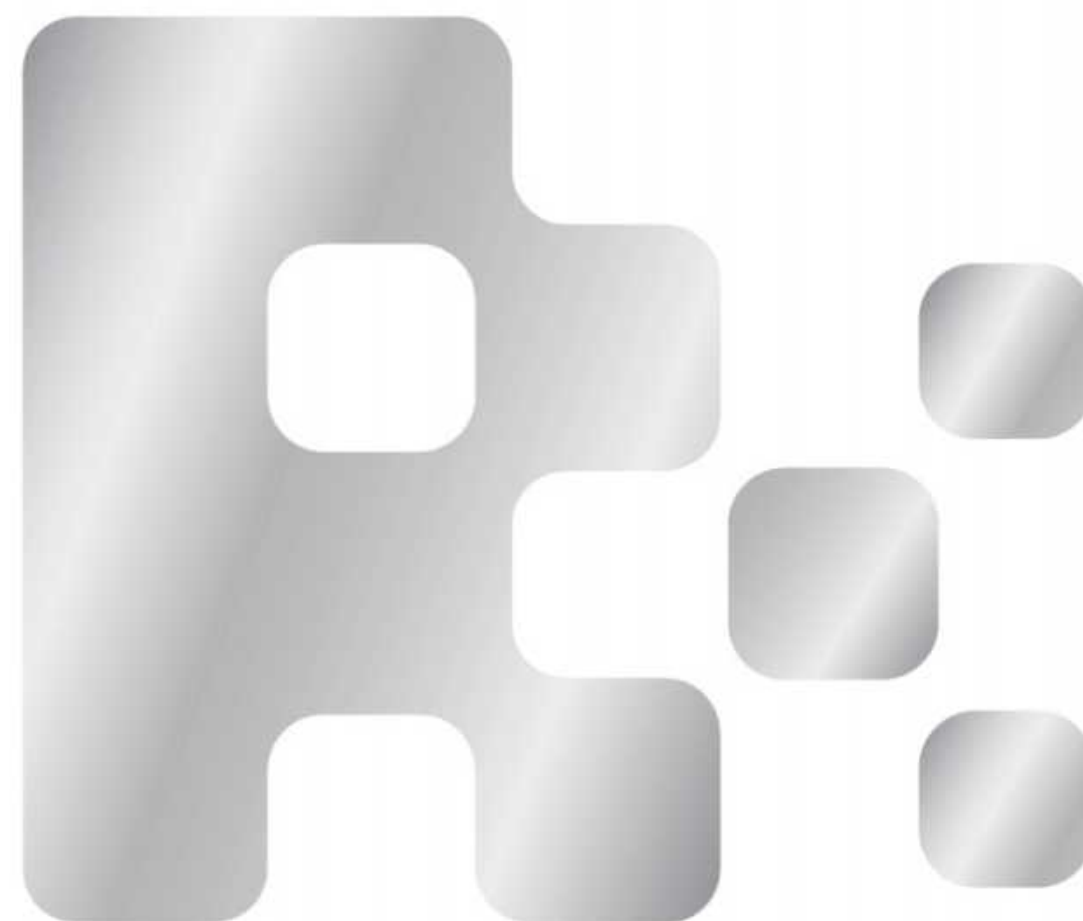




荣信科技
RONGXIN

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INTELLIGENT FEEDING/CONVEYING/BATCHING/MIXING SOLUTION



SHIJIAZHUANG RONGXIN SCIENCE AND TECHNOLOGY CO.,LTD

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SHIJIAZHUANG RONGXIN SCIENCE AND TECHNOLOGY CO.,LTD
石家庄荣信科技有限公司

Intelligent production line for the entire powder factory

Planning, design, and implementation

CONTENTS

PART 1/ABOUT US

- 1. Introduction.....2
- 2. Certificate & Honor.....4
- 3. Company Culture.....5
- 4. Company Strength.....6
- 5. Application.....8

PART 2/STANDARD EQUIPMENT

- 1. Dust-free enclosed conveying system.....14
- 2. Tube chain conveyor.....24
- 3. Ton bag packing system.....27
- 4. Mixer.....28
- 5. Customer reference.....32



COMPANY PROFILE

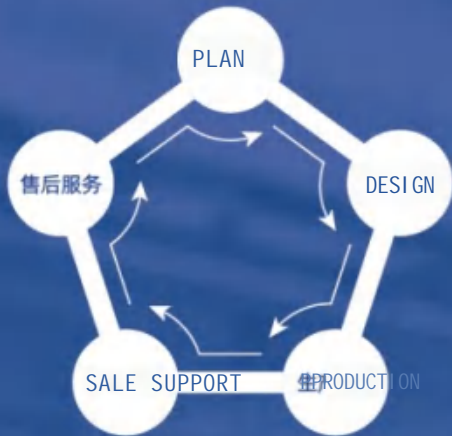
公司简介

Driven by technology and seeking survival through quality

Shijiazhuang Rongxin Science and Technology Co., Ltd. was established in 2007, headquartered in the central city of Shijiazhuang in the Beijing Tianjin Hebei region. It is a high-tech enterprise with independent intellectual property rights, specializing in scheme planning, design and development, production and manufacturing, sales support, and after-sales service of feeding, conveying, mixing, and packaging equipment. The company has multiple patented technologies and a complete product system, mainly involving raw material formula metering and conveying systems, mixing systems, industrial automation PLC, DCS industrial control systems, barcode error prevention and traceability systems, etc. Rongxin Technology focuses on intelligent ingredient systems, and its mature material automation processing technology has been widely applied in the new energy industry, metal materials industry, chemical industry, food and pharmaceutical industry, high-temperature materials industry, and other fields.



