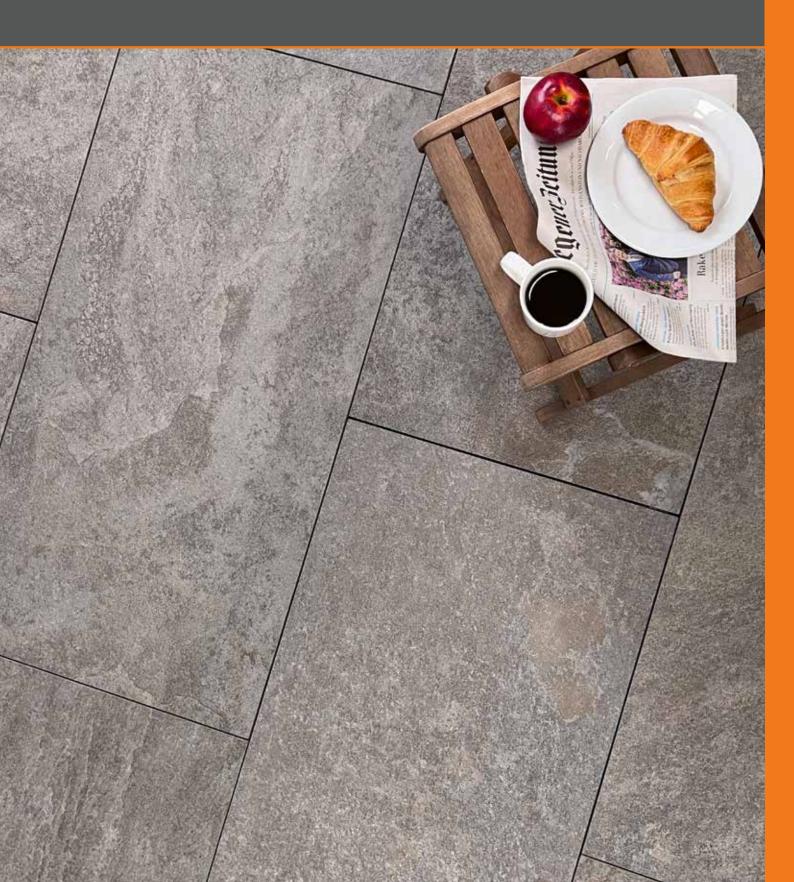
# KARLE & RUBNER

# Decks 2024



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Illustrations in the catalogue may still correspond to previous models, as we reserve the right to make changes in the interest of product improvements at any time. Cover: Ceramic patio tile Athos Rock anthracite.

## Welcome to the world of professional patio construction

This year we have again expanded our catalogue with new products and innovations for professional decking solutions. With the help of our in-house product development team we are once again providing you with important support in connection with decking construction that is compliant with current standards. The focus of our product development continues to be the system concept of our installation systems, in which the products build upon each other and thus ensure a particularly user-friendly installation. Simple and quick.

Our services, such as customised CAD planning, targeted training courses and helpful marketing offers, additionally support the specialist trade in the implementation of your patio projects.

We hope you enjoy browsing and reading our latest catalogue and that you find it inspiring.







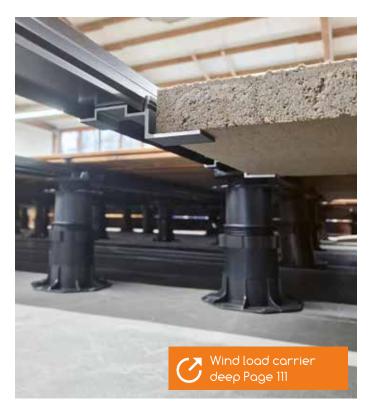
#### KL cross connector

Quickly form a torsion-resistant and compliant substructure with the KL cross connector. This enables a time saving of over 30% compared to the conventional installation of substructures.



## Flex support

The variable Flex support enables boards of individual lengths to be easily laid without additional substructure. This opens up completely new options to design the laying pattern without major installation effort.



