

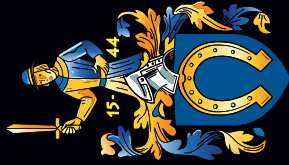
LOTHAR WALTHER



Gun barrels and more

100 years of quality

1925-2025



Lothar Walther, engineer, founded the company **LOTHAR WALTHER** on 1.7.1925 in Zella-Mehlis, Thuringen. As the youngest son of Carl Walther, the founder of the world-famous gun factory, he grew up in a family which had been steeped in weapons manufacture for generations.

At that time, the towns of Zella-Mehlis and Suhl were the centres of the German gun industry.

The experience gained over many years of gun manufacture provided Lothar Walther with special expertise in the production of button-rifled barrels of the highest accuracy.

As a member of the German National Pistol Team, Lothar Walther won many German Championships and the bronze medal at the 1939 World Championships. Having always competed at the highest levels in international target shooting he had an intimate knowledge of the requirements of shooters.

After the Second World War and the associated move to Baden-Württemberg, Lothar Walther once again chanced a new start. From the beginning of the 60s he was supported in this by his sons. Klaus Walther, trained precision mechanic and master toolmaker, sports marksman and impassioned huntsman, ran the company up to 1996.

Since 1995, the North American market is supplied by an independent company with headquarters in Atlanta, USA. Today, Dr. Frank Walther and Gerd Walther are responsible for the fate of the company.



Lothar Walther 1899 - 1983

Equipped with the latest technical machinery,
LOTHAR WALTHER currently manufactures

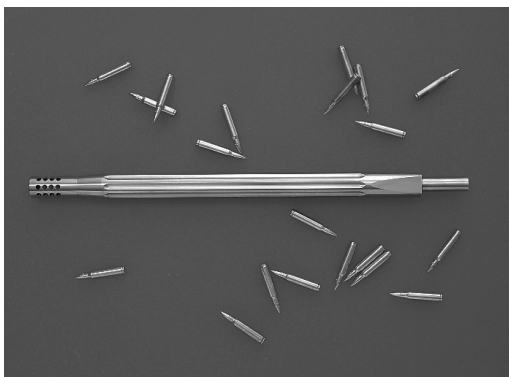
- button-rifled and hammer forged barrels
from special rifle steel and stainless steel, in more than
240 different calibres for target shooting, hunting, defence,
muzzle-loading and air guns.

These barrels are made for the whole spectrum of shooting,
encompassing shooters with modest requirements right through to
those who wish to compete at the highest international level.

The production programme also includes:

- dummy cartridges
- snap caps
- muzzle brakes
- thread cover
- firearm parts
- Bisley Vice
- test barrels (pressure, speed,...)
- CNC contract manufacturing

**World Champions
shoot with
LOTHAR WALTHER
gun barrels!**



LOTHAR WALTHER

barrel blanks

custom made

semi finished barrels

accessories

safety instructions 26

barrel warranty	27
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firearm parts 27

CNC, Deep Hole Drilling,...	27
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please inquire for your dealer discount

#600

Barrel Blanks

 made from **special rifle steel**

calibre	outside - Ø	length	price
4 mm M 20/No. 7	10	474	B
.	15	474	B
.	23	330	B
4 mm Nr. 12	30	330	B
4,6x30	32	665	D
5,6x50 Mag./R Mag..	10	755	B
.	17	665	B
.	23	650	C
.	30	665	D
5,45x39	30	655	D
5,6x52 R	12	690	B
.	30	665	D
5,6x57/57 R. (.224-10")	23	650	C
.	32	665	D
6XC	32	665	D
6 mm Rem. (.243-9")	32	665	D
6 mm PPC (.243-14")	32	665	D
6 PPC USA	30	665	D
6 mm Norma BR . (.243-8")	30/32	665	D
.	32	765	F
6x70 R (.243-10")	32	665	D
6x62 Freres (.243-10")	30	605	D
.	32	665	D
6,35 mm Browning (.25 ACP)	12	530	B
.	26	195	B
.	26	605	D
6,5x47 Lapua . . . (.264-8")	32	665	D
6,5 mm Creedmoor	32	665	D
6,5x53 R Mannl./54 M.-Sch..	30	665	D
6,5x54 Mauser	30	665	D
6,5x55 Swedish	30	665	D
.	30	744	E
6,5x57/57 R/65/65 R.	30	665	D
6,5x68/68 R.	30	605/665	D
6,8 mm Rem SPC (.270-11")	32	665	D
7,65 mm Browning (.32 ACP)	17	590	B
/7,65 Para/7,63 Mauser . .	26	195	B
.	26	605	D
7x57/57 R/64/65 R	30	605	D
.	30	665	D
.	30	744	E
.	32	665	D

more barrel blanks, see page 13 "Custom Made"

#600

Barrel Blanks

made from **special rifle steel**

calibre	outside - Ø	length	price
7x66 SE vom Hofe	30	665	D
7mm PRC (.284-8")	32	665	D NEW
7mm Rem. Mag./7mm Rem 08/7mm STW	32	665	D
7mm Weath. Mag. (.284-10")	32	665	D
7,5x55 Swiss Ord. GP 31 . . .	30	800	E
7,5x55 (hammer forged) . . .	31	675	D
7,62x25 Tokarev/39/54 R . . .	30	665	D
.	32	813	F
8,15x46 R octagon shape . . .	25	750	F
.	30	744	E
8x57 IS/57 IRS/64 S/33	26	725	D
.	30	605	D
.	30	665	D
.	30	744	E
. . . (8mm-10")	32	665	D
8x68 S	32	665	D
8,5x55	32	665	D
8,5x63 (.338-10")	32	665	D
9 mm Flobert (shot)	23	655	C
9 mm short (.380 ACP)	18	620	B
.	30	235	B
9 mm Luger (Para)	18	620	B
(hammer forged)	29	550	D
.	34	680	D
.	42	216	B
.	42	435	D
9 mm Makarov	30	655	D
9,3x57/62/64/74 R	30	605	D
.	30	665	D
.	30	744	E
.	32	665	D
9,3x72 R	30	744	E
9,5x66 S.E. v. Hofe (.375-12")	32	665	D
10 mm Auto	42	435	D
.	32	665	D
(hammer forged)	33	700	D
10,3x60 R	30	715	E
10,75x68/73 (.404 Riml. N.E.)	32	665	D
12,7x70 Schüler/.500 Jeffery	32	665	D

more barrel blanks, see page 13 "Custom Made"

