SIMPLY BETTER.

## Ideal clamping tools for woodworking

(April 2024)





## The Original is the best





## Original BESSEY malleable cast iron screw clamp TG with 2-component plastic handle



| Order<br>number | Opening | Throat<br>depth | Rail    | Weight | PU   |
|-----------------|---------|-----------------|---------|--------|------|
|                 | mm      | mm              | mm      | kg     | qty. |
| TG10-2K         | 100     | 50              | 15 x 5  | 0.26   | 10   |
| TG12-2K         | 120     | 60              | 20 x 5  | 0.42   | 10   |
| TG16-2K         | 160     | 80              | 25 x 6  | 0.66   | 10   |
| TG20B8-2K       | 200     | 80              | 25 x 6  | 0.77   | 10   |
| TG25B8-2K       | 250     | 80              | 25 x 6  | 0.82   | 10   |
| TG30B8-2K       | 300     | 80              | 25 x 6  | 0.87   | 10   |
| TG40B8-2K       | 400     | 80              | 25 x 6  | 0.97   | 10   |
| TG20-2K         | 200     | 100             | 27 x 7  | 1.06   | 10   |
| TG25S10-2K      | 250     | 100             | 27 x 7  | 1.15   | 10   |
| TG30S10-2K      | 300     | 100             | 27 x 7  | 1.18   | 10   |
| TG40S10-2K      | 400     | 100             | 27 x 7  | 1.33   | 10   |
| TG50S10-2K      | 500     | 100             | 27 x 7  | 1.46   | 10   |
| TG25-2K         | 250     | 120             | 29 x 9  | 1.54   | 10   |
| TG30S12-2K      | 300     | 120             | 29 x 9  | 1.63   | 10   |
| TG40S12-2K      | 400     | 120             | 29 x 9  | 1.78   | 10   |
| TG50S12-2K      | 500     | 120             | 29 x 9  | 1.98   | 10   |
| TG60S12-2K      | 600     | 120             | 29 x 9  | 2.13   | 5    |
| TG80S12-2K      | 800     | 120             | 29 x 9  | 2.46   | 5    |
| TG100S12-2K     | 1000    | 120             | 29 x 9  | 2.83   | 5    |
| TG30-2K         | 300     | 140             | 32 x 10 | 2.20   | 10   |
| TG40S14-2K      | 400     | 140             | 32 x 10 | 2.41   | 5    |
| TG50S14-2K      | 500     | 140             | 32 x 10 | 2.62   | 5    |
| TG60S14-2K      | 600     | 140             | 32 x 10 | 2.85   | 5    |
| TG80S14-2K      | 800     | 140             | 32 x 10 | 3.29   | 5    |
| TG100S14-2K     | 1000    | 140             | 32 x 10 | 3.71   | 5    |
| TG40-2K         | 400     | 175             | 32 x 10 | 2.70   | 5    |
| TG50S17-2K      | 500     | 175             | 32 x 10 | 2.90   | 1    |
| TG60S17-2K      | 600     | 175             | 32 x 10 | 3.16   | 1    |
| TG80S17-2K      | 800     | 175             | 32 x 10 | 3.50   | 1    |
| TG100S17-2K     | 1000    | 175             | 32 x 10 | 4.00   | 1    |



- Clamping force up to 6,000 N
- High-quality 2-component plastic handle
- Pressure plates can be replace by hand no tools required (from 80 mm throat depth)
- With protective caps on the clamping surfaces
- Stable profiled rail with serration
- BESSEY anti-slip system (from 80 mm throat depth)





## Heavy duty malleable cast iron screw clamp TGK with 2-component plastic handle

| Order<br>number | Opening | Throat<br>depth | Rail    | Weight | PU   |  |
|-----------------|---------|-----------------|---------|--------|------|--|
|                 | mm      | mm              | mm      | kg     | qty. |  |
| TGK40-2K        | 400     | 120             | 35 x 11 | 2.52   | 5    |  |
| TGK50-2K        | 500     | 120             | 35 x 11 | 2.70   | 5    |  |
| TGK60-2K        | 600     | 120             | 35 x 11 | 3.00   | 5    |  |
| TGK80-2K        | 800     | 120             | 35 x 11 | 3.53   | 5    |  |
| TGK100-2K       | 1000    | 120             | 35 x 11 | 4.00   | 5    |  |
| TGK125-2K       | 1250    | 120             | 35 x 11 | 4.48   | 1    |  |
| TGK150-2K       | 1500    | 120             | 35 x 11 | 5.31   | 1    |  |
| TGK200-2K       | 2000    | 120             | 35 x 11 | 6.66   | 1    |  |
| TGK250-2K       | 2500    | 120             | 35 x 11 | 7.93   | 1    |  |
| TGK300-2K       | 3000    | 120             | 35 x 11 | 9.20   | 1    |  |

- Clamping force up to 7,000 N
- Strengthened design for higher clamping force and wider opening widths
- High-quality 2-component plastic handle
- Pressure plates can be replaced by hand – no tools required
- Stable profiled rail with serration
- BESSEY anti-slip system



## **Range summary**







## Anti-slip system, stable profiled rail – clamping force up to 6,000 N



Screw clamp with 2K plastic handle TG-2K



wooden handle TG

Screw clamp with tommy bar TG-K

## Anti-slip system, stable profiled rail – clamping force up to 7,000 N



2K plastic handle TGK-2K



Heavy duty screw clamp with wooden handle TGK



Heavy duty screw clamp with tommy bar TGK-K

#### Solid flat rail – clamping force up to 5,500 N



Screw clamp with wooden handle TGRC



Heavy duty screw clamp with wooden handle TGKR

#### Stable profiled rail – clamping force up to 5,500 N





Screw clamp with 2K plastic handle TPN-BE-2K

## Screw clamp with wooden handle TPN-BE

#### Stable profiled rail – clamping force up to 6,500 N





Heavy duty screw clamp with wooden handle TKPN-BE Detailed information about all malleable cast iron screw clamps at www.bessey.en-gb

## Heavy duty design, solid flat rail – clamping force up to 7,000 N





tommy bar TGNT-K

## BESSEY's unrivalled all-steel quality



Order

number



## Original BESSEY all-steel screw clamp GZ with 2-component plastic handle

Opening

Throat

depth

Rail



- 20 % more clamping force per spindle rotation with optimised rail profile
- Maximum security with linear transfer of force at the sliding arm
- Clamping force up to 6,000 N
- Fixed jaw and sliding arm are constructed of tempered steel for resilient clamping
- High-quality 2-component plastic handle
- Pressure plates can be replaced by hand
  no need for tools (from 80 mm width)



|             |      | -   |            |      |      |        |
|-------------|------|-----|------------|------|------|--------|
|             | mm   | mm  | mm         | kg   | qty. |        |
| GZ10-2K     | 100  | 60  | 15 x 6     | 0.31 | 10   | 19,64  |
| GZ12-2K     | 120  | 60  | 15 x 6     | 0.32 | 10   | 24,45  |
| GZ16-2K     | 160  | 80  | 17.5 x 6.8 | 0.57 | 10   | 29,47  |
| GZ40-8-2K   | 400  | 80  | 17.5 x 6.8 | 0.76 | 10   | 36,49  |
| GZ20-2K     | 200  | 100 | 22 x 8.5   | 1.01 | 10   | 39,74  |
| GZ25-2K     | 250  | 120 | 24.5 x 9.5 | 1.38 | 10   | 47,88  |
| GZ30-12-2K  | 300  | 120 | 24.5 x 9.5 | 1.46 | 10   | 51,90  |
| GZ40-12-2K  | 400  | 120 | 24.5 x 9.5 | 1.62 | 10   | 56,14  |
| GZ50-12-2K  | 500  | 120 | 24.5 x 9.5 | 1.78 | 10   | 60,61  |
| GZ60-12-2K  | 600  | 120 | 24.5 x 9.5 | 1.95 | 5    | 64,62  |
| GZ80-12-2K  | 800  | 120 | 24.5 x 9.5 | 2.20 | 5    | 72,44  |
| GZ100-12-2K | 1000 | 120 | 24.5 x 9.5 | 2.45 | 5    | 80,47  |
| GZ30-2K     | 300  | 140 | 28 x 11    | 1.98 | 10   | 59,71  |
| GZ40-2K     | 400  | 120 | 28 x 11    | 2.12 | 10   | 68,75  |
| GZ50-2K     | 500  | 120 | 28 x 11    | 2.30 | 5    | 73,66  |
| GZ60-2K     | 600  | 120 | 28 x 11    | 2.49 | 5    | 77,57  |
| GZ80-2K     | 800  | 120 | 28 x 11    | 2.36 | 5    | 93,42  |
| GZ100-2K    | 1000 | 120 | 28 x 11    | 3.25 | 5    | 104,68 |
| GZ125-2K    | 1250 | 120 | 28 x 11    | 3.79 | 1    | 141,07 |
|             |      |     |            |      |      |        |

#### Lever clamp GH



| Order<br>number | Opening | Throat<br>depth | Rail       | Weight | PU   | €*     |
|-----------------|---------|-----------------|------------|--------|------|--------|
|                 | mm      | mm              | mm         | kg     | qty. |        |
| GH12            | 120     | 60              | 15 x 6     | 0.49   | 10   | 60,27  |
| GH16            | 160     | 80              | 17.5 x 6.8 | 0.64   | 10   | 65,96  |
| GH20-8          | 200     | 80              | 17.5 x 6.8 | 0.68   | 10   | 68,52  |
| GH20            | 200     | 100             | 22 x 8.5   | 1.11   | 10   | 75,78  |
| GH25            | 250     | 120             | 24.5 x 9.5 | 1.44   | 10   | 87,28  |
| GH30-12         | 300     | 120             | 24.5 x 9.5 | 1.51   | 10   | 91,18  |
| GH40-12         | 400     | 120             | 24.5 x 9.5 | 1.67   | 10   | 95,76  |
| GH30            | 300     | 140             | 28 x 11    | 2.22   | 10   | 103,68 |
| GH40            | 400     | 120             | 28 x 11    | 2.39   | 10   | 108,93 |
| GH50            | 500     | 120             | 28 x 11    | 2.61   | 5    | 116,85 |
| GH60            | 600     | 120             | 28 x 11    | 2.78   | 5    | 121,32 |
| GH80            | 800     | 120             | 28 x 11    | 3.14   | 5    | 135,15 |
| GH100           | 1000    | 120             | 28 x 11    | 3.57   | 5    | 143,64 |