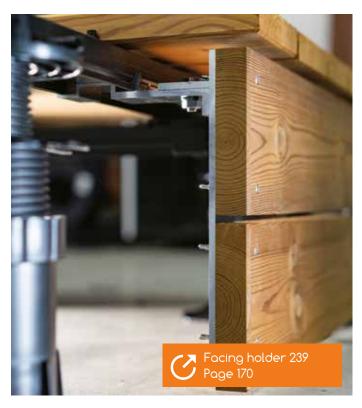
#### Wind load carrier deep

A supplement to the previous wind load carrier for roof terraces with particularly high wind suction loads. Tile support for concrete paving slabs up to 50 mm thick.



#### Drainage profile 100 mm

The new 100 mm drainage profile is suitable for the junction with facades and can be used wherever a drainage width of 150 mm is unnecessary to comply with the specialist rules.



#### Facing holder 239

The facing holder 239 enables the problem-free fixing of side cladding of patio decking with higher construction heights.



#### Drainage profile Pro

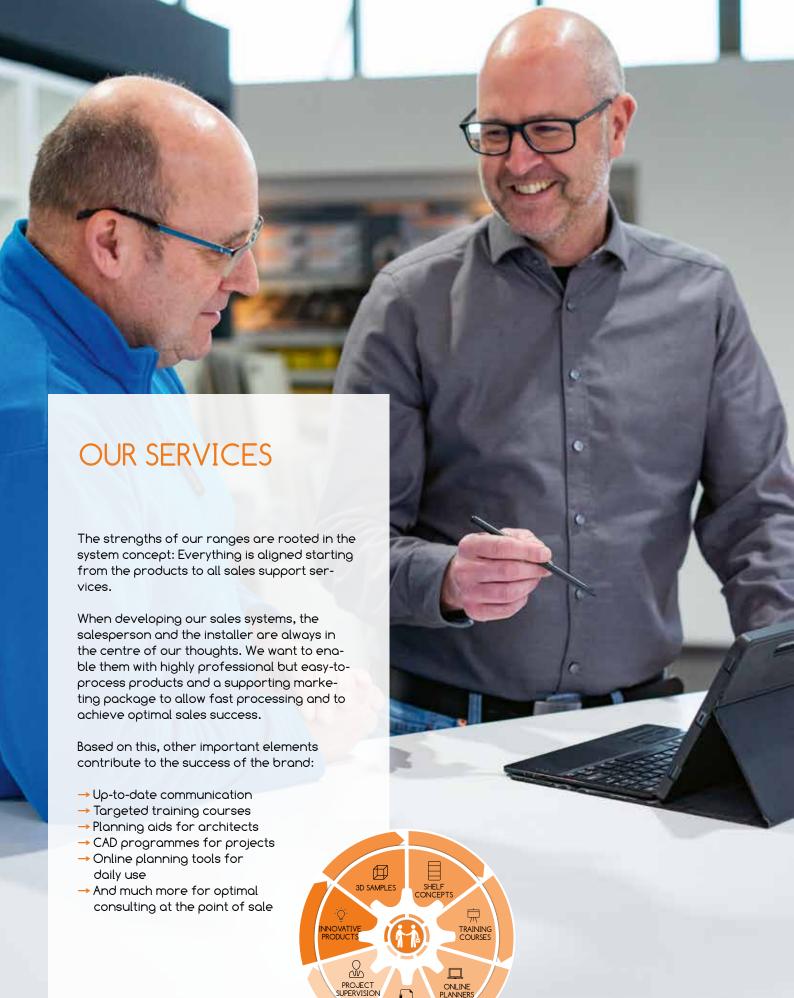
An alternative design to our standard drainage profiles. Especially suitable for splash protection and rainwater drainage.



## New ceramic tiles "Athos Rock"

Our range of ceramic tiles is being expanded with a new series in four stylish colour variants. The large-format Athos Rock tiles make an impression not only with their colours but also through their size of  $60 \times 120$  cm.





## CAD project planning service

Precise planning in advance means that increasingly complex projects can also be realised within the shortest possible time. Our CAD planning service not only helps to realise technically demanding patio constructions, but also fulfils the requirement profiles of construction companies and architects.

This is how we plan your terrace:

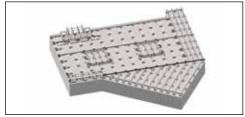
- → Sketch/Checklist
- → Laying diagram
- → Quantity take-off
- → Detailed solutions
- → Installation steps
- = Project design

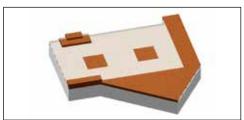
With increasing complexity, such as planning of stair treads, door and window reveals or special terrace constructions, a three-dimensional view with additional functions can be useful. For this purpose, the planning layout can be requested for a user-friendly online application.



