for	Length	Width	Height	Weight	PU	€*
		mm	mm	mm	kg	qty.	
3101952	ST, STE	90	70	10	0.15	100	12,05

BESSEY



#### **Ceiling tripod attachment STE-DS**



- Accessory for ceiling supports with an outer diameter of the telescopic inner tube of 25 mm and 28 mm
- For increasing the support surfaceEven pressure thanks to the threewinged contact surfaces
- Quick, tool-free installation
- Safe to use as tipping of the contact surface is prevented by the all-round fixing of the steel pipe



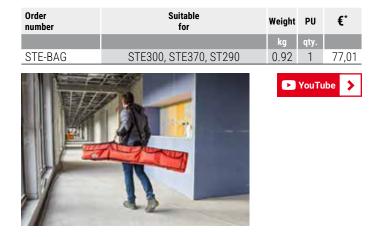
#### Construction tripod STE-BS

Order number	Suitable for	Weight	PU	€*
STE-BS	ST, STE	kg 1.66	qty. 10	55,69
	*	D	YouTu	ibe 🗲
No. 4				
1 - 6	- * · · · · · · · · · · · · · · · · · ·			
5 AM ST				
1				

- Accessory for ceiling supports with an outer pipe diameter of 29 mm and 32 mm
- Stable stand as the force of the braced ceiling support acts downwards in places
- Ceiling supports can even be placed freely in the room without a top bracing and can therefore also be used outdoors
- Quick, tool-free installation
- Light and stable structure thanks to aluminium profiles and glass-fibre reinforced plastic

#### Combi-bag for ceiling supports STE-BAG





- For convenient transport and protected storage of two BESSEY ceiling and installation supports STE300, STE370 and ST290 as well as accessories
- Comfortable thanks to the padded shoulder strap and the possibility to adjust the length of the bag to the ceiling supports to be placed within
- Easy to use due to the long zip-up case and four exterior pockets for additional storage space
- Durable material



# New flexibility with large clamping widths



#### Secure

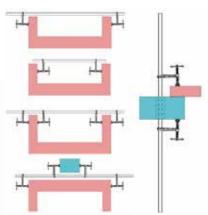
- due to high clamping forces up to 6,500 N at SLV resp. 9,000 N at GSV
- due tipping is prevented through central positioning on the workpiece

#### Versatile

In addition to classic clamping work, the clamp can also be used for spreading. It can be fed through an opening in the workpiece/component and add additional sliding arms easily.

 due to end fastenings on both sides which can be loosened without tools

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#### Durable

- due to the heat-resistant pressure plate, which can be tilted up to 35° – GSV has a hardened and oil-soaked sintered steel insert for outstanding sliding and emergency running properties
- due to a tempered spindle



#### Variable high-performance clamps – Complete sets SLV/GSV

Order number	Opening a	Throat depth b	Spreading width e	Rail	Weight	PU	€*
	mm	mm	mm	mm	kg	qty.	
Variable high	gh-perfor	mance cla	amp set SL	V			
SLV100M	1000	120	340-1250	27 x 13	4.71	1	137,28
SLV150M	1500	120	340-1750	27 x 13	5.90	1	168,97
SLV200M	2000	120	340-2250	27 x 13	6.50	1	198,55
Variable high	gh-perfor	mance cla	amp set GS	V			
GSV300M	3000	140	400-3340	30 x 15	12.98	1	367,64
					e q		× X

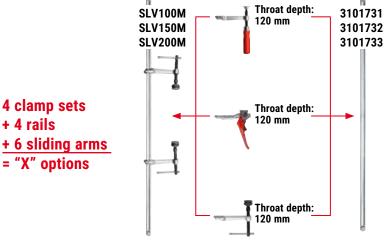
- Clamping force up to 6,500 N (SLV) or 9,000 N (GSV)
- Tipping is prevented through central positioning on the workpiece
- Special heat-resistant pressure plate, can be tilted by up to 35° – GSV with sintered steel insert
- Clamp can be fed through an opening in the workpiece/component
- Wide range of possible applications due to interchangeable sliding arm available in various different designs (see accessories)

1	H
SLV	GS



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- 27 x 13 mm (SLV) or 30 x 15 mm (GSV) profile, cold drawn and galvanised
- End fastenings on both sides can be loosened without tools - for rapid changeover
- Suitable for all SLV or GSV size sliding arms







#### Complete sliding arm for GSV sizes

Tommy bar incl.

special pressure plate

3101338

Complete sliding arm for SLV sizes

Order number	Description	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	kg	qty.	
3101329	Tommy bar incl.	120	30 x 15	1,13	1	72,77
3101330	special pressure plate	140	30 x 15	1,23	1	78,80
3101331	with sintered steel insert	200	30 x 15	1,40	1	100,56