| | | | |
|---------|-------|----------------|-----------------|
| Founded | staff | Material types | turnkey Project |
| 2007 | 100+ | 2000+ | 1000+ |



5

5 PRODUCT SERIES

formula measurement and transportation

混配系统 mixing

工业自动化PLC

DCS工控系统

Barcode error prevention and traceability system



HONORARY QUALIFICATIONS 荣誉资质

Rongxin Technology focuses on technological innovation and has been awarded multiple honors such as "High tech Enterprise", "Innovative Enterprise", and "Gazelle Enterprise". We currently have over a hundred patented technologies and multiple certification certificates.



CORPORATE CULTURE 企业文化

企业宗旨 Corporate Purpose

Putting people first, uniting for common prosperity, exploring innovation, and establishing a business with integrity

经营宗旨 Business Purpose

Integrating persistence with inheritance, innovation with development

质量宗旨 Quality Purpose

Driven by technology, striving for survival through quality, continuously improving core technologies, and creating value for customers.

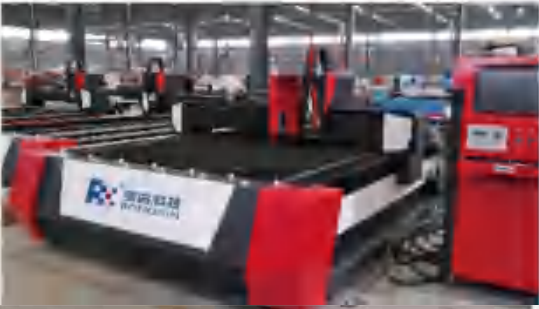
企业理念 Philosophy

Employees grow together with the company.

ENTERPRISE STRENGTH

企业实力

Having advanced equipment, excellent management, and efficient production can meet a large number of production needs. We have a comprehensive quality control system and technical literacy to ensure high-quality production of every product. Strict management is implemented in every process from raw material procurement to production and delivery, effectively improving product quality and production capacity



Integrated laser cutting of plates and tubes



Hydraulic rounding machine



CNC center



Machining lathe

Technology

The company has a strong technical team with rich experience and can provide efficient production solutions.

Technical team proportion50%

Including graduate students from universities, senior engineers in the industry, and undergraduate students from universities, responsible for mechanical, electrical, programming and other work, with over 5 years of work experience.

Production personnel account for 25%

The workshop adopts 5S lean management to ensure product quality.

Technology sales account for 10%

The sales team has rich design and on-site experience, and can provide customers with a complete set of optimized solutions.

Other Parts15%

Including the finance department, comprehensive management department, procurement department, etc., providing strong logistical support for the company's products and project progress.

Rich R&D experience

Since the establishment of the company, innovation has been the driving force for enterprise development, accumulating rich research and development experience and customer base. Currently, over 50% of customers have purchased new products for the second time

A top-notch sales team

The sales team has rich professional knowledge and has been continuously engaged in sales work in the industry for more than 5 years.

Construction of automated production lines

The company is preparing to build an automated production line, and once the entire system is mature, it can achieve segmented products or complete technology output for different customers, enabling rapid product promotion and replication, and winning with efficiency.

APPLICATION

Powder automatic conveying and feeding products

After more than ten years of experience accumulation and the practice of over 2000 types of materials, we have carefully crafted automated batching systems and supporting equipment for multiple industries and categories.



化工行业 Chemical



Pharmacy 制药行业



Alloy 合金



Powder metal lurgy



Food



Lithium battery



High temperature materials



Friction material

PRODUCTS PRESENTATION

Tube Chain Conveyor

Fully enclosed conveying, dust-free;
Protective gas can be filled inside
the pipeline, achieving safe
transportation;
Multiple entry and exit points can be
achieved during the conveying process; capable
of conveying powder, granules, unaffected by m
aterial moisture
content.



Ton Bag Discharging Station

Dust Management: Minimizing
environmental impact by controlling dust du
ring bag opening.

Worker Ease: Making operations easier for workers b
y reducing physical strain.

Moisture Control: Managing moisture to
prevent clumping and improve bag discharge



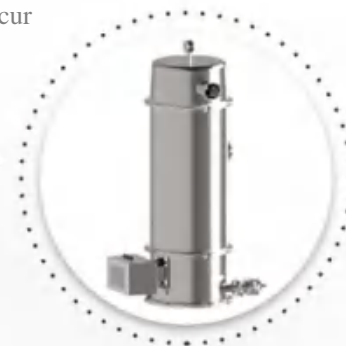
Small Bag Dust-free Feeding Station

During feeding, dust generated by materials is drawn i
nto the filtration system through negative pressure crea
ted by centrifugal
fans or exhaust pipes. This separates
materials from the air, preventing dust
dispersion and protecting both the
environment and operator health.



Weighing System

Quantitative feeding device;
High-precision weighing sensor;Accur
ate control process.



Positive and Negative Pressure Pneumatic Conveying

Fully enclosed pipeline transportation, leak-proof
, clean and hygienic, occupying minimal space, lo
ng-distance transportation, and large throughput.