Barrel Blanks

#600

 made from **special rifle steel**

calibre	outside - Ø	length	price
.17 Rem./HMR/Mach 2.	10	715	B
.....	26	710	D
.....	30	665	E
.204 Ruger (.204-10")	32	665	D
..... (.204-12")	32	665	D
.22 smooth	12	590	B
.22 l.r. for standard rifle	10	755	B
.....	12	470	A
.....	12	690	B
.....	15	620	B
.....	17	665	B
.....	23	650	C
.....	23	755	D
.....	26	650	D
.....	26	755	D
.....	30	715	E
.22 l.r. for free pistol	23	305	B
.22 l.r. for standard pistol . . .	23	305	B
.22 l.r. for biathlon rifle	23	605	C
.22 Mag.	10	755	B
.....	15	490	B
.....	17	470	B
.....	17	615	B
.....	26	755	D
.22 Hornet	10	755	B
.....	12	655	B
.....	23	650	C
.....	30	665	D
.22-250 Rem./ .220 Swift/			
.224 Weath. Mag./ .225 Win.	30	665	D
.222 Rem./Rem.Mag (320 mm twist)	10	755	B
.....	17	665	B
.....	23	650	C
.....	30	665	D
.223 Rem. / 5,56x45			
(forged with chamber 178 twist)	29	580	D+D
.223 Rem.			
(forged with chamber 229 twist)	29	580	D+D
.223 Rem.			
(forged with chamber 250 twist)	29	520	D+D
.223 Rem.			
(forged with chamber 203 twist)	26	520	D+D

more barrel blanks, see page 13 "Custom Made"

#600

Barrel Blanks
made from special rifle steel

calibre	outside -Ø	length	price
.243 Win.	30	605	D
.....	30	665	D
.25-06	30	665	D
.257 Roberts/.25 Rem.	30	665	D
.257 Weath. Mag.	30	665	D
.260 Rem. (.264-9")	32	665	D
.270 Win./Weath. Mag.	30	665	D
.280 Rem.	30	665	D
.30 Carbine	17	590	B
.....	30	665	D
.32 S & W long f. revolver. . .	17	590	B
.....	23	285	B
.32 S & W long f. pistol.	23	285	B
.308 Win./ .30 R Blaser/ .300 Savage/.30-30 Win..	30	605	D
.....	30	665	D
.....	30	744	E
.....	32	766	F
.308 Win.			
(forged with chamber)	32	665	D+D
.308 Win.			
(hammer forged 254 twist) . .	32	550/720	D
.308 Win.			
(forged with chamber 254 twist)	32	665	D+D
.30-06/.308 Norma Mag. . .	30	605	D
.....	30	665	D
.....	30/32	744	E
.300 Win. Mag./Weath. Mag.			
.300 H & H Mag.	30	665	D
.303 British	32	665	D
.300 AAC Blackout	32	665	D
.318 Riml. N. E.	30	665	D
.338 Win. Mag./Lapua Mag.			
.340 Weath. Mag.	30/32	665	D
.338 Norma Mag.	32	665	D
.35 Whelen	30	665	D
.38 Spec./ .357 Mag.	18	620	B
.....	30	235	B
.....	30	470	C
.....	32	665	D
.....	42	216	B
.....	42	435	D

more barrel blanks, see page 13 "Custom Made"

#600

Barrel Blanks

 made from **special rifle steel**

calibre	outside-Ø	length	price
.38-40	32	665	D
.38 Super Auto/.357 SIG.	23	285	B
.38-55 (.379-16")	32	665	D
.....	32	915	F
.375 H & H Mag./Win./WR/			
.378 Weath. Mag.	30/32	655/665	D
.40 S & W	26	285	B
.....	32	665	D
.....	42	435	D
(hammer forged)	33	600	D
.404 Riml. N. E. (10,75x68/73)	32	665	D
.408 CT (.408-13")	42	915	G
.416 Rigby	32	665	D
.416 Weath. Mag./Rem. Mag.	32	665	D
.425 WR	30/32	665	G
.44 Rem. Mag/.44 Colt.	23	590	C
.....	32	665	D
.444 Marlin	32	665	D
.45 Colt/.45 ACP	42	435	D
.45 ACP (hammer forged) . . .	28	600	D
.....	34	680	D
.450 Bushmaster.	30	665	E
.458 Lott	32	665	F
.450/.400	38	665	F
.45-70	30	755	E
.....	32	900	F
.458 Win. Mag/.45 Blaser. . .	32	665	D
.460 Weath. Mag.	32	665	D
.470 Nitro Express	32	665	D
.50 A.E.	42	435	D
.500 Nitro Express	32	665	F
.50 BMG (12,7x99) 381mm twist	42	915	G
.50 BMG (12,7x99) 241mm twist	42	915	G
.50 Sharps 660 mm twist . . .	32	915	F
.505 Mag. Gibbs	38	665	F
.577/450	30	850	G
.577 N.E./.585 Nyati	38	665	F
.600 N. E.	34	665	I
.700 N. E.	38	715	H8

more barrel blanks, see page 13 "Custom Made"