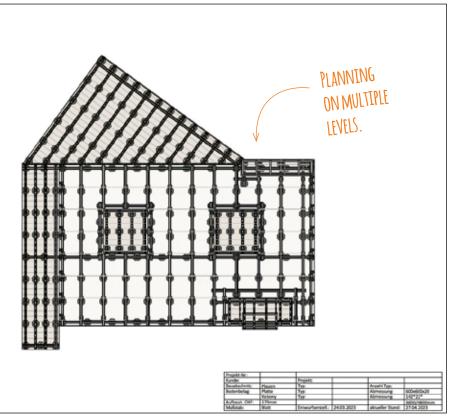
#### CLICK AND DISCOVER ( NFW POSSIBILITIES







Ideal representation thanks to 3D visualisation



## Training courses

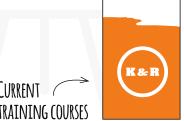
Professional advice and smooth installations are the craftsmanship for specialist retailers and installers. Our training courses help them to get to know the advantages of Karle & Rubner systems. When imparting the training content, it is most important to us that the training programme is tailored to the needs of the participants.

Therefore, we offer our training courses on-site at the retailer, in our training centre or online via webinar. Our training contents are:

- → Introduction to the system
- → Practical experience
- → All about planning
- → Important facts about patio construction

More about this topic: karle-rubner.de/schulungen







On-site training at the retailers



Our training centre in Eschenburg



Webinar

## On-site supervision

Following a project planned with CAD, we offer a compact **on-site instruction** session. The system and all its technical details are explained to the installers without taking up too much time. This means that neither the specialist retailer nor the installers require any previous knowledge of our system in order to realise complex projects together.

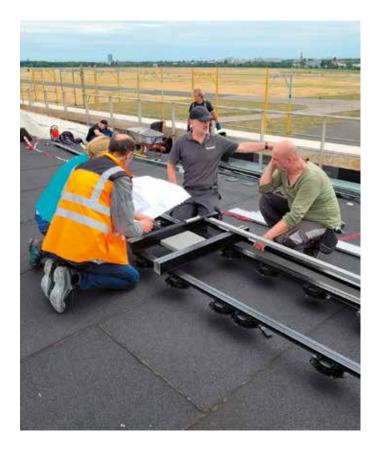
Elements of our project support service:

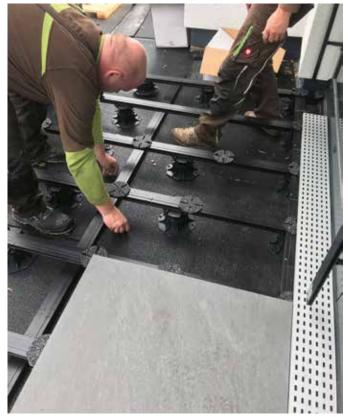
- → Project briefing online / on site
- → Introduction to the system
- → Installation instruction
- → Support throughout the project via WhatsApp, e-mail, telephone

Our support serves specialist retailers and installers as assistance for the successful implementation of projects and smooth project completion.









## Online planning tools

Is it possible to plan a terrace, a privacy screen or a roofing without much prior knowledge within a few minutes with just a few clicks? Yes, it is! With the support of our planning tools, you are guided through your project step by step and after finalised planning you receive, among other things, a quotation template, a parts list, a technical drawing, installation plans as well as a cutting list.

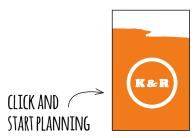
The basis for the development of our planners is the feedback from our customers. We always strive to adapt the tools to the current requirements and therefore listen carefully to the ideas and requirements that the users bring to us for improvement. The continuous practical development is the main reason for the high acceptance of this sales and planning support.

> We offer planners for our product ranges:

- → Patio construction with decking boards
- → Patio construction with tiles
- → Privacy screens
- → Roofing

Our online planners are accessible to anyone interested. Here, projects of all ranges can be easily planned in common construction situations and are optimal for planning with the customer at the point of sale . This helps to speed up planning and processing overall, so that there is still time for the essentials even when demand is high.