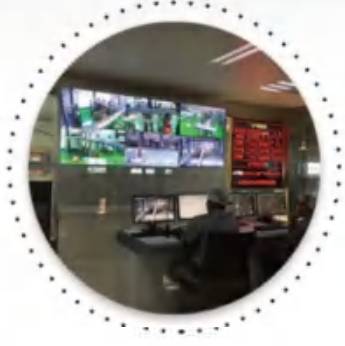


Ton Bag Packaging Machine

The packaging machine adopts a gravit
y-controlled dual-speed
feeding device, with adjustable packagi
ng speed and accuracy.

PLC Control System

Fully automated control,intuitive monitoring of operational statu
s,reserved ports for comprehensive factory control



PART.2

Standard Equipment

- Dust-free Sealed Feeding System
- Closed Conveyance System
- Pneumatic Conveying System
- Tube Chain Conveyor
- The Mixing Equipment

DUSTFREECLOSEDFEEDINGSYSTEM

无尘密闭投料系统

NO.1 Dust Free Small Bag Unloading Machine

used for manually feeding small bag packaging materials. Its function is to suck the material dust generated during feeding into the negative pressure formed by the centrifugal fan or suction pipeline into the filtration system, separating the material from the air, preventing dust from scattering and escaping, polluting the surrounding environment, and protecting the operator's health.

Application:unpacking, releasing, and unloading small bag materials in industries such as pharmaceuticals, chemicals , food, and battery materials. Widely used to connect suction machines, pipe chain conveyors, equipment entrances, etc.

Modular design, configurable for screening, impurity removal, and fast breaking devices

Mirror treatment on the inner wall, effectively eliminating material static electricity



Simple and convenient operation, installation, and maintenance

Eliminate dust flying and improve working environment

Main Structure

Figure 1, Three parts: a fan, a filter element component, and the main body of the feeding station.

Technical Parameters

| | |
|--|----------------------|
| Model | WT100/150/200/300 |
| Volume (L) | 100/150/200/300 |
| Power (KW) ① | 0.75/1.1 |
| consumption of comresiion air ②/Pressure | 50/0.6 |
| (L/min)/MPa | qucik in stall 8inch |
| Discharge interface | Φ100/ Φ150 |
| Dust removal fan interface | 150/200 |
| Overall Dimensions(mm)L*W*H | 1000X900X2000 |

Note: ①Excluding the power of other selected fans and their electrical appliances.
② Only the consumption of compressed air required for the backwash device.



NO.4 Two-in-one Feeding Station

By using a vibrating screen (safety screen), large blocks of materials and foreign objects can be intercepted, ensuring that qualified products (qualified materials) meet the requirements enter the next process.

| Model | Screening area | Power (kW) | Speed (rpm) | dynamic load | Static load | Centrifugal force(kN) | Flow |
|-----------|----------------|------------|-------------|--------------|-------------|-----------------------|----------|
| RXWT-800 | 0.42 | 2x0.18 | 1460 | 800N | 1500N | 2.5x2 | 1550-997 |
| RXWT-1000 | 0.64 | 2x0.25 | 1460 | 500N | 2500N | 5x2 | 1550-997 |

Application Industry: Pharmaceutical industry, chemical, food, battery etc.



Simple structure and easy to operate

Eliminate dust flying and improve working environment

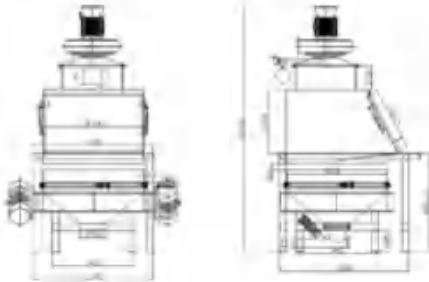
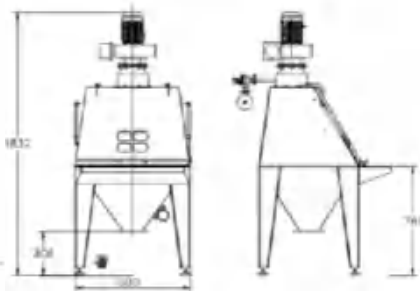
Advantages

Direct screening to remove foreign objects,

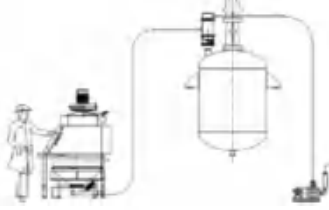
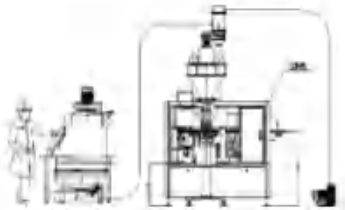
Compact structure and convenient operation

RXWT-100

RXST-800



Application



Feeding Conveying Packaging

Feeding Conveying Reaction kettle

Bag feeding - Reaction kettle

Bag feeding - Pipe chain

NO.3 Ton Bag Discharging Station

The ton-bag feeding station is designed to mitigate the environmental impact of dust dispersion during the opening of large bags, reduce the strenuous physical labor of operating personnel, and address issues such as clumping and difficulty in discharging material due to moisture absorption during bag opening.

