

Our Technology, Your Success

“Your Trusted Manufacturing Partner Since 1990, Precision Plastic, Rubber & LSR Molds – End-to-End Solutions”



ISO9001



ISO14001



IATF16949



ISO13485



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Company History Timelines



Precision Injection Molding factory founded, 11000 SQM

1990



Establish a mold design and manufacturing center, 50+ mold R&D engineers

2000



Started silicone rubber and LSR production

2006



Established International Marketing office, entry into global markets.

2010



Started PIR Lens production

2014



2024 – A New Era Begins

- Strategic Transformation
- Global Trade Expansion
- Commitment to Sustainability

2024



Expanded injection molding production base

2022



Signed partnership agreements with key outsourced suppliers

2020



Set up a second injection molding production in Heyuan city

2017



Launched advanced automation systems to enhance production efficiency

2016

Future Vision

Continue leading innovation and delivering excellence to customers globally.

WHY RILONG +

- ✓ 30+ years expertise in mold design & injection molding
- ✓ End-to-end services: design → tooling → production → assembly
- ✓ ISO/IATF certified for guaranteed quality
- ✓ Serving automotive, medical & electronics industries worldwide

Our Core Values

01

Integrity

We uphold honesty and transparency in everything we do

03

Efficiency

Delivering excellence with speed and precision.



02

Innovation

Driving progress through creativity and advanced technology.

04

Customer First

Your success is our priority.

Global Network of Manufacturing Partners

“Serving Partners Worldwide: Trusted by leading companies across America, Europe, Oceania, and Asia.”

MOTORTECH

TOPCON
Healthcare

SAM



Continental

Atalograph

everON

MANTRA

Honeywell Health Care

Donaldson

Back Baller

aselsan

VVDN
TECHNOLOGIES

daisy

HOPPE

Precision engineered. Globally delivered.

Quality Commitment

The key factors that help us maintain high quality are the use of the following quality systems and standards across all of our processes:

International Certifications



ISO 9001
(Quality Management)



ISO 13485
(Medical Devices)



ISO 14001
(Environmental Management)



IATF 16949
(Automotive Standards)



RiLong Quality Policy
(Company-specific benchmarks)



SOP Control Flow
(Standardized Procedures)



7S Management
(Workplace Efficiency)

Advance Testing Equipments



RoHS tester



mold workpiece
CMM



IPQC
inspection



Color Meter



VMS
inspection



IPQC
Inspection



Rubber
Force test



Life test



Quality
inspection

01

02

03

04

05

06

07

08

09

Precision Injection Mold Manufacturing Expert

We deliver high-quality plastic & rubber molds for medical, automotive, electronics, and more.
Our end-to-end solutions cover:

☑ **Mold types:** Single/Multi-cavity LSR&Overmold 2K&Multi-material Compression Mold

☑ **Specialty technologies:** Insert Mold Laser Holographic Mold
Flip-top mold Corrugated pipe mold