Start planning right away: karle-rubner.de/online-planer





Decking planner for boards and tiles





Online planner for privacy screens



Online planner for roofs

#### Online services

Do you want to dive deeper into the world of our products and services? You want to see what we are talking about? Or need more information on specific topics? Then take advantage of our wide range of online services:

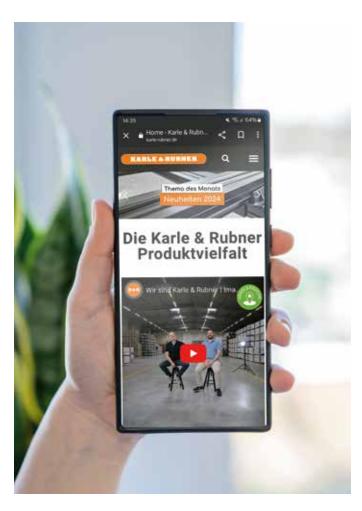
Here you can find out everything about our range of services and get a glimpse behind the scenes. This includes everything from direct impressions on the construction site via the presentation of our team, practical installation videos and user-friendly online planners to inspiring images that simply make you want more. All of which, of course, can be accessed anywhere, at any time.

On our homepage, you will find not only current topics relating to our product range, but also a special user-friendly tour of the world of Karle & Rubner. We also offer a quick guide for existing customers so you can find what you are looking for in just a few clicks. Here you will find attractive visual material, detailed product descriptions as well as technical data sheets, catalogues, installation instructions, information on construction-specific solutions, a compilation of general expertise and details of our training courses.

Are you curious? Then visit us unter karle-rubner.de







#### Social Media Profile

Our profiles are all about new inspirations related to patios. We are happy to show current reference objects on the platforms and also provide practical insights into project management as well as our everyday activities.

Whether on the construction site, in training courses or in conversation with the installer: "Available anytime, anywhere!"

On top of that, our YouTube channel features up-todate "step-by-step" installation instructions, information on our products and more.

















First application in practice Quality control of samples



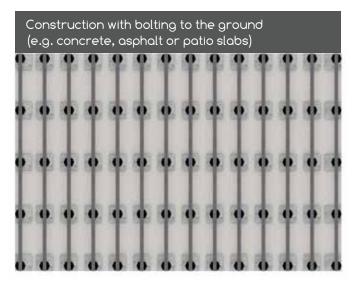
## Compliant construction of substructures

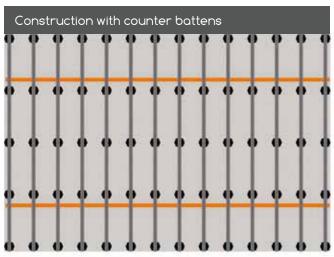


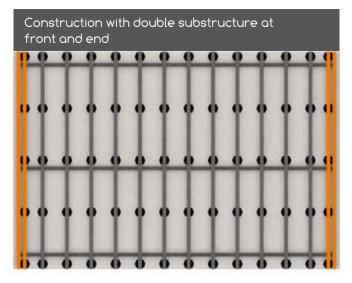
The construction of a deck requires expert knowledge and is subject to generally recognised regulations, such as the brochure "Decking and Balcony Surfaces" from GD-Holz. For successful planning and execution, be sure to inform yourself about local building regulations and pay attention to the installation instructions for the decking boards and fastening materials.

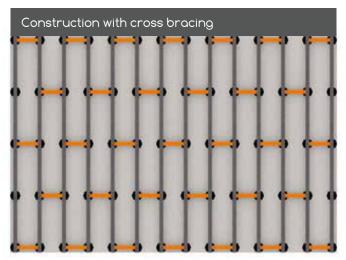
By walking on a terrace and with heavy-working planks, forces act that can shift the entire substructure. For this reason, a permanently stable fastening is essential. The following graphics show different ways of installing a terrace in a torsion-resistant manner:











## Appropriate protection from wind suction on roof decks

If the wind suction load is not taken into account when planning a patio, a roof deck that is too light may "lift off" in high winds. The occurring forces are classified in wind load zones and differ depending on the region as well as the height of the building. In Germany, these are classified from 1 to 4, with the highest class 4 being in maritime areas\*. In addition to the wind load zones, the building height must be taken into account in the determination. The rule applies here: the higher the building, the higher the wind suction load. The object-related values are determined by an architect.