120

- Three different grip variants/designs
- Suitable for all SLV size rails

- One arm design with three throat depths
- Suitable for GSV size rails





27 x 13 0.82

#### SLV/

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/GSV	size	rails	

Opening	Rail	Weight	PU	€*
mm	mm	kg	qty.	
1000	27 x 13	2.85	1	57,70
1500	27 x 13	4.05	1	117,63
2000	27 x 13	5.25	1	176,45
3000	30 x 15	10.40	1	264,85
	mm 1000 1500 2000	mm      mm        1000      27 x 13        1500      27 x 13        2000      27 x 13	mm      mm      kg        1000      27 x 13      2.85        1500      27 x 13      4.05        2000      27 x 13      5.25	mm      mm      kg      qty.        1000      27 x 13      2.85      1        1500      27 x 13      4.05      1        2000      27 x 13      5.25      1

		כ	
Weight	PU		€*

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37,05

98,44

62,16

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#### RAFTER CLAMPS

## **Clamp rafters and beams**





#### **Rafter clamp SPZ**

Order number	Opening	Throat depth	Rail	Weight	PU	€*
	mm	mm	mm	kg	qty.	
SPZ60K	600	120	27 x 13	2.90	5	119,64
SPZ80K	800	140	30 x 15	5.00	2	187,17



#### Your benefits at a glance:

#### 1 Hammer-in tip

- First of all, the tip is driven into the rafter. The clamp is then quickly closed, to allow you to start right away with powerful clamping.
- 2 Broad impact surface The broad impact surface makes it easier to drive in the clamp.
- 3 Special tilting pressure plate With the SPZ 80 K, the special tilting pressure plate ensures problem-free clamping even when working with sloping parts. It can be tilted by up to 35°
- 4 Sturdy hexagonal bolt The SPZ 80 K's tough hexagonal bolt allows powerful yet controlled tightening, with the help of a torque wrench.
  - Clamping force up to 12,000 N
  - For all roofing and timber frame constructions

 SPZ 80 K with 17 mm hexagonal bolt and heat-resistant pressure plate with sintered

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SPZ80K

SPZ60K

Special	pressure p	late
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Order number	Description	Suitable for	Weight	PU	€*
	mm	mm	kg	qty.	
3100736	Standard		0.23	50	24,78
3101192	Serrated	SLV, GSV, SPZ80K	0.18	1	27,79
3101193	V-grooved		0.27	1	27,79
3101219**	Cutting ring	SLV, GSV, SPZ80K	0.18	1	27,01

\*\* Anti-slip clamping with the cutting ring pressure plate While stocks last  Long life due to heat-resistant pressure plate with sintered steel insert, which can be tilted up to 35°

Three design versions:

- Smooth faced (standard version)
- Rough faced for secure clamping on dirty surfaces
- V-groove face for round, oval and edged workpieces



## **Glue powerfully**







#### Sash clamps

	Order number	Opening	Jaw dimensions w x h	Weight	PU	€*
		mm	mm	kg	qty.	
	with T-prof	ile 40 x 40 x 5 mm				
	TB100	1000	66 x 43	5.07	1	125,56
	TB120	1200	66 x 43	5.54	1	131,59
	TB150	1500	66 x 43	6.03	1	142,08
	TB210	2100	66 x 43	7.87	1	170,31
	TB250	2500	66 x 43	9.43	1	196,09
	light with I-	profile 37 x 11 x 4,5	i mm			
J <b>**</b> *	TL60	600	48 x 53	3.80	2	50,11
	TL90	900	48 x 53	4.30	2	63,17
	TL120	1200	48 x 53	5.00	2	75,90
	TL180	1800	48 x 53	6.30	2	103,57



#### TB:

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- Clamping force up to 14,000 N
- With attached locking bolt
- Tommy bar
- Sturdy thanks to T-profile

#### TL:

- Clamping force up to 9,900 N
- Easily adjustable pressure plates
- Crank handle
- Very sturdy thanks to I-profile



#### **Pipe clamping set BPC**

Order number	For pipes Ø		Throat depth	Weight	PU	€*
	mm	"	mm	kg	qty.	
BPC-H12	21.3	1/2	40	0.88	4	33,03
BPC-H34	26.9	3/4	42	1.30	4	36,49

- or DN 15 / R 1/2"
- Outer diameter 26.9 mm or 21.3 mm
- Infinitely-adjustable clamping width
- With stand

35





## **Clamping tools and Cutting tools** by professionals for professionals

When it comes to innovative solutions for clamping and fixing workpieces and cutting sheet metal, this is the right place. No matter if classic clamps, traditional sheet metal snips or special solutions are required for special work requirements, BESSEY offers the right clamping and cutting tool for every craftsman in wood and metalworking in order to optimally support it in its work.

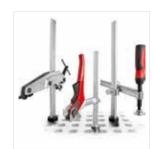
#### **Clamping tools**





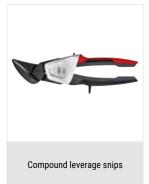


Metal angle clamps

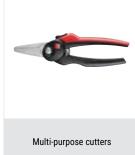


Clamping elements for welding tables

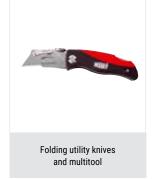
## **Cutting tools**







Your dealer:





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More information www.bessey.de









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**Detailed** information about all products at www.bessey.de/en-gb

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