#660

Stainless Steel Barrel Blanks

calibre	outside-ø	length	price
5,6x50 Mag./R Mag..	23	685/725	E
.	32	665	F
5,6x57	32	665	F
5,6x52 R	23	665/725	E
.	32	665/715	G
6XC	32	715	G
6x70 R	23	655	E
.	23	725	E
6,5 mm Creedmoor	32	665	F
6,5x55 Swedish	32	665/715	G
6,5-284 F-Class 8,5" twist. . .	32	715	G
7 mm Rem. Mag/-08/ STW. .	32	665	F
7x57/57R/64/65R	32	665	F
7,65 mm Browning (.32 ACP)			
7,65 Para/7,63 Mauser.	23	605	D
8x57 IS/IRS/8x64 S.	32	665	F
8x68 S	32	665	F
9 mm Luger (9 mm Para) . . .	23	605	D
.	32	665	F
.	42	435	F
9,3x62/64/74	32	665	F
.17 Rem./.17 HMR	23	725	E
.	26	655	E
.204 Ruger (.204-10")	32	665	F
.204 Ruger (.204-12")	32	665	F
.22 l.r. (stainless steel tube)	12	755	D
.	23	665	D
.	32	575	F
.	32	665	F
.22 Mag. (stainless steel tube)	12	755	D
.22 Hornet (stainless steel tube)	12	755	D
.	23	685/725	E
.	32	665	F
.22-250 Rem./.220 Swift/(.224-14")			
.224 Weath. Mag./225 Win.	32	665	F
.222 Rem./Rem. Mag.	23	685/725	E
.	32	665	F
.223 Rem.	23	725	E
.223 Rem. . . . (.224-12")	32	665	F
.243 Win. . . . (.243-10")	32	665	F
.270 Win.	32	665	F
.300 AAC Blackout	32	665	F

more barrel blanks, see page 13 "Custom Made"

#660

Stainless Steel Barrel Blanks

calibre	outside - Ø	length	price
.30 Palma 13" twist.	32	775	G
.30 Palma 13,5" twist	32	775	G
.308 Win./ .30 R Blaser/ .300 Savage/.30-30 Win. . .	32	665	F
.30-06/.308 Norma Mag. . .	32	665	F
.300 Weath Mag./Win. Mag./ H & H Mag.	32	665	F
.	32	715	G
.338 Win. Mag. (8,5x63). . . .	32	665	F
.338 Norma Mag.	32	665	F
.	32	813	G
.38 Spec./ .357 Mag.	23	605	D
.	32	185	B
.375 CT (.375-10")	32	665	F
.375 H & H Mag. (.375-12")	32	665	F
.40 S & W / 10mm Auto. . . .	42	435	F
.408 CT (.408-13")	42	915	I
.416 Barrett	42	915	I
.44 Rem. Mag./ .44 Colt	32	435	D
.	32	665	F
.45 ACP	42	435	F
.	32	665	F
.454 Casull	42	435	F
.458 Win. Mag.	32	655	F
.50 BMG	42	915	I

more blanks see page 13

#640

Barrel Blanks for black powder

cold drawn material octagon shape
especially designed for long bullets (designated N7)

calibre	A/F	twist	length	price
.38N7	25/28.	710	850	F
.45N7	25.	710	850	F

round material

calibre	outside - Ø	twist	length	price
.31	Ø 23	450	435	B
.36	Ø 23	450	435	B

Individual profiles or twists available on demand

Barrel blanks for air rifles and air pistols

#780

made from **special rifle steel tubes**

calibre	outside-Ø	length	price
4,5 (.177).....	9/10/12		
	14/15/16	605	B
5,0 (.20).....	12/15/16	605	B
5,5 (.22).....	10/12/15/16/17	605	B
	16	615	B
6,35 (.25).....	12/15/16	605	B
	(508 twist) 16	605	B
	16	605	B
	(762 twist) 16	605	B
7,62 (.30).....	17	712	C
9,0 (.35).....	18	712	C

made from **stainless steel**

4,5	16	605	D
4,5 Polygon	(915 twist)..... 16	605	D
5,5	18	605	D
6,35	18	605	D

polygon profile:

4,5 Polygon	10/12/14/16	605	B
	16	605	D
5,5 Polygon	16	605	B
6,35 Polygon	16	605	B

choke
Z2choke stainless..... H3
choke > Ø17 Z3

other dimensions on request.

Barrel Blanks with polygon profile made from special rifle steel

#620

for handguns	outside-Ø	length	price
9 mm Luger.....	18	620	B
	42	435	D
(hammer forged).....	35/38	600	D
.38 Spez./ .357 Mag. 450 twist	18	620	B
	42	435	D
.44 Mag.	42	435	D
.45 ACP	26	285	B

for rifles

.308 (.30-12").....	32	665	D
.30-06 (.30-10").....	32	665	D
.223 Rem. (.224-7", 8", 9", 12")	32	665	D

stainless

#666

for handguns	outside-Ø	length	price
9 mm Luger.....	42	435	F
.38/.357	42	435	F
.45 ACP	42	435	F

for rifles

.308 Win (.30-12").....	32	655	F
.30-06 (.30-10").....	32	655	F
.223 Rem. (.224-7", 8", 9", 12")	32	665	F

Custom Made

You can choose calibre, twist, contour, chamber, thread and muzzle
more available contours: www.lothar-walther.de