The Product Features

- Sealed bag opening,can be equipped with a clamp for sealed dust removal;
- The unpacking method can be manually assisted bag opening or automatic bag cutting;
- A configurable vibrating plate equipped with mechanisms for tapping, stirring, and mixing, suitable for materials with poor flowability.



The Primary Configuration List

| Serial Number | Device Name | Specifications | Material | Remark |
|---------------|-----------------------|-------------------|------------------------------|--------|
| 1 | Frame | 100×100×4 | Q235/304/316L | |
| 2 | Percussion Device | Pneumatic Control | Q235/304/316L | |
| 3 | Electric Hoist | 1T、2T、3T | Q235/304/316L | |
| 4 | Dust Removal | 10-0.5μm Optional | Filter bag /Filter cartridge | |
| 5 | Temporary Storage Bin | 0.4m³-Optional | Q235/304/316L | |
| 6 | Unpacking Format | Manual/Automatic | 304 | |
| 7 | Suspension Rack | 800-1200mm | Q235/304/316L | |

Optional configuration: Export flanges and clamps optional; cutting knife; built-in magnetic iron removal

应用场景



Hermetic Bag Sealer

The sealer is a semi-automatic device used for ton bag's discharging. It operates by elevating the ton bag to the material inlet, whereupon a manual button is pressed. This action triggers the clamping cylinder to ascend, allowing the operator to pull the discharge opening of the packaging bag into the inner ring of the clamping device. Upon pressing the clamping button, the clamping cylinder descends, effectively securing the bag opening by compressing it against the inner ring using a sealing ring. At this point, the operator unties the discharge opening of the ton bag, initiating the material unloading process through the inner ring of the ton bag unloader. The unloading process is characterized by dust-free discharge, as the material begins to discharge along the pipeline under gravity, aided by a tapping device to facilitate the complete emptying of the ton bag by allowing the material to fall under gravity into the buffer tank, thus completing the unpacking and unloading process.



- 1

The structure is simple, with low production costs, and convenient operation.
- 2

System operations are stable, improving work efficiency.
- 3

Minimize residual materials and cross-contamination
- 4

Enclosed discharge, preventing dust from flying, improving working environment.
- 5

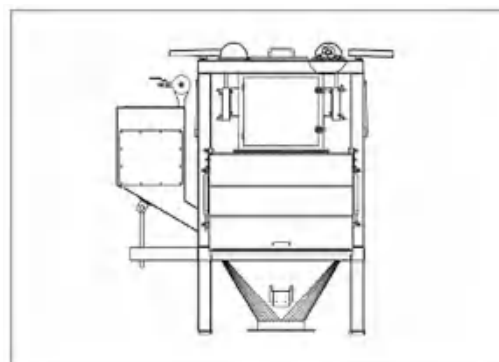
Can be directly connected and used with glove box, hopper, reaction vessels, and other equipment.
- 6

The process of opening the bag generates no heat and is safe from explosions



NO.4 Two-in-one Feeding Station

The combined feeding station for ton bags and small bags enables the simultaneous packaging of both ton bags and small bags, accommodating multiple packaging specifications on the same equipment. Moreover, it occupies a small footprint and features a lightweight overall structure.



- 1 This device features an auxiliary unloading (tapping) function.
- 2 Equipped with a dust collection system, it can return the collected dust to the feeding station to reduce dust leakage during the feeding process, thereby avoiding material waste.
- 3 The equipment utilizes a bag-pressing mechanism to prevent dust leakage..
- 4 The lower part is equipped with an auxiliary unloading device to ensure that all materials are transferred to the downstream equipment.
- 5 The interior is equipped with baffles to prevent foreign objects and large pieces of material from entering during the feeding process.
- 6 The device is equipped with a barcode anti-misplacement device to prevent workers from feeding incorrectly.
- 7 Wheels can be installed at the base to facilitate flexible movement of the equipment.