LSR Mask



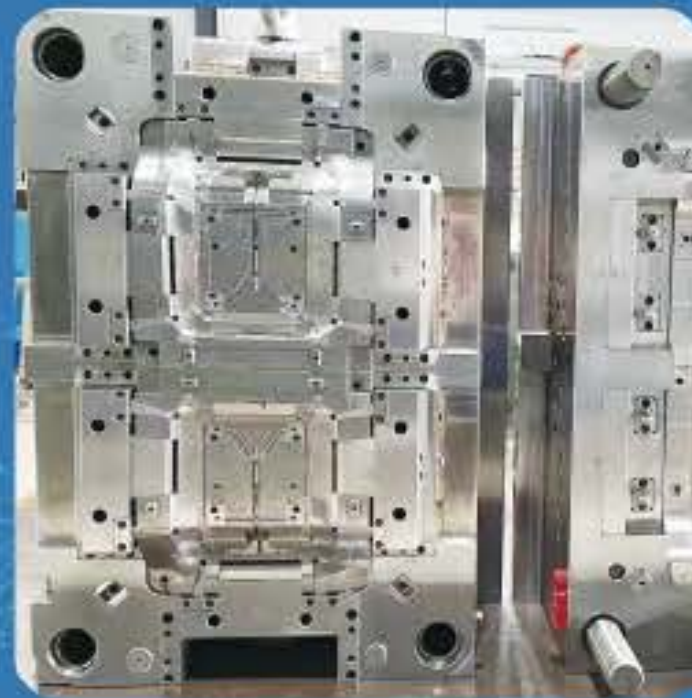
injection molded roller



Home alarm



auto part



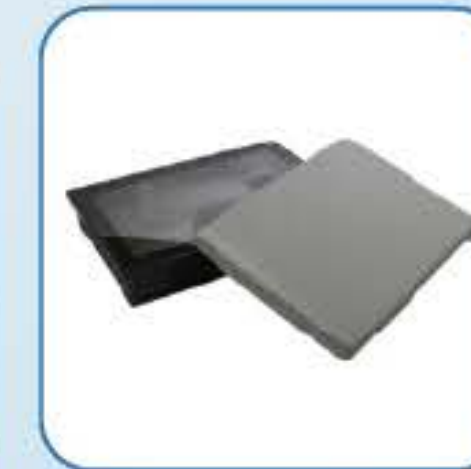
precision mold



Precision tube mold
with core pulling structure



HASCO standard
single nozzle hot runner mold



Waterproof display
cover



wireless translator



medical device



Camera Housing

Precision. Flexibility. On-time delivery

Mold Process Flow

**50+**

50+ Highly Experienced
Mold R&D Engineers

3

engineers have

20+

years of work experience.

10

10 imported EDM, Wire cutting
machines:Charmilles, SODICK

500+

Partnered Global
Companies

6

imported CNC machines:
Charmilles, Seiki, Faunc

20,000+

Self-Produced Plastic and
Rubber Molds

0.005mm.

The mold precision
can achieve up to 0.005mm.



Turn your concept into reality

From Concept to Production - We Handle It All

- ☑ Submit your design/CAD - we manage the entire process
- ☑ Custom solutions backed by decades of multi-industry experience
- ☑ 80% client retention rate through referrals - a testament to our quality

PROJECT FLOW CHART



Your vision. Our precision. Guaranteed results.

Composite Material Injection Molding and Secondary Processing

As an engineering plastics application technology solution provider, we specialize in the utilization of various engineering plastics.



Boost your product's potential through our comprehensive secondary processing services, including laser engraving, silk/pad printing, chrome/Nickel plating, UV spraying, sand blasting, hand oil coating, welding, heat stamping, assembly, and packaging.



Chrome Plating



EMV coating injection part



High Gloss Polishing



Thermal transfer printing



Matte coating plastic part



Mirror Polishing



Printing



Laser Printing



Rubber-oil-coating plastic part



Shiny coating injection part

Innovative Multi-Shot Injection Molding for Advanced Product Design

From plastic-to-plastic and rubber-to-metal over-molding, to multi-shot injection molding with connectors, cables, glass.



Double Injection Molding



Double Injection Molding



2K injection molding



4 different colors double injection molding



plastic overmold with glass



Double Injection Molding



Double Injection Molding



connector overmolding



plastic housing overmolded with POGO pins



silicone rubber overmold with plastic component

Total Manufacturing solutions for PIR Fresnel

Fresnel lens mold electroforming processing method

01

Design OpticalMaster

02

ULC machining Master

03

Master insert

04

The master is spliced into inserts and the surface is sprayed with conductive paint



ULC/ULG

The all-metal processing method for Fresnel lens molds

01

Design OpticalMaster

02

ULC machining Single lens inserts

03

The overall insert after splicing and assembly

04

Injection molded products



Total Manufacturing solutions for PIR Fresnel

PIR lens development process

The characteristics of our development process:

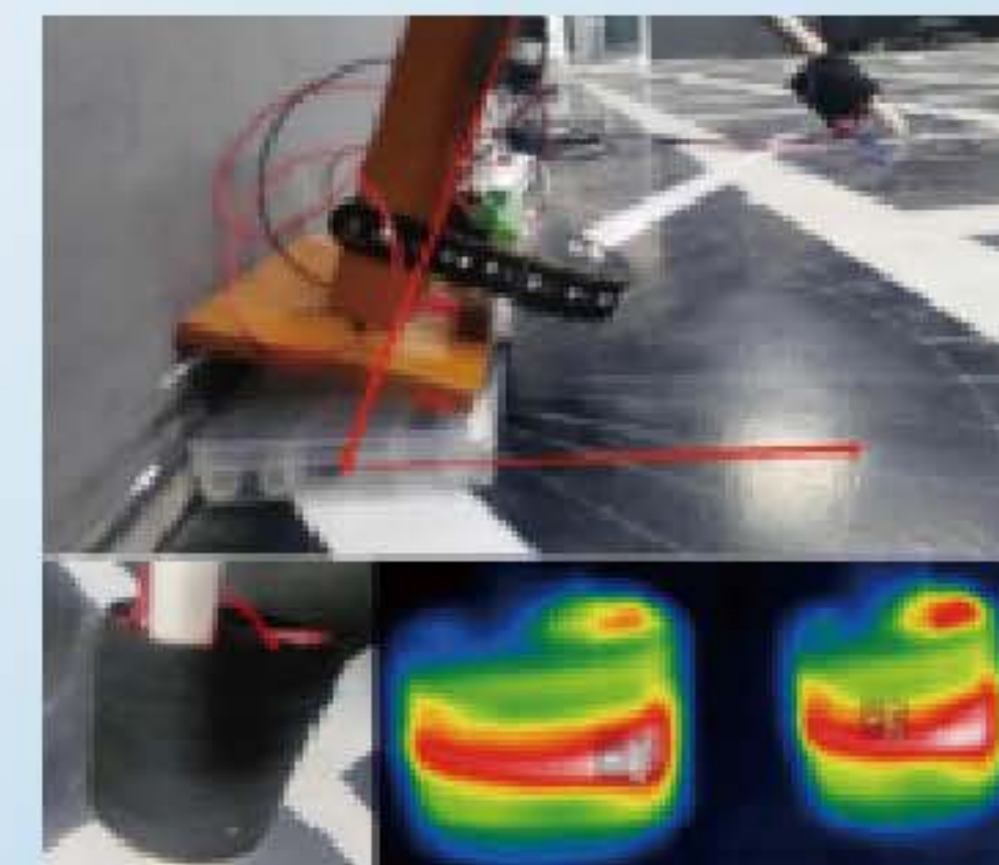
1. The match between design and actual product performance is high, exceeding 95%;
2. The delivery cycle is short, taking only 35 days from placing the order to producing the sample, while in the industry it usually takes 50 to 60 days.



Infrared sensor Testing Laboratory



Human body sensing testing: wide temperature regulation, precise temperature control, accurate sensor testing, high reproducibility.