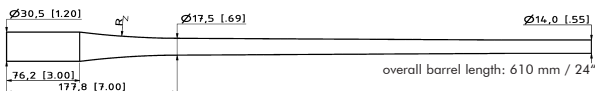
barrel blank $\varnothing$ 32 mm L = 665 mm/715 mm/813 mm (only
 special rifle steel or stainless steel selected calibres)

calibre	twist
.17	9", 10", 12"
.22 Rimfire	16"
.204 Ruger.....	9"(stainless), 10", 12"
.224	7", 8", 9", 10", 12", 14"
.224 Polygon.....	7", 8", 9", 12"
.243/6 mm	7,5", 8", 9", 10", 12", 14"
.25	10"
.264/6,5 mm	7"(stainless), 8", 8,5"(stainless 4 grooves), 9", 10"
.270	10", 11"
.284/7 mm	8", 9", 10", 12"
.30	7", 8", 9", 10", 11", 12", 14", 17"
.30 Polygon.....	10", 12"
.312	16"
8 mm.....	10"
.338	8"(stainless), 9", 10", 12" (special rifle steel)
.358	12"
9,3 mm.....	12", 14"
.375	10", 12"
.379	16"
.408	13"
.416	14"
.423	14"
.428	20"
.458	14", 18"
.510	10"

All contours also available in length 28", 30" and 32"