Example: The total weight of a planned patio, consisting of decking boards and substructure, is 0.8 kN/m2. Taking the wind suction load into account, however, the value would have to be 1.2 kN/m2. To achieve this value, you could, for example, screw the construction to the floor of the building. This is often not practicable, as it would damage the waterproofing underneath and cause water to penetrate.

For this reason, with the wind load carrier we developed a system component, which is fixed below the system rail by simply snapping into place, thus serving as a holder for weights. Thus by laying in concrete paving slabs at various levels and with various weights, the specified value on the wind load carrier can be achieved.





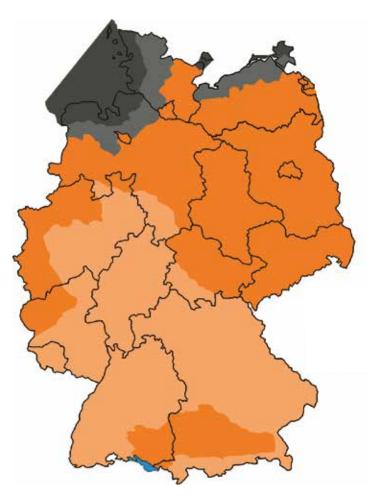
Weighing down the structure e.g. by concrete or steel slabs 30x30 cm according to the required weight per unit



## Wind load category for roof decks



- Wind load categories are defined regionally and determined on a site-specific basis
- Wind load categories are classified from 1 4
- In addition to the different categories, the height of the building must also be taken into account
- Suitable measures are to be determined between planner and constructor



#### Simplified velocity compressions for buildings h $\leq 25~\text{m}$ according to DIN EN 1991-1-4/NA

Wind load category and combined profiles		Velocity compressions q(ze) in kN/m² at the height h within the limits of		
		h ≤ 10	10 m < h ≤ 18 m	18 m < h ≤ 25 m
1	Inland	0,50	0,65	0,75
2	Inland	0,65	0,80	0,90
	Coast and Islands of the Baltic Sea	0,85	1,00	1,10
3	Inland	0,80	0,95	1,10
	Coast and Islands of the Baltic Sea	1,05	1,20	1,30
4	Inland	0,95	1,15	1,30
	Coast and Islands of the Baltic Sea	1,25	1,40	1,55

Excerpt from "Flachdachrichtlinie"

Wind load category 4

Wind load category 3

Wind load category 2

Wind load category 1

#### Example for Wind loads:

Kebony 142x22 mm  $15,0 \text{ kg} / \text{m}^2$ Substruction Kebony 4,3 kg / m<sup>2</sup> Decking support feet 0,3 kg / Stück 1,2 kg / m<sup>2</sup>

20,5 kg / m<sup>2</sup> Total weight:



## Drainage profiles for junctions to door/window elements

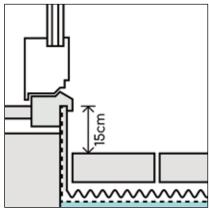
The issue of Drainage Systems for patios has gained increasing importance in the last few years, especially when it comes to junctions with door and window reveals. The water that accumulates on the terrace via rain, splash water or snow should be drained off as quickly as possible. Especially in the area of house connections and door reveals, waterlogging should be avoided at all costs. In this way, water penetration can be prevented, e.g. through door sealings.

The specifications as to when and how a drainage grid must be used along with the connection heights on the house are regulated by the Flat Roof Guideline and DIN 18531. These serve as reference works and list the different requirements, which are differentiated in the following steps. The connection height of the terrace at the building or reveal is used as the basis for assessment:

- $\geq$  150 mm without drainage grid = connection complies with regulations
- between 150 and 50 mm with drainage grid = connection complies with regulations
- less than 50 mm is a "special sealing construction" that can be regulated in consultation with all parties involved
- smaller than 20 mm to 0 mm is considered barrier-free according to DIN 18040 and is also a "special sealing construction"

Our drainage profile corresponds to the drainage grid required by the "Flachdachregel" with a width of at least 150 mm.