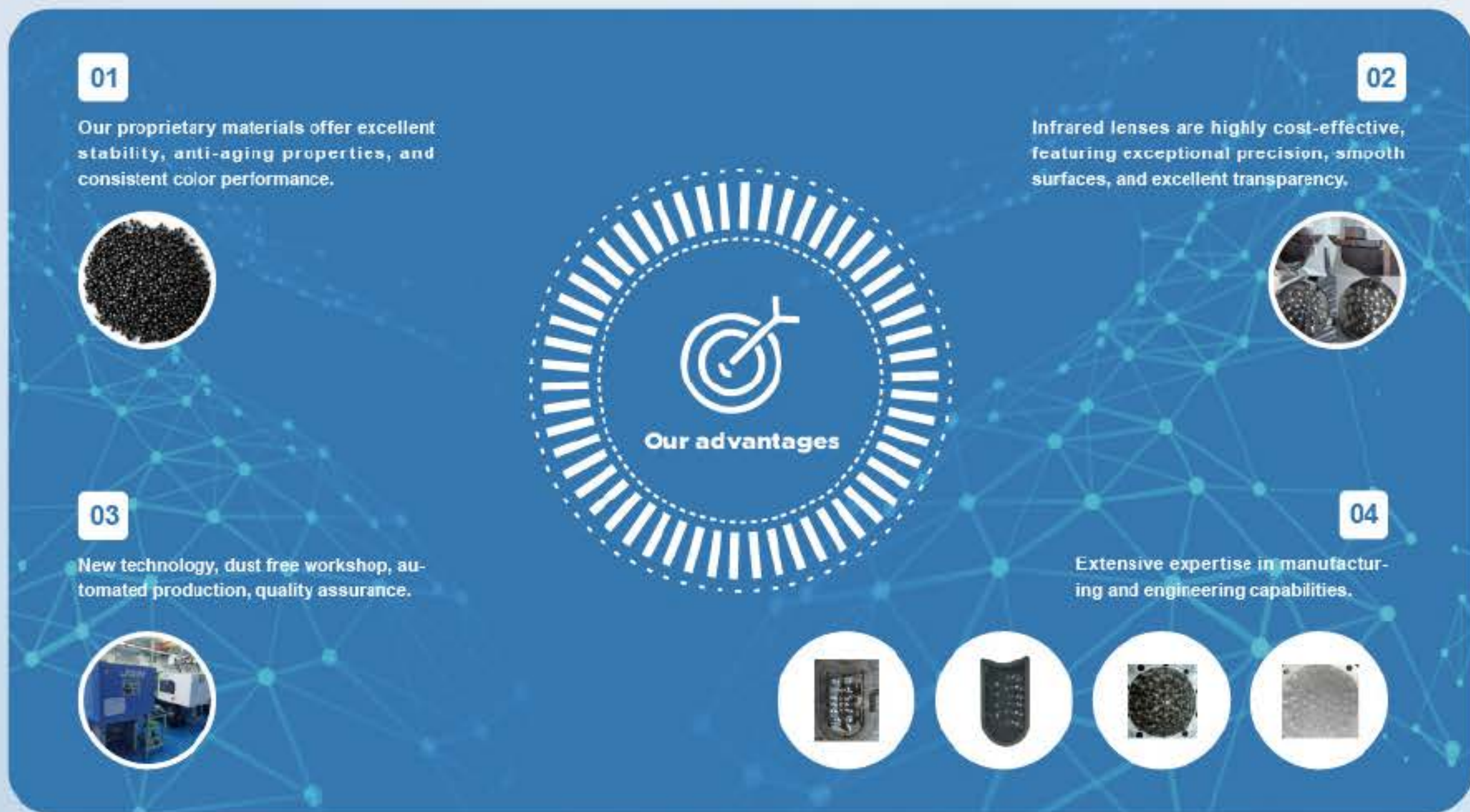


Small animal target sensing testing and small animal heat source simulation.

PIR Fresnel

Shaping the Future: The Power of PIR Fresnel Lenses

We specialize in the research and design of PIR Fresnel lenses, along with the development of precision molds, advanced materials, and injection molding processes.



Waterproof expert IP-level waterproof solution

- Rich engineering experience to help customers find the most cost-effective waterproof solution or material selection.
- Metal-encapsulated waterproof solution.
- Silicone rubber gasket gasket waterproof solution.
- The most economical waterproof solution for each IP level.
- Liquid Silicone Rubber(LSR) over-molded to plastic housing for optimal waterproofing.
- Plastic case encapsulated waterproof case
- Plastic shell or metal shell groove waterproof solution.
- A difficult waterproof solution for non-self-adhesive situations.
- Suggestions on the selection of silicone rubber waterproof material and hardness.



Handle device



LSR overmolded
Earphone



TPU Overmolded
Solution



Game Controller



Socket and gasket
overmolding



NaOH Container

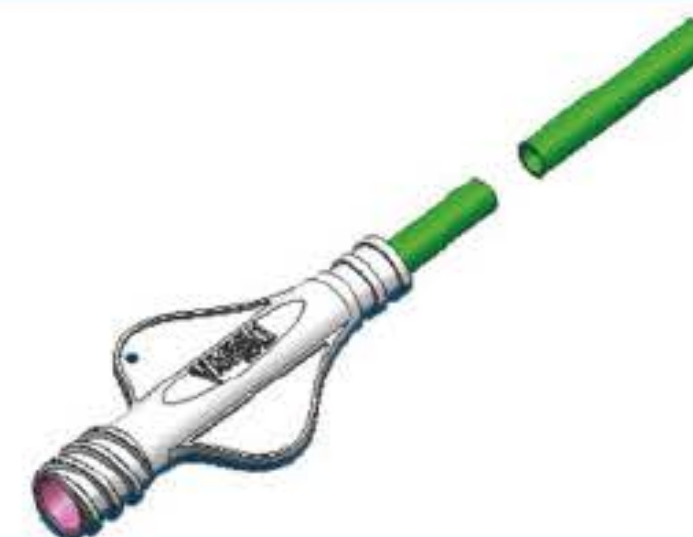
High Precision Medical Device Solutions Expert



Connector



Endoscope



HDPE Tube



Luer Connector



medical device



Medical housing



Medical joint



PEEK tube overmold

The covered fields include:

cardiac intervention, cardiac surgery, cardiovascular intervention, cerebrovascular intervention, neurointervention, pulmonary disease intervention, laryngoscopy, endoscopy, insulin injection pens, etc.

