

TRANSCRITICAL TECHNOLOGY FOR LOWER COOLING CAPACITIES REQUIREMENTS



Awareness of the need for environmental protection increases by the day. As one of the measures aimed at reducing greenhouse gas emissions, the F-Gas regulation was introduced in 2015, which limits and prohibits the use of HFC refrigerants in air conditioning and refrigeration units. At the same time, the use of natural refrigerants is encouraged, one of which is CO_2 . Carbon dioxide is a suitable replacement for existing refrigerants due to its characteristics such as ODP= 0 and GWP = 1. An additional advantage of carbon dioxide is its low price and easy availability, which makes it an ideal replacement for the existing HFC refrigerants.

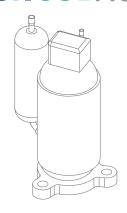
APPLICATION IN MT UNITS

For the application in MT units, we have developed CO_2 condensation units which can operate in subcritical and transcritical areas. High efficiency of the compressor is achieved with a BLDC compressor controller that regulates the rotation speed and ensures the required cooling capacity of the compressor.

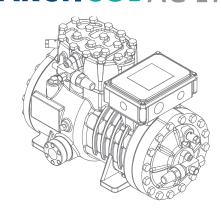
APPLICATION IN LT UNITS

For the application in LT units, we have developed $\rm CO_2$ condensing units that operate in subcritical and transcritical areas. The chiller is powered by a two-stage semi-hermetic compressor.

ARCTICO2 AG MT



ARCTICO2 AG LT



MB Frigo has developed 4 models with different cooling functions in two dimensional sizes. Condensing units are designed to work in warm climates where the air temperature can reach up to +46 $^{\circ}$ C. Also, the evaporation working range spans from -15 $^{\circ}$ C to +5 $^{\circ}$ C.

Specially designed, air-cooled gas cooler of curved design, equipped with continuously regulated EC fans, which maintain pressure in a narrow area and are working almost silently. Thanks to this curved design of the gas cooler, the unit is compact, small in dimensions and has a small floor plan area.

In cooperation with the company CAREL, we adapted the control software especially for our units. With a simple local control, network management of units is also possible, i.e. establishment of remote monitoring and control of all stored parameters, thus fulfilling the HACCP requirements.

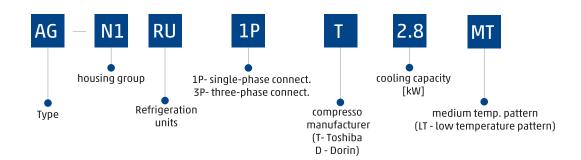
MB Frigo has developed 5 models with different cooling functions in two dimensional sizes. The evaporation working range spans from -30° C to -25° C. Smaller LT units also use an air-cooled curved gas cooler, which is equipped with a continuously regulated EC fan, which maintains pressure in a narrow area and are working almost silently. Thanks to this curved design of the gas cooler, the unit is compact, small in dimensions and has a small floor plan area. The version of the LT unit with two fans is also cooled by EC fans. Therefore, even stronger refrigeration units are designed for quiet operation.

Local and network management of units, i.e. remote monitoring and control of all parameters, is also enabled on LT units.

ARCTICO₂

NOMENCLATURE AND EQUIPMENT

NOMENCLATURE:



	ARCTICO ₂ AG MT	ARCTICO ₂ AG LT
BASIC EQUIPMENT	 hermetic rotary compressor gas cooler with EC fan liquid receiver HPV and RPRV valves safety valve up to 80 bar filter-drier slight glass HP compressor protective pressure switch magnetic valve pressure equalization to protect the compressor at its start check valve on the pressure side of the compressor 	 semi-hermetic two-stage piston compressor gas cooler / intercooler with EC fan liquid receiver HPV and RPRV valves safety valve up to 80 bar filter-drier slight glass HP compressor protective pressure switch oil separator with heater (+ oil filter, solenoid valve, inspection glass)
CONTROLLER	• Carel Hecu CO₂	• Carel pRack 100T