CLOSED CONVEYING SYSTEM

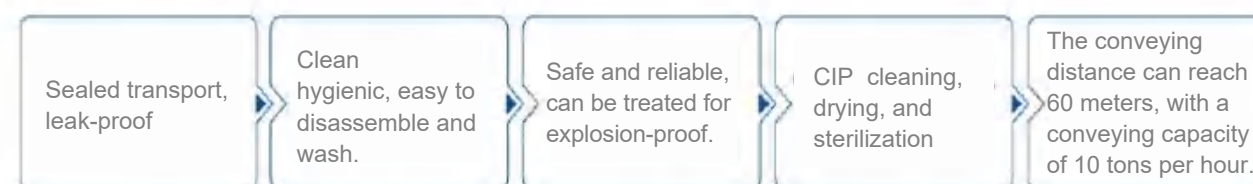
密闭输送系统



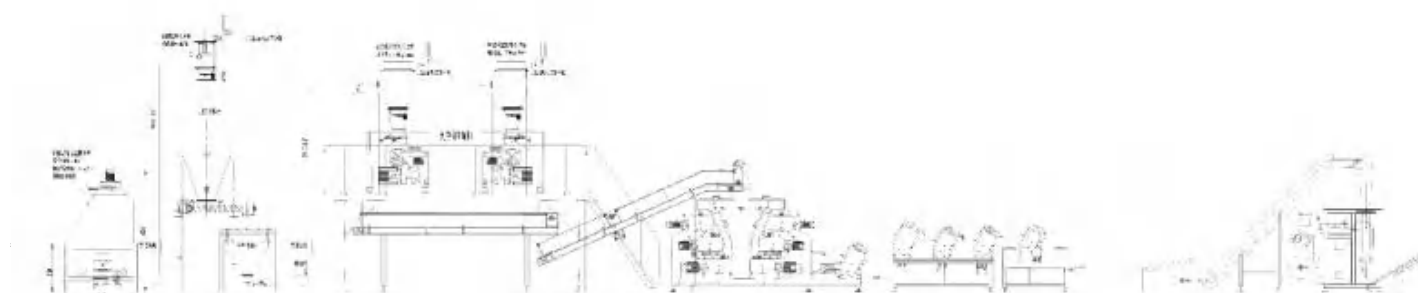
Vacuum negative pressure conveying utilizes the pressure difference to create a stream of air within the conveying pipeline. Under the influence of this strong airflow, materials at one end are instantly transported through the sealed pipeline to a container at the other end, completing the conveying process.

Three types of machine models have been developed based on application environments and functional characteristics.

Product Features



Application Scenario



01 STANDARD VACUUM CONVEYOR



RXXL-14



RXXL-33



RXXL-56

Product Characters

·Independent flip blown filter element automatic cleaning

Simple structure, easy operation and maintenance, low noise

·Low usage cost widely used

·The material is 304 or 316L, which meets conventional use

Application

Suitable for conveying powder and granular bulk materials in industries such as medicine, food, chemical, batteries, and rubber, and automatic feeding of equipment such as mixers, packaging machines, crushers, and vibrating screens.

Mainly used for simple conveying requirements, conventional conveying conditions, and low cost budget.

Main Structure

The main structure consists of six parts: upper head, filter element component, intermediate buffer compartment, discharge valve, control box, clamp, and sealing ring.



Technical Parameter

| Parameter \ Model | RXXL-14 | RXXL-33 | RXXL-56 |
|--|------------|-------------|-------------|
| Volume (L) | 14 | 33 | 56 |
| Power (W) | 200 | 200 | 200 |
| Compressed air consumption/pressure (L/min) /MPa | 100/0.6 | 100/0.6 | 200/0.6 |
| Vacuum interface | Quick2inch | Quick 3inch | Quick 4inch |
| Feed interface | Quick2inch | Quick 3inch | Quick 4inch |
| Production capacity t/h | 2.5-5.5 | 4-7 | 6-8 |
| Weight(kg) | 37 | 40 | 65 |
| Overall dimension(mm) D×H | φ400×1000 | φ400×1250 | φ650×1350 |

Note:

Does not include the power of the matching vacuum pump and its electrical appliances.
Excluding the consumption of compressed air when using a vacuum generator.
This parameter is measured when the conveying distance is not more than 5 meters and the material is flour.
If there are changes in the conveying distance and material type, please call for consultation.





02 CIP&SIP VACUUM CONVEYOR

Applied in the pharmaceutical and food industries, the conveying system can support equipment online cleaning (CIP) and online sterilization (SIP)



RXXL-200



RXXL-300



RXXL-400

Product Character

Unique flat membrane filtration system

Equipped with built-in cleaning balls and cleaning components, it can achieve equipment online cleaning (CIP) and online sterilization (SIP)

Inert gas protection transportation ensures safe feeding

Application

Suitable for conveying medium powder and granular materials in industries such as pharmaceuticals, food, and fine chemicals, it can be the feeder for tablet presses, capsule filling machines, dry granulation machines, and reaction kettles.

Technical Parameter

| | | | | |
|------|-------------------------|----------|----------|-----------|
| 输送距离 | Model | RXXL-200 | RXXL-300 | RXXL-400 |
| | Conveying Distance(m) | 0-50 | 0-60 | 0-70 |
| | Conveying Height(m) | 0-20 | 0-25 | 0-30 |
| 产能 | Model | RXXL-200 | RXXL-300 | RXXL-400 |
| | Density(kg/L) | 0.1-3 | 0.1-3 | 0.1-3 |
| | Partical Size(um) | 3-2000 | 3-2000 | 3-2000 |
| | Conveying Capacity(L/H) | 90-3000 | 180-8000 | 450-14000 |

03 Weighing Type Vacuum Conveyor

Product Character

High precision measurement and weighing

Realize weighing of multiple materials

0.5% Metering accuracy

Closed and environmentally friendly transportation without dust

Material: 304L, 316L or customized



Application

Suitable for conveying powder and granular bulk materials in industries such as pharmaceuticals, food, chemicals, batteries, and rubber, and automatic feeding of equipment such as mixers, reactors, and mixing tanks.

The weighing type suction machine is used for automatic conveying and weighing of single batch, single weight materials, or multiple types of materials.



Pharmaceuticals



Food



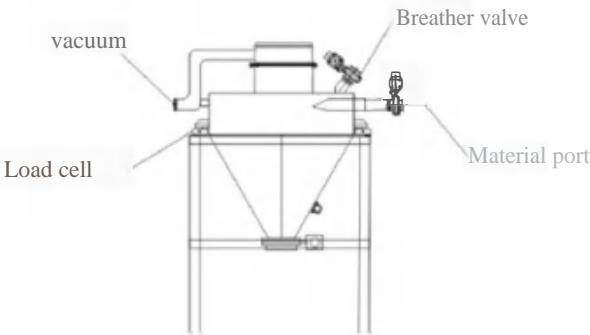
Chemical



Battery



Rubber&Plastic



Structure Diagram

TUBE CHAIN CONVEYOR

管链输送机



Pipe chain conveyor is a device that achieves material transportation by moving bulk materials through a chain plate inside a closed pipeline.