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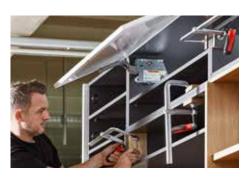
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PU

Weight

- Greater reserves of power, thanks to optimised rail profile, for even clamping force build-up, especially under maximum utilisation of the clamping range
- Non-slip trigger release
- Sintered steel cams particularly hard-wearing, low friction due to higher surface hardness
- Quick up to 5 x faster than regular clamps
  - Secure vibration resistant
  - Strong clamping force up to 8,500 N

## **Range summary**







Optimised rail profile – clamping force up to 6,000 N



All-steel screw clamp with 2K plastic handle GZ-2K



All-steel screw clamp with wooden handle GZ



All-steel screw clamp with tommy bar GZ-K



All-steel screw clamp with swivel handle GZ-KG

Patented OMEGA bend -

clamping force up to 5,000 N



Detailed information about all all-steel screw clamps at www.bessey.de/en-gb

## Tried-and-true rail profile – clamping force up to 5,000 N



All-steel screw clamp with wooden handle classiX GS



tommy bar classiX GS-K

Rapid, secure and strong – clamping force up to 9,500 N

Lever clamp GH





OMEGA screw clamp with

2K plastic handle GMZ-2K



OMEGA screw clamp with tommy bar GMZ-K

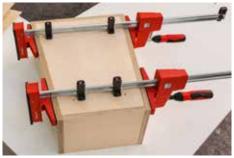
## Large-area clamping and spreading













#### Precise and gentle

Workpieces with sensitive surfaces can be clamped and spread exactly parallel to each other – even behind and on the side of the rail. Corners and recessed edges as well as pointed and round surfaces can also be perfectly aligned:

- due to extremely large clamping surfaces that are attached perpendicular to the rail
- due to three removable pressure caps that are repellent to glue, and also resistant to paint and grease solvents
- due to workpiece supports that prevent the workpiece from coming into contact with the rail



#### Powerful and safe

They securely clamp with a clamping force of up to 8,000 N:

- due to the metal-reinforced plastic housing
- due to the optimised sliding arm with double slide protection: It holds the clamp reliably with the set clamping force and prevents any unintentional slipping of the sliding arm in the unclamped condition

#### Versatile and well thought out

The clamps provide an enormous number of possible applications:

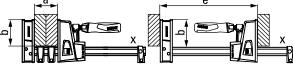
- due to ingenious accessories, such as tilting adapter, frame press set, clamp extension and table clamp
- the ergonomically formed 2-component symmetrical plastic handle with hexagon socket means the clamping force can be comfortably applied (max. torque 17 Nm)
- the continuously adjustable head for the KREV Vario version enables the clamp to be positioned in the middle of the workpiece for optimum weight distribution



#### K Body REVO parallel clamp KRE and Vario K Body REVO parallel clamp KREV . . .



| Order<br>number | Opening | Throat<br>depth | Spreading<br>width e | Rail   | Weight | PU   | €*     |
|-----------------|---------|-----------------|----------------------|--------|--------|------|--------|
|                 | mm      | mm              | mm                   | mm     | kg     | qty. |        |
| KRE30-2K        | 300     | 95              | 255-390              | 29 x 9 | 2.15   | 2    | 64,40  |
| KRE60-2K        | 600     | 95              | 255-730              | 29 x 9 | 2.76   | 2    | 79,35  |
| KRE80-2K        | 800     | 95              | 255-930              | 29 x 9 | 3.10   | 2    | 90,51  |
| KRE100-2K       | 1000    | 95              | 255-1130             | 29 x 9 | 3.45   | 2    | 100,56 |
| KRE125-2K       | 1250    | 95              | 255-1355             | 29 x 9 | 3.87   | 2    | 113,06 |
| KRE150-2K       | 1500    | 95              | 255-1610             | 29 x 9 | 4.28   | 2    | 124,78 |
| KRE200-2K       | 2000    | 95              | 255-2080             | 29 x 9 | 5.09   | 2    | 148,89 |
| KRE250-2K       | 2500    | 95              | 255-2580             | 29 x 9 | 6.05   | 2    | 174,22 |
| KREV100-2K      | 1000    | 95              | 260-1130             | 29 x 9 | 3.77   | 2    | 107,71 |
| KREV150-2K      | 1500    | 95              | 260-1610             | 29 x 9 | 4.25   | 2    | 132,26 |
| KREV200-2K      | 2000    | 95              | 260-2080             | 29 x 9 | 5.30   | 2    | 156,70 |
| KREV250-2K      | 2500    | 95              | 260-2580             | 29 x 9 | 6.30   | 2    | 181,14 |
|                 | a       |                 |                      |        | е      |      |        |



#### **Accessories**

| Order<br>number                     | Suitable for                                | Weight | PU   | €*    |
|-------------------------------------|---|--------|------|-------|
|                                     |   | kg     | qty. |       |
| Variable jaw                        | r KRE-VO                                    |        |      |       |
| KRE-VO                              | KRE / KREV / KR / KRV                       | 0.59   | 12   | 25,11 |
| <b>Tilting K Bo</b><br>(Contents: 2 | <b>dy clamp adapter KR-AS</b><br>pcs./bag)  |        |      |       |
| KR-AS                               | KRE / KREV / KR / KRV                       | 0.18   | 12   | 16,63 |
| Framing set<br>(Contents: 4         | <b>KP</b><br>rail couplings and 4 adapters) |        |      |       |
| KP                                  | KRE / KREV / KR / KRV                       | 0.55   | 12   | 36,05 |
| K Body para                         | llel clamp extender KBX                     |        |      |       |

| KBX20      KRE / KREV / KR / KRV      0.75      12      23,55 |
|---|
|---|

#### **Table clamp TK6**

| TK6 | KRE / KREV / KR / KRV | 0.10 | 50 | 5,02 |
|-----|-----------------------|------|----|------|
|-----|-----------------------|------|----|------|

#### Clamping force up to 8,000 N

K

- Very large parallel clamping surfaces with 3 removable pressure caps
- Metal-reinforced plastic housing and optimised sliding arm with double slide protection for more power and safety: The set clamping force is maintained and the sliding arm cannot unintentionally slip in the unclamped condition
- Can be converted without tools for spreading tasks
- High-quality 2-component symmetrical plastic handle with hexagon socket for the comfortable application of the clamping force (max. torque 17 Nm)
- KREV with continuously adjustable and fixable upper section for optimum positioning on the workpiece



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### KRE-VO:

 Steplessly adjustable and fixable upper section KRE-VO suitable for all BESSEY K body REVO KRE / KREV and KR / KRV

#### KR-AS:

- Adapter with tilting clamping jaws with a tilt range of -15° to +15°
- Clamping on sloping and parallel surfaces

#### KP:

- KP Framing System (from 30 cm to 250 cm/12"-98") with four 90° KP Blocks
- Separately adjustable clamping force with 2 inserted clamps per corner
- Lightweight / easy to assemble

#### KBX20:

Connect any two K Body parallel clamps to increase the clamping capacity. The connector is made of robust aluminum

#### **TK6**:

- Especially for DIY applications and domestic appliances
- Special accessory for angle clamps WS 3/WS 6, screw clamp S 10 and K Body REVO parallel clamps KRE/KREV and KR/KRV to hold them to a work surface edge

\* Non-binding recommended retail prices plus VAT date of expiry 31.03.2025

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# All-round flexible one-handed clamping and spreading





With 360° rotating handle!

The EZ360 one-handed clamp from BESSEY simply has the knack. Because in addition to the advanta-ges of classic one-handed clamps, when overhead work is required or another tool has to be used at the same time for alignment, it offers even more Since the entire handle



unit can be rotated around the rail, access is comfortable in any situation. No matter whether the clamp has to be set far up or down or from the opposite side – simply turn the pump handle to the desired position and the workpiece can be fixed comfortably. The same applies, of course, to spreading work. Try it out!