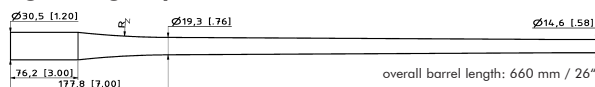
#1100

Feather Weight Sporter



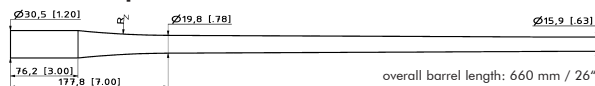
#1200

Light Weight Sporter



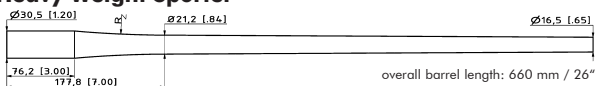
#1300

Standard Sporter



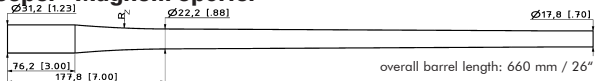
#1400

Heavy Weight Sporter



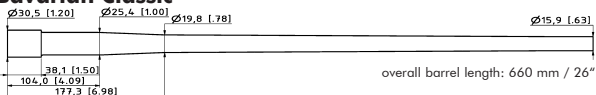
#1450

Super-Magnum Sporter



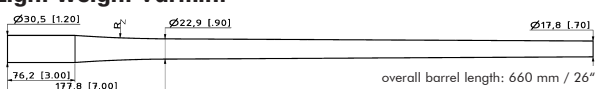
#1500

Bavarian Classic



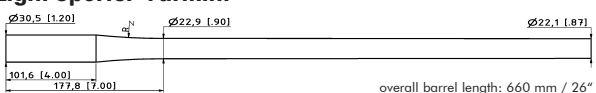
#2100

Light Weight Varmint



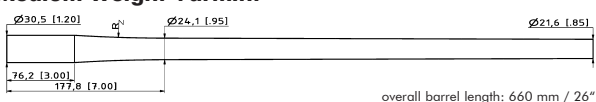
#2120

Light Sporter Varmint



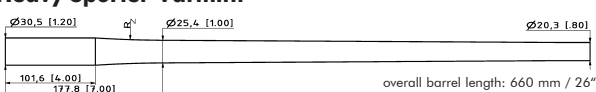
#2200

Medium Weight Varmint



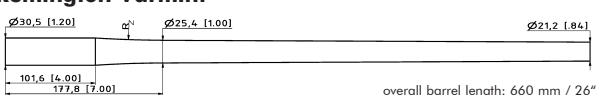
#2230

Heavy Sporter Varmint



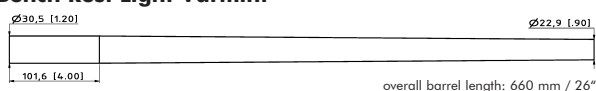
#2260

Remington Varmint



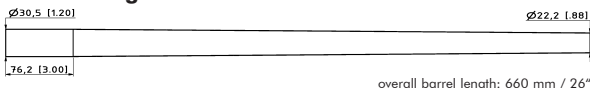
#2300

Bench Rest Light Varmint



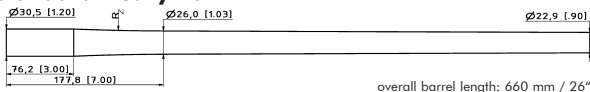
#2340

Medium Target Varmint



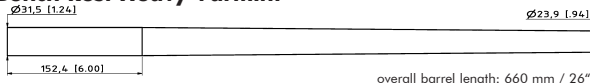
#2400

Standard Heavy Varmint



#2500

Bench Rest Heavy Varmint



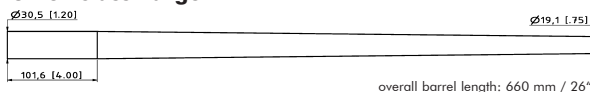
#3100

Light Weight Target



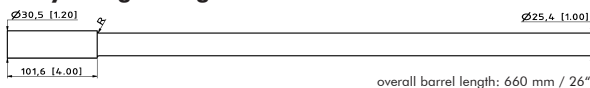
#3150

Hunter Class Target



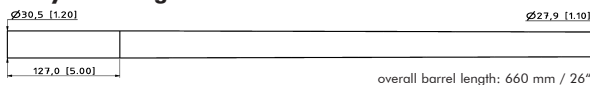
#3200

Heavy Weight Target



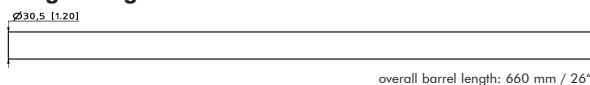
#3250

Heavy Bull Target



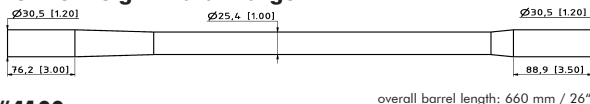
#3300

Straight Target



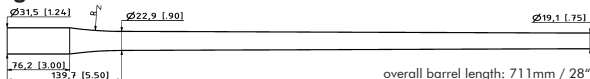
#3400

Muzzle Weight Match Target



#4100

Light Palma



Custom Made options

	price
barrel blank.....(665 mm)	D
barrel blank.....(715 mm)	E (not all calibres)
barrel blank stainless(665 mm)	F
barrel blank stainless(715 mm)	E+A
barrel blank stainless(813 mm)	F+A (not all calibres)
costs for contour < 24"	Z3
27"- 29"	A
24"- 26"	Z4
30"- 32"	Z5
standard thread (System 98, Sako etc.)...	Z3
norm thread	Z5
special thread	F
flat thread	F
rimfire chamber	C
chamber.....	D
special chamber / minimum chamber...	E
pre chambered	Z5
muzzle (Match, hunting, 11° varmint).....	Z2
muzzle brakes (page 24).....	Z5
muzzle thread (incl. assembly)	Z4
muzzle thread on finished barrel	C
fluting.....	F
special match treatment	Z6
adjustment of head spacing	Z5

„Big bull” stainless barrel

calibre	twist	stainless steel,
.224 (5,56 mm)	7" 8" 9"	Ø 1.50" (38 mm)
.243 (6 mm)	8" 9" 10" 14"	L = 32" (815 mm) without
.264 (6,5 mm) ..	8" 9"	chamber or on request turned
.284 (7 mm)	8" 9"	to a contour of your choice.
.30 (7,62 mm)	9" 10" 12"	
.338 (8,5 mm) ..	8" 9" 10" 12"	
		price H7
.338.....	8" Ø 42	L = 36" (915 mm)
.375.....	10" Ø 42	
.408.....	13" Ø 42	#7565 price I
.416.....	12" Ø 42	

Ruger 10/22® target barrel

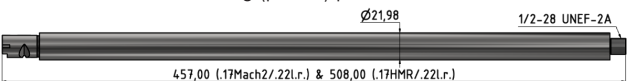
stainless steel, with chamber extractor and locking cut
fluting (price F) possible



#7585 price G

CZ 455/457

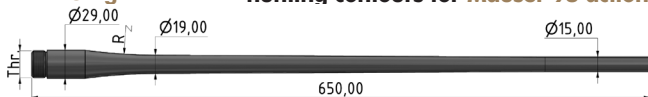
stainless steel, with chamber extractor and locking cut,
with muzzle thread - fluting (price F) possible



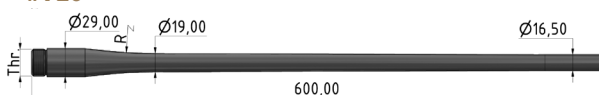
#7595 price G

Rifle Barrels

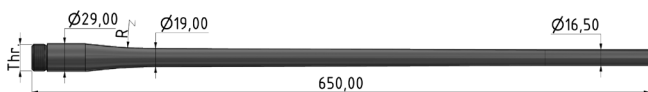
#718 light

 hunting contours for **Mauser 98 action**


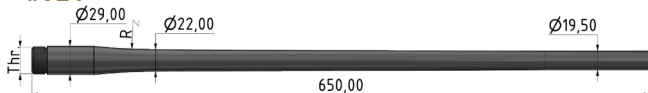
#720



#722



#724



	#718		#720		#722		#724	
calibre	NS	SS	NS	SS	NS	SS	NS	SS
6,5 Creedmoor	●	○	●	○	—	—	○	○
6,5x55	○	○	●	○	●	○	●	○
6,5x57	○	—	●	—	○	—	○	—
6,5x65	—	—	○	—	●	—	○	—
6,5x68	○	—	○	—	●	—	○	—
7x57 (7mm Mauser)	○	○	●	○	●	○	○	○
7x64	●	—	●	○	●	○	○	○
7mm Rem Mag.	○	—	○	○	●	○	○	○
7mm Rem 08	—	—	○	○	●	○	○	○
8x57IS (8mm Mauser)	●	○	●	○	●	○	●	○
8x68S	○	—	○	○	●	○	●	○
9,3x57	—	—	○	○	○	○	○	○
9,3x62	●	—	●	○	●	○	●	○
9,3x64	—	—	●	○	●	○	●	○
12,7x70 Schüler	—	—	—	—	—	—	●	—
.22-250 Rem.	—	—	●	○	●	○	○	○
.222 Rem.	○	—	●	○	○	○	○	○
.223 Rem.	○	—	●	○	○	○	○	○
.25-06 Rem.	—	—	○	○	●	○	○	○
.243 Win.	●	○	●	○	○	○	○	○
.270 Win.	○	—	●	○	●	○	○	○
.308 Win.	●	—	●	○	●	○	●	●
.30-06	●	—	●	○	●	●	○	○
.300 Win. Mag.	○	—	○	○	●	○	●	○
.300 H&H Mag.	○	—	○	○	●	○	○	○
.300 Weath. Mag.	—	—	○	○	●	○	○	○
.338 Win. Mag.	—	—	○	○	●	○	●	○
.375 H&H Mag.	—	—	○	○	●	○	○	○
.404 Rimles N.E.	—	—	—	—	—	—	●	○
.416 Rigby	—	—	—	—	—	—	●	—
.416 Rem. Mag.	—	—	—	—	—	—	●	○
.458 Win. Mag.	—	—	—	—	—	—	●	○
.500 N.E.	—	—	—	—	—	—	●	—

