



HAKKIMIZDA

Firmamız hidrolik pres konusunda Türk sanayisine hizmet etmek için 1980 yılında şahıs firması olarak kurulmuştur. Hidrolik Pres imalatına o yıllarda başlamış olup zaman içerisinde müşterilerinin talebine göre hidrolik sistemlerle çalışan çeşitli makineler üretmiştir. 1998 yılında şirketleşerek kurumsallaşma yolunda ilk adımı atmış olup kalite ve kapasite konularında daha iyi noktalara gelmiştir. 2006 yılında başta zamanla tecrübeler edindiği derin çekme bombe olmak üzere fason baskı işlerine de girmiştir. 2007 yılında almış olduğumuz ISO 9001 ve CE belgeleri ile kalitesini belgelendirmiştir. 2015 yılında inşaatını bitirdiğimiz Sincan O.S.B.'deki yeni fabrikamızda 6000 m²'si kapalı olmak üzere toplam 8000 m² alanda, tezgah parkurumuza kattığımız büyük çalışma boyutları olan 4 adet CNC Bohrwerk & Freeze tezgahlarıyla yurtiçi ve yurtdışı satışlarıyla sektöründe ön sıralarda yer alan bir firma haline gelmeyi hedeflemekteyiz. Halen süren imalatlarımızda 100-10000 ton arasında her türlü üretim amacına yönelik hidrolik presler, işe özel amaçlı hidrolik sistemlerle donatılmış makineler, hassas talaşlı imalat ve özellikle bombe olmak üzere fason baskı işlerimiz devam etmektedir. Öncelikli amacımız, teknolojiyi takip eden kaliteli ürünler üreterek hem siz değerli müşterilerimizin memnuniyetini en üst seviyede tutmak ve katma değeri yüksek ürünler imal ederek Türk sanayisine ve ekonomisine daha fazla katkıda bulunmaktır.



ABOUT US

Our company was founded to serve the Turkish industry about hydraulic press machines in 1980. Hydraulic Press Machine has started to manufacture in that year. YÖRÜK HYDRAULIC has produced several machines working with the hydraulic system according to the demand of customers. In 1998, a corporation has taken the first step towards institutionalization has come to a better point in quality and capacity. After experience about deep drawing in 2006 and also entered into outsource pressing and producing deep drawing dished ends. In 2007 we have received the quality certification ISO 9001 and CE documents. 2015 in our new factory in SİNCAN O.S.B. We completed the construction of 6,000 m² in total 8000 m² area, we aim to and become a company involved in the industry in the forefront of their overseas sales with the big working size 4 CNC Bohrwerk & Milling machines are we add to our machine park. Hydraulic press machines for the production of all kinds 100-10000 tons aim of our manufacturing still, special purpose machines equipped with hydraulics, precision machining, and in particular we are working on outsource pressing, deep drawing dished ends. Our primary goal is to keep producing quality products and technology following the satisfaction of our precious customers at the highest level and by producing high value-added products are available in more contribution to the world industry and economy.

OUR PRODUCTIONS

MONOBLOK H TİPİ HİDROLİK PRESLER

MONOBLOCK H TYPE HYDRAULIC PRESS MACHINES

- Konstrüksiyon: S 355 (ST 52) Çelik,
- Hidrolik Silindirler: S 355 (ST 52) Çelik çekme boru,
- SG3 tel ile 700 A Gazaltı Kaynaklı Birleşim,
- 630 °C' de kaynak gerilim giderme işlemi,
- Tüm parçaları CNC tezgahlarda işleme,
- PLC, Dokunmatik Ekran, Kalıp Reçete Yazılımı,
- 8 yüzeyden bronz kızaklı yataklama,
- Tüm miller indüksiyonlu (56 HRC) taşlanmış (Ra =< 0,2), krom kaplı (40 µ) C45,
- Otomatik kızak yağlama,
- Construction: S 355 (ST 52) Steel,
- Hydraulic Cylinders: S355 (ST 52) Seamless drawn steel tube,
- 700 A MIG welded assembly with SG3 wire,
- Welding stress relief at 630 °C,
- Machining all of parts on CNC Machines,
- PLC, Touch Screen, Mould Recipe Software,
- Bronze guide on 8 surfaces,
- All Rods induced (56 HRC), grinded (Ra =< 0,2), covered chrome (40 µ) C45,
- Automatic guide lubrication,