Leading the Industry in High-Quality Silicone and Synthetic Rubber Solutions for Over 20 Years



Backlight SR Keypad



coating silicone keypad



color key keypad for POS



conductive silicone rubber



Rubber Cover for Mini speakers

rubber gasket overmold
with metal piece

rubber gasket seal



casting molded ear



dust free rubber cover



Soft Protective Cover



watch band



Function keyboard



silicone keypad with filled ink



silicone keypad with FPC



Fluorescent Silicone keypad



rubber overmold metal rod



epoxy coating keypad



medical silicone buttons



Skin friendly Rubber Massager



Smart-phone-keypads



smooth rubber cover

Medical silicone keypad
with carbon pillsmembrane switch with
silicone keypad

Multiple colors keypad



plastic cap with silicone button



Rubber Silicone Hard Disk Case



Leading the Way in Liquid Silicone Rubber Injection Molding

More and more LSR/plastic, metal combination parts are used in various industries, especially Electric vehicles, controllers, medical devices, outdoor products that require intensive waterproofing capabilities and withstand extreme temperatures.



Hard Plastic+ LSR overmolding for Audio panel

Process: The black hard plastic part was injection molded first, followed by over molding with black LSR, and at last, transparent LSR over-molded with the black part to complete the final product.



CNC Machining & Prototypes

Custom CNC Machined AL/ Steel/Copper/ Brass /Plastic Parts 7-10 days fast molding

SURFACE TREATMENT

We use a variety of surface treatment , you have a variety of options



Anodizing



Brushing



Galvanized



Laser engraving



Plating



Polishing



Powder coating



Sandblasting



Silk printing

Plastic&Rubber Production Capabilities

- 90% Automated Production - Robotic systems ensure precision & efficiency
- 60+ Injection Machines
- 35 High-speed electric (30T-140T)
- 25 Hydraulic (50T-380T)
- Specialized optical lens production line
- 3 Dedicated Clean Rooms for silicone rubber components



**Smart Manufacturing.
Precision Delivery.**



Plastic Production Room



Rubber Production Room



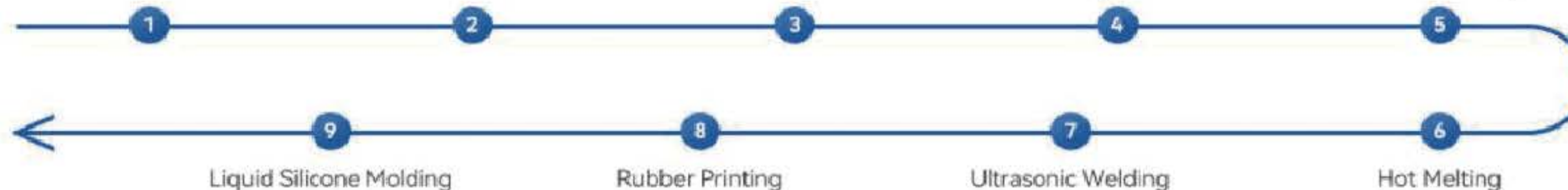
Dust-Free Room



Double Injection Room



Plastic Printing



One-Stop Service Solution

We have signed long-term cooperation agreement with our outsourced partners for providing our customers One-Stop service.



aircraft audio cable



AL with anodizing



AL with mirror polishing



membrane switch
with metal dome



silicone keypad
with FPC



Waterproof
Membrane Switch



custom cable assy



die casting



RJ45 module



PET film panel



Touch Button
Glass Panel

"From Design to Delivery, We've Got You Covered!"

Warehousing & Packaging & Logistics

Secure Storage, Precision Packaging, Global Logistics – Your End-to-End Supply Chain Solution



1 plastic mold storage

»»»



2 rubber mold storage

»»»



3 Resin warehouse

»»»



4 rubber materials



5 Blister packing

»»»



6 Ready to go

»»»



7 pallet shipping

RILONG — YOUR TRUSTED PRECISION MOLDING PARTNER

30+ Years of Expertise | Global Supply Capability | End-to-End Solutions




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Email: annie@rilong-mold.com

Call Us

 86-755-8952 6305

 www.rilong-mold.com

Manufacturing Centers



**Shenzhen, Guangdong
(Main factory)**

8# Jinyuan 2 road, Jinyuan Industrial, Yuanshan Street, Longgang district, Shenzhen, China.



**Heyuan, Guangdong
(Injection factory)**

Hongsongyuan Technology Park, Hudieling Industrial City, Heyuan City, Guangdong Province, China.



**Dongguan, Guangdong
(Plastic & Rubber factory)**

Wusha Xingfa South Industrial Park, Chang'an Town, Dongguan City, Guangdong Province, China.