NS = special rifle steel (34CrNiMo6)

price E

SS = stainless steel (X20Cr13)

price G

● = from stock

○ = possible item (at extra cost)

price E+C/G+C

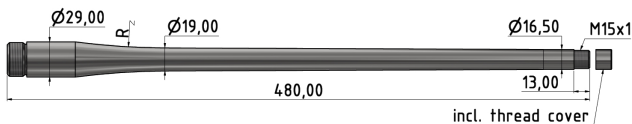
— = not available

other threads and calibre possible at additional cost

please inquire for your dealer discount

Mauser "Silencer"**NEW**

incl. muzzle thread and thread cover



calibre: .308 Win.

.30-06

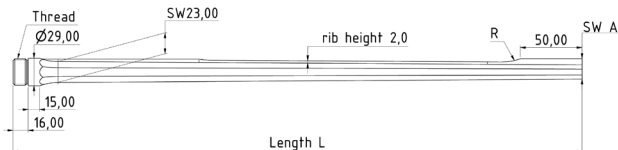
8x57 IS

#725

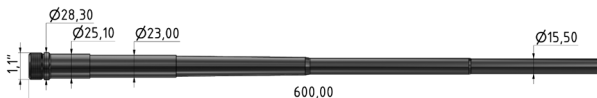
price F

Octagonal barrels with and without rib

prechambered



on request

Rifle Barrels**Mauser 98 K action, original Mauser step shape**

1,1"x 12 TPI 55°

calibre

6,5x57

8x33

.243 Win.

.300 Savage

#726

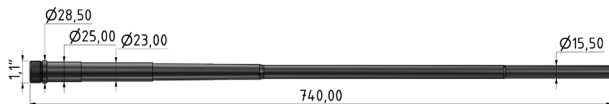
7x57/7x64

8x57 IS

.308 Win.

.30-06

price E

Mauser model 98, original Mauser step shape

1,1"x 12 TPI 55°

calibre

8x57 IS = 8 mm Mauser

.308 Win. 6,5x55

#728

price F

Carl Gustav model 96 original Mauser step shape

0,98"x 12 TPI 55°

calibre 6,5x55

#729

price F

Wehrmann contour

1,1"x 12 TPI 55°

calibre 8,15x46 R on request

#730

price G

other calibre possible (additional costs C)

Rifle Barrels for

Gewehr 88, length 740 mm
calibre 8x57 IS

#734 price G



M1 – Garand



cal. .30-06, .308Win, .270Win, 7x64, 8x57IS, 9,3x62

price I

Springfield M1A



calibre .308Win (10" twist) or 6,5 Creedmoor (only GI)
contour: GI, Match, Heavy, SOCOM

price I

Enfield No. 4 MK1



calibre .303 British

price G

Sauer 80/90



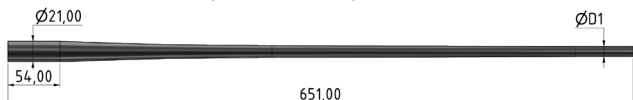
calibre .308

price G

Tailor-made length, special calibres and fluting possible.

Combined Guns (without chamber)

#740



price F

calibre	D1=10,5	D1=11	D1=13
.22 Hornet	○	○	○
5,6x50R Mag.	○	○	○
6x70R	○	○	○
6,5x57R	○	○	○
7x57R	○	○	○
7x65R	○	○	○
.308 Win.	○	○	○
.30R Blaser	○	○	○
.30-06	○	○	○
8x57 IRS	—	—	●
9,3x74R	—	—	●

● = from stock

○ = possible item (at extra cost)

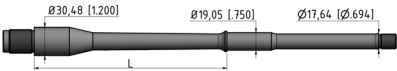
— = not available

price F

AR-10 sporting rifle

The barrels can be manufactured for most common models. See www.lothar-walther.de there you find all our proposed standard contours. Here some examples:

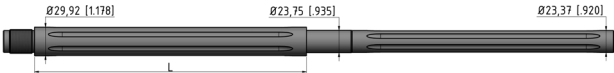
#7000 - 16, 75" (with muzzle-thread)



#7100 - 20"

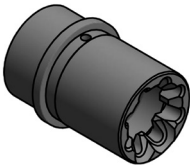


#7200 - 26" (with option fluted)



L = mid-; rifle length

- calibre: .308 (other calibres on request)
 - material: stainless steel or special rifle steel
 - barrel length: can be specified
- modified or other contours, flutings,... can be specified.

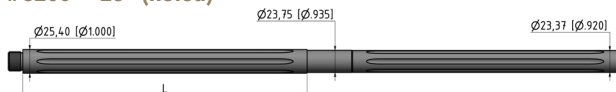


	price
barrel blank (up to 665mm)	D
barrel blank stainless (up to 665mm)	F
contour (without thread)	Z4
thread (AR10)	Z3
barrel extension incl. index pin (not assembled)	Z5
contour + thread + barrel extension (assembled)	H5 + Z4
contour + thread + barrel extension (assembled) + gas hole	H5 + Z4+ Z3
muzzle (match, 11° varmint)	Z2
muzzle-thread (incl. match or 11° varmint)	Z4
chamber.....	D
fluting	F
special match treatment	Z6

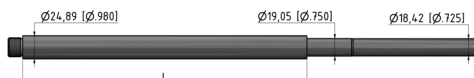
AR-15 sporting rifle

The barrels can be manufactured for most common models. See **www.lothar-walther.de** there you find all our proposed standard contours. Here some examples:

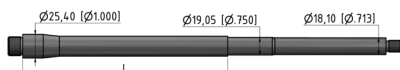
#6200 – 26" (fluted)



#6100 – 20"



#6000 – 16, 75" (with muzzle-thread)



L = pistol-; carbine-; mid-; rifle length

- calibre: .223 (other calibres on request)
- material: stainless steel or special rifle steel
- barrel length: can be specified

modified or other contours, flutings,... can be specified.