CHARACTERS

Closed and environmentally friendly
Closed transportation throughout the process, without dust or odor leakage.

Multi point feeding and discharging
During the conveying process, it is possible to achieve multi position feeding and discharging.

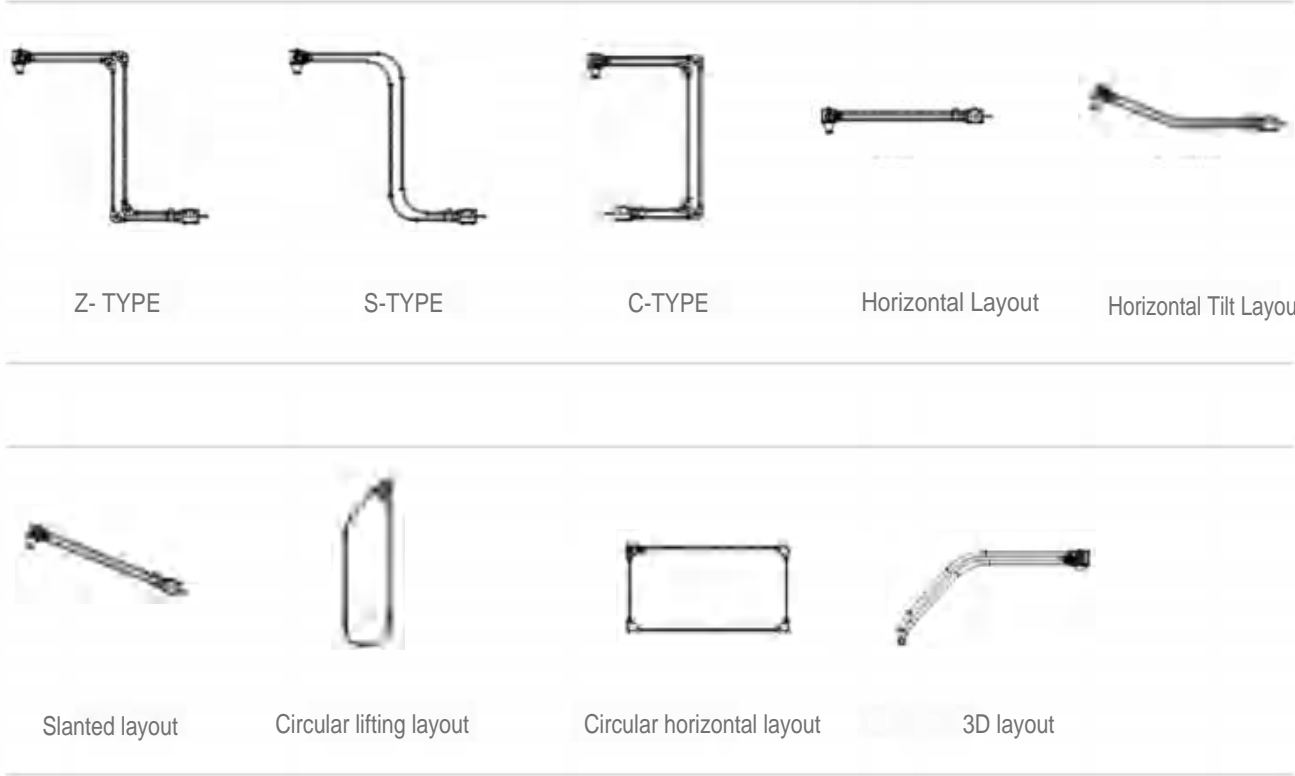
Flexible layout
The pipeline has flexible turning and can achieve three-dimensional space transportation.

Safe and reliable
Inert pneumatic protection inside the pipeline for transporting flammable and explosive materials.

Strong material adaptability
Powders and particles can be transported, unaffected by material moisture content.

Long conveying distance
The one-way horizontal distance reaches 60 meters, and the vertical height is 40 meters.

Layout form



Technical Parameter

| Model | Motor Power KW | linear velocity M/S | Speed R/min | Conveying capacity M3/H | Max Torque N·M | Max Tensile force N | Notice |
|--------|-------------------|------------------------|----------------|----------------------------|-------------------|------------------------|--|
| PC-80 | 4.0 | 0.30 | 20.7 | 3.9 | 1810 | 1300 | Low speed maximum pulling force reaches 1.5 tons |
| | | 0.40 | 24.9 | 4.7 | 1504 | 1090 | |
| PC-100 | 5.5 | 0.30 | 17.5 | 6.0 | 2943 | 1800 | Low speed maximum pulling force reaches 2 tons |
| | | 0.40 | 23.4 | 7.0 | 2200 | 1350 | |
| PC-150 | 7.5 | 0.30 | 13.4 | 13.7 | 5240 | 2450 | Low speed maximum pulling force reaches 3 tons |
| | | 0.40 | 17.9 | 18.2 | 3923 | 1840 | |
| PC-200 | 11.0 | 0.30 | 11.4 | 27.4 | 9034 | 3590 | Low speed maximum pulling force reaches 4 tons |
| | | 0.40 | 15.2 | 36.5 | 6776 | 2700 | |

Application Field



Pigment, Dye, Paint, Carbon Black, Zinc White Powder, Activated Carbon, etc.