#### **Discover more >**

BESSEY

#### All-round flexible use

The EZ360 one-handed clamp is extremely versatile:

- thanks to innovative 360° turning mechanism to perfectly adjust the handle position to the clamping task
- thanks to long protective caps to protect the workpiece surface and distribute the clamping force of up to 1,400 N
- by changing the upper part from clamping to spreading thanks to the push-button release mechanism

#### Robustness in a unique look

Where dynamic design meets durability:

- due to the use of high-quality materials, such as fibreglassreinforced polyamide for the top and bottom, as well as hardened, tempered, and burnished steel for the profiled rails
- due to the plastic housing, the grip mechanism is protected from dust and chips



#### **Extremely convenient handling**

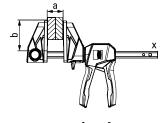
On the one hand, the handle can be positioned in such a way that an optimal pumping position and thus better application of force is achieved. On the other hand, the handle can also be swivelled out of the working area after the clamping process, thus enabling several clamps to be placed in a very confined space:

- due to the extra-long highquality 2-component plastic handle with pump lever, which can be turned completely around the rail and securely locked in 12 positions
- due to the release lever on the sliding arm for quick adjustment of the opening and release of the clamp

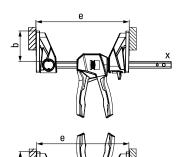


## One-handed clamp with rotating handle EZ360

| Order<br>number | Opening | Throat<br>depth | Spreading<br>width e | Rail   | Weight | PU   | €*    |
|-----------------|---------|-----------------|----------------------|--------|--------|------|-------|
|                 | mm      | mm              | mm                   | mm     | kg     | qty. |       |
| EZ360-15        | 150     | 80              | 195-315              | 18 x 5 | 0.78   | 6    | 30,86 |
| EZ360-30        | 300     | 80              | 195-465              | 18 x 5 | 0.87   | 6    | 33,26 |
| EZ360-45        | 450     | 80              | 195-615              | 18 x 5 | 0.96   | 6    | 36,09 |
| EZ360-60        | 600     | 80              | 195-765              | 18 x 5 | 1.06   | 6    | 39,43 |







K 7





- Innovative 360° rotating mechanism allows the handle unit to be placed around the rail
- 12-step latching mechanism to securely hold the selected handle position
- Large clamping surfaces with removable protective caps
- Clamping force up to 1,400 N
- Can be repositioned for spreading without tools thanks to simple release mechanism by push-button on the top part
- One-handed operation with little effort required

BESSEY

## **One-handed clamping (and spreading)**







#### **One-handed clamp EHZ** with 2-component handle

| Order<br>number | Opening | Throat<br>depth | Rail       | Weight | PU   | €*    |
|-----------------|---------|-----------------|------------|--------|------|-------|
|                 | mm      | mm              | mm         | kg     | qty. |       |
| EHZ30-2K        | 300     | 100             | 19.5 x 9.5 | 1.25   | 6    | 54,02 |
| EHZ60-2K        | 600     | 100             | 19.5 x 9.5 | 1.67   | 6    | 65,41 |

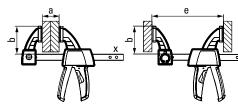


- Clamp and fix in place quickly and simply with just one hand
- With protection caps on the clamping surfaces

#### **One-handed clamp EZS**

| Order<br>number | Opening | Throat<br>depth | Spreading<br>width e | Rail   | Weight | PU   | €*    |
|-----------------|---------|-----------------|----------------------|--------|--------|------|-------|
|                 | mm      | mm              | mm                   | mm     | kg     | qty. |       |
| EZS15-8         | 150     | 80              | 170-360              | 19 x 6 | 0.72   | 6    | 29,02 |
| EZS30-8         | 300     | 80              | 170-510              | 19 x 6 | 0.83   | 6    | 32,36 |
| EZS45-8         | 450     | 80              | 170-660              | 19 x 6 | 0.93   | б    | 34,82 |
| EZS60-8         | 600     | 80              | 170-810              | 19 x 6 | 1.04   | б    | 39,07 |
| EZS90-8         | 900     | 80              | 170-1110             | 19 x 6 | 1.26   | 6    | 44,19 |





#### **One-handed clamp DuoKlamp DUO**

| Order<br>numberr | Ope-<br>ning | Throat<br>depth | Spreading<br>width e | Sprea-<br>ding<br>width e | Rail   | Weight | PU   | €*    |
|------------------|--------------|-----------------|----------------------|---------------------------|--------|--------|------|-------|
|                  | mm           | mm              | mm                   | mm                        | mm     | kg     | qty. |       |
| DU016-8          | 160          | 85              | 75-235               | 9-170                     | 20 x 5 | 0.66   | 6    | 29,47 |
| DU030-8          | 300          | 85              | 75-380               | 9-315                     | 20 x 5 | 0.72   | 6    | 32,59 |
| DU045-8          | 450          | 85              | 75-535               | 9-470                     | 20 x 5 | 0.83   | 6    | 35,49 |
| DU065-8          | 650          | 85              | 75-685               | 9-660                     | 20 x 5 | 1.02   | 6    | 39,51 |

## YouTube

- Clamping force up to 2,000 N
- No tools required for spreading thanks to intelligent release mechanism in upper section
- Ergonomically shaped 2-component plastic handle behind the rail
- One-handed operation with little effort required

- Clamping force up to 1,200 N
- Change from clamping to spreading by switching, not converting
- Handle with pump lever parallel to the rail
- Convenient one-handed operation, with little effort required
- All-round clamping in front of, behind and at the side of the rail





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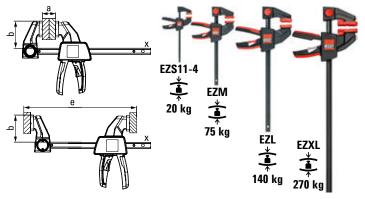


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#### **One-handed clamp EZ**

2.700 N 270 kg 600 ibs

| Order<br>number | Ope-<br>ning | Throat<br>depth | Spreading<br>width e | Rail   | Contents<br>/pc. | Weight | PU   | €*    |
|-----------------|--------------|-----------------|----------------------|--------|------------------|--------|------|-------|
|                 | mm           | mm              | mm                   | mm     |                  | kg     | qty. |       |
| EZS11-4<br>SET  | 110          | 40              | 80-190               | 7-2,5  | 2 x<br>EZS11-4   | 0.12   | 10   | 16,97 |
| EZM15-6         | 150          | 60              | 125-270              | 14 x 5 | -                | 0.31   | 6    | 17,75 |
| EZM30-6         | 300          | 60              | 125-420              | 14 x 5 | -                | 0.38   | 6    | 19,76 |
| EZL15-8         | 150          | 80              | 160-300              | 18 x 5 | -                | 0.58   | 6    | 24,33 |
| EZL30-8         | 300          | 80              | 160-450              | 18 x 5 | -                | 0.68   | 6    | 26,89 |
| EZL45-8         | 450          | 80              | 160-500              | 18 x 5 | -                | 0.77   | 6    | 28,80 |
| EZL60-8         | 600          | 80              | 160-750              | 18 x 5 | -                | 0.86   | 6    | 32,48 |
| EZXL30-9        | 300          | 90              | 195-490              | 22 x 8 | -                | 1.24   | 6    | 37,28 |
| EZXL60-9        | 600          | 90              | 195-790              | 22 x 8 | -                | 1.57   | 6    | 44,86 |
| EZXL90-9        | 900          | 90              | 195-1090             | 22 x 8 | -                | 1.90   | 6    | 51,00 |





- Clamping force up to 200 N / 20 kg (EZS11-4) 750 N / 75 kg (EZM) 1,400 N / 140 kg (EZL) 2,700 N / 270 kg (EZXL)
- Conversion for spreading tool-free with EZM, EZL, EZXL thanks to simple release mechanism at the touch of a button on the top section
- Ergonomically shaped 2-component plastic handle with pump mechanism and integrated release lever behind the rail
- Protective cap s with cross prism on the top for securely holding round, pointed and angular parts
- One-handed operation with little effort required



- Accessories for BESSEY EZ360 and EZL one-handed clamps (from 300 mm opening)
- For fast and precise adjustment of decking boards up to 20 cm width
- For 6, 7, 8 and 10 mm (1/4", 9/32", 5/16" and 3/8") spacing between decking boards
- Tool-free assembly

#### NEW

#### Installation kit for EZ-TD decking boards

|   | Order<br>number | Contents/<br>pc.                          | Suitable<br>for                           | Weight | PU   | €*    |
|---|-----------------|---|---|--------|------|-------|
|   |                 |   |   | kg     | qty. |       |
| ~ | EZ-TD           | 4 x special protective cap<br>10 x spacer | EZ360 and EZL<br>(from 300 mm<br>opening) | 0.27   | 10   | 14,90 |

Available from April 2024

\* Non-binding recommended retail prices plus VAT – date of expiry 31.03.2025



## **Clamp with ease**









#### Your benefits at a glance:

#### 1 Sturdy magnesium

The surface-coated upper and lower sections made from sturdy magnesium are extremely light and strong.

- 2 Multi-stage ratchet mechanism The multi-stage ratchet mechanism is easy to operate, vibration-resistant, particularly easy to control, and can be released quickly.
  - A secure hold The fixed arm with the crossed v-grooves holds round, pointed or angular components firmly in place. This is part of what makes the KliKlamp so versatile.
- 4 **Ergonomically shaped clamping arm** The ergonomically shaped clamping arm made from fibreglass-reinforced polyamide is breakproof and fits very snugly in the hand. That's quality of the highest calibre.



#### High-tech lever clamp KliKlamp KLI

| Order<br>number | Opening | Throat<br>depth | Rail   | Weight | PU   | €*    |
|-----------------|---------|-----------------|--------|--------|------|-------|
|                 | mm      | mm              | mm     | kg     | qty. |       |
| KLI12           | 120     | 80              | 20 x 5 | 0.26   | 6    | 27,12 |
| KLI16           | 160     | 80              | 20 x 5 | 0.29   | 6    | 28,01 |
| KLI20           | 200     | 80              | 20 x 5 | 0.32   | 6    | 28,68 |
| KLI25           | 250     | 80              | 20 x 5 | 0.35   | 6    | 30,02 |
| KLI30           | 300     | 80              | 20 x 5 | 0.38   | 6    | 30,92 |
| KLI40           | 400     | 80              | 20 x 5 | 0.45   | 10   | 33,26 |

## High-tech lever clamp KliKlamp set in systainer KLI-S

| Order<br>number | Contents/<br>pc.                         | Weight | PU   | €*     |
|-----------------|--|--------|------|--------|
|                 |  | kg     | qty. |        |
| KLI-S           | per 4 x KLI12 / KLI16 /<br>KLI20 / KLI25 | 6.44   | 1    | 532,93 |

- Clamping force up to 1,200 N
- Feather light yet ultra strong
- Sturdy fixed and sliding arms made from lightweight magnesium
- Quick and vibration free clamping