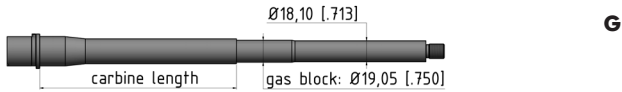


	price
barrel blank (up to 665mm)	D
barrel blank stainless (up to 665mm)	F
contour (without thread)	Z3
thread (AR15)	Z3
barrel extension incl. index pin (not assembled)	Z4
contour + thread + barrel extension (assembled)	H5 + Z3
contour + thread + barrel extension (assembled) + gas hole	H5 + Z3 + Z3
muzzle (match, 11° varmint)	Z2
muzzle-thread (incl. match or 11° varmint)	Z4
chamber.....	D
fluting	F
special match treatment	Z6

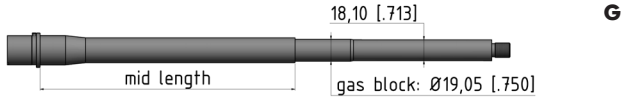
AR15 GP-Line calibre .223 Rem (twist 8"=203 mm)

barrel for semi-automatic sporting rifle AR-15 made from special rifle steel are available from stock now. They are delivered with the barrel extension mounted and the gas hole drilled in the correct position and have nitrogen-hardened surfaces.

#6410 length 14.5" (368 mm) 0,88 kg **price**



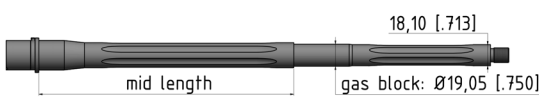
#6420 length 16.75" (425 mm) 1,03 kg



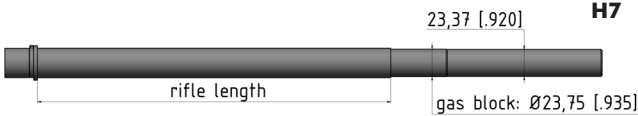
#6420-IPSC length 16.75" (425 mm) 0,90 kg



#6420-FLUTED length 16.75" (425 mm) 0,96 kg

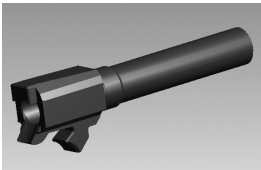


#6430 length 20" (508 mm) 1,82 kg



Pistol barrel in special production

For all common pistol calibres (7,65mm, 9mm Luger, .40S&W, .45ACP) in series production (minimum quantity approx. 50 pcs.). We can work from your drawings as well as from provided sample barrels (most common models possible).



Colt Government 1911



Classic drop in barrel without ramp including chamber cal. .45ACP standard barrel length 5".

price F

Luger 08 (without chamber)

(thread length: 19 mm)

model (calibre 9 mm Luger):

price

Standard

E

length 100 mm



Standard long

F

length 150 mm



Marine

F

length 150 mm



Artillery

on request

length 200 mm



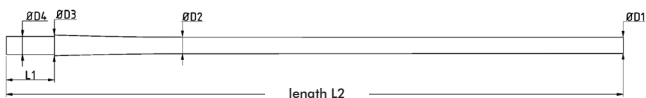
other length on request

Barrel Blank for Shotgun

for shotgun gauge 12, 16, 20 and 28 (full- and half-choke available)

price E

Barrel Blank for Shotgun, turned

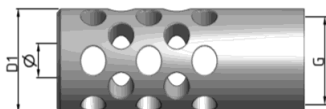


contours and lengths can be specified

price on request

Muzzle brake

special rifle steel or
stainless steel



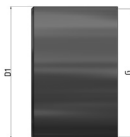
Ø - has to be adjusted to the calibre

D1	G	fits contour
Ø14,60mm	M10x1	#1200;...
Ø14,60mm	M12x1	#1200;...
Ø15,88mm	M14x1	#1300;#1500;...
Ø16,50mm	M15x1	#720;#722;#1400;...
Ø17,78mm	M15x1	#1450;#2100;...
Ø19,50mm	M18x1	#724;...
Ø21,21mm	M18x1	#2600;...
Ø22,00mm	M18x1	#752;...
Ø22,90mm	M18x1	#2300;...
Ø30,48mm	M22x1	#3300;#3400;...

price Z5

Thread cover

special rifle steel or stainless steel



D1	G	fits contour
Ø15,88mm	M14x1	#1300;#1500;...
Ø16,50mm	M15x1	#720;#722;#1400;...
Ø17,78mm	M15x1	#1450;#2100, #5130;...
Ø19,50mm	M18x1	#724;...
Ø22,00mm	M18x1	#752;...
Ø30,48mm*	M15x1	#3300;#3400;... *D1 has to be adjusted to the barrel-Ø
	M17x1	
	M18x1	
	M22x1	
	1/2-28	
	5/8-24	

price H3

Dummy cartridge (for training purposes)

in calibre 9 mm Luger, .223 Rem
other calibres possible on request
(minimum quantity 50 pcs.)



price Z1

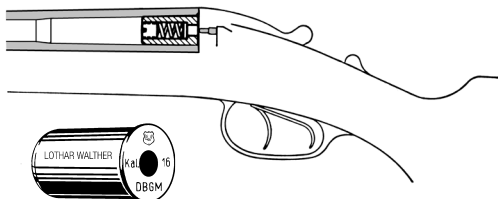
please inquire for your dealer discount

#971

Snap Cap (German reg. patent) DBGM

buffer cartridge to protect the firing pin when dry-firing handguns and rifles. Ideal for training and hunting classes.