DEVICE DATA:

MT MODEL	name	ArctiCO2 30	ArctiCO2 45	ArctiCO2 67	ArctiCO2 100			
MI MODEL	type	AG-N1RU1PT2.8MT	AG-N2RU1PT4.2MT	AG-N2RU1PT6MT	AG-N3RU3PT9MT			
Comprossor	type	DY30N1F-10FU	DY45N1F-10FU	DY67L1F-10FU	RY100L1F-10FU			
Compressor	power supply		400 V/3~/50 Hz					
Max. current		12,5 A	18 A	24 A	18 A			
Cooling capacity ¹	min. (25 rps)	0,7 kW	1 kW	1,5 kW	2,25			
Cooling capacity ¹	max. (100 rps)	2,8 kW	4,2 kW	6 kW	9 kW			
Liquidtaple	PS ²	80 bar						
Liquid tank	PED	II						
Fan	type		1 x ø450mm (EC)		2 x ø450mm (EC)			
Connecting pipes	φSL	3/8"	3/8"	1/2"	5/8"			
Connecting pipes	φLL	3/8"	3/8"	1/2"	1/2"			
PS	high/medium/low	120/80/80 bar						

¹ evaporation temperature -7°C, temperature at the gas cooler exit +35°C, total superheating 10K liquid subcooling 0K

LT MODEL	name	ArctiCO 2300	ArctiCO 2350	ArctiCO 2360	ArctiCO 21200	ArctiCO 21500		
ti MODEL	type	AG-N4RU3PD1.6LT	AG-N4RU3PD2LT	AG-N4RU3PD2.5LT	AG-N6RU3PD9LT	AG-N6RU3PD12LT		
	type	CD2S300	CD2S350	CD2S360	CD2S1200	CD2S1500		
Compressor	power supply			400 V/3~/50 Hz				
Max. current		6,0	7,3	7,5	28,0	34,0		
Cooling capacity ³		1.6 kW	2 kW	2.5 kW	9 kW	12 kW		
Liquid tank	PS ⁴			90 bar				
LIQUIU LATIK	PED							
Fan	tip		1 x ø500 mm (EC)		2 x ø500	mm (EC)		
Connecting pipes	φSL	3/8"	3/8"	3/8"	3/4"	7/8"		
Connecting pipes	фLL	3/8"	3/8"	3/8"	1/2"	1/2"		
PS ⁴	high/medium/low	120/80/80 bar						

³ evaporation temperature -7°C, temperature at the gas cooler exit +35°C, total superheating 10K liquid subcooling 0K

² maximum allowed pressure

⁴ maximum allowed pressure

[•]Te evaporation temperature
•Ta ambient temperature
• Pmax maximum electrical power
• Imax maximum electric current

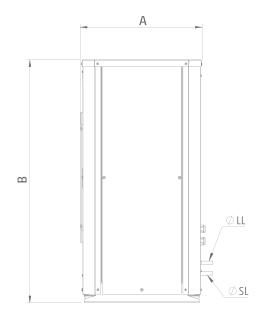
[•] ø SL suction pipe

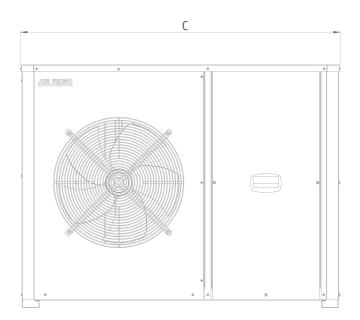
[•] ø LL liquid pipe

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► TECHNICAL DATA

► REFRIGERANT UNIT:







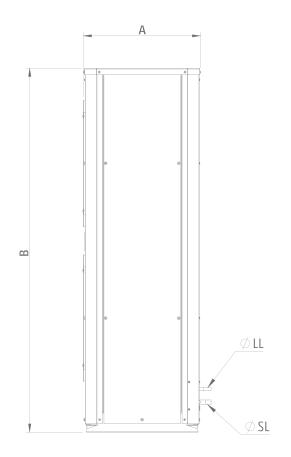
Refrigeration unit		Dimensions [mm]						
MT Model	Туре	А	В	С	D	Е	G	[kg]
ArctiCO ₂ 30	AG-N1RU1PT2.8MT	448	893	1176	400	1133	11	105
ArctiCO ₂ 45	AG-N2RU1PT4.2MT	448	893	1176	400	1133	11	120
ArctiCO 267	AG-N2RU1PT6MT	448	893	1176	400	1133	11	121

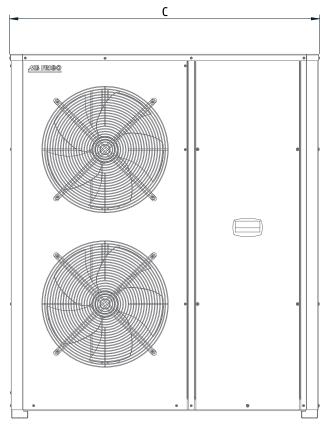
Refrigeration unit		Dimensions [mm]						
LT Model	Туре	А	В	С	D	Е	G	[kg]
ArctiCO 2300	AG-N4RU3PD1.6LT	593	890	1351	516	1310	11	231
ArctiCO 2350	AG-N4RU3PD2LT	593	890	1351	516	1310	11	231
ArctiCO 2360	AG-N4RU3PD2.5LT	593	890	1351	516	1310	11	231

⁴ Weight of units includes protective housing, power supply and protection.



► REFRIGERANTION UNIT:







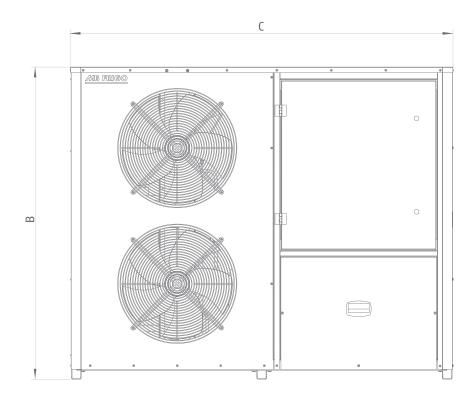
Refrige	ration unit	Dimensions [mm]						
MT Model	Туре	А	В	С	D	Е	G	[kg]
ArctiCO ₂ 100	AG-N3RU3PT9MT	446	1381	1176	400	1133	11	165

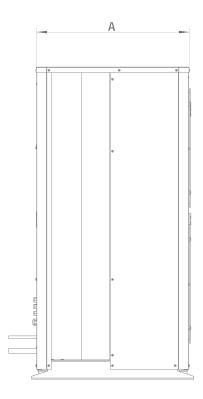
⁴ Units weights include protective housing, power supply and protection.

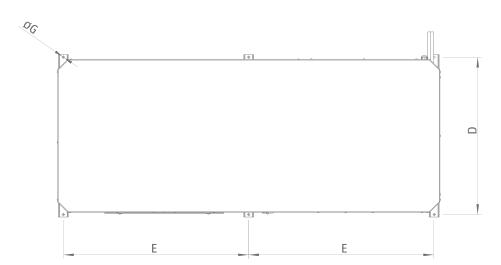
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►TECHNICAL DATA

► REFRIGERANTION UNIT:

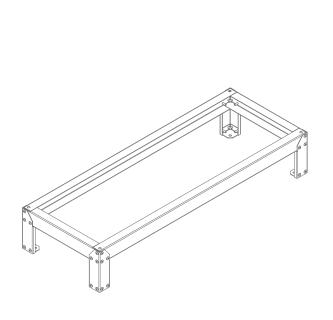


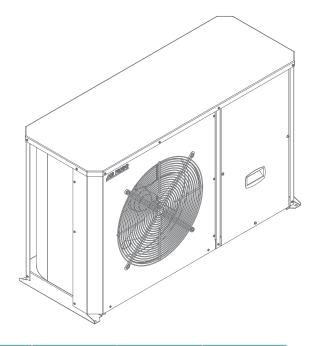




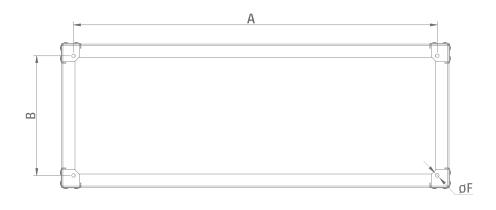
Refrigerantion unit:		Dimensions [mm]						
LT Model	Туре	Α	В	С	D	Е	G	[kg]
ArctiCO ₂ 1200	AG-N6RU3PD9LT	725	1394	1712	703	828	11	530
ArctiCO ₂ 1500	AG-N6RU3PD12IT	725	1394	1712	703	828	11	530

⁴ Weight of units includes protective housing, power supply and protection.





Housing group	А	В	С	D	Е	F
N1, N2 i N3	1098	361	200	1173	436	11
N4	1275	476	200	1350	551	11

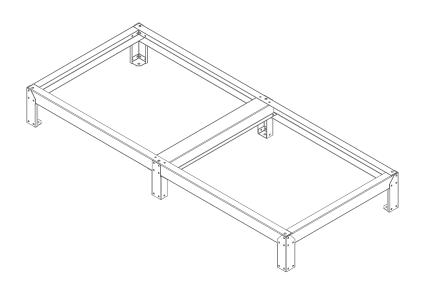




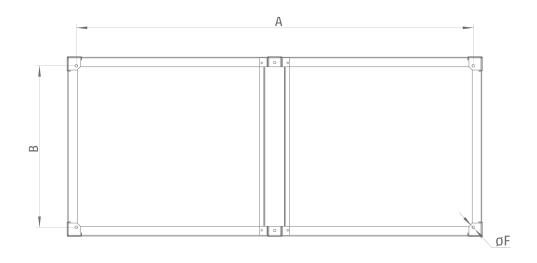


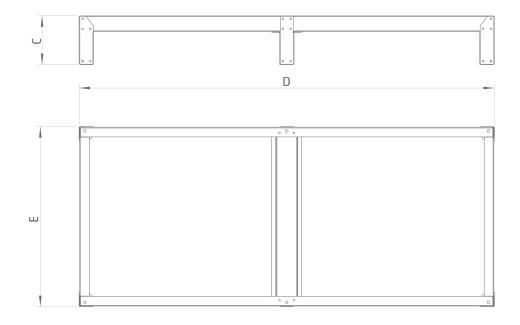


FLOOR STANDS



Housing group	А	В	С	D	Е	F
N6	1629	663	200	1704	738	11

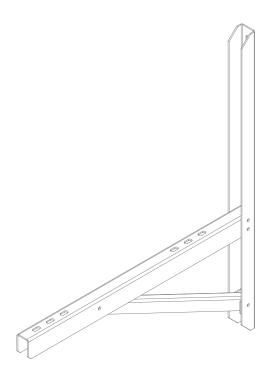


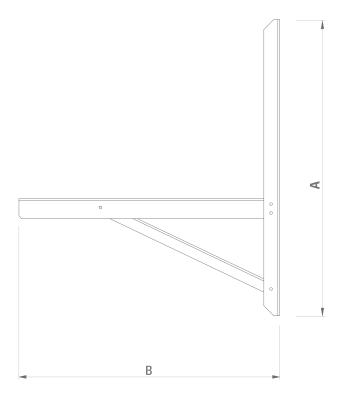




► MOUNTING BRACKETS







Housing group	Name	А	В	Slots
N1,N2and N3	Bracket for the condensing unit (AE-Z1, Z2) 656 mm, painted sheet metal	744	656	ø9x20