- Practical systainer T-Loc, stackable
- Ideal for assembly work

KY

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#### Light duty bar clamp U-style LMU

| Order<br>number | Opening | Throat<br>depth | Rail   | Weight | PU   | €*    |
|-----------------|---------|-----------------|--------|--------|------|-------|
|                 | mm      | mm              | mm     | kg     | qty. |       |
| LMU10/5         | 100     | 50              | 15 x 5 | 0.23   | 24   | 9,60  |
| LMU15/5         | 150     | 50              | 15 x 5 | 0.27   | 24   | 9,94  |
| LMU20/5         | 200     | 50              | 15 x 5 | 0.29   | 24   | 10,38 |



- Clamping force up to 1,500 N
- Step-over clamping
- Comes with two protective caps
- Small and easy to handle
- Light weight

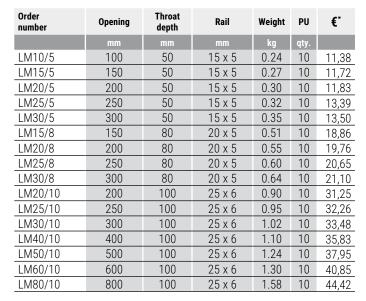
#### Die-cast zinc screw clamp LM



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- Clamping force up to 1,500 N
- Clamping arms manufactured in toughened die cast zinc black powder coated to prevent chemical corrosion
- Comes with protective cap
- Small and easy to handle
- Light weight





#### Wood Klemmy HKL

| Order<br>number | Opening | Throat<br>depth | Dail   |      | PU   | €*    |
|-----------------|---------|-----------------|--------|------|------|-------|
|                 | mm      | mm              | mm     | kg   | qty. |       |
| HKL20           | 200     | 110             | 20 x 5 | 0.32 | 10   | 15,85 |
| HKL30           | 300     | 110             | 20 x 5 | 0.46 | 10   | 17,52 |
| HKL40           | 400     | 110             | 20 x 5 | 0.54 | 10   | 19,64 |
| HKL60           | 600     | 110             | 20 x 5 | 0.70 | 10   | 22,32 |
| HKL80           | 800     | 110             | 20 x 5 | 0.86 | 10   | 23,55 |
| HKL100          | 1000    | 110             | 20 x 5 | 1.00 | 10   | 25,33 |

| <u> </u> |
|----------|
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- Upper and lower arms and lever made from high-quality hardwood
- Cork pads for gentle clamping





BESSEY



## **Clamp comfortably** in the tightest spaces







#### Unique compact design

The GearKlamp is extremely flexible and can even be used in the tightest of spatial conditions:

- due to the patented mechanism that separates the handle from the spindle and positions it around the rail
- due to the crossed v-grooves on the upper section for securely holding round, pointed and angular components



The clamp contains all kinds of clamping technology and guarantees the user greater comfort:

- due to the high-quality twocomponent plastic handle for safe handling
- due to the guick-release shift button for quickly adjusting the sliding bar
- due to the swivelling pressure plate for exact alignment of the workpiece



Meeting the BESSEY quality promise was a focus in development, and so the transmission clamp is also a winning choice in terms of durability:

- due to the use of high-quality materials, such as fibreglassreinforced polyamide for the top and bottom, as well as hardened, tempered and burnished steel for the profiled rails
  - due to the sliding bar's plastic housing, the driving mechanism is protected from dust and splintering

| Gea | rK | lam | D | GK |
|-----|----|-----|---|----|
| ocu |    | um  | P |    |

| €*    | PU   | Weight | Rail   | Throat<br>depth | Opening | Order<br>number |
|-------|------|--------|--------|-----------------|---------|-----------------|
|       | qty. | kg     | mm     | mm              | mm      |                 |
| 30,69 | б    | 0.62   | 19 x 6 | 60              | 150     | GK15            |
| 33,37 | б    | 0.73   | 19 x 6 | 60              | 300     | GK30            |
| 35,83 | б    | 0.84   | 19 x 6 | 60              | 450     | GK45            |
| 39,84 | б    | 0.95   | 19 x 6 | 60              | 600     | GK60            |

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| <b>C</b> * |

- High-quality two-component plastic handle positioned around the rail, so clamp can be used in tight spaces
- Clamping force up to 2,000 N
- Easy-to-move trapezoidal thread spindle with swivelling pressure plate
- Quick-release shift button to quickly adjust sliding bar

## Self-adjusting jaw height for rapid clamping





## Ready to go – the first time and for quick set-up during workpiece changes

BESSEY STC toggle clamps adapt to workpieces of varying thickness – without manual setting of the spindle and, with practically the same clamping force:

 due to an automatic clamping width range **Uncompromisingly versatile** 

One size of the BESSEY toggle clamp replaces multiple competitor sizes simultaneously:

 due to an extremely large clamping range, thanks to the patented mechanism





#### **Powerful and gentle**

Even sensitive workpieces, e.g. with veneered or varnished surfaces, can be gently clamped:

- due to moving pressure plate with removable protective cap
- due to clamping force regulation via adjustment screw in the joint

STC-HH STC-IHH STC-VH STC-VH

#### Self-adjusting toggle clamps STC

| Order<br>number                                     | Opening      | Automatic<br>adjustment | Clamping<br>force | Weight  | PU   | €*    |  |  |  |
|---|--------------|-------------------------|-------------------|---------|------|-------|--|--|--|
|   | mm           | mm                      | approx. N         | kg      | qty. |       |  |  |  |
| Waagrechts  | panner mit v | vaagrechter Gı          | rundplatte        | STC-HH  |      |       |  |  |  |
| STC-HH20  | 35           | 20                      | 1,100             | 0.20    | 6    | 29,80 |  |  |  |
| STC-HH50  | 40           | 35                      | 2,500             | 0.38    | 6    | 32,48 |  |  |  |
| STC-HH70  | 60           | 35                      | 2,500             | 0.42    | 6    | 33,37 |  |  |  |
| Schubstang  | enspanner n  | nit waagrechte          | r Grundpla        | tte STC | -IHH |       |  |  |  |
| STC-IHH15   | 25           | 8                       | 1,100             | 0.19    | 6    | 30,47 |  |  |  |
| STC-IHH25   | 35           | 13                      | 2,500             | 0.45    | 6    | 34,15 |  |  |  |
| Senkrechtspanner mit waagrechter Grundplatte STC-VH |              |                         |                   |         |      |       |  |  |  |
| STC-VH20  | 35           | 20                      | 1,100             | 0.22    | б    | 30,35 |  |  |  |
| STC-VH50  | 40           | 35                      | 2,500             | 0.43    | 6    | 32,48 |  |  |  |

3D CAD data at "http://bessey.partcommunity.com",

"https://www.traceparts.com" and in the download area of the BESSEY website

- Automatic, seamless adjustment of the clamping height up to 35 mm with almost constant clamping force – without manual changing of the pressing screw position
- Adjustable clamping force based on the adjusting screw in the joint
- Sturdy, tempered sheet steel for longer service life





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## For easy clamping on your workstation







## STC accessory set and adapter for multifunction tables



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| Order<br>number  |  | Contents/<br>pc.                | Opening | a            | omatic<br>ljust-<br>nent      | Clam-<br>ping<br>force | Weight | PU    | €*    |
|--|--|---------------------------------|---------|--------------|-------------------------------|------------------------|--------|-------|-------|
|  |  |                                 | mm      |              | mm                            | N                      | kg     | qty.  |       |
| STC-HH50-<br>T20   |  | x STC-HH50<br>sTC-SET-T20       | 40      |              | 35                            | 2,500                  | 0.47   | 1     | 45,43 |
| STC-HH70-<br>T20   |  | x STC-HH70<br>+<br>STC-SET-T20  | 60      |              | 35                            | 2,500                  | 0.51   | 1     | 46,32 |
| STC-IHH25-<br>T20  |  | x STC-IHH25<br>+<br>STC-SET-T20 | 35      |              | 13                            | 2,500                  | 0.54   | 1     | 47,10 |
| STC-VH50-<br>T20   |  | x STC-VH50<br>+<br>STC-SET-T20  | 40      |              | 35                            | 2,500                  | 0.52   | 1     | 45,43 |
| Order<br>number  |  | Conten<br>pc.                   | ts/     |              |                               | table<br>or            | Weight | PU    | €*    |
|  |  |                                 |         |              |                               |                        | kg     | qty.  |       |
| 1 x Cylindrica<br>DIN 912 M 8<br>STC-SET-T20 1 x Lock<br>D 20 x 1<br>1 x Knurled r |  | 8 x 35<br>c pin<br>17           |         | STC-<br>STC- | HH50<br>HH70<br>IHH25<br>VH50 | 0.09                   | 50     | 12,95 |       |

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#### Toggle clamp systainer STC-S-MFT



| Order<br>number | Contents/<br>pc.   | Weight | PU   | €*     |
|-----------------|--|--------|------|--------|
|                 |  | kg     | qty. |        |
| STC-S-MFT       | 4 x horizontal toggle clamp<br>STC-HH50<br>2 x push-pull toggle clamp<br>STC-IHH25<br>6 x adapter STC-SET-T20<br>2 x all-steel table clamp GTR12 | 5.71   | 1    | 424,78 |

#### For using the BESSEY toggle clamps on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm to max. 25 mm

- Multi-functional systainer for installation technicians
- With wood insert including 20 holes
- And 3 different clamping options









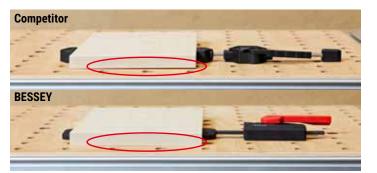
| Clamping elemer<br>TW-KLI (2 pcs./b |               | K            |                 |        |        |       |       |
|-------------------------------------|---------------|--------------|-----------------|--------|--------|-------|-------|
| Order<br>number                     | Dia-<br>meter | Ope-<br>ning | Throat<br>depth | Rail   | Weight | PU    | €*    |
|                                     | mm            | mm           | mm              | mm     | kg     | qty.  |       |
| TW20-15-8KLI-SET                    | 20            | 150          | 80              | 20 x 5 | 0,62   | 10    | 67,86 |
|                                     |               |              |                 |        | P      | YouTu | ibe 🔉 |