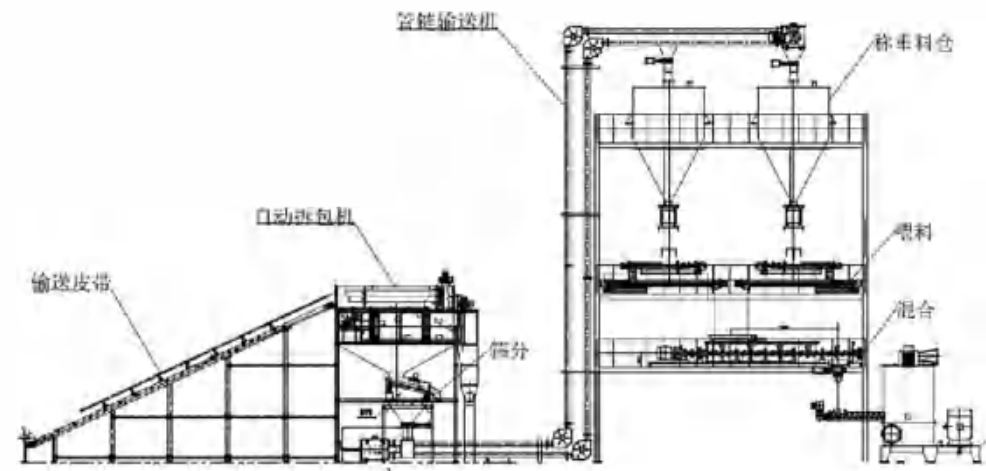
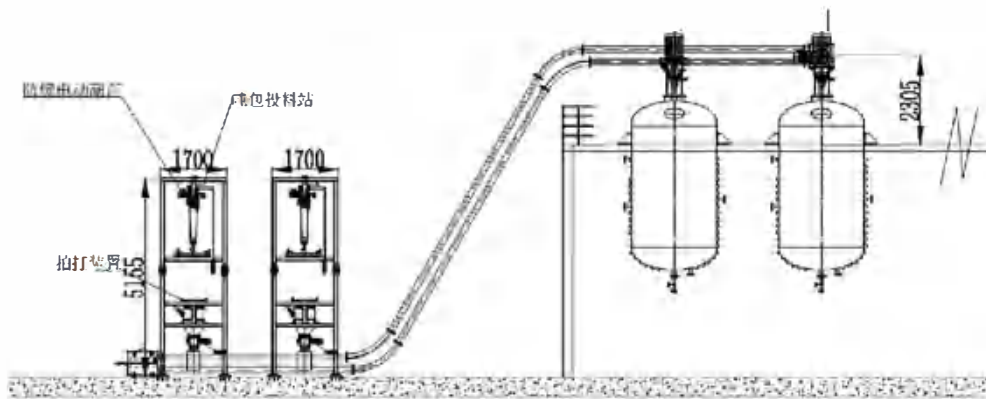


Urea, Pesticide Adjuvant, Copper Concentrate Powder, Coal Dust, Phosphate Ore Powder, etc.



Grains, Powdered Milk, Food Additives, etc.

Tube Chain Conveyor Process Solution



TON BAG PACKAGING SYSTEM

吨袋包装系统

The ton bag packaging machine is suitable for packaging granular materials and powdery substances. It consists of mechanical devices, electronic platform scales, and a microcomputer intelligent control system. The mechanical devices include flow tubes, gravity-controlled dual-speed feeding devices, bag-clamping mechanisms, weighing mechanisms, lifting mechanisms, conveying equipment, brackets, etc. The control system includes weighing sensors, intelligent weighing instruments, and PLC program control. Except for manual bagging, this machine adopts automatic control for bag expansion, fast/slow feeding, quantitative feeding, bag clamping, and bag unloading. The instrument can set control parameters such as fast/slow feeding quantity and display overload alarms. The equipment features fast packaging speed, high packaging accuracy, good stability, and easy operation.

The electronic scale packaging machine adopts gravity-controlled dual-speed feeding device, with adjustable packaging speed and accuracy. When the packaging machine is working, except for manually hanging and bagging, all other processes are completed automatically, including feeding, measuring, loosening bags, unhooking, conveying, etc. The machine features low noise, minimal dust, compact structure, accurate measurement, simple operation, easy installation, and environmental friendliness.



Technical Parameters

| | |
|---------------------------------------|----------------------|
| Packaging Capacity | 10-20(bag/h) |
| Measurement Range | 500-1000 (KG/bag) |
| Measurement Accuracy | ≤±0.5% |
| Working Pressure of the Gas Source | 0.6-0.8Mpa、0.6m3/min |
| Return Air Dust Removal Wind Pressure | -0.01bar ~ -0.03bar |



MIXING EQUIPMENT

混合设备



- Efficient
- Eco-Friendly
- Energy Saving

Four-axis Efficient Hybrid Mixer



Type of materials used: powder particles + a small amount of additives or liquid, sticky materials, high-moisture materials, easy-to-bond materials, etc.

Single unit loading volume range/loading volume per batch: 50L~2500L (Customized services are provided for larger loads)

Equipment material selection: stainless steel 304, 316L, manganese steel, titanium steel, duplex steel, etc.