KOLONLU TİP HİDROLİK PRESLER
COLUMN TYPE HYDRAULIC PRESS MACHINES



TEKNİK ÖZELLİKLER

TECHNICAL DATAS

MONOBLOK H TİPİ HİDROLİK DERİN ÇEKME PRESLERİ

MONOBLOCK H TYPE HYDRAULIC DEEP DRAWING PRESS MACHINES

MAX. BASKI KUVVETİ (AYARLANABİLİR) MAX. PRESSING FORCE (ADJUSTABLE)	300 Tonf	400 Tonf	500 Tonf	600 Tonf	800 Tonf
TABLA EBADI PLATEN SIZES	1000*1000 mm	1200*1200 mm	1500*1200 mm	1600*1400 mm	1800*1500 mm
ÇALIŞMA BASINCI WORKING PRESSURE	250 bar	250 bar	250 bar	250 bar	250 bar
KOÇ PİSTON ÇAPI RAM CYLINDER DIAMETER	Ø390 mm	Ø450 mm	Ø500 mm	Ø390 mm*2	Ø450 mm*2
KOÇ KURSU RAM CYLINDER STROKE	800 mm	800 mm	800 mm	1000 mm	1000 mm
TABLALAR ARASI MAX. AÇIKLIK DAYLIGHT	1000 mm	1000 mm	1000 mm	1200 mm	1200 mm
TABLALAR ARASI MİN. AÇIKLIK MIN. DISTANCE BETWEEN PLATES	200 mm	200 mm	200 mm	200 mm	200 mm
POT KUVVETİ CUSHION FORCE	100 tonf	150 tonf	200 tonf	250 tonf	300 tonf
POT KURSU CUSHION STROKE	300 mm	300 mm	300 mm	350 mm	350 mm
MAX. İNİŞ HIZI MAX. CLOSING SPEED	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	180 mm/sec adjustable
MAX. BASKI HIZI MAX. PRESSING SPEED	16 mm/sec adjustable	16 mm/sec adjustable	15 mm/sec adjustable	15 mm/sec adjustable	15 mm/sec adjustable
MAX. KALKIŞ HIZI MAX. RETURN SPEED	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	180 mm/sec adjustable
HİDROLİK POMPA HYDRAULIC PUMP	REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI
HİDROLİK MALZEME HYDRAULIC MATERIAL	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS
ELEKTRİK-OTOMASYON MALZEME ELECTRICAL-AUTOMATION MATERIAL	SIEMENS	SIEMENS	SIEMENS	SIEMENS	SIEMENS



1000 Tonf	1500 Tonf	2000 Tonf
2000*1500 mm	2500*2000 mm	3000*2000 mm
250 bar	250 bar	250 bar
Ø500 mm*2	Ø620 mm*2	Ø500 mm*4
1200 mm	1200 mm	1500 mm
1500 mm	1500 mm	2000 mm
300 mm	300 mm	500 mm
400 tonf	600 tonf	800 tonf
400 mm	400 mm	500 mm
180 mm/sec adjustable	160 mm/sec adjustable	160 mm/sec adjustable
15 mm/sec adjustable	15 mm/sec adjustable	15 mm/sec adjustable
180 mm/sec adjustable	160 mm/sec adjustable	160 mm/sec adjustable
REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI
REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS
SIEMENS	SIEMENS	SIEMENS



TEKNİK ÖZELLİKLER

TECHNICAL DATAS

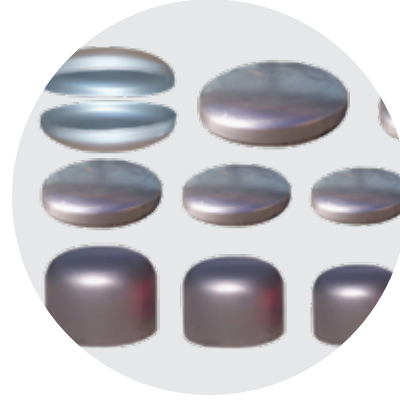
KOLONLU TİP HİDROLİK DERİN ÇEKME PRESLERİ

COLUMN TYPE HYDRAULIC DEEP DRAWING PRESS MACHINES

MAX. BASKI KUVVETİ (AYARLANABİLİR) MAX. PRESSING FORCE (ADJUSTABLE)	150 Tonf	200 Tonf	250 Tonf	300 Tonf	400 Tonf
KULLANIM ALANI USING AREA	750*750 mm	900*900 mm	1000*1000 mm	1100*1000 mm	1200*1200 mm
ÇALIŞMA BASINCI WORKING PRESSURE	250 bar	250 bar	250 bar	250 bar	250 bar
KOÇ PİSTON ÇAPI RAM CYLINDER DIAMETER	Ø280 mm	Ø320 mm	Ø360 mm	Ø390 mm	Ø450 mm
KOÇ KURSU RAM CYLINDER STROKE	600 mm	700 mm	800 mm	800 mm	900 mm
TABLALAR ARASI MAX. AÇIKLIK DAYLIGHT	800 mm	900 mm	1000 mm	1000 mm	1200 mm
TABLALAR ARASI MİN. AÇIKLIK MIN. DISTANCE BETWEEN PLATES	200 mm	200 mm	200 mm	200 mm	300 mm
POT KUVVETİ CUSHION FORCE	60 tonf	80 tonf	100 tonf	120 tonf	150 tonf
POT PİSTON KURSU BLANK HOLDER STROKE	220 mm	250 mm	280 mm	280 mm	300 mm
MAX. İNİŞ HIZI MAX. CLOSING SPEED	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable
MAX. BASKI HIZI MAX. PRESSING SPEED	16 mm/sec adjustable	16 mm/sec adjustable	16 mm/sec adjustable	16 mm/sec adjustable	16 mm/sec adjustable
MAX. KALKIŞ HIZI MAX. RETURN SPEED	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable	200 mm/sec adjustable
HİDROLİK POMPA HYDRAULIC PUMP	REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI
HİDROLİK MALZEME HYDRAULIC MATERIAL	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS
ELEKTRİK-OTOMASYON MALZEME ELECTRICAL-AUTOMATION MATERIAL	SIEMENS	SIEMENS	SIEMENS	SIEMENS	SIEMENS