- Clamping force up to 500 N
- For using on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm to max. 25 mm
- Stable sliding arm made of light magnesium for rapid, vibration-proof clamping
- Profile made of cold-drawn quality steel for flexible and elastic clamping



| Order<br>number | Dia-<br>meter | Contents/<br>pc.  | Weight | PU   | €*    |
|-----------------|---------------|---|--------|------|-------|
|                 | mm            |   | kg     | qty. |       |
| WNS-SET-MFT     | 20            | 2 x Horizontal<br>pull-down clamp<br>2 x bench dog<br>4 x knurled nut | 0,81   | 8    | 83,71 |
| BH-MFT          | 20            | 4 x bench dog<br>4 x knurled nut                                      | 0,24   | 50   | 14,39 |





#### WNS-SET-MFT:

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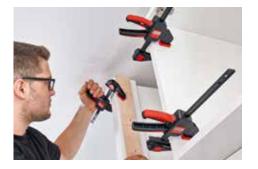
- Clamping force up to 750 N
- For using on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm
- Quick fixing thanks to clamping levers on the side
- Makes full-surface working of the workpiece possible – even round and flat parts
- Patented pull-down mechanism prevents the workpiece from lifting from the table surface when clamping
   even without fastening screws

#### BH-MFT:

- Accessory for BESSEY horizontal pull-down clamp WNS-SET-MFT
- For using on multifunction tables such as Festool MFT and Sortimo WorkMo with hole diameter of 20 mm and plate thickness of min. 19 mm
- Can also be used as a universal limit stop for workpieces

BESSEY

## Clamp in profiles and on tables







#### Versatile use

This clamp offers a variety of uses – both as a table clamp and as a one-handed clamp:

- with attachment on lower part and inverted upper part for secure fixing of guide rails of the brands Festool, Protool, Metabo, Makita, Hitachi/Hikoki, Dewalt etc. and for clamping in profiles as well as on work tables
- with additional adapter on the upper part also suitable for fixing Bosch and Mafell guide rails
- with attachment on upper or lower part for overlapping clamping
- suitable for tensioning or spreading







Ergonomic and safe handling, thanks to sophisticated technology:

- due to the high quality 2-part plastic grip with pump lever behind the rail for safe access from both directions
- due to the release handle integrated in the grip for quick adjustment of the sliding bar and for releasing the clamp
- due to the cross prism integrated in the plastic protective caps for the secure fastening of round, pointed and angular pieces



#### Robust design

Modern aesthetics meet with longevity here:

- due to the use of high-quality materials, such as fibreglass-reinforced polyamide for the top and bottom, as well as hardened, tempered, and burnished steel for the profiled rails
- due to the plastic housing, the grip mechanism is protected from dust and chips

BESSEY





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Order Ope-**Throat Spreading** Contents/ Rail Weight PU €\* number ning depth width DC. ka 2 x EZR15-6 120-310 14 x 5 0.90 8 EZR15SET 150 60 50,72 2 x adapter 0-200 0-210 120-310

#### All-steel table clamp GTR

**One-handed table clamp EZR** 

(2 pcs./bag)

| Order<br>number | Ope-<br>ning | Throat<br>depth | Rail       | Contents/<br>pc. | Weight | PU   | €*    |
|-----------------|--------------|-----------------|------------|------------------|--------|------|-------|
|                 | mm           | mm              | mm         |                  | kg     | qty. |       |
| GTR12           | 120          | 60              | 13.5 x 6.5 | -                | 0.30   | 10   | 20,09 |
| GTR12SET        | 120          | 60              | 13.5 x 6.5 | 2 x GTR12        | 0.61   | 5    | 40,18 |
| GTR16B6         | 160          | 60              | 13.5 x 6.5 | -                | 0.32   | 10   | 21,77 |
| GTR30B6         | 300          | 60              | 13.5 x 6.5 | -                | 0.40   | 10   | 24,55 |

## All-steel table clamp GTRH with lever handle

| Order<br>number | Opening | Throat<br>depth | Rail       | Weight | PU   | €*    |
|-----------------|---------|-----------------|------------|--------|------|-------|
|                 | mm      | mm              | mm         | kg     | qty. |       |
| GTR16S6H        | 160     | 60              | 13.5 x 6.5 | 0.53   | 10   | 52,57 |



- For fixing guide rails of the brands Festool, Protool, Metabo, Makita, Hitachi/Hikoki, Dewalt etc. (groove dimensions 12 x 6.5 mm to 12 x 8 mm) as well as of the brands Bosch and Mafell thanks to slide-on adapter (groove dimensions 12 x 1.8 mm)
- For clamping in profiles as well as on work tables
- Can be used as a normal one-handed clamp for clamping - also overlapping - and spreading
- Clamping force up to 750 N
- Ergonomically shaped 2-part plastic handle with pump lever behind the rail

- Specially forged fixed arm for 12 x 8 mm grooves
- For secure fastening of guide rails from Festool, Protool, Metabo, Makita, Hitachi/Hikoki, etc. and for clamping in profiles as well as work tables

#### GTR:

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- Clamping force up to 1,800 N
- Ergonomically shaped wooden handle

#### GTRH:

- Rapid up to 5 times faster than conventional clamps
- Secure unaffected by vibrations
- Strong clamping force up to 2,400 N



BESSEV



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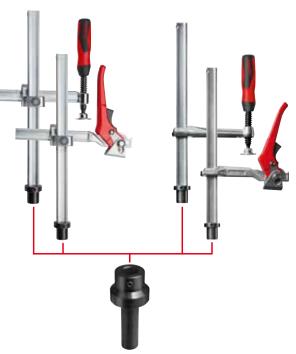
# Clamp on workbenches securely and variably



#### Easily and quickly to use

BESSEY clamping elements of the TWV16 and TW16 series can be used with just a few turns on all standard workbenches:

- due to the con nection of the TW16AW workbench adapter – available in 3 sizes suitable for 19 mm, 20 mm and 30 mm hole diameter
- due to replaceable bolts on the adapter for the use of further hole systems



#### Precise and safe

BESSEY always offers the right clamping element for different requirements:

- due to 2 throat depth variants: either with infinitely adjustable (TWV) or fixed throat depth (TW)
- due to 3 handle variations: the 2-component plastic handle and tommy bar – each with smoothrunning trapezoidal threaded spindle and tool-free pressure plate replacement – and lever handle with an indexing mechanism for controlled, fast and vibration-free clamping

#### **Robust and highly hard-wearing**

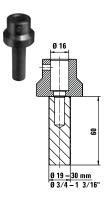
The tried-and-tested BESSEY all-steel clamp solutions were the inspiration for the development of the clamping elements and guarantee a form-stable and torsion-free tool:

- due to the unique BESSEY steel quality, which is available in the optimized profile shape as well as the easy-going spindle
- due to the particularly hard-wearing steel cams at the lever handle





#### Workbench adapter TW16AW



| Order<br>number | Diameter | Suitable<br>for |        | Weight | PU   | €*    |
|-----------------|----------|-----------------|--------|--------|------|-------|
|                 | mm       | mm              |        | kg     | qty. |       |
| TW16AW19        | 16       | 19              | 3/4    | 0.33   | 10   | 14,84 |
| TW16AW20        | 16       | 20              | 13/16  | 0.34   | 10   | 16,18 |
| TW16AW30        | 16       | 30              | 1 3/16 | 0.52   | 10   | 19,19 |



Clamping element with variable throat depth TWV

| Order<br>number | Dia-<br>meter | Opening | Throat<br>depth | Rail     | Weight | PU   | €*     |
|-----------------|---------------|---------|-----------------|----------|--------|------|--------|
|                 | mm            | mm      | mm              | mm       | kg     | qty. |        |
| TWV16-20-15-2K  | 16            | 200     | 30-150          | 22 x 8.5 | 1.12   | 1    | 74,22  |
| TWV16-20-15K    | 16            | 200     | 30-150          | 22 x 8.5 | 1.04   | 1    | 74,22  |
| TWV16-20-15H    | 16            | 200     | 60-150          | 22 x 8.5 | 1.21   | 1    | 102,34 |

- Accessories for BESSEY TWV and TW clamping elements with 16 hole system
- Suitable for all common workbenches with a hole system
- Can be used without tools
- The stud pin can be changed to use other hole systems

- Precise, individual clamping
- Tempered profile and sliding arm for sprung and elastic clamping
- Infinitely adjustable throat depth (TWV)

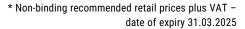
Various design versions:

- High quality 2-component plastic handle and tommy bar with rounded ends – each with smooth-running trapezoidal threaded spindle and tool-free pressure plate replacement
- Lever handle with an indexing mechanism for controlled, fast and vibrationproof clamping



| Clamping element with fixed throat dep | th TW |
|--|-------|
|--|-------|

| Order<br>number | Dia-<br>meter | Opening | Throat<br>depth | Rail     | Weight | PU   | €*    |
|-----------------|---------------|---------|-----------------|----------|--------|------|-------|
|                 | mm            | mm      | mm              | mm       | kg     | qty. |       |
| TW16-20-10-2K   | 16            | 200     | 100             | 22 x 8.5 | 0.93   | 1    | 45,43 |
| TW16-20-10K     | 16            | 200     | 100             | 22 x 8.5 | 0.86   | 1    | 45,43 |
| TW16-20-10H     | 16            | 200     | 100             | 22 x 8.5 | 1.01   | 1    | 80,80 |