Usage conditions: heating mixing, liquid mixing, vacuum mixing

Explosion-proof requirements: gas explosion-proof, dust explosion-proof, protection level

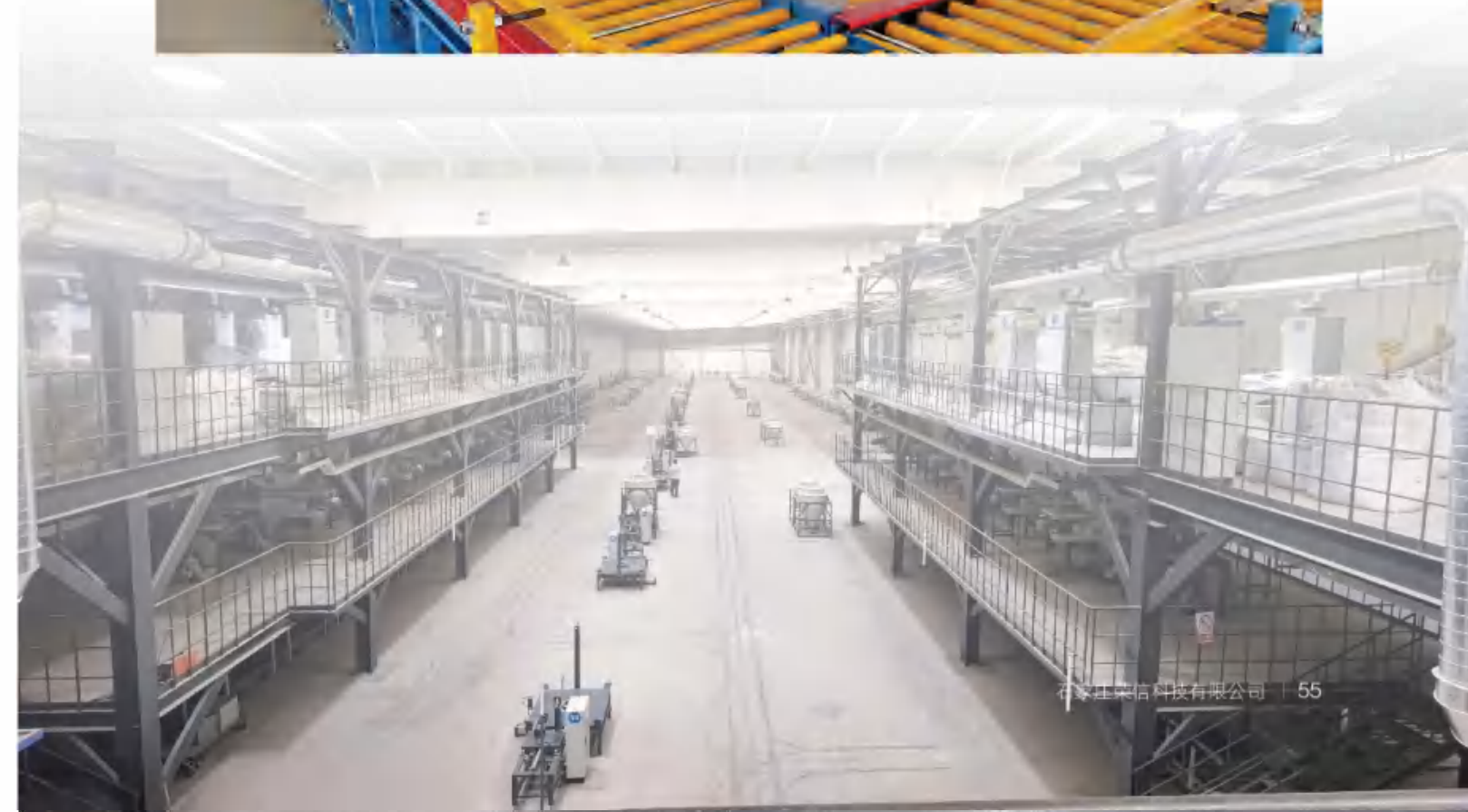
Discharge requirements: butterfly valve, semi-ball valve, others

| Model | Volume (L) | Chargeable volume (L) | Barrel speed (r/min) | Bleed speed (r/min) | Motor power (kw) | Overall rize L*W*H(mm) | Total weight (kg) |
|-----------|------------|-----------------------|----------------------|---------------------|------------------|------------------------|-------------------|
| RGH-50S | 50 | 38 | 25 | 50 | 1.1 | 1550 × 700 × 1100 | 500 |
| RGH-200S | 200 | 150 | 21 | 42 | 2.2 | 2000 × 850 × 1450 | 700 |
| RGH-800S | 800 | 600 | 14 | 28 | 5.5 | 2600 × 1200x1850 | 2000 |
| RGH-1000S | 1000 | 800 | 11 | 22 | 7.5 | 2700 × 1250x1850 | 2500 |
| RGH-1500S | 1500 | 1200 | 8 | 16 | 15 | 2950 × 1770x2200 | 2700 |
| RGH-2000S | 2000 | 1600 | 6 | 12 | 18.5 | 3300 × 1870x2500 | 3000 |
| RGH-3000S | 3000 | 2400 | 6 | 12 | 22 | 3900 × 2000x2890 | 3700 |

CASES SCENE

现场案例





我们的客户