#### Use classes of wooden boards

Despite numerous maintenance-free alternatives such as WPC or BPC, decking boards made of solid wood are still very popular. The feel and grain of the wood planks are the main factors in the decision to choose this material.

When looking for suitable decking boards, the durability of the wood species is important besides its structure and colour. Therefore, tropical hardwoods are often chosen. However, the origin and thus the sustainability of a plank is currently more important than ever, which is why the importance of domestic woods such as larch, Douglas fir or also thermo-wood in pine and ash is increasingly growing. In order to achieve a high longevity with the choice of a more sustainable plank, the constructive wood protection also plays a decisive role in addition to the selection of the wood species. This is why during construction, you should make sure that the planks are protected from waterlogging. This is prevented by spacers between the decking boards and the substructure. As experience shows, the constructive wood protection according to DIN 68800 achieved in this way leads to a 20 - 30 % longer service life.

Example GK3: Classification of decking boards e.g. made of pine, larch, Douglas fir

Laying the boards without spacers means a classification in the lower service class 3.2 - by using spacers (Terraflex/Terrafix/Clipper) the same boards are upgraded to the higher GK 3.1 and are thus comparable with the durability of many tropical hardwoods.





#### Aluminium is more cost-effective than wood!

An average terrace area measures 15 m². The following example shows the effects of using substructures made of wood versus aluminium and their different static load capacities. The example is based on the following assumptions:

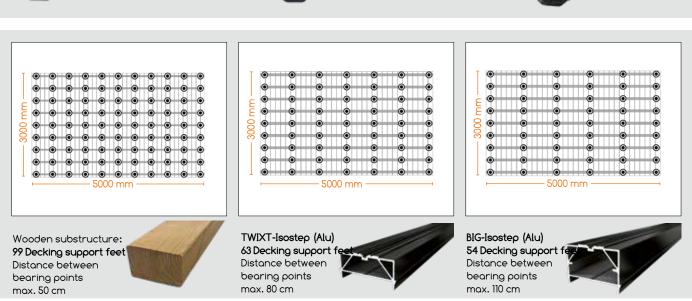
- the entire terrace requires height compensation and must be underpinned with Decking support feet
- the spacing between the substructures is 40 cm in width
- the boards are laid without a joint

- ✓ Less decking support feet
- Waste-optimised installation
- ✓ Less assembly effort
- Time saving due to less adjusting and aligning
- = COST SAVINGS

PRICE ADVANTAGE: The cost saving due to the smaller amount of decking support feet the higher price of a substructure made of aluminium compared to wood starts at an area of 5 m<sup>2</sup>! Additionally, aluminium UK's allow a waste-optimised installation by using connectors!

TIME SAVING: Less decking support feet = less time for aligning a convenient installation base. When using the decking support feet with flexible top part, the installation surface does not even have to be aligned in a time-consuming manner, as it can be inclined by up to 8 %. The use of our decking support feet CLIP with the TWIXT-/BIG-Isostep rails saves additional tedious bolting by simply clicking them on.





By using an aluminium substructure, up to 45 decking support feet can be saved!

## 10 Years System Guarantee

We have developed, tested, trialled for you and it has proven itself in practice for years. From now on, we therefore give a 10-year guarantee on an entire substructure from our Karle & Rubner system! This system guarantee\* includes the combination of the following products:





<sup>\*</sup> For information on the terms and conditions of the guarantee visit karle-rubner.de