500 Tonf	600 Tonf	800 Tonf	1000 Tonf
1400*1200 mm	1500*1300 mm	1800*1500 mm	2000*1500 mm
250 bar	250 bar	250 bar	250 bar
Ø500 mm	Ø390 mm*2	Ø450 mm*2	Ø500 mm*2
900 mm	900 mm	1000 mm	1000 mm
1200 mm	1200 mm	1400 mm	1400 mm
300 mm	300 mm	400 mm	400 mm
200 tonf	250 tonf	300 tonf	400 tonf
300 mm	300 mm	400 mm	400 mm
200 mm/sec adjustable	200 mm/sec adjustable	180 mm/sec adjustable	160 mm/sec adjustable
15 mm/sec adjustable	15 mm/sec adjustable	15 mm/sec adjustable	15 mm/sec adjustable
200 mm/sec adjustable	200 mm/sec adjustable	180 mm/sec adjustable	160 mm/sec adjustable
REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI	REXROTH KAWASAKI
REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS	REXROTH SUN HYDRAULICS
SIEMENS	SIEMENS	SIEMENS	SIEMENS



HİDROLİK SMC (GRP) PRESLERİ
HYDRAULIC SMC (GRP) PRESS MACHINES

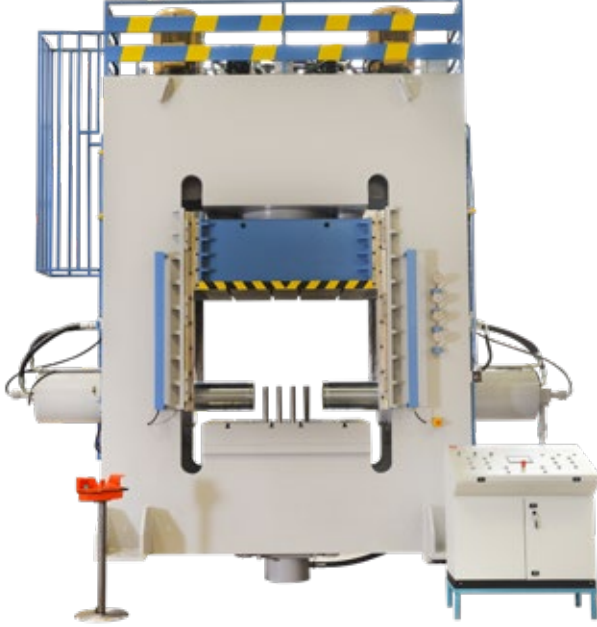


İŞE ÖZEL HİDROLİK PRESLER

WORK-SPECIFIC HYDRAULIC PRESS MACHINES

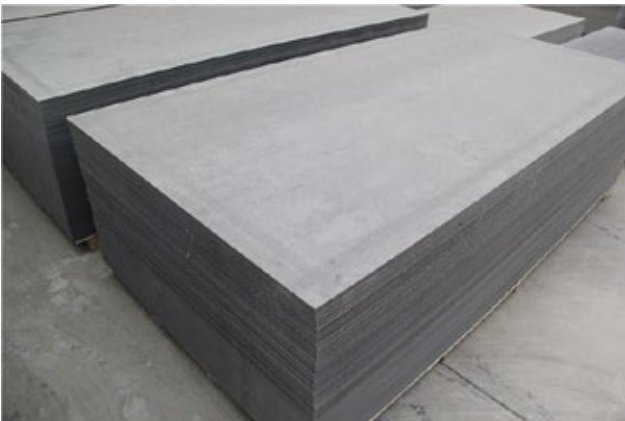
600+250+250 Tonf HİDROLİK ÇOK FONKSİYONLU DERİN ÇEKME ve SICAK DÖVME PRESİ

600+250+250 Tonf HYDRAULIC MULTIFUNCTIONAL DEEP DRAWING & HOT FORGING PRESS MACHINE



7000 Tonf HİDROLİK FIBER CEMENT PANEL SIKIŞTIRMA PRESİ

7000 Tonf HYDRAULIC FIBER CEMENT BOARD COMPRESSING PRESS MACHINE





📍 ASO. 1. OSB. Yakutistan Caddesi No: 1
Sincan-Ankara / TURKEY

☎ +90 (312) 267 10 42 - 43

✉ info@yorukhidrolik.com
yoruk @yorukhidrolik.com

🌐 www.yorukhidrolik.com