No mixing up with live rounds (even in darkness)



for **shotguns** in calibre:

10, 12, 16, 20, 28, 36 (.410)

price Z1


#97

for **rifles** in calibre:

4,6x30	7 mm 08 Rem.	.22 Hornet	.308 Win.
5,6x50/R	7 mm Rem. Mag.	.222 Rem.	.30-06
5,6x52 R	7 mm Weath. Mag.	.223 Rem.	.338 Win. Mag.
5,6x57	7,5x55	.243 Win.	.340 Weath. Mag.
5,6x57 R	8x57 IS	.25-06	.35 Whelen
6 mm PPC (USA)	8x57 IR	.257 Weath. Mag.	.358 Win.
6,5x55 SM	8x57 IRS	.270 Weath. Mag.	.375 H & H Mag.
6,5x57	8x68 S	.270 Win.	.375 Weath. Mag.
6,5x57 R	8x75 RS	.280 Rem.	.416 Rigby
6,5x65 R	9,3x62	.300 Win. Mag.	.458 Win. Mag.
7x57	9,3x64	.300 Weath. Mag.	.45-70
7x57 R	9,3x72 R/74 R	.300 H & H Mag.	
7x64	10,3x60 R	.470 N. E.	
7x65 R	.22 l.r.	.30-30 Win.	



for **handguns** in calibre:

.22 l.r.	.32 S & W long
.22 Magnum	.357 SIG
7,65 mm Browning	.38 Spec./ .357 Mag.
9 mm Luger	.38 S & W
10 mm Auto	.40 S & W
.45 ACP	.44 Rem. Mag.
.454 Casull	.45 Colt
	.50 AE

price Z1

other calibres possible

minimum quantity 20 pieces

please inquire for your dealer discount

BISLEY VICE



Originally designed for gunsmiths, the **BISLEY VICE** proved to be a very good solution for a wide range of applications for nearly all kinds of craftsmanship.

- mountable within seconds on all types of tables without tools
- rapidly lockable
- for firearms cleaning: clamping via cork jaws
- clamping of other parts: via steel jaws
- revolving and clampable at any angular position
- handy and transportable (only 2,4 kg)

price E

Barrel Warranty

Company **LOTHAR WALTHER** Feinwerkzeugbau GmbH, 89551 Königsbrunn, Germany hereby warrants that its gun barrels and gun barrel blanks have been manufactured in accordance with the relevant guidelines on the Firearms Act and have left our premises in perfect condition.

After assembly, each barrel, in conjunction with the statutory regulations in Germany, the regulations laid down for testing gun barrels (CIP standard), must be presented to a Firearms Office for testing and the initial firing, which must be carried out there. In countries which do not have similar regulations or which do not belong to the CIP, the testing and initial firing must be carried out in accordance with the principles of the German and CIP regulations. A copy of these are available upon request.

Following the above mentioned testing, only newly manufactured ammunition may be used and no guarantee can be accepted for hand-loaded, reloaded or re-manufactured ammunition. This includes surplus ammunition or any ammunition that contains defects, known or unknown. Furthermore, the barrel must be kept clean at all times.

Any alterations made to the barrel after manufacture shall void our manufacturer's warranty. We should emphasize that any gun is a dangerous weapon and should consequently be handled with care. The user and those nearby must take the appropriate measures to ensure that others can never be put at risk. This naturally includes protection for eyes and ears. Guns should never be pointed, aimed or fired at people. Representations made by persons other than the manufacturer do not constitute a part of this guarantee.

Since some gun barrels are designed for a particular purpose, the use of these barrels for a purpose different than originally intended could cause an unsafe situation. Before using any gun barrels for a different purpose, the manufacturer must be consulted as to its safe use.

Should a defect occur nevertheless, the barrel must be returned to the manufacturer, postage prepaid. The liability of the manufacturer is limited only to the replacement or repair of the barrel and is at its discretion.

LOTHAR WALTHER Feinwerkzeugbau GmbH

Direction of fire: big chamfer is the chamber side

please inquire for your dealer discount

gunparts

action



**U-rail /
handguards**



other parts possible!

butt plate



on request in series (minimum order quantity is necessary)

What can we do for you?

Deep Hole Drilling

We can do deep hole drilling diameters 3mm to 20 mm with a max. length of 1000 mm.

CNC-Machining

We are specialised in turning and milling long (up to 1000 mm) and thin parts.



Straightening of long parts

We have experience in straightening long shafts and tubes of any kind with diameters up to 80 mm and lengths over 1500 mm.

Warning! Safety Instructions!

Safety regulations for the use and handling of LOTHAR WALTHER products.

Observe that the safety regulations that apply for the use of crossbows, are exactly the same as those that apply for the use of original weapons loaded with original ammunition.

They are not to be used for aiming at or shooting at human beings.

All products manufactured by LOTHAR WALTHER are to be used solely and exclusively for hunting activities or at specific and approved shooting ranges.

Firing and handling of any LOTHAR WALTHER products, whose use is restricted exclusively to shooting ranges, is to be accomplished with outmost caution and care and not to take place anywhere else other than the approved shooting ranges.

Any products which are intended for hunting are only to be used for hunting activities. Again, every precaution, care and safety measure must be taken, so that no human being can come to harm at any time.



LOTHAR WALTHER[®]

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