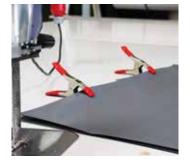


BESSEY



## **Clamp flexible and featherlight**





#### Spring clamp XM

Order

number

XM3EU

XM5EU

XM7EU



K 7

€\*

3,23

4,80

7,70

>

Weight PU

48

24

10

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0.07

0.17

Throat depth

1 1/4

2 1/4

3 5/16 0.42

mm

32

57

85



- XM3EU: Clamping force up to 100 N/10 kg
- XM5EU: Clamping force up to 120 N/12 kg
- XM7EU: Clamping force up to 150 N/15 kg
- Tips and handles made of PVC prevent marring
- Heavy duty springs for firm grip and powerful clamping
- Corrosion resistant nickel plated



Opening

2

3

25

50

75

#### Ratchet clamp XCR



| Order<br>number | Opening |       | Throat depth |   | Weight | PU   | €*    |
|-----------------|---------|-------|--------------|---|--------|------|-------|
|                 | mm      | "     | mm           |   | kg     | qty. |       |
| XCR2            | 55      | 2 1/4 | 50           | 2 | 0.20   | 6    | 11,83 |
| XCR4            | 100     | 4     | 75           | 3 | 0.28   | 4    | 14,17 |



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- Ideal for light clamping work that requires a greater throat depth and for workpiece-friendly clamping
- Comfortable handling thanks to ergonomic 2-component plastic handle and one-hand operation
- Quick opening and closing thanks to robust ratchet mechanism
- Twice as strong compared to conventional spring clamps





#### Spring clamp VarioClippix XV





- Variable opening width up to 170 mm, yet can be operated with one hand
- Lightweight, functional and easy to handle
- Extremely sturdy



| Order<br>number | Opening |       | Opening Throat depth |       | Weight | PU   | €*    |
|-----------------|---------|-------|----------------------|-------|--------|------|-------|
|                 | mm      | II.   | mm                   | "     | kg     | qty. |       |
| XV3-50          | 55      | 2     | 37                   | 1 1/2 | 0.07   | 12   | 7,81  |
| XV5-100         | 100     | 4     | 50                   | 2     | 0.17   | 12   | 9,94  |
| XV5-170         | 170     | 6 1/2 | 50                   | 2     | 0.19   | 12   | 10,83 |
|                 |         |       |                      |       |        |      |       |

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|---------|---|--|
|         |   |  |

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#### Spring clamp Clippix XC

|                 |     |       |        |       |                  | Ш      |      |      |
|-----------------|-----|-------|--------|-------|------------------|--------|------|------|
| Order<br>number | Ope | ening | Throat | depth | Contents/<br>pc. | Weight | PU   | €*   |
|                 | mm  | "     | mm     | "     |                  | kg     | qty. |      |
| XC1             | 20  | 3/4   | 20     | 3/4   | -                | 0.01   | 10   | 1,67 |
| XC1-SET         | 20  | 3/4   | 20     | 3/4   | 7 x XC1          | 0.06   | 12   | 6,81 |
| XC2             | 25  | 1     | 30     | 1 1/8 | -                | 0.02   | 10   | 2,46 |
| XC3             | 35  | 1 3/8 | 37     | 1 1/2 | -                | 0.05   | 10   | 3,57 |
| XC5             | 50  | 2     | 50     | 2     | -                | 0.12   | 10   | 5,24 |
| XC7             | 75  | 3     | 70     | 2 3/4 | -                | 0.18   | 10   | 6,92 |

- Lightweight, functional and easy to handle
- Extremely sturdy



Order

number

XCL2

XCL5

XCL2-SET

| Needle nose spring | clamp Clippix XCL |
|--------------------|-------------------|
|--------------------|-------------------|

2 1/8

2 1/8

3

Opening

55

55

70



Weight PU

10

10

10

YouTube

0.02

0.14

€\*

3,90

6,69

5,81

>

YouTube

>

- Long, pointed clamping arm for working in tight spaces
- Large throat depth for clamping in borderless areas
- Soft, slip-proof grip pads
- -

23

Contents/

pc.

2 3/8 2 x XCL2 0.04

-

Throat depth

110 4 1/4

60

60

2 3/8

## **Clamp curves and angles**





| Band clamp BAN700 |                   |               |                |        |      | < 🛛   |
|-------------------|-------------------|---------------|----------------|--------|------|-------|
| Order<br>number   | Clamping<br>range | Band<br>w x d | Angle<br>range | Weight | PU   | €*    |
|                   |                   | mm            |                | kg     | qty. |       |
| BAN700            | Up to 7 m         | 25 x 1        | 60°-180°       | 0.56   | 5    | 52,57 |



- Even pressure on mitre joints
- Crank handle can be relocated for right and left-handed users
- Contains: 1 band clamp, 4 Vario corners

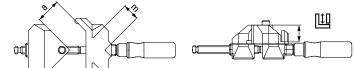




#### Angle clamp WS

| Order<br>number | Opening<br>a | Jaw height | Current<br>passage m | Weight | PU   | €*    |
|-----------------|--------------|------------|----------------------|--------|------|-------|
|                 | mm           | mm         | mm                   | kg     | qty. |       |
| WS3             | 2 x 55       | 30         | 30                   | 0.96   | 10   | 65,63 |
| WS6             | 2 x 100      | 36         | 60                   | 1.96   | 4    | 94,19 |





- KY
- Automatic adjustment to variouslysized workpieces
- Quick - clamp with a spindle
- Stable body
- For attaching with table clamp available as an accessory





## **Clamp edges**





#### **One-handed edge clamp EKT**

| Order<br>number | Opening | Throat depth | Weight | PU   | €*    |
|-----------------|---------|--------------|--------|------|-------|
|                 | mm      | mm           | kg     | qty. |       |
| EKT55           | 10-55   | 45           | 0.82   | 6    | 75,11 |



- For rapid one-handed operation
- Low weight

Opening up to 55 mm



#### Edge clamp Kantenfix KF

| Order<br>number | Opening | Throat depth | Weight    | PU   | €*     |  |  |
|-----------------|---------|--------------|-----------|------|--------|--|--|
|                 | mm      | mm           | kg        | qty. |        |  |  |
| KF2             | 10-40   | 80           | 0.68      | 4    | 73,66  |  |  |
| KF4             | 10-80   | 110          | 1.48      | 4    | 158,59 |  |  |
|                 |         |              | ► YouTube |      |        |  |  |

- For quick one-handed operation
- Widths up to 80 mm



| Edg | ae | cla | ım | D | КΤ |
|-----|----|-----|----|---|----|

| Order<br>number | Description |      | PU   | €*    |
|-----------------|-------------|------|------|-------|
|                 | mm          | kg   | qty. |       |
| KT5-1CP         | 1 spindle   | 0.35 | 40   | 17,86 |
| KT5-2           | 2 spindles  | 0.58 | 1    | 28,58 |



- edges and difficult to reach areas Suitable for conventional screw clamps
- with a max. rail thickness of 13 mm





## Assemble door frames and windows





#### Door frame clamp TU separate and as set



| Order<br>number | Contents/pc.                  | Opening  | Weight | PU   | €*     |
|-----------------|-------------------------------|----------|--------|------|--------|
|                 |                               | mm       | kg     | qty. |        |
| TU              | 1 Stück                       | 565-1010 | 1.27   | 2    | 88,17  |
| TU-TRAGE        | 6 Stück TU<br>in Nylon-Tasche | 565-1010 | 9.78   | 1    | 547,77 |
|                 |                               |          |        |      |        |

#### Door frame brace extension TUX

| • | Order<br>number | Contents/pc.              | Opening   | Weight | PU   | €*    |
|---|-----------------|---------------------------|-----------|--------|------|-------|
|   |                 |                           | mm        | kg     | qty. |       |
|   | TUX             | 2 Verlängerungs-<br>stäbe | 1040-1960 | 0.37   | 1    | 33,48 |

#### Door frame straightening clamp TFM

| Order<br>number | Adjusting<br>range | Throat<br>depth | Weight | PU   | €*    |
|-----------------|--------------------|-----------------|--------|------|-------|
|                 |                    | mm              | kg     | qty. |       |
| TFM-2K          | 35                 | 70              | 0.58   | 2    | 37,05 |



#### Angle door frame straightening clamp WTR

| Order<br>number | Opening<br>chuck thickness | Adjusting<br>range | Weight | PU   | €*    |
|-----------------|----------------------------|--------------------|--------|------|-------|
|                 | mm                         | mm                 | kg     | qty. |       |
| WTR             | 8-30                       | 32                 | 1.05   | 2    | 95,21 |

#### Window installation clamp FRK

| Order<br>number | Frame<br>thicknesses | Adjusting<br>range | Weight | PU   | €*    |
|-----------------|----------------------|--------------------|--------|------|-------|
|                 | mm                   | mm                 | kg     | qty. |       |
| FRK85           | 40-85                | 30                 | 0.43   | 4    | 54,47 |



#### TU:

YouTube

- Gently and precisely braces and supports door casing during foam filling of wall joint
- Telescopic square anodised aluminium tubing with mm scale and adjusting screw for precision work
- Cross-shaped pressure plate with interchangeable clamping elements for frame depths of 6 to 13 cm or 13 to 30 cm
- Removable clamping bracket with increased clamping surfaces and removable brackets to insert the door frame securely and easily

#### TUX:

- Accessories to increase the opening width of the TU door frame brace
- This enables extra-wide doors to be installed
- It can be used without tools in just a few steps

#### TFM:

- For quick, precise aligning and fixing of door frames
- The intelligent companion for the BESSEY door frame clamp TU and TMS

#### WTR:

- For neatly fixed and stabilised frame corners
- For mounting at a precise 90° angle