Terraflex made of 98% PP regranulate





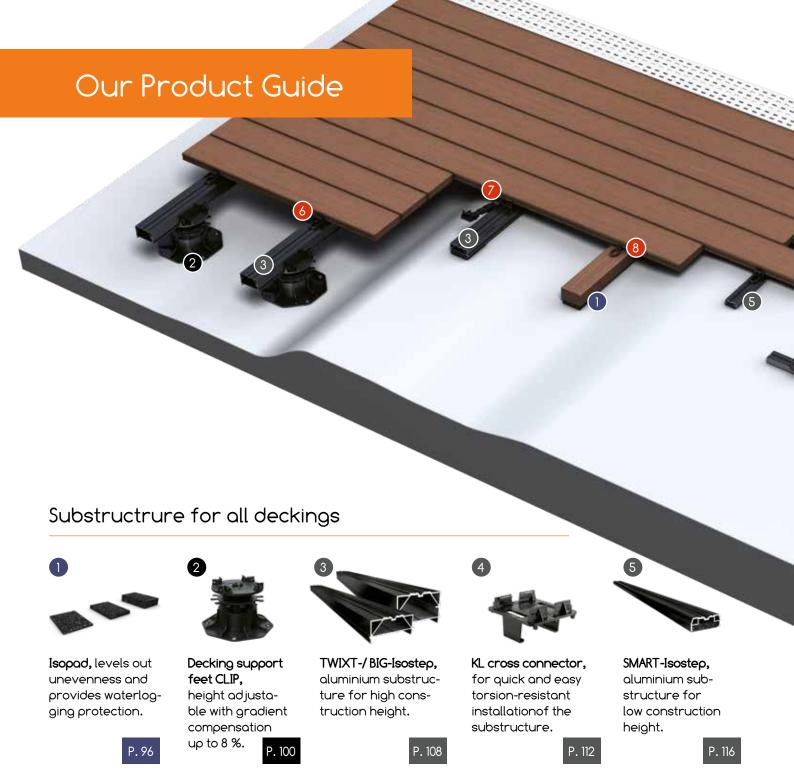
Isopads made of 95% discarded tyre granulate



of the products with the percentage of recycled material used in the production process.

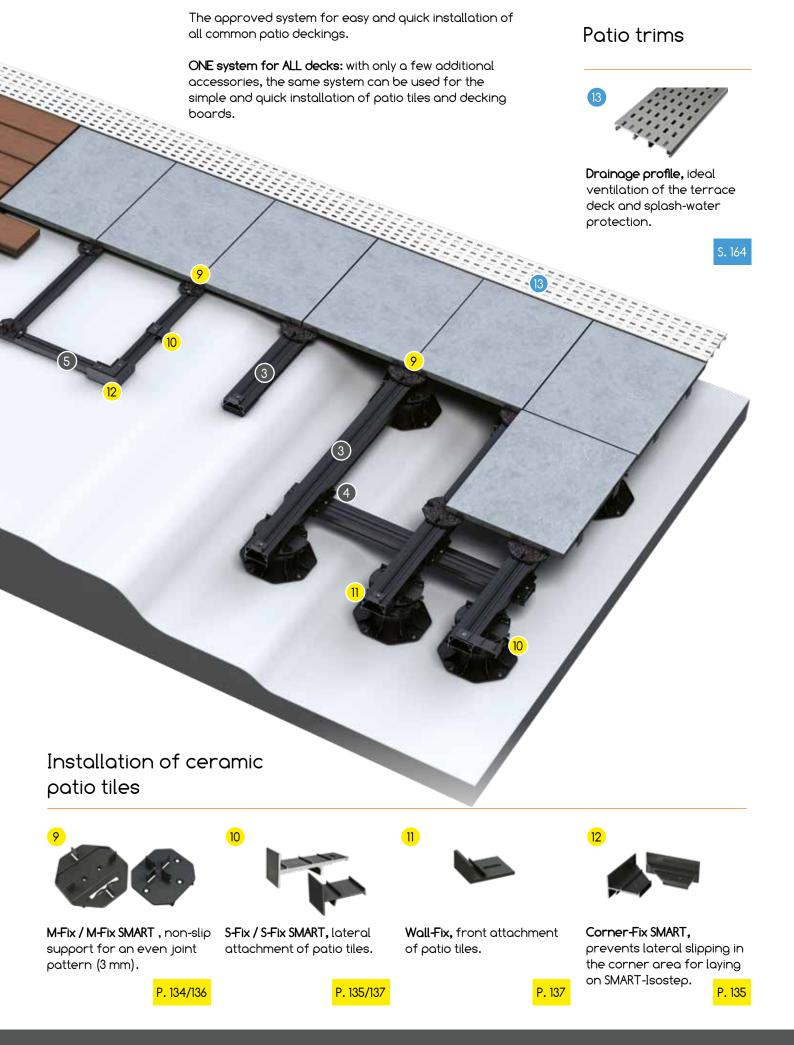


WPC decking boards with recycled content of up to 95 % from plastic or label waste



### Fastening of decking boards





# KARLE & RUBNER



www.karle-rubner.de