#### FRK:

Permits rapid, precise straightening and fixing of window frames

26

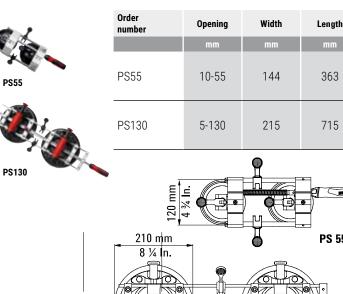


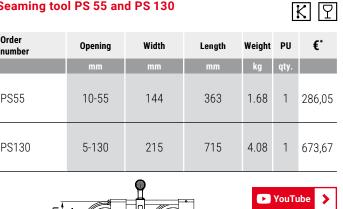
## Lay boards and floors

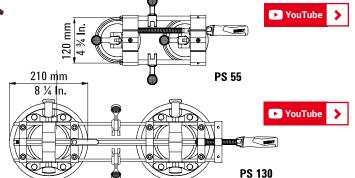




#### Seaming tool PS 55 and PS 130









#### PS55:

- For clamping and positioning components with a smooth surface
- Clamping force up to 260 N
- Clamping levers on the suction cups ensure rapid handling

#### PS130, big and strong:

- For clamping and positioning large and potentially heavy components with a smooth surface
- Manual vacuum pumps for maximum suction power, and therefore a maximum level of horizontal clamping force up to 1,200 N
- Marking ring on the pump lever to permanently check for a reliable vacuum



#### Spacer AV2 (4 pcs./bag)

Ord nun

AV

| ler<br>nber | Opening | Jaw width                 | Adjusting<br>range | Weight | PU    | €*    |
|-------------|---------|---------------------------|--------------------|--------|-------|-------|
|             | mm      | mm                        | mm                 | kg     | qty.  |       |
| '2          | 20      | 89                        | 5-20               | 0.22   | 12    | 12,16 |
| K           |         | 5-20 mm<br>3/i6-13/i6 ln. |                    |        | 4     | - 7   |
|             |         |                           |                    | Þ      | YouTu | be 🔉  |

- Quickly and infinitely adjustable for wall distances of 5 to 20 mm
- Spacer for floating laminate and parquet flooring installations
- Wide contact and support area for avoiding pressure points on the floorboards and plaster
- Easy to remove by simply turning back
- Very light and compact



## All firmly under control!



#### **Extremely secure hold**

The support guarantees a reliable and secure hold:

- due to robust design ensures a max load of 350 kg can be applied (dependent upon the size of support
- and length applied)
  due to rubber PVC contact surfaces top and bottom (9 x 7 cm)
- due to anti-slip system integrated in the grip



The support can be precisely set to requirements, and safely released:

- due to fixing in three steps: In order to pre-set the telescopic drywall support press the release button and extend the telescopic inner tube to the desired length. Fine adjustment takes place by pressing the pump lever until the system plate of the support lies against the workpiece. Then turn the grip clockwise until the desired holding force is attained (observe the max. load-bearing capacity)
- due to releasing in two steps: First turn the telescopic drywall support anti-clockwise. As soon as no further holding force is present, press the release button to retract the inner tube.

#### Telescopic drywall support STE with pump grip

| 7                   | Order<br>number | Adjusting<br>range | Load l<br>min. extension<br>length | imit at<br>max. extension<br>length | Weight | PU    | €*    |
|---------------------|-----------------|--------------------|------------------------------------|-------------------------------------|--------|-------|-------|
|                     |                 | mm                 | kg                                 | kg                                  | kg     | qty.  |       |
| NEW                 | STE90           | 575-910            | 350                                | 350                                 | 1.80   | 2     | 48,93 |
|                     | STE250          | 1450-2500          | 350                                | 160                                 | 3.30   | 2     | 54,68 |
|                     | STE300          | 1700-3000          | 350                                | 110                                 | 3.80   | 2     | 59,82 |
| · .                 | STE370          | 2070-3700          | 350                                | 65                                  | 4.50   | 2     | 63,73 |
| NO. ZIA 111445 0001 | **              |                    |                                    | max.<br>45°                         |        | YouTu | ibe 🔉 |

- Resilient up to a maximum of 350 kg when the telescopic rod is fully retracted
- Extremely stable construction due to highly durable steel pipes and non-slip PVC contact surfaces (9 x 7 cm)
- Single-handed operation thanks to 2-component plastic handle with pump mechanism
- Quick-slide button for rapid extension and retraction of the telescopic bar
- Controllable holding force by turning the support on the grip
- Application also on slopes due to continuously swivelling contact surfaces from -45° to +45°
- STE250, STE300, STE370: GS-certified for quality and safety



#### Secure hold

Resilient and anti-slip, the support guarantees secure holding, even on sensitive surfaces:

- due to special steel pipes ensures a max load of 150 kg can be applied (dependent upon the size of support and length applied)
- due to additional locking of the release button
  due to rubber PVC contact surfaces top and
- bottom



- The support can be used quickly: due to the fixing in just two steps:
- The rough pre-setting is carried out using the telescoping and quickly locking inner pipe; the final clamping is carried out by turning the support at the foam grip

#### Telescopic drywall support ST

| Order<br>number | Adjusting<br>range | Load limit at<br>min. extension<br>length length |    | Weight | PU   | €*    |
|-----------------|--------------------|--|----|--------|------|-------|
|                 | mm                 | kg   | kg | kg     | qty. |       |
| ST125           | 750-1250           | 150  | 60 | 1.41   | 10   | 30,80 |
| ST250           | 1450-2500          | 150  | 60 | 2.06   | 10   | 37,50 |
| ST290           | 1600-2900          | 150  | 50 | 2.24   | 10   | 40,85 |



- Resilient up to a maximum of 150 kg when the telescopic rod is fully retracted
- Stable construction due to special steel pipes and anti-slip PVC cont act surfaces (8,5 x 6,5 cm)
- Application also on slopes due to conti-nuously swivelable contact surfaces of -45° to +45°
- Easy, safe handling due to a telescoping and locking inner pipe as well as an outer pipe that can be turned by the foam grip
- GS-certified for quality and safety



🕨 YouTube

## **Sophisticated accessories** for even more applications









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Order Width Height Weight PU €\* Length number mm mm STE-LH 200 140 60 0.25 8 19,42 YouTube

- Accessory with 1/4" thread for holding a laser, camera etc
- Can be used without tools on round (0-45 mm) and angular (0-55 mm) support parts such as ceiling and assembly supports, profiles, ladders
- L-shaped rotating fixture with 2 rotation axes: 360° next to fixing clamp, 180° at threaded connection

#### Support plate STE-SP35



| 1 | Order<br>number | Length | Width | Height | Weight | PU    | €*    |
|---|-----------------|--------|-------|--------|--------|-------|-------|
|   |                 | mm     | mm    | mm     | kg     | qty.  |       |
|   | STE-SP35        | 355    | 80    | 22     | 0.60   | 20    | 16,97 |
|   |                 |        |       |        |        | ΥουΤι | ihe 🔪 |

- Light aluminium profile with non-slip cellular rubber
- For increasing the support surface of BESSEY ceiling and assembly supports ST (only in conjunction with replacement contact surface 3101952) and STE
- Application also on slopes due to continuously swivelling contact surfaces from -45° to +45°
- Secure fastening onto the contact surfaces thanks to star grip screws

#### **Replacement contact surface**

| Order<br>number | Suitable<br>for | Length | Width | Height | Weight | PU   | €*    |
|-----------------|-----------------|--------|-------|--------|--------|------|-------|
|                 |                 | mm     | mm    | mm     | kg     | qty. |       |
| 3101952         | ST, STE         | 90     | 70    | 10     | 0.15   | 100  | 12,05 |

BESSEY



#### **Ceiling tripod attachment STE-DS**



- Accessory for ceiling supports with an outer diameter of the telescopic inner tube of 25 mm and 28 mm
- For increasing the support surfaceEven pressure thanks to the threewinged contact surfaces
- Quick, tool-free installation
- Safe to use as tipping of the contact surface is prevented by the all-round fixing of the steel pipe



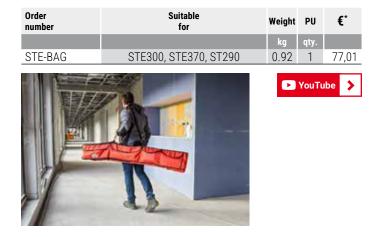
#### Construction tripod STE-BS

| Order<br>number | Suitable<br>for                         | Weight     | PU         | €*    |
|-----------------|---|------------|------------|-------|
| STE-BS          | ST, STE                                 | kg<br>1.66 | qty.<br>10 | 55,69 |
|                 | *                                       | D          | YouTu      | ibe 🗲 |
| No. 4           |   |            |            |       |
| 1 - 6           | - * · · · · · · · · · · · · · · · · · · |            |            |       |
| 5 AM ST         |   |            |            |       |
| 1               |   |            |            |       |

- Accessory for ceiling supports with an outer pipe diameter of 29 mm and 32 mm
- Stable stand as the force of the braced ceiling support acts downwards in places
- Ceiling supports can even be placed freely in the room without a top bracing and can therefore also be used outdoors
- Quick, tool-free installation
- Light and stable structure thanks to aluminium profiles and glass-fibre reinforced plastic

#### Combi-bag for ceiling supports STE-BAG





- For convenient transport and protected storage of two BESSEY ceiling and installation supports STE300, STE370 and ST290 as well as accessories
- Comfortable thanks to the padded shoulder strap and the possibility to adjust the length of the bag to the ceiling supports to be placed within
- Easy to use due to the long zip-up case and four exterior pockets for additional storage space
- Durable material



# New flexibility with large clamping widths



#### Secure

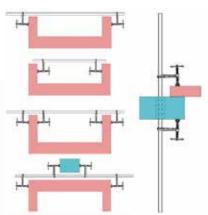
- due to high clamping forces up to 6,500 N at SLV resp. 9,000 N at GSV
- due tipping is prevented through central positioning on the workpiece

#### Versatile

In addition to classic clamping work, the clamp can also be used for spreading. It can be fed through an opening in the workpiece/component and add additional sliding arms easily.

 due to end fastenings on both sides which can be loosened without tools

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#### Durable

- due to the heat-resistant pressure plate, which can be tilted up to 35° – GSV has a hardened and oil-soaked sintered steel insert for outstanding sliding and emergency running properties
- due to a tempered spindle



#### Variable high-performance clamps – Complete sets SLV/GSV

| Order<br>number | Opening<br>a | Throat<br>depth b | Spreading<br>width e | Rail    | Weight | PU   | €*     |
|-----------------|--------------|-------------------|----------------------|---------|--------|------|--------|
|                 | mm           | mm                | mm                   | mm      | kg     | qty. |        |
| Variable high   | gh-perfor    | mance cla         | amp set SL           | V       |        |      |        |
| SLV100M         | 1000         | 120               | 340-1250             | 27 x 13 | 4.71   | 1    | 137,28 |
| SLV150M         | 1500         | 120               | 340-1750             | 27 x 13 | 5.90   | 1    | 168,97 |
| SLV200M         | 2000         | 120               | 340-2250             | 27 x 13 | 6.50   | 1    | 198,55 |
| Variable high   | gh-perfor    | mance cla         | amp set GS           | V       |        |      |        |
| GSV300M         | 3000         | 140               | 400-3340             | 30 x 15 | 12.98  | 1    | 367,64 |
|                 |              |                   |                      |         | e<br>q |      | ×<br>X |

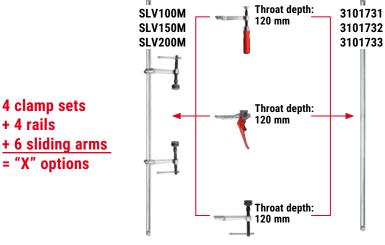
- Clamping force up to 6,500 N (SLV) or 9,000 N (GSV)
- Tipping is prevented through central positioning on the workpiece
- Special heat-resistant pressure plate, can be tilted by up to 35° – GSV with sintered steel insert
- Clamp can be fed through an opening in the workpiece/component
- Wide range of possible applications due to interchangeable sliding arm available in various different designs (see accessories)

| 1   | H  |
|-----|----|
| SLV | GS |



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- 27 x 13 mm (SLV) or 30 x 15 mm (GSV) profile, cold drawn and galvanised
- End fastenings on both sides can be loosened without tools - for rapid changeover
- Suitable for all SLV or GSV size sliding arms







#### Complete sliding arm for GSV sizes

Tommy bar incl.

special pressure plate

3101338

Complete sliding arm for SLV sizes

| Order<br>number | Description                | Throat<br>depth | Rail    | Weight | PU   | €*     |
|-----------------|----------------------------|-----------------|---------|--------|------|--------|
|                 | mm                         | mm              | mm      | kg     | qty. |        |
| 3101329         | Tommy bar incl.            | 120             | 30 x 15 | 1,13   | 1    | 72,77  |
| 3101330         | special pressure plate     | 140             | 30 x 15 | 1,23   | 1    | 78,80  |
| 3101331         | with sintered steel insert | 200             | 30 x 15 | 1,40   | 1    | 100,56 |

120

- Three different grip variants/designs
- Suitable for all SLV size rails

- One arm design with three throat depths
- Suitable for GSV size rails





27 x 13 0.82

#### SLV/

I

| /GSV | size | rails |  |
|------|------|-------|--|
|      |      |       |  |

| Opening | Rail                       | Weight  | PU  | €*   |
|---------|----------------------------|---|---|--|
| mm      | mm                         | kg  | qty.  |  |
|         |                            |   |   |  |
| 1000    | 27 x 13                    | 2.85  | 1   | 57,70  |
| 1500    | 27 x 13                    | 4.05  | 1   | 117,63   |
| 2000    | 27 x 13                    | 5.25  | 1   | 176,45   |
|         |                            |   |   |  |
| 3000    | 30 x 15                    | 10.40   | 1   | 264,85   |
|         | mm<br>1000<br>1500<br>2000 | mm      mm        1000      27 x 13        1500      27 x 13        2000      27 x 13 | mm      mm      kg        1000      27 x 13      2.85        1500      27 x 13      4.05        2000      27 x 13      5.25 | mm      mm      kg      qty.        1000      27 x 13      2.85      1        1500      27 x 13      4.05      1        2000      27 x 13      5.25      1 |

|        |    | כ |    |
|--------|----|---|----|
| Weight | PU |   | €* |

1

1

1

37,05

98,44

62,16

I

#### RAFTER CLAMPS

## **Clamp rafters and beams**





#### **Rafter clamp SPZ**

| Order<br>number | Opening | Throat<br>depth | Rail    | Weight | PU   | €*     |
|-----------------|---------|-----------------|---------|--------|------|--------|
|                 | mm      | mm              | mm      | kg     | qty. |        |
| SPZ60K          | 600     | 120             | 27 x 13 | 2.90   | 5    | 119,64 |
| SPZ80K          | 800     | 140             | 30 x 15 | 5.00   | 2    | 187,17 |



#### Your benefits at a glance:

#### 1 Hammer-in tip

- First of all, the tip is driven into the rafter. The clamp is then quickly closed, to allow you to start right away with powerful clamping.
- 2 Broad impact surface The broad impact surface makes it easier to drive in the clamp.
- 3 Special tilting pressure plate With the SPZ 80 K, the special tilting pressure plate ensures problem-free clamping even when working with sloping parts. It can be tilted by up to 35°
- 4 Sturdy hexagonal bolt The SPZ 80 K's tough hexagonal bolt allows powerful yet controlled tightening, with the help of a torque wrench.
  - Clamping force up to 12,000 N
  - For all roofing and timber frame constructions

 SPZ 80 K with 17 mm hexagonal bolt and heat-resistant pressure plate with sintered

# 

SPZ80K

SPZ60K

| Special | pressure p | late |
|---------|------------|------|
|---------|------------|------|

| Order<br>number | Description  | Suitable<br>for  | Weight | PU   | €*    |
|-----------------|--------------|------------------|--------|------|-------|
|                 | mm           | mm               | kg     | qty. |       |
| 3100736         | Standard     |                  | 0.23   | 50   | 24,78 |
| 3101192         | Serrated     | SLV, GSV, SPZ80K | 0.18   | 1    | 27,79 |
| 3101193         | V-grooved    |                  | 0.27   | 1    | 27,79 |
| 3101219**       | Cutting ring | SLV, GSV, SPZ80K | 0.18   | 1    | 27,01 |
|                 |              |                  |        |      |       |

\*\* Anti-slip clamping with the cutting ring pressure plate While stocks last  Long life due to heat-resistant pressure plate with sintered steel insert, which can be tilted up to 35°

Three design versions:

- Smooth faced (standard version)
- Rough faced for secure clamping on dirty surfaces
- V-groove face for round, oval and edged workpieces



## **Glue powerfully**







#### Sash clamps

|               | Order<br>number | Opening               | Jaw dimensions<br>w x h | Weight | PU   | €*     |
|---------------|-----------------|-----------------------|-------------------------|--------|------|--------|
|               |                 | mm                    | mm                      | kg     | qty. |        |
|               | with T-prof     | ile 40 x 40 x 5 mm    |                         |        |      |        |
|               | TB100           | 1000                  | 66 x 43                 | 5.07   | 1    | 125,56 |
|               | TB120           | 1200                  | 66 x 43                 | 5.54   | 1    | 131,59 |
|               | TB150           | 1500                  | 66 x 43                 | 6.03   | 1    | 142,08 |
|               | TB210           | 2100                  | 66 x 43                 | 7.87   | 1    | 170,31 |
|               | TB250           | 2500                  | 66 x 43                 | 9.43   | 1    | 196,09 |
|               | light with I-   | profile 37 x 11 x 4,5 | i mm                    |        |      |        |
| J <b>**</b> * | TL60            | 600                   | 48 x 53                 | 3.80   | 2    | 50,11  |
|               | TL90            | 900                   | 48 x 53                 | 4.30   | 2    | 63,17  |
|               | TL120           | 1200                  | 48 x 53                 | 5.00   | 2    | 75,90  |
|               | TL180           | 1800                  | 48 x 53                 | 6.30   | 2    | 103,57 |



#### TB:

I

- Clamping force up to 14,000 N
- With attached locking bolt
- Tommy bar
- Sturdy thanks to T-profile

#### TL:

- Clamping force up to 9,900 N
- Easily adjustable pressure plates
- Crank handle
- Very sturdy thanks to I-profile



#### **Pipe clamping set BPC**

| Order<br>number | For pipes Ø |     | Throat depth | Weight | PU   | €*    |
|-----------------|-------------|-----|--------------|--------|------|-------|
|                 | mm          | "   | mm           | kg     | qty. |       |
| BPC-H12         | 21.3        | 1/2 | 40           | 0.88   | 4    | 33,03 |
| BPC-H34         | 26.9        | 3/4 | 42           | 1.30   | 4    | 36,49 |

- or DN 15 / R 1/2"
- Outer diameter 26.9 mm or 21.3 mm
- Infinitely-adjustable clamping width
- With stand

35





## **Clamping tools and Cutting tools** by professionals for professionals

When it comes to innovative solutions for clamping and fixing workpieces and cutting sheet metal, this is the right place. No matter if classic clamps, traditional sheet metal snips or special solutions are required for special work requirements, BESSEY offers the right clamping and cutting tool for every craftsman in wood and metalworking in order to optimally support it in its work.

#### **Clamping tools**





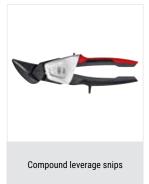


Metal angle clamps

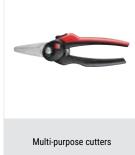


Clamping elements for welding tables

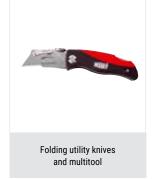
## **Cutting